

66858452

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



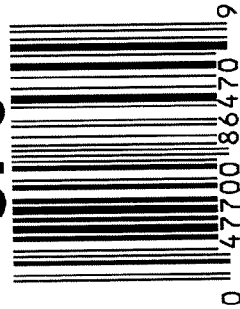
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6858452

UPC



BM FORM

GUN SERIAL # G 6858452

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE	MAY 30 2009	5-28-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(H)</u>	5/30/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	AWD
540	APPLY COATINGS (BARREL ACTION)		6/1/09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

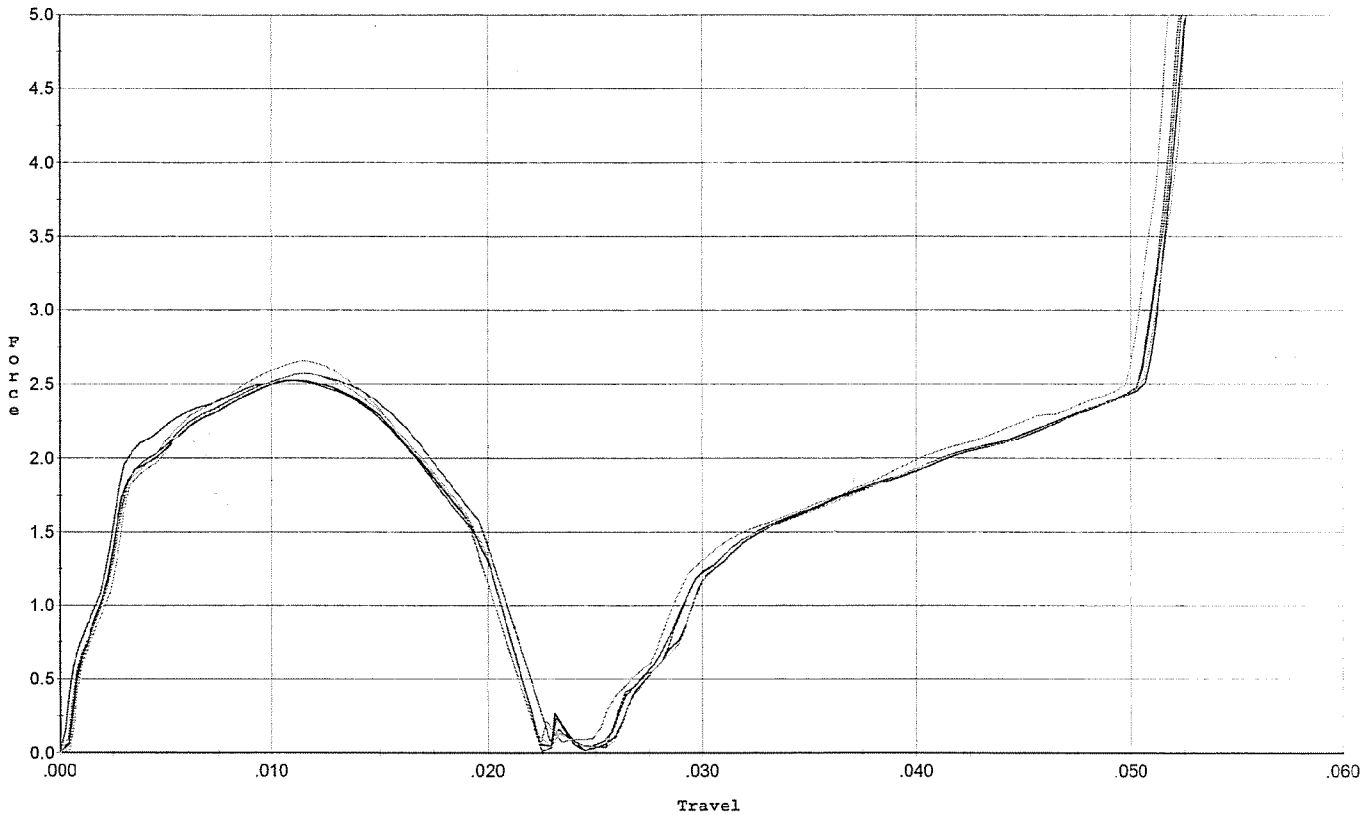
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>60</u> <u>60</u> <u>60</u>	8-6-09	LH
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-6-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-6-09	LH
	J) ASSEMBLE STOCK		7-15-09	LH
	K) ASSEMBLE SWIVEL STUDS		8-6-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-27-09	LH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-27-09	RP
670	FINAL INSPECTION A) HEADSPACE		8-6-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.72</u> <u>2.37</u> <u>2.68</u> <u>2.61</u>	8-5-09	LH
	C) FUNCTION		8-6-09	LH
690	PACK		8/11/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



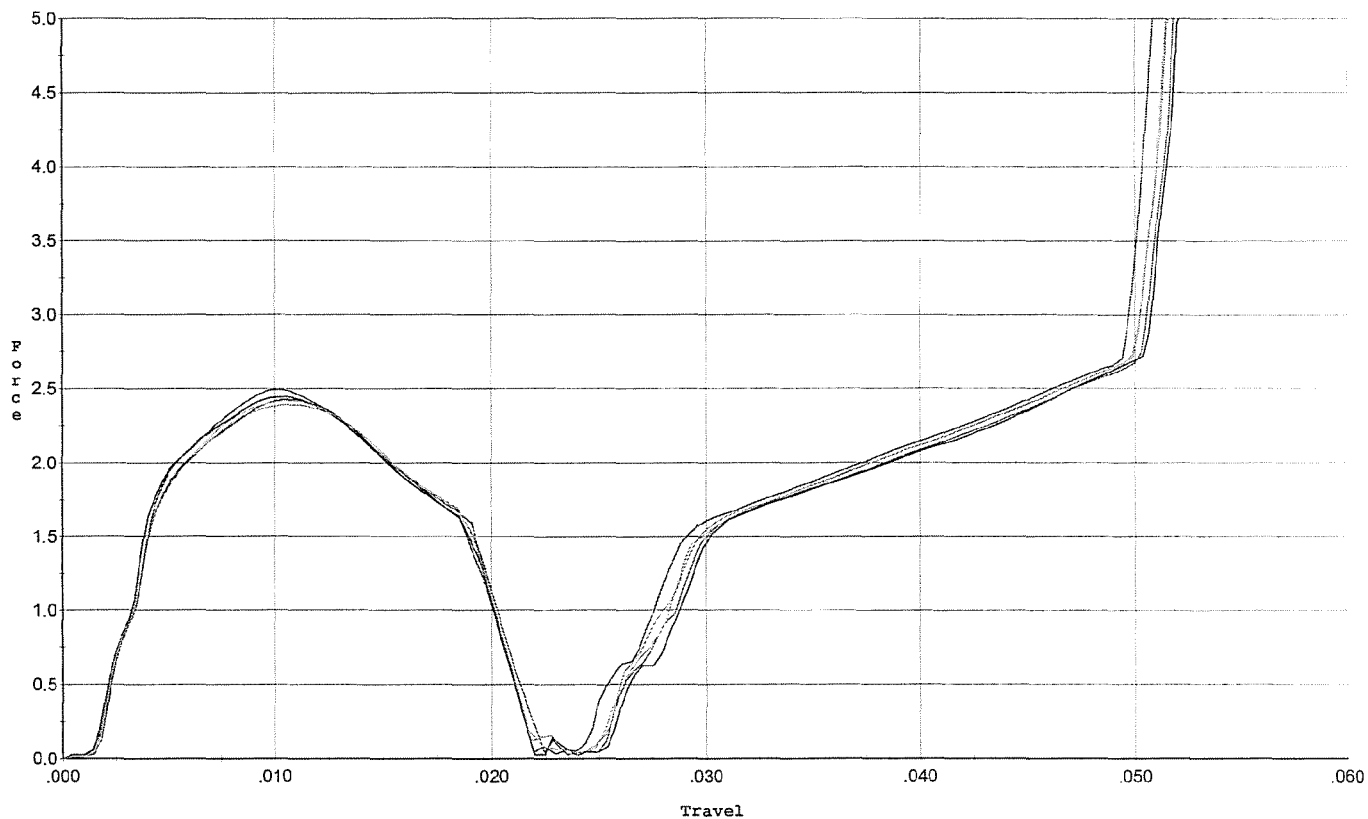
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.019	0.00	0.038	0.037		Set Trigger
2	2.528	0.020	0.00	0.038	0.038		Set Trigger
3	2.574	0.021	0.00	0.037	0.040		Set Trigger
4	2.576	0.020	0.00	0.038	0.037		Set Trigger
5	2.658	0.019	0.00	0.037	0.037		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



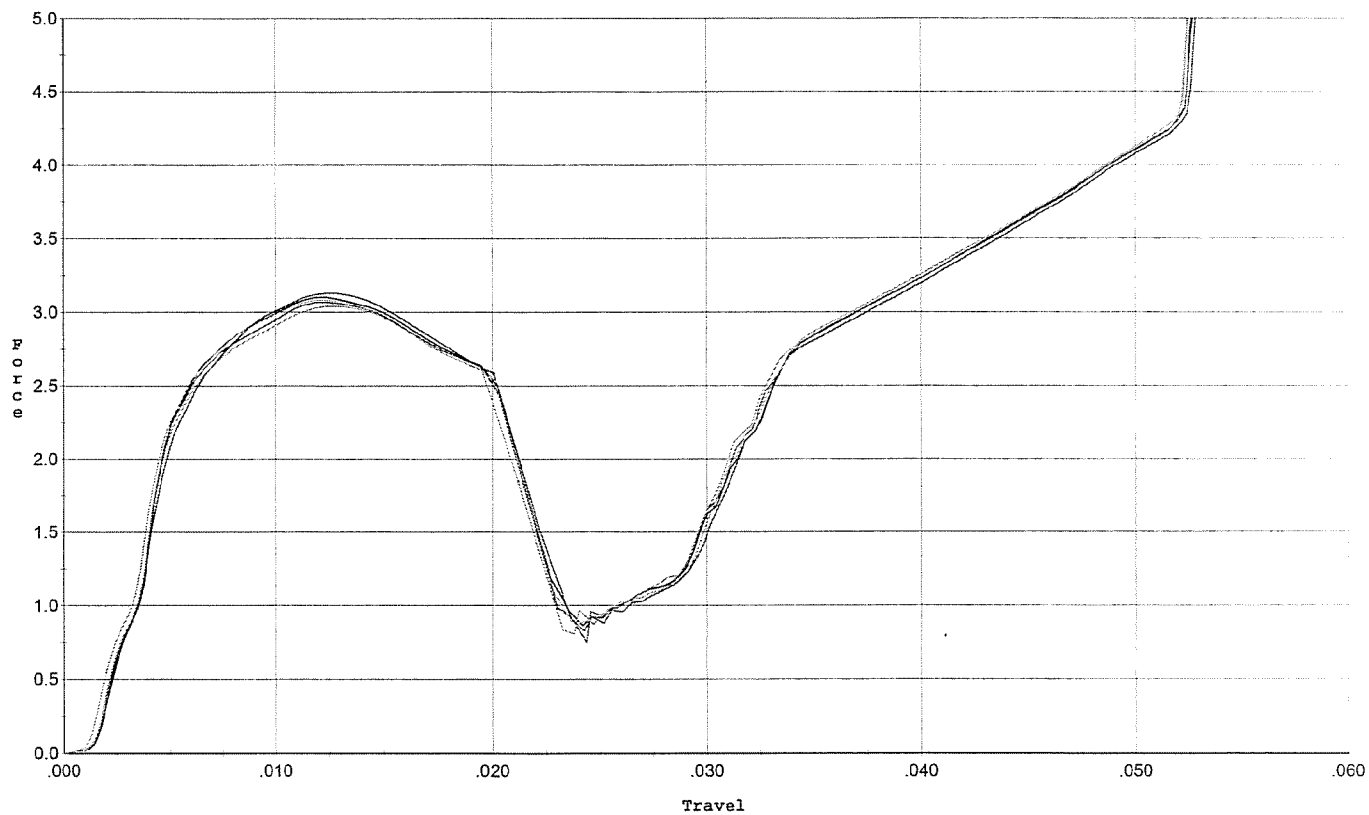
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.020	0.00	0.036	0.033		Set Trigger
2	2.444	0.019	0.00	0.038	0.033		Set Trigger
3	2.428	0.019	0.00	0.037	0.032		Set Trigger
4	2.418	0.019	0.00	0.037	0.032		Set Trigger
5	2.392	0.019	0.00	0.037	0.032		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



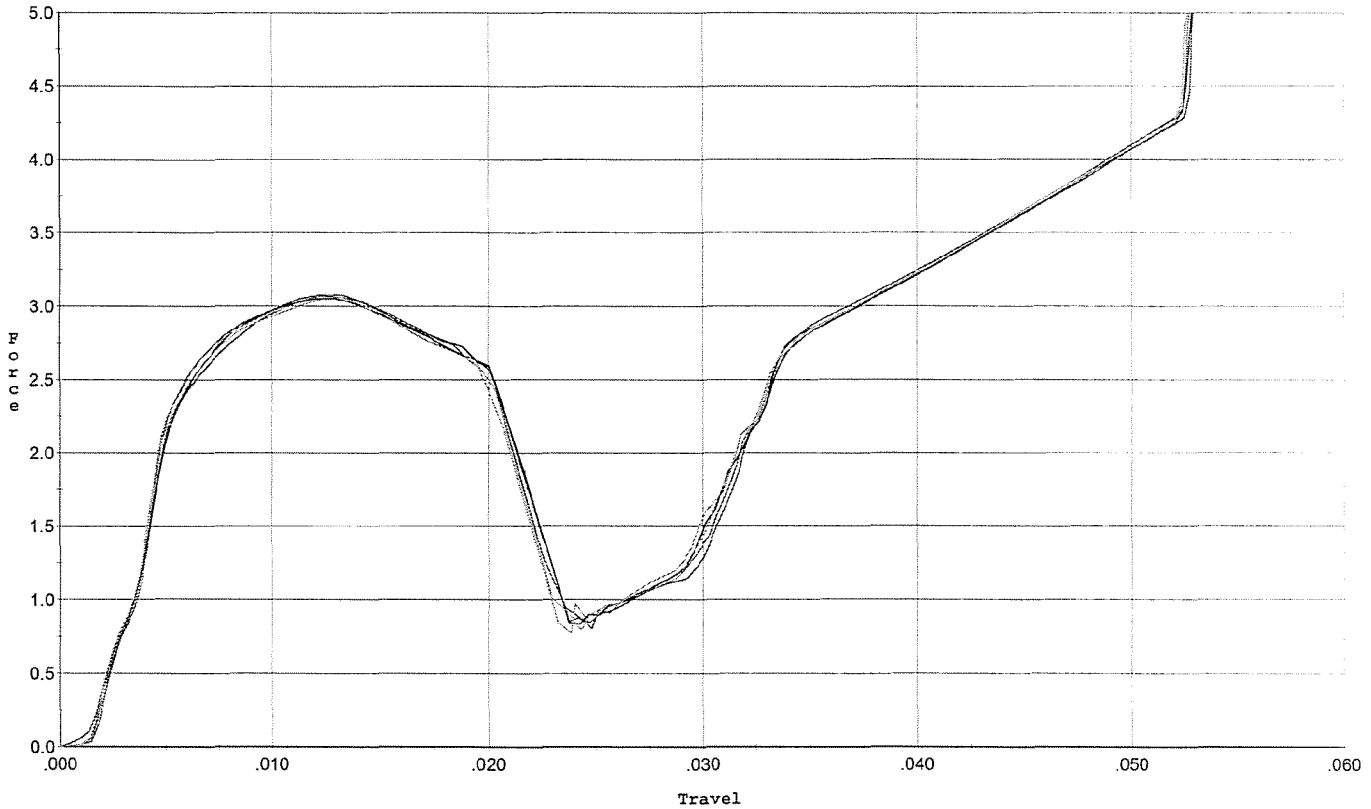
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.020	0.00	0.034	0.044		Set Trigger
2	3.102	0.020	0.00	0.034	0.044		Set Trigger
3	3.066	0.020	0.00	0.034	0.044		Set Trigger
4	3.042	0.020	0.00	0.034	0.043		Set Trigger
5	3.080	0.021	0.00	0.034	0.046		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



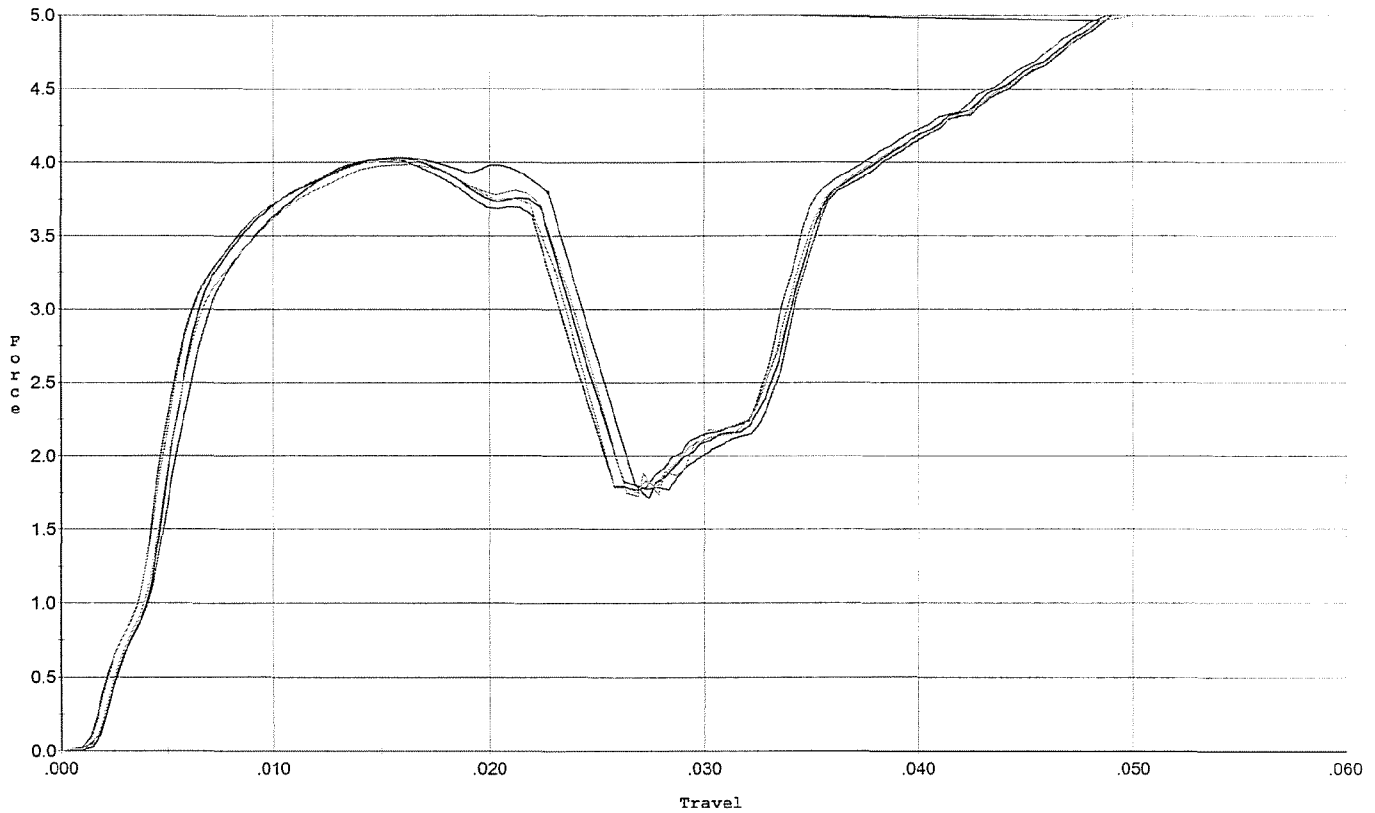
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.069	0.022	0.00	0.034	0.047		Set Trigger
2	3.055	0.022	0.00	0.034	0.046		Set Trigger
3	3.080	0.020	0.00	0.034	0.044		Set Trigger
4	3.047	0.020	0.00	0.034	0.044		Set Trigger
5	3.074	0.021	0.00	0.034	0.045		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



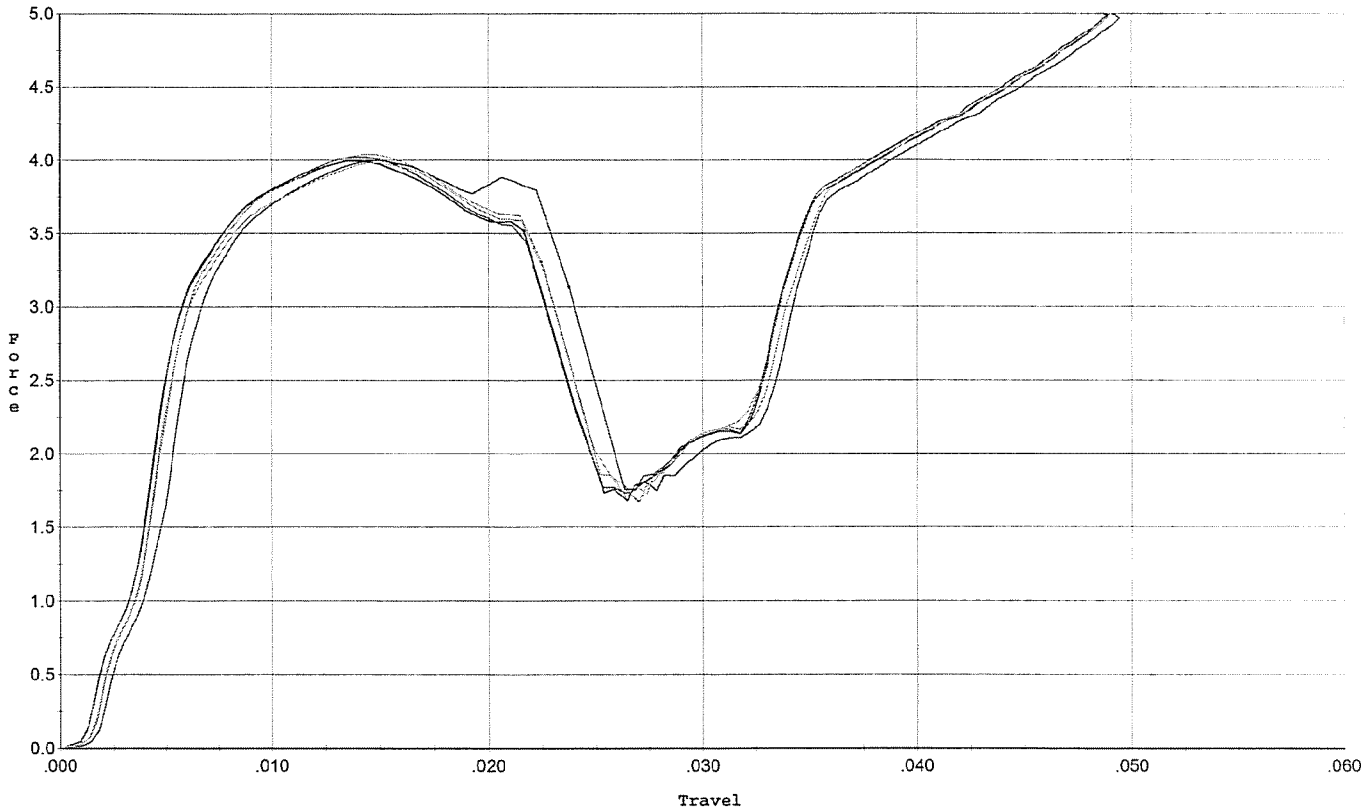
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.023	0.00	0.030	0.063		Set Trigger
2	4.031	0.022	0.00	0.031	0.062		Set Trigger
3	4.018	0.022	0.00	0.031	0.062		Set Trigger
4	3.985	0.024	0.00	0.030	0.066		Set Trigger
5	4.018	0.023	0.00	0.031	0.065		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



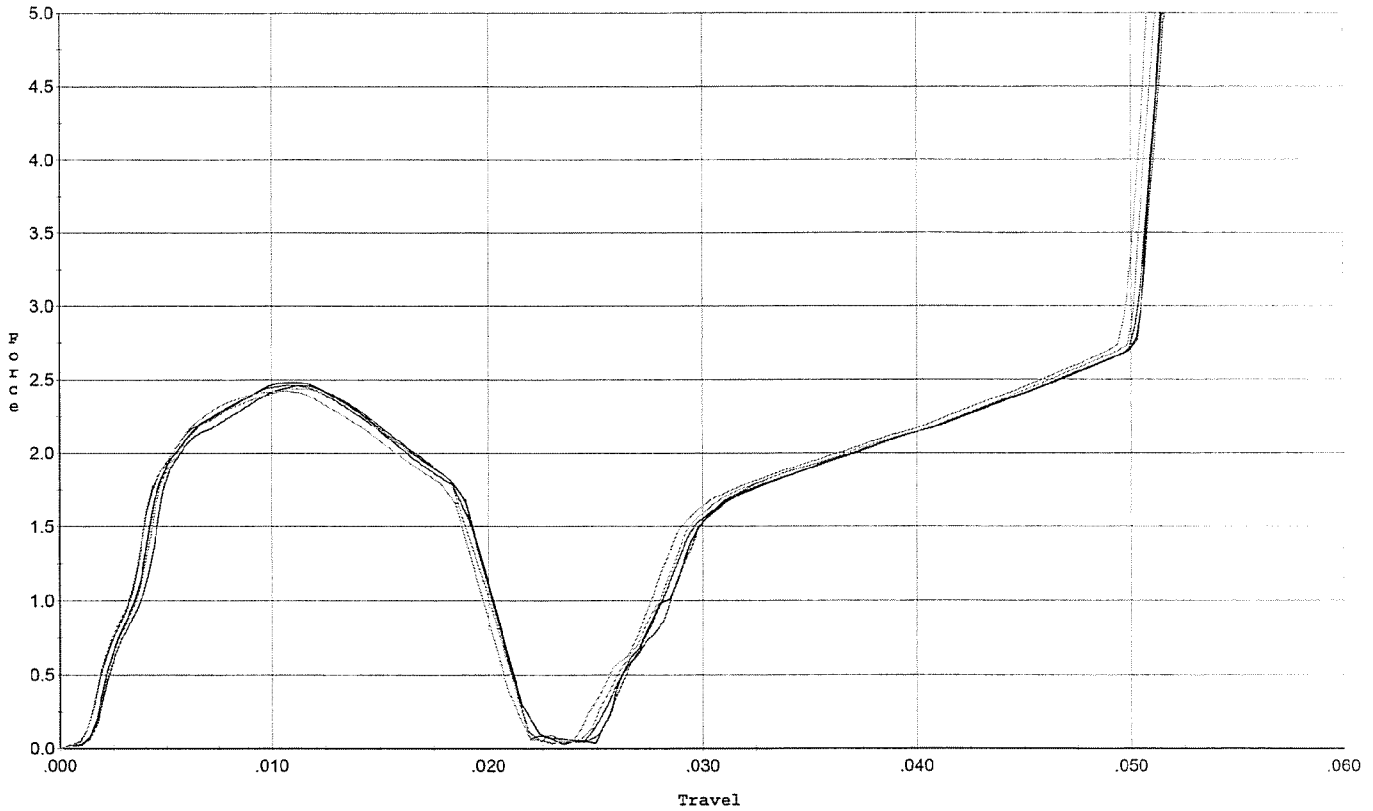
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.998	0.024	0.00	0.031	0.066		Set Trigger
2	3.995	0.022	0.00	0.032	0.061		Set Trigger
3	4.021	0.022	0.00	0.032	0.061		Set Trigger
4	3.980	0.023	0.00	0.031	0.063		Set Trigger
5	4.039	0.022	0.00	0.032	0.063		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



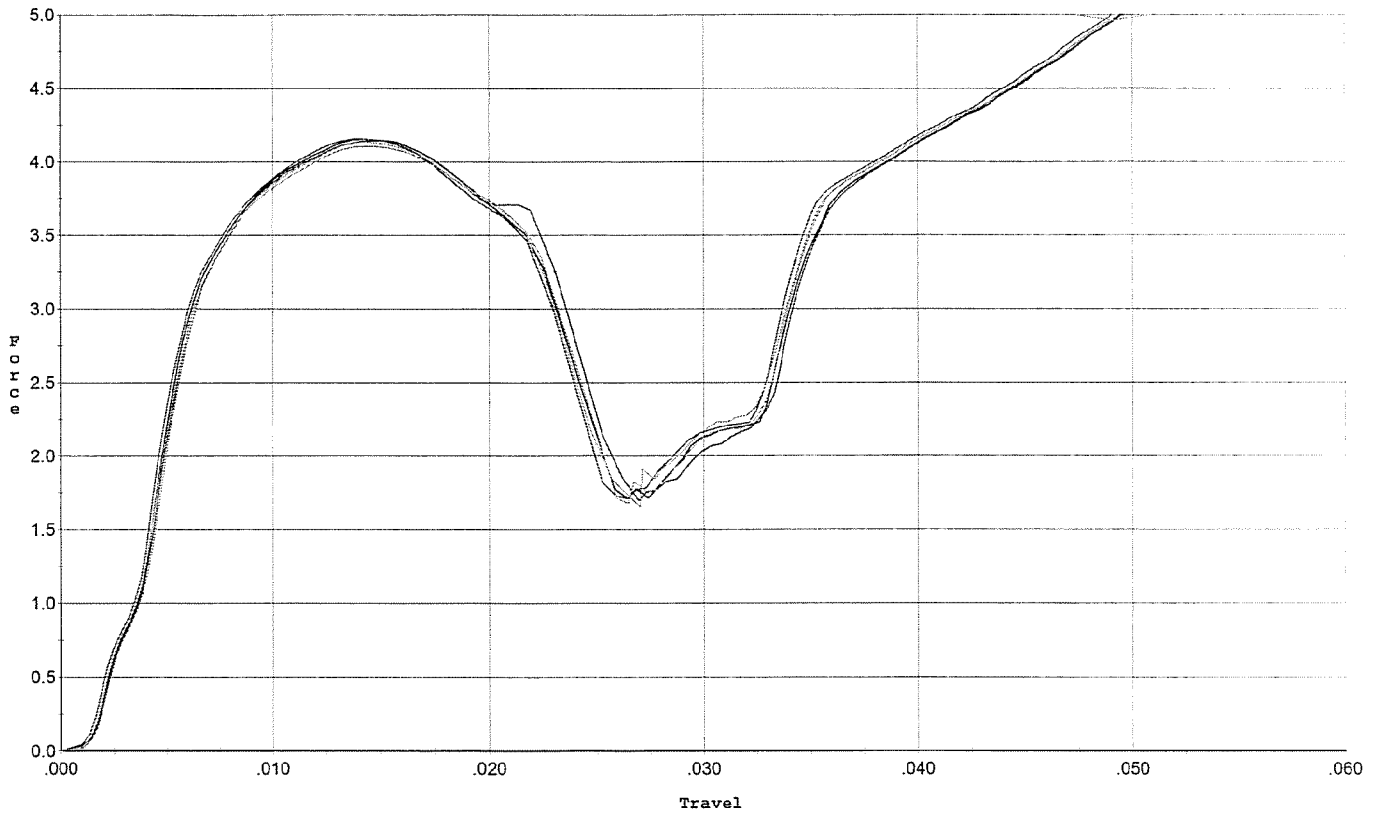
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.460	0.019	0.00	0.037	0.032		Set Trigger
2	2.482	0.019	0.00	0.037	0.033		Set Trigger
3	2.462	0.019	0.00	0.037	0.033		Set Trigger
4	2.420	0.018	0.00	0.037	0.032		Set Trigger
5	2.439	0.020	0.00	0.036	0.033		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.023	0.00	0.031	0.066		Set Trigger
2	4.155	0.023	0.00	0.032	0.064		Set Trigger
3	4.157	0.023	0.00	0.032	0.065		Set Trigger
4	4.104	0.023	0.00	0.032	0.064		Set Trigger
5	4.138	0.024	0.00	0.031	0.068		Set Trigger

Avg 4.14