

G 652 1283

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



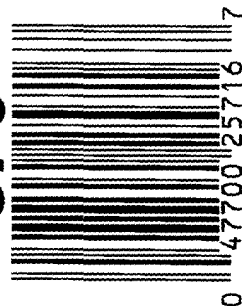
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6521283

UPC



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
 KINZER V. REMINGTON

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6521283

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		9-21-05	RTZ
440	PROOF		9-27-05	RTZ
460	CHECK HEADSPACE		9-27-05	RTZ
470	DIS-ASSEMBLE ACTION		9-28-05	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10-30-05	CW
510	DRILL AND TAP SIGHT HOLES		9-30-05	TRW
520	GOFF BLAST BBL / REC		10-4-05	LB
530 & 540	APPLY COATINGS (BARREL ACTION)		10/6/05	WT
	(BOLT)		Repaired	HP
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10/25/05	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10/25/05	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10/25/05	DA
	D) OIL FIRING PIN ASSEMBLY		10-27-05	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8 16</u> <u>8 16</u> <u>7 16</u>	11-15-05	BG
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4 16</u> <u>4 16</u> <u>4 16</u>	11-15-05	BG
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	11-15-05	BG
	J) ASSEMBLE STOCK		10-27-05	RTL
	K) ASSEMBLE SWIVEL STUDS		11-15-05	BG
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-15-05	BG
	M) IRON SIGHT ALIGNMENT		11-15-05	BG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-15-05	BG
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-28-05	RLG
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-28-05	ST
670	FINAL INSPECTION A) HEADSPACE		11-15-05	BG
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u> <u>2.35</u> <u>2.57</u> <u>2.49</u> <u>2.58</u>	11-9-05	BG
	C) FUNCTION		11-15-05	BG
690	PACK			

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 10-27-05TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.58	2.60		2.48	
PULL #2	2.56	2.49		2.53	
PULL #3	2.61	2.50		2.48	
PULL #4	2.56	2.54		2.46	
PULL #5	2.57	2.38		2.46	
TOTAL	12.88	12.51		12.41	
AVERAGE	2.57	2.50		2.48	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.06		
PULL #2	3.13	3.11		
PULL #3	3.14	3.05		
PULL #4	3.12	3.14		
PULL #5	3.19	3.12		
TOTAL	15.71	15.48		
AVERAGE	3.14	3.09		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.11	4.10		4.09
PULL #2	4.16	4.16		4.11
PULL #3	4.04	4.18		4.17
PULL #4	4.18	3.94		4.12
PULL #5	4.10	4.17		4.11
TOTAL	20.59	20.55		20.60
AVERAGE	4.11	4.11		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521283.__0
FILE DATE AND TIME: 10/28/2005 10:04

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.009
The Average Y Centroid of the Five Target Set:	-0.099
The Average Point of Impact of the Five Target Set:	0.099
The Average Mean Radius of the Five Target Set:	0.948
The Distance from POA to Centroid Target #1:	0.071
The Distance from Centroid Target #2 to Centroid Target #1:	0.137
The Distance from Centroid Target #3 to Centroid Target #1:	0.146
The Distance from Centroid Target #4 to Centroid Target #1:	0.383
The Distance from Centroid Target #5 to Centroid Target #1:	0.414

SERIAL NUMBER: G6521283. __0

TARGET NUMBER: 1

FILE DATE: 10/28/2005

FILE TIME: 10:04

X CENTROID: 0.071

Y CENTROID: -0.003

POA TO CENTROID: 0.071

HORZ SPREAD: 1.996

VERT SPREAD: 2.476

GROUP SPREAD: 3.079

MIN RADIUS: 0.242

MAX RADIUS: 1.692

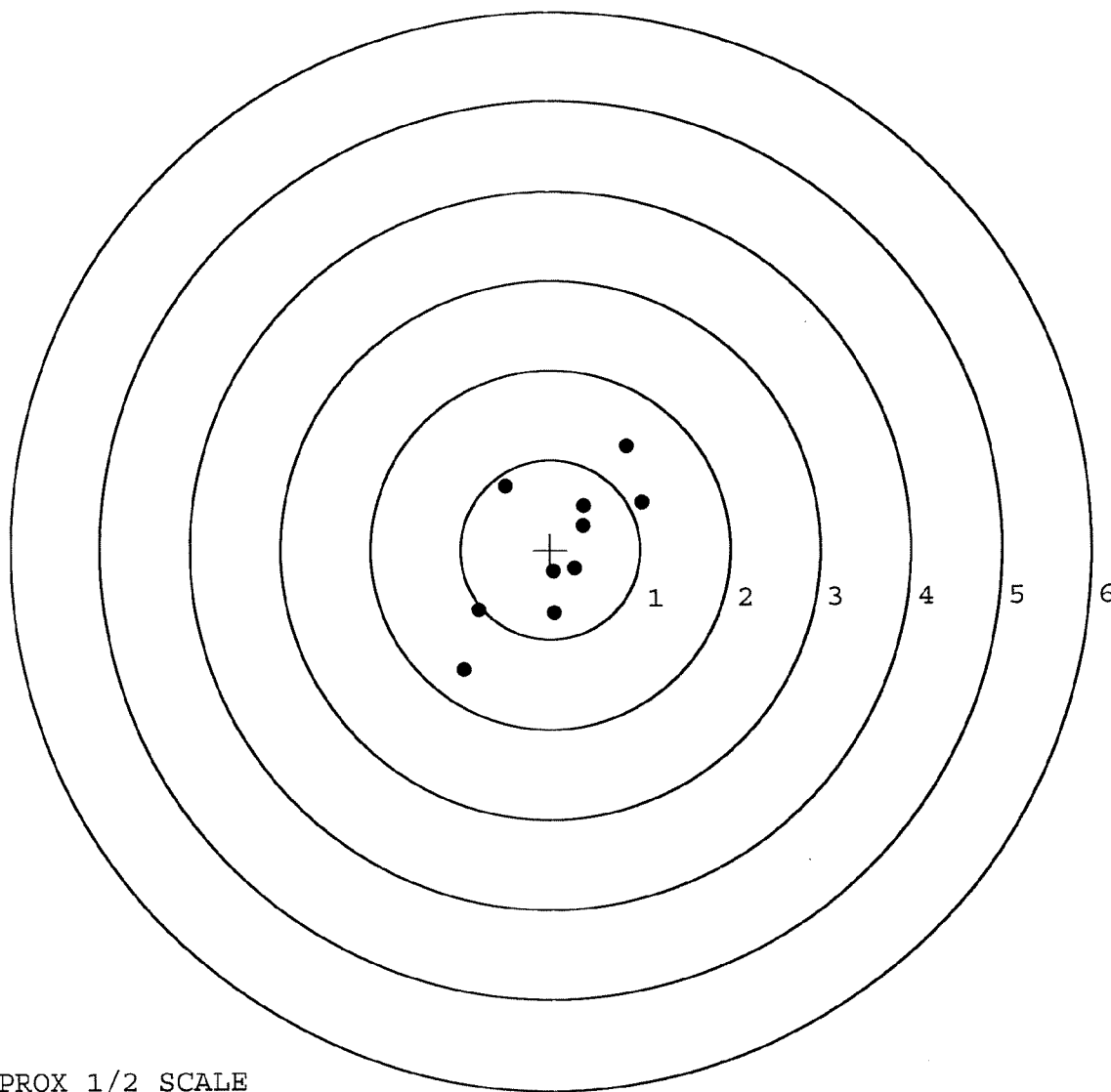
MEAN RADIUS: 0.841

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.973	-1.335
2:	-0.806	-0.668
3:	0.043	-0.713
4:	0.039	-0.243
5:	0.270	-0.212
6:	1.023	0.524
7:	0.857	1.141
8:	-0.495	0.717
9:	0.380	0.491
10:	0.372	0.267



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521283. __0

TARGET NUMBER: 2

FILE DATE: 10/28/2005

FILE TIME: 10:04

POINT#	X	Y
1:	1.584	-0.054
2:	0.632	1.221
3:	-0.006	1.390
4:	-0.810	0.378
5:	-1.745	-0.914
6:	0.142	-0.708
7:	0.215	0.158
8:	-0.217	-0.139
9:	-0.038	-0.045
10:	0.066	-0.271

X CENTROID: -0.018

Y CENTROID: 0.102

POA TO CENTROID: 0.103

HORZ SPREAD: 3.329

VERT SPREAD: 2.304

GROUP SPREAD: 3.438

MIN RADIUS: 0.148

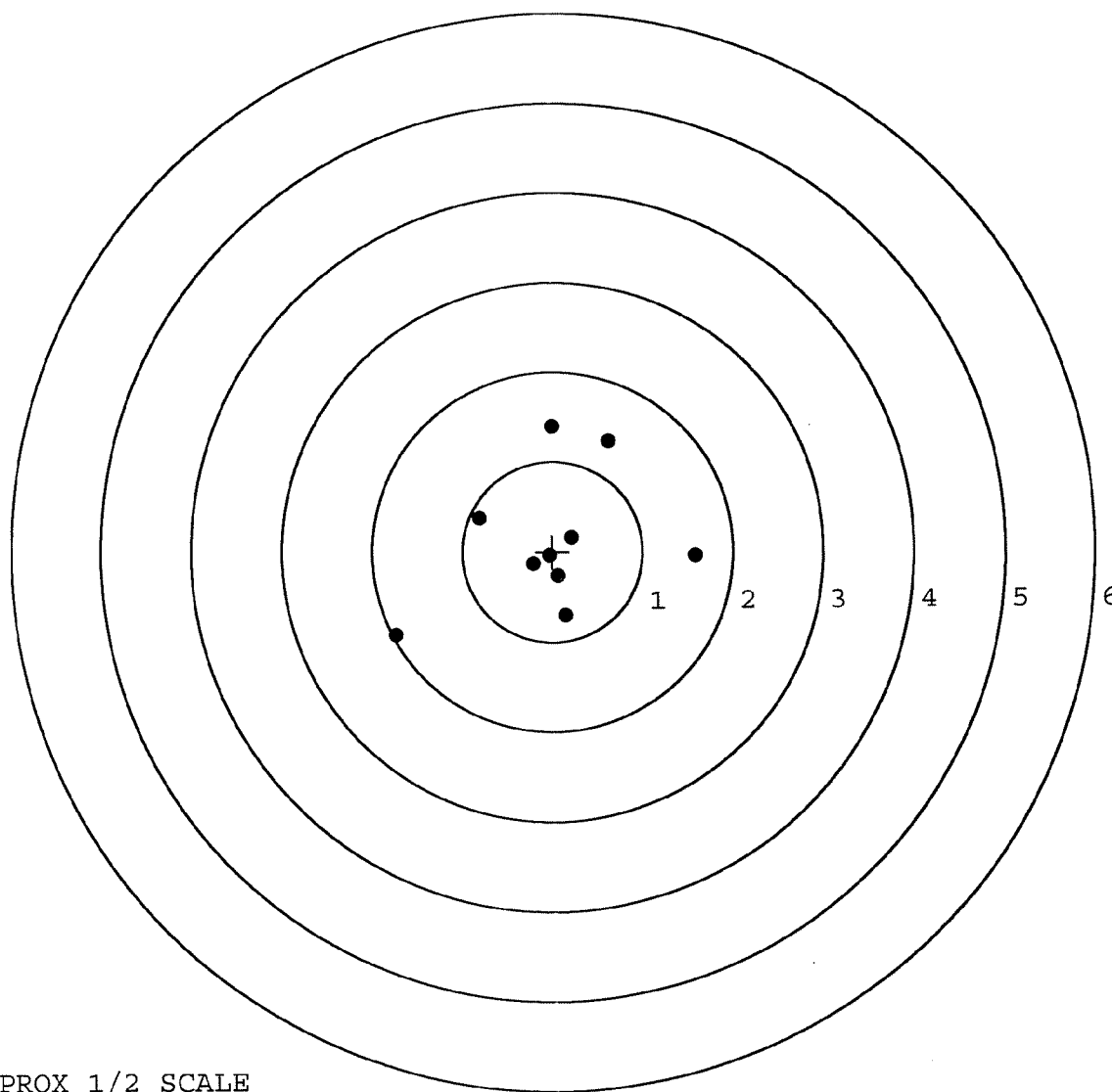
MAX RADIUS: 2.004

MEAN RADIUS: 0.894

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521283. 0

TARGET NUMBER: 3

FILE DATE: 10/28/2005

FILE TIME: 10:04

X CENTROID: 0.141

Y CENTROID: -0.131

POA TO CENTROID: 0.192

HORZ SPREAD: 2.528

VERT SPREAD: 2.196

GROUP SPREAD: 3.159

MIN RADIUS: 0.124

MAX RADIUS: 2.183

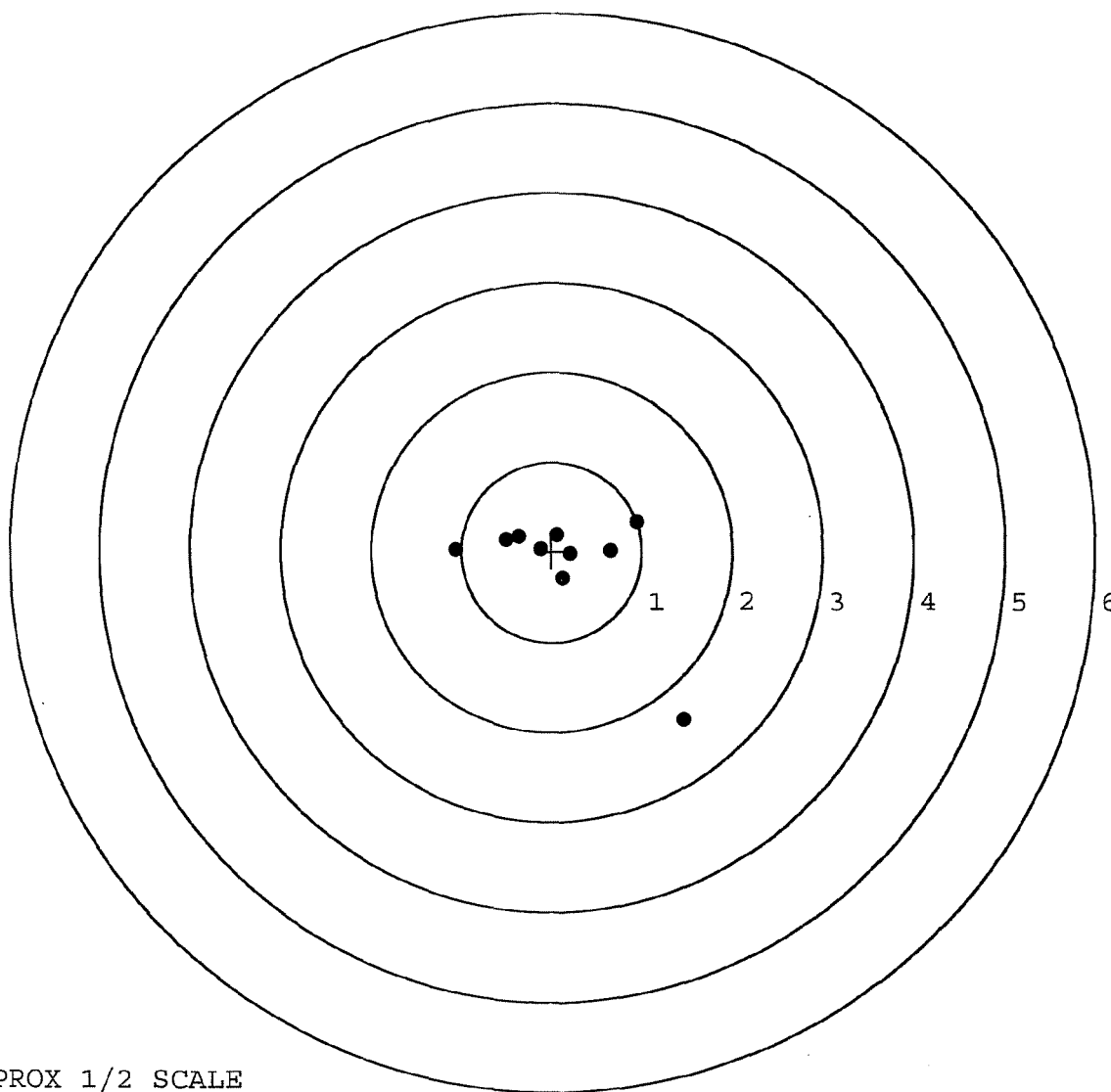
MEAN RADIUS: 0.706

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.463	-1.868
2:	0.941	0.328
3:	0.657	0.009
4:	0.122	-0.298
5:	0.210	-0.028
6:	0.063	0.183
7:	-0.120	0.033
8:	-0.363	0.170
9:	-0.502	0.136
10:	-1.065	0.026

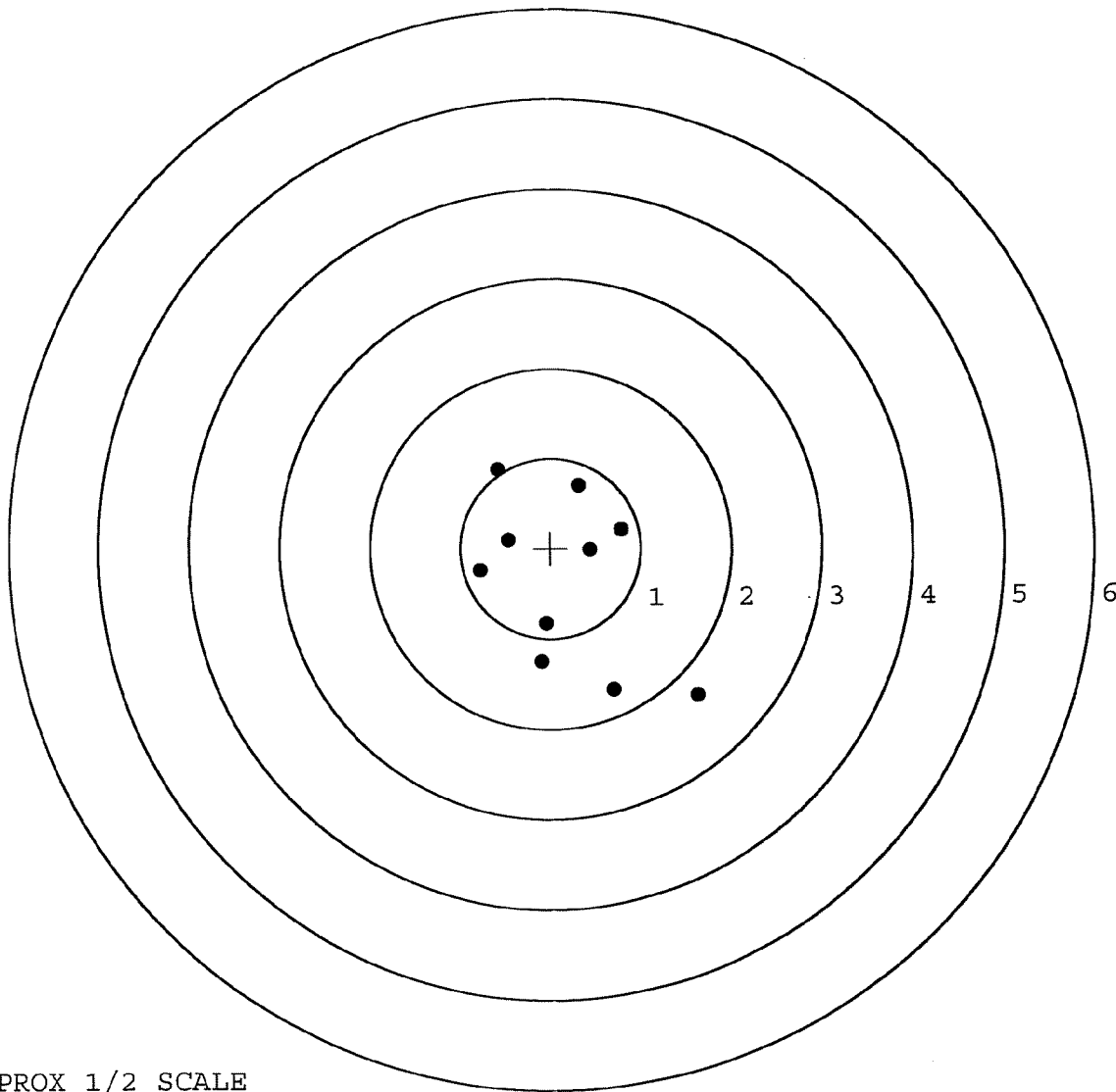


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521283. __0
 TARGET NUMBER: 4
 FILE DATE: 10/28/2005
 FILE TIME: 10:04

POINT#	X	Y
1:	1.620	-1.638
2:	0.690	-1.571
3:	-0.112	-1.258
4:	-0.056	-0.834
5:	-0.785	-0.245
6:	-0.469	0.095
7:	-0.581	0.886
8:	0.319	0.697
9:	0.782	0.201
10:	0.435	-0.024

X CENTROID: 0.184
 Y CENTROID: -0.369
 POA TO CENTROID: 0.413
 HORZ SPREAD: 2.405
 VERT SPREAD: 2.524
 GROUP SPREAD: 3.349
 MIN RADIUS: 0.427
 MAX RADIUS: 1.916
 MEAN RADIUS: 1.026
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521283. 0

TARGET NUMBER: 5

FILE DATE: 10/28/2005

FILE TIME: 10:04

X CENTROID: -0.333

Y CENTROID: -0.091

POA TO CENTROID: 0.345

HORZ SPREAD: 1.834

VERT SPREAD: 4.565

GROUP SPREAD: 4.631

MIN RADIUS: 0.182

MAX RADIUS: 2.592

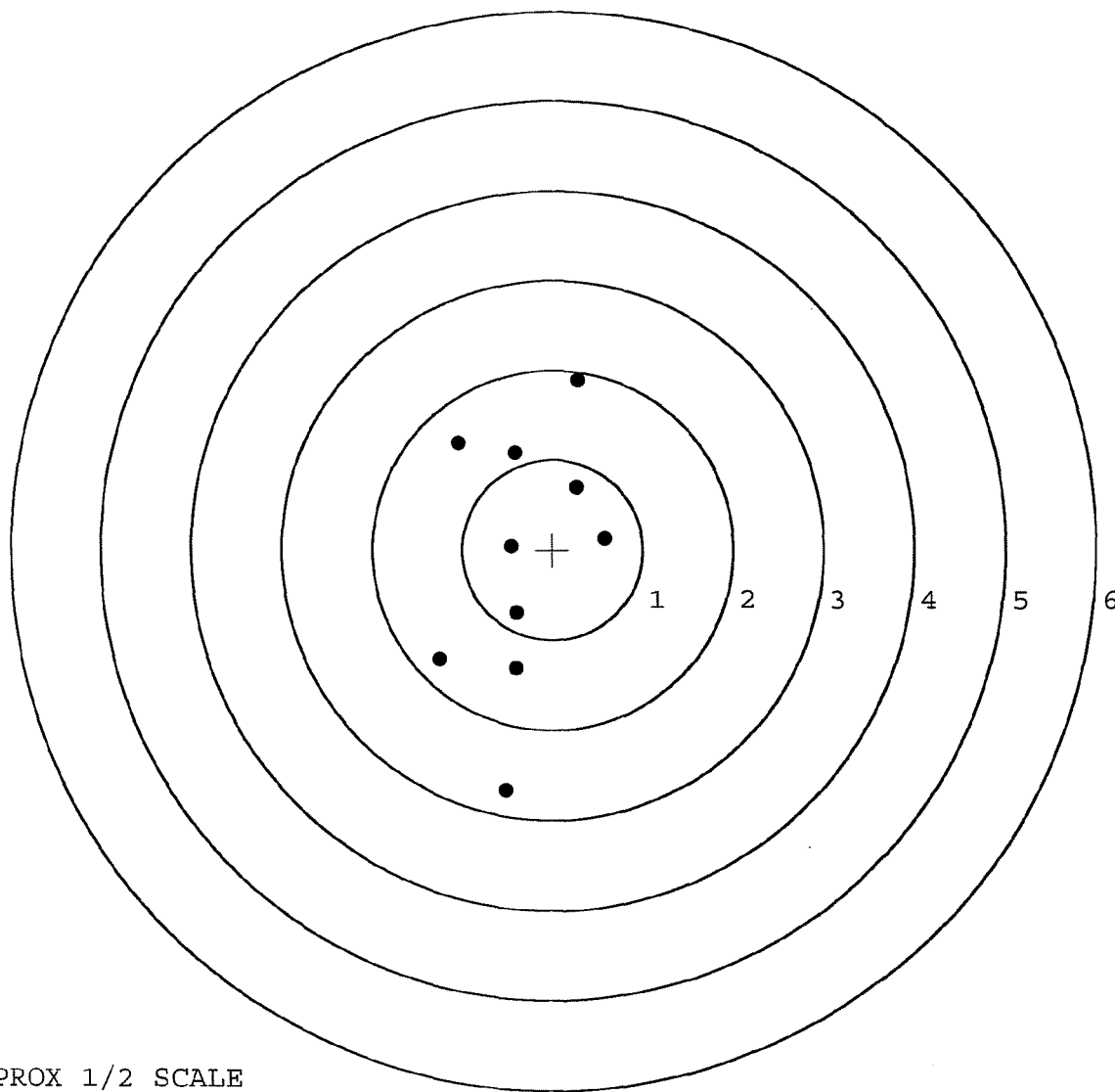
MEAN RADIUS: 1.272

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.502	-2.678
2:	-0.395	-1.322
3:	-1.251	-1.223
4:	-0.394	-0.703
5:	-0.456	0.043
6:	0.583	0.128
7:	0.272	0.696
8:	-0.420	1.078
9:	-1.049	1.184
10:	0.279	1.887



TARGET APPROX 1/2 SCALE