

G 652 / 3 / 2

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC



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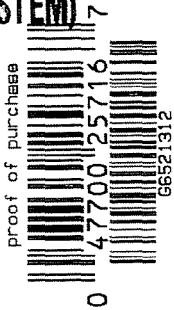
SERIAL NO.



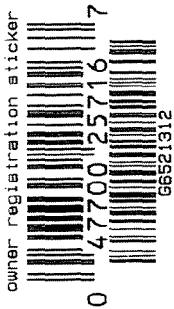
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker

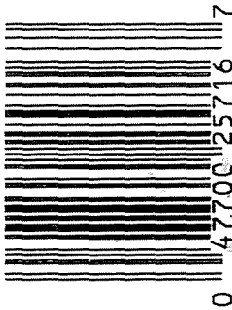


DD FORM

ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6521312

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 652 1312

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		11/2/05	CD
440	PROOF		11/2/05	CD
460	CHECK HEADSPACE		11/2/05	CD
470	DIS-ASSEMBLE ACTION		11/2/05	CD
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	480 MAGNAFLUX BBL ACTION	12/8/05	unsub
500	ROLLMARK CALIBER		12-8-05	CW
510	DRILL AND TAP SIGHT HOLES		12-8-05	BR
520	GOFF BLAST BBL / REC		12-9-05	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		12/12/05	RE
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/13/05	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/05	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/05	DA
	D) OIL FIRING PIN ASSEMBLY		12-27-05	BG
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2-14-06	AK
REV-8405				

OP # OPERATION NAME			READINGS			DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	8 lbs	8 lbs	8 lbs	1-18-06	Ac
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3 lbs	3 lbs	3 lbs	1-18-06	Ac
	H) TRIGGER PULL TEST AND RETAINABILITY						Ac
	I) FIRING PIN INDENT	.020 MIN	.022	.022	.022	2-14-06	Ac
	J) ASSEMBLE STOCK					12-27-05	BG
	K) ASSEMBLE SWIVEL STUDS					2/14/06	9199
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12-27-05	BG
	M) IRON SIGHT ALIGNMENT					12-27-05	BG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12-27-05	BG
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		12/29/05	9199
			PASS	FAIL			
	MALFUNCTION	Takes 5 shells Hard	CORRECTION	OK	Takes 5 shells Hard	12/29/05	
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					12-29-05	N/A
670	FINAL INSPECTION A) HEADSPACE					1-18-06	Ac
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.90	2.73	2.77 2.84 2.85	1-6-06	BG
	C) FUNCTION					1-18-06	Ac
690	PACK					3-29-06	DA

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE 10-14-05

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.59	2.55		2.27	
PULL #2	2.44	2.63		2.40	
PULL #3	2.54	2.58		2.35	
PULL #4	2.57	2.58		2.40	
PULL #5	2.53	2.51		2.42	
TOTAL	12.67	12.85		11.84	
AVERAGE	2.53	2.57		2.36	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.25		
PULL #2	3.10	3.26		
PULL #3	3.09	3.01		
PULL #4	3.10	3.04		
PULL #5	3.07	3.14		
TOTAL	15.50	15.70		
AVERAGE	3.10	3.14		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.19	4.27		4.00
PULL #2	4.09	4.06		4.17
PULL #3	4.24	4.04		4.24
PULL #4	4.20	4.08		4.24
PULL #5	4.26	3.98		4.27
TOTAL	20.98	20.43		20.92
AVERAGE	4.19	4.08		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521312.___0
FILE DATE AND TIME: 12/29/2005 23:19

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

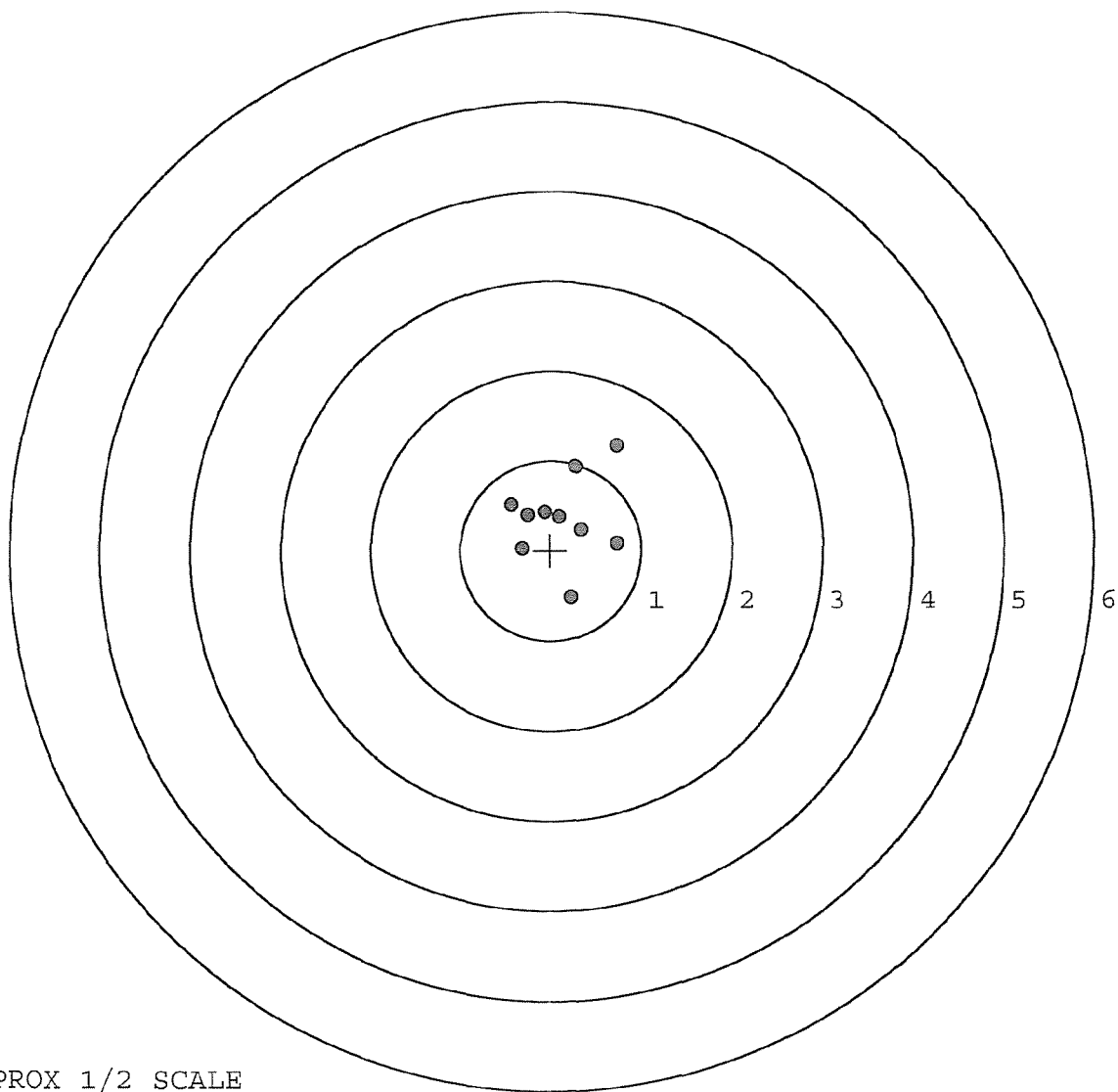
The Average X Centroid of the Five Target Set:	0.173
The Average Y Centroid of the Five Target Set:	0.123
The Average Point of Impact of the Five Target Set:	0.212
The Average Mean Radius of the Five Target Set:	0.613
The Distance from POA to Centroid Target #1:	0.387
The Distance from Centroid Target #2 to Centroid Target #1:	0.364
The Distance from Centroid Target #3 to Centroid Target #1:	0.290
The Distance from Centroid Target #4 to Centroid Target #1:	0.701
The Distance from Centroid Target #5 to Centroid Target #1:	0.271

BARBER - M24 0099235

SERIAL NUMBER: G6521312. 0
TARGET NUMBER: 1
FILE DATE: 12/29/2005
FILE TIME: 23:19

POINT#	X	Y
1:	0.730	1.169
2:	0.274	0.938
3:	-0.440	0.510
4:	-0.260	0.397
5:	-0.311	0.025
6:	0.099	0.378
7:	0.334	0.235
8:	0.728	0.083
9:	0.228	-0.521
10:	-0.072	0.428

X CENTROID: 0.131
Y CENTROID: 0.364
POA TO CENTROID: 0.387
HORZ SPREAD: 1.170
VERT SPREAD: 1.690
GROUP SPREAD: 1.763
MIN RADIUS: 0.035
MAX RADIUS: 1.003
MEAN RADIUS: 0.517
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10



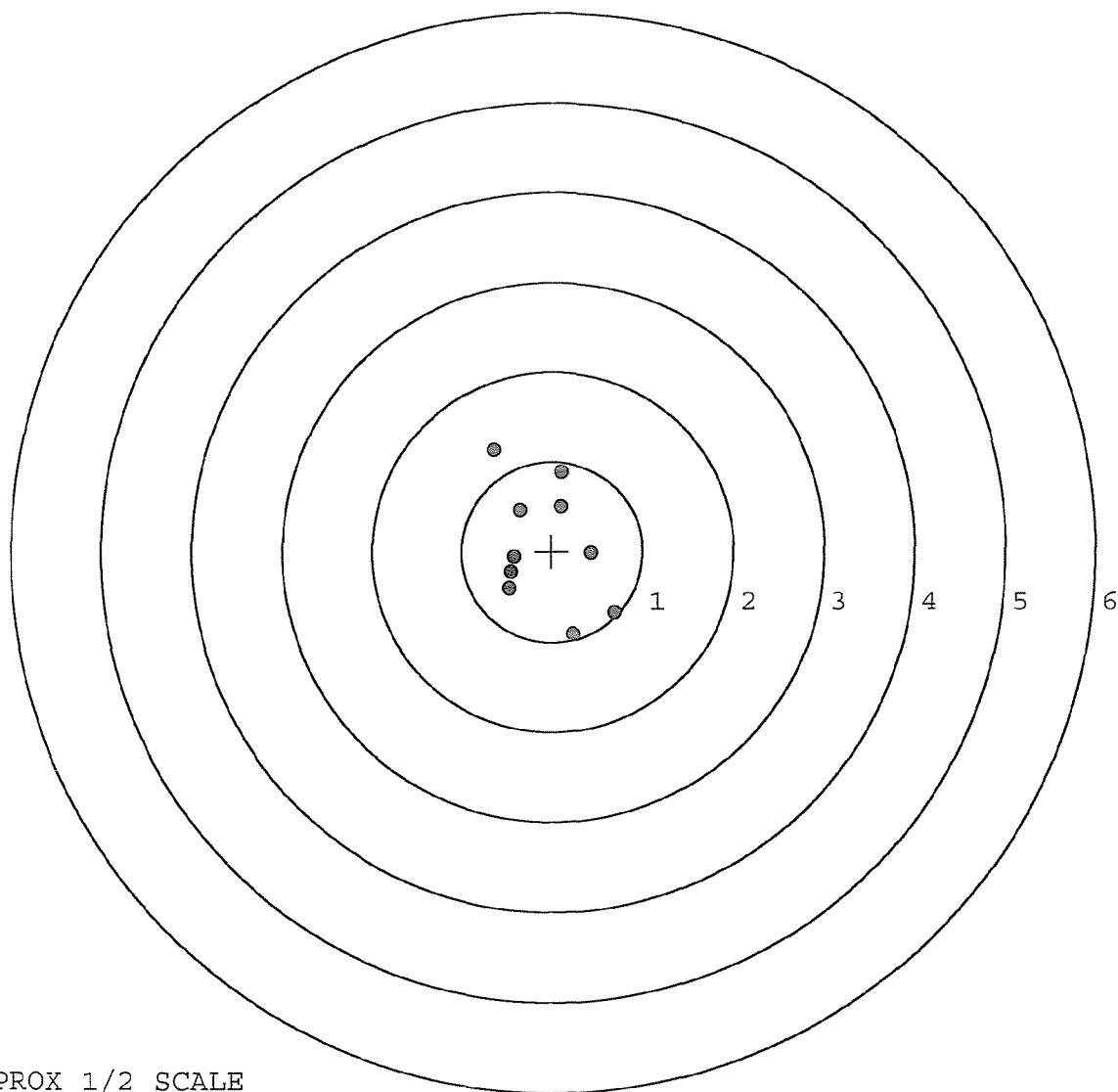
TARGET APPROX 1/2 SCALE

BARBER - M24 0099236

SERIAL NUMBER: G6521312. __0
 TARGET NUMBER: 2
 FILE DATE: 12/29/2005
 FILE TIME: 23:19

POINT#	X	Y
1:	-0.642	1.131
2:	0.108	0.882
3:	0.101	0.500
4:	-0.355	0.456
5:	0.440	-0.018
6:	0.691	-0.675
7:	0.235	-0.919
8:	-0.468	-0.409
9:	-0.453	-0.231
10:	-0.417	-0.066

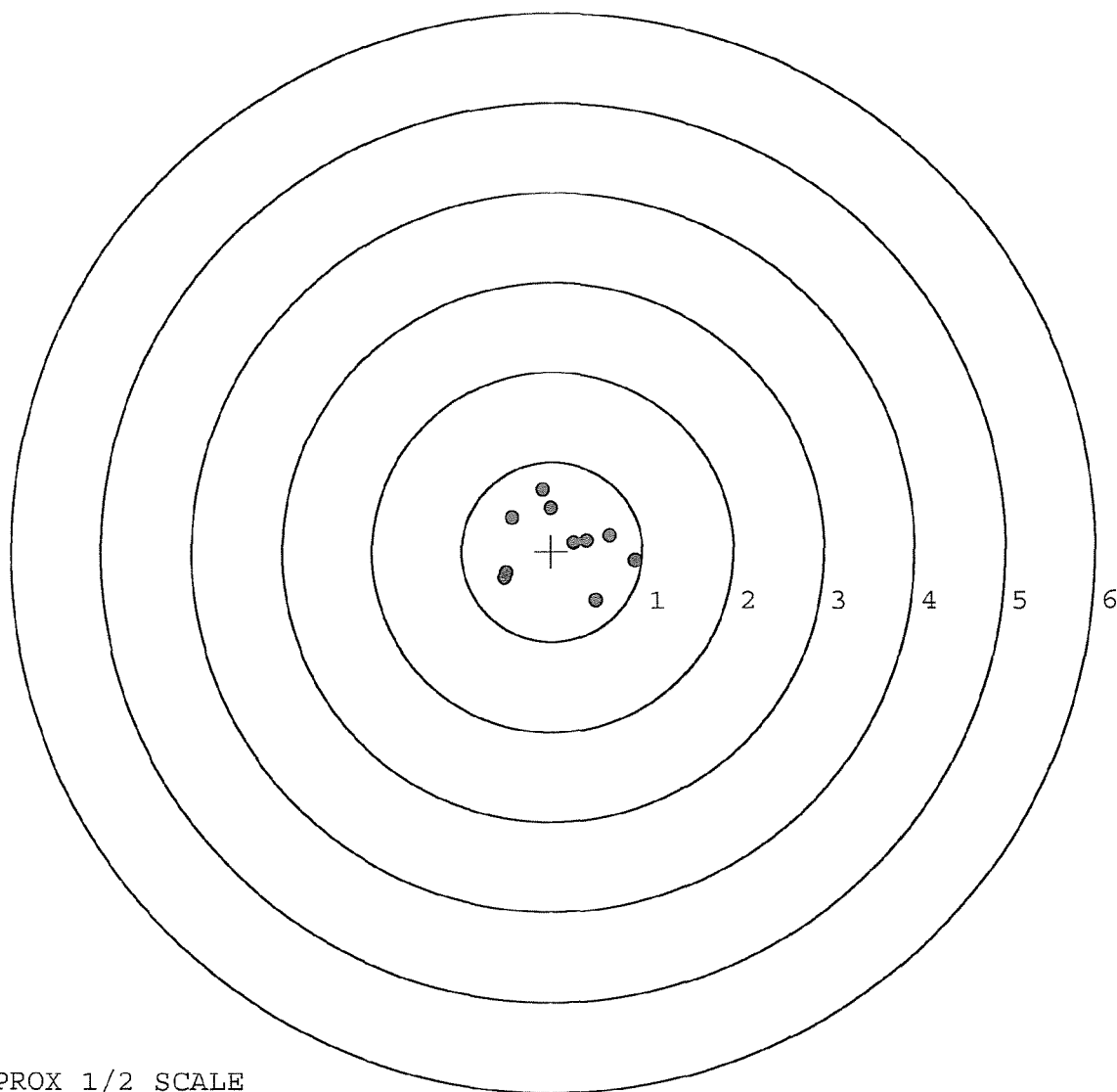
X CENTROID: -0.076
 Y CENTROID: 0.065
 POA TO CENTROID: 0.100
 HORZ SPREAD: 1.333
 VERT SPREAD: 2.050
 GROUP SPREAD: 2.245
 MIN RADIUS: 0.365
 MAX RADIUS: 1.207
 MEAN RADIUS: 0.707
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0099237

SERIAL NUMBER: G6521312. __0	POINT#	X	Y
TARGET NUMBER: 3	1:	0.488	-0.548
FILE DATE: 12/29/2005	2:	-0.503	-0.240
FILE TIME: 23:19	3:	0.926	-0.113
	4:	0.635	0.180
X CENTROID: 0.108	5:	0.381	0.124
Y CENTROID: 0.075	6:	0.246	0.102
POA TO CENTROID: 0.132	7:	-0.019	0.484
HORZ SPREAD: 1.451	8:	-0.102	0.692
VERT SPREAD: 1.240	9:	-0.446	0.374
GROUP SPREAD: 1.463	10:	-0.525	-0.303
MIN RADIUS: 0.140			
MAX RADIUS: 0.839			
MEAN RADIUS: 0.566			
# IN 1 IN DIAMETER: 3			
# IN 2 IN DIAMETER: 10			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE

BARBER - M24 0099238

SERIAL NUMBER: G6521312. 0

TARGET NUMBER: 4

FILE DATE: 12/29/2005

FILE TIME: 23:19

POINT#	X	Y
1:	0.933	-0.244
2:	0.197	-0.703
3:	1.350	-0.995
4:	1.293	-0.048
5:	1.077	0.812
6:	0.868	0.355
7:	0.732	0.455
8:	0.747	-0.098
9:	0.458	-0.066
10:	-0.502	0.295

X CENTROID: 0.715

Y CENTROID: -0.024

POA TO CENTROID: 0.716

HORZ SPREAD: 1.852

VERT SPREAD: 1.807

GROUP SPREAD: 2.257

MIN RADIUS: 0.081

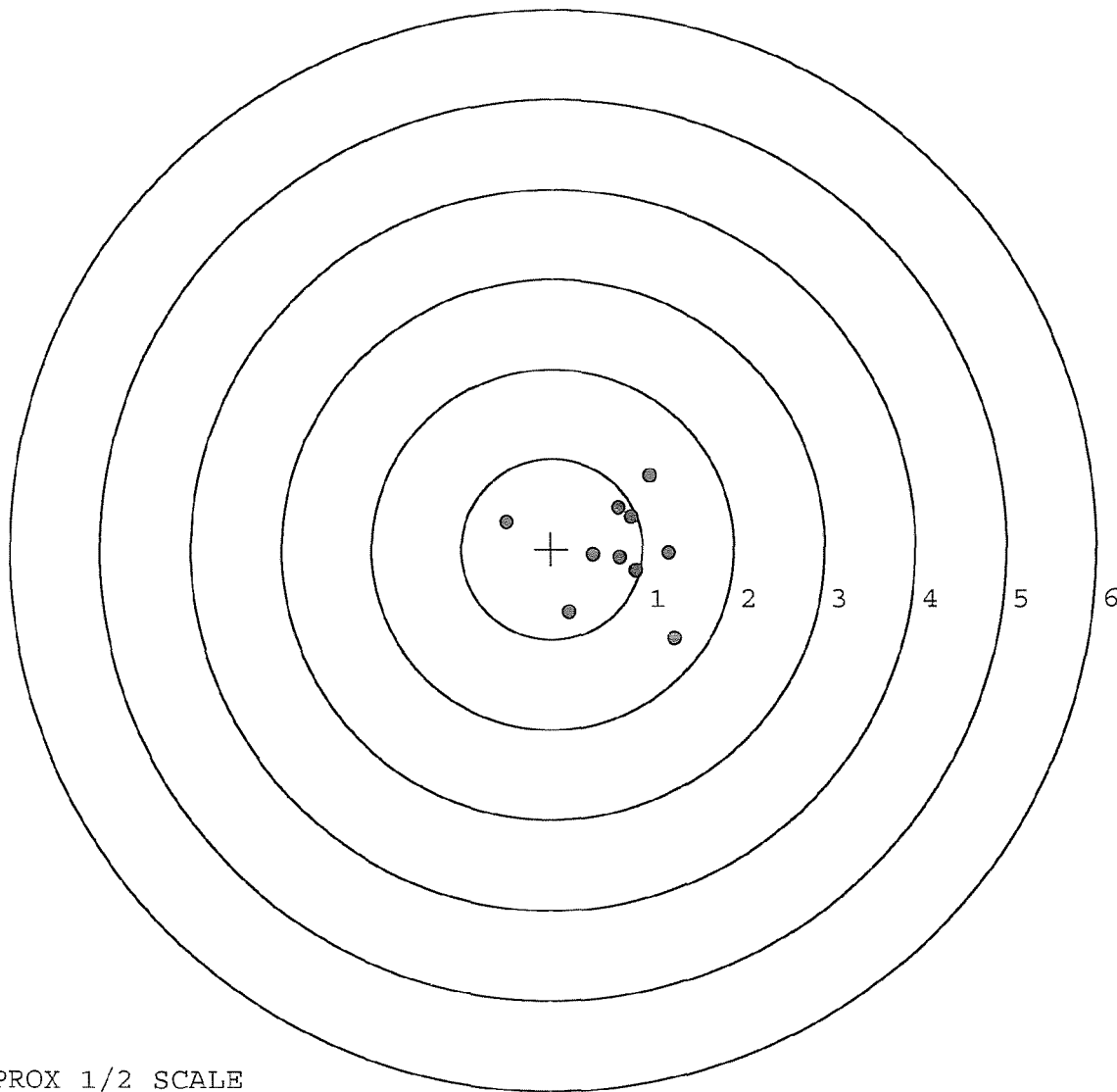
MAX RADIUS: 1.258

MEAN RADIUS: 0.630

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

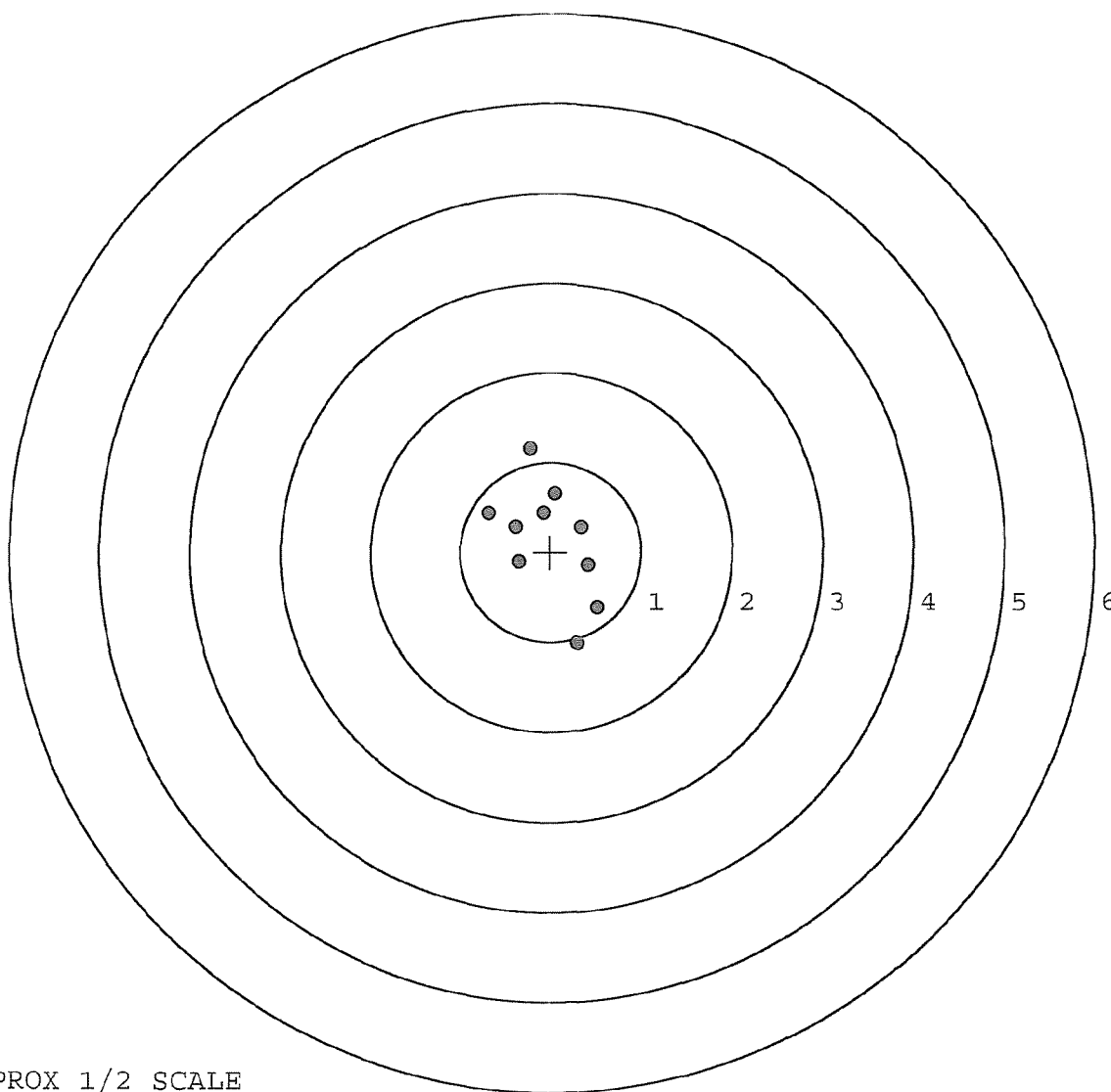
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0099239

SERIAL NUMBER: G6521312. 0	POINT#	X	Y
TARGET NUMBER: 5	1:	-0.227	1.153
FILE DATE: 12/29/2005	2:	0.047	0.653
FILE TIME: 23:19	3:	0.336	0.284
	4:	0.416	-0.146
X CENTROID: -0.013	5:	0.517	-0.619
Y CENTROID: 0.135	6:	0.299	-1.014
POA TO CENTROID: 0.136	7:	-0.693	0.434
HORZ SPREAD: 1.210	8:	-0.350	-0.112
VERT SPREAD: 2.167	9:	-0.392	0.285
GROUP SPREAD: 2.230	10:	-0.086	0.435
MIN RADIUS: 0.308			
MAX RADIUS: 1.191			
MEAN RADIUS: 0.644			
# IN 1 IN DIAMETER: 4			
# IN 2 IN DIAMETER: 8			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE