

G 652 1341

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTE

UPC



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UPC



SERIAL NO.

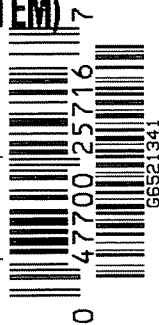


M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

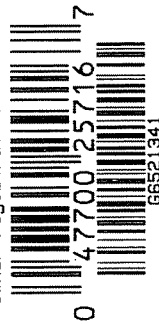
- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



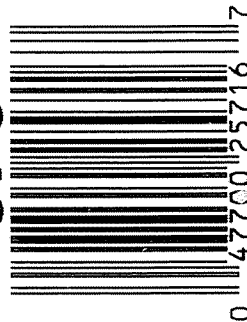
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6521341

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6521341

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		11/8/05	CD
440	PROOF		11/8/05	CD
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	11/8/05	CD
470	DIS-ASSEMBLE ACTION		11/8/05	CD
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	DEC 07 2005 480 OPERATOR <i>unn</i>	12/07/05	<i>unn</i>
500	ROLLMARK CALIBER		12-7-05	CW
510	DRILL AND TAP SIGHT HOLES		12-2-05	BR
520	GOFF BLAST BBL / REC		12/18	<i>unn</i>
530 & 540	APPLY COATINGS (BARREL ACTION)		12/13	HP
	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		12/27/05	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD.		12/22/05	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/27/05	DA
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

REV-8405

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>17 lbs</u> <u>17 lbs</u> <u>17 lbs</u>	<u>1-6-06</u>	<u>A</u>
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2 lbs</u> <u>2 lbs</u> <u>2 lbs</u>	<u>1-6-06</u>	<u>A</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			<u>1-6-06</u>	<u>A</u>
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	<u>1-6-06</u>	<u>A</u>
	J) ASSEMBLE STOCK			<u>1-4-06</u>	<u>BG-</u>
	K) ASSEMBLE SWIVEL STUDS			<u>1-6-06</u>	<u>A</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			<u>1-4-06</u>	<u>BG-</u>
	M) IRON SIGHT ALIGNMENT			<u>1-4-06</u>	<u>BG-</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			<u>1-4-06</u>	<u>BG-</u>
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	<u>1-4-06</u>	<u>MTM</u>
	MALFUNCTION	CORRECTION	<u>N/A</u>		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			<u>1/4/06</u>	<u>mfd</u>
670	FINAL INSPECTION A) HEADSPACE			<u>1-6-06</u>	<u>A</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.50</u> <u>2.45</u> <u>2.69</u> <u>2.77</u>	<u>1-6-06</u>	<u>BG-</u>
	C) FUNCTION			<u>1-6-06</u>	<u>A</u>
690	PACK			<u>1-10-06</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 11-14-05TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.60	2.56		2.54	
PULL #2	2.44	2.56		2.56	
PULL #3	2.57	2.53		2.68	
PULL #4	2.58	2.61		2.43	
PULL #5	2.58	2.51		2.58	
TOTAL	12.77	12.77		12.80	
AVERAGE	2.55	2.55		2.56	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.10		
PULL #2	3.10	3.09		
PULL #3	3.15	2.94		
PULL #4	3.01	2.98		
PULL #5	2.93	3.25		
TOTAL	15.21	15.36		
AVERAGE	3.04	3.07		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.03	4.19		4.15
PULL #2	4.06	4.10		4.13
PULL #3	4.04	4.26		3.95
PULL #4	4.11	4.17		4.12
PULL #5	3.85	4.13		3.79
TOTAL	20.09	20.85		20.14
AVERAGE	4.01	4.17		4.02

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521341.___0

FILE DATE AND TIME: 01/04/2006 23:43

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.032
The Average Y Centroid of the Five Target Set:	-0.220
The Average Point of Impact of the Five Target Set:	0.222
The Average Mean Radius of the Five Target Set:	0.680
The Distance from POA to Centroid Target #1:	0.277
The Distance from Centroid Target #2 to Centroid Target #1:	0.349
The Distance from Centroid Target #3 to Centroid Target #1:	0.238
The Distance from Centroid Target #4 to Centroid Target #1:	0.228
The Distance from Centroid Target #5 to Centroid Target #1:	0.316

SERIAL NUMBER: G6521341. 0

TARGET NUMBER: 1

FILE DATE: 01/04/2006

FILE TIME: 23:43

X CENTROID: 0.100

Y CENTROID: -0.259

POA TO CENTROID: 0.277

HORZ SPREAD: 2.065

VERT SPREAD: 0.931

GROUP SPREAD: 2.065

MIN RADIUS: 0.160

MAX RADIUS: 1.160

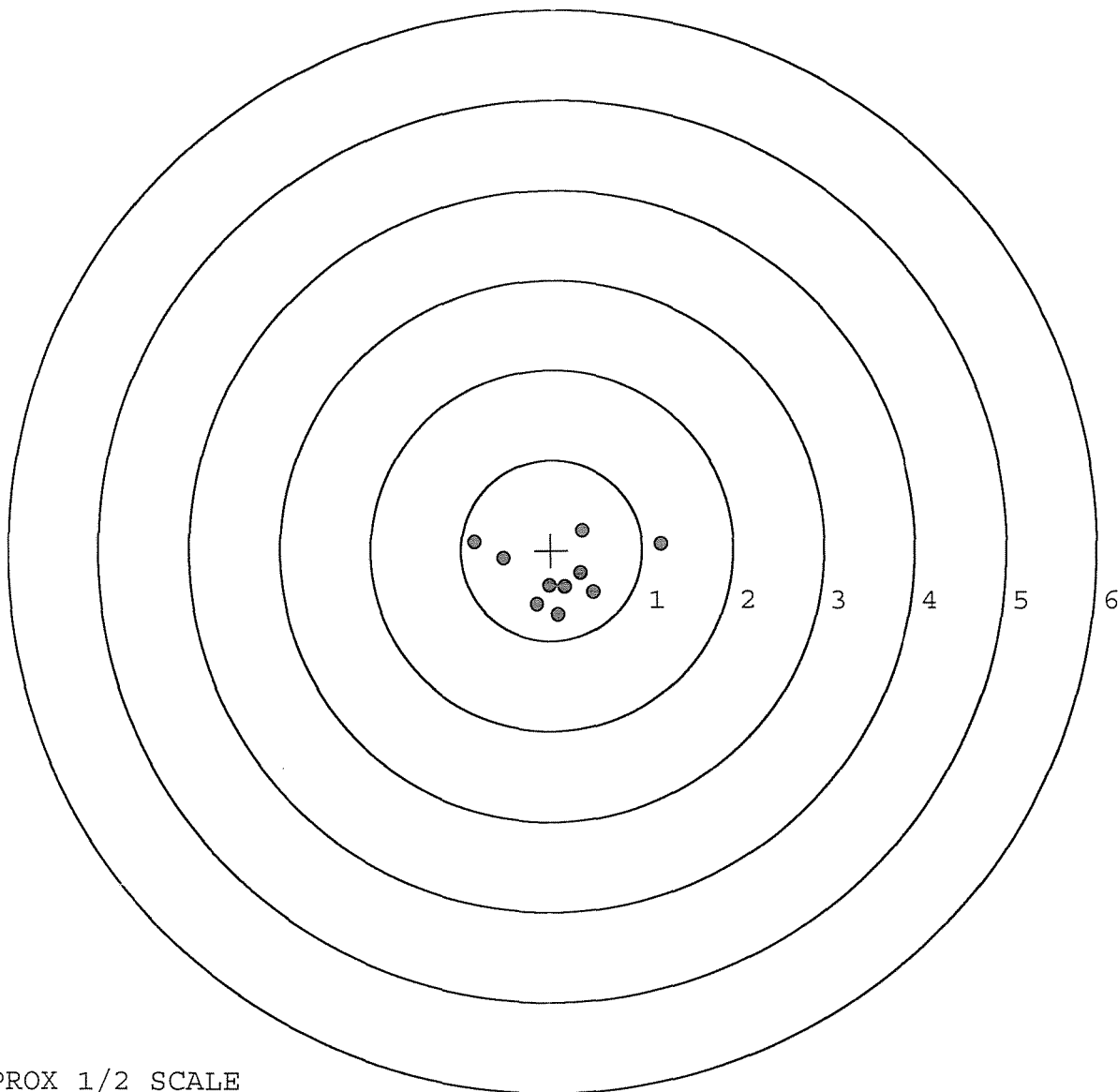
MEAN RADIUS: 0.523

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.334	0.214
2:	1.213	0.069
3:	-0.852	0.087
4:	-0.531	-0.099
5:	-0.161	-0.605
6:	0.084	-0.717
7:	-0.023	-0.397
8:	0.461	-0.469
9:	0.325	-0.258
10:	0.147	-0.411



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521341. 0

TARGET NUMBER: 2

FILE DATE: 01/04/2006

FILE TIME: 23:43

X CENTROID: -0.247

Y CENTROID: -0.302

POA TO CENTROID: 0.390

HORZ SPREAD: 1.306

VERT SPREAD: 1.887

GROUP SPREAD: 2.144

MIN RADIUS: 0.196

MAX RADIUS: 1.262

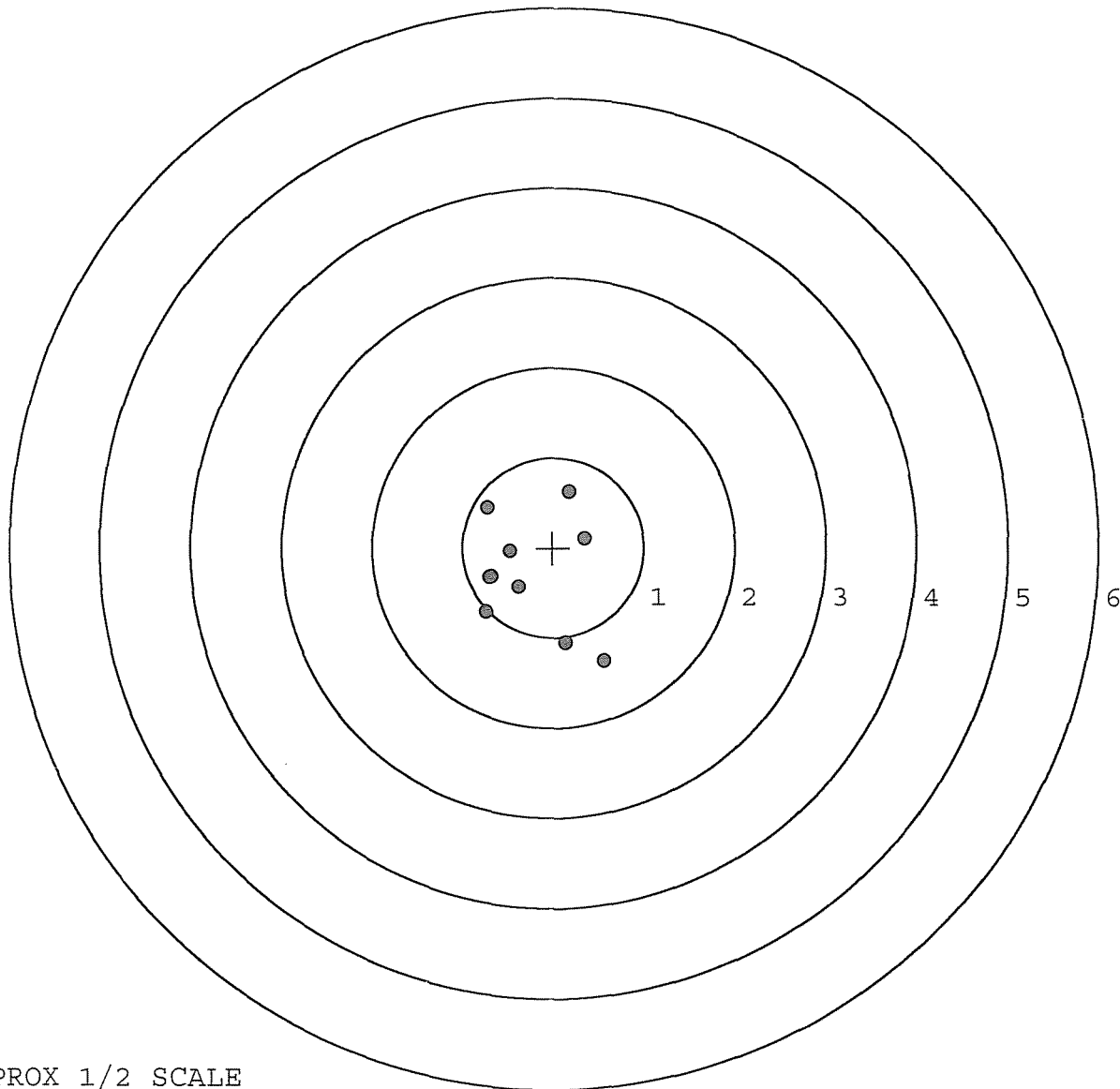
MEAN RADIUS: 0.683

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.728	0.443
2:	0.176	0.625
3:	0.352	0.104
4:	-0.480	-0.045
5:	-0.382	-0.444
6:	-0.686	-0.322
7:	-0.734	-0.723
8:	0.142	-1.063
9:	0.572	-1.262
10:	-0.701	-0.333

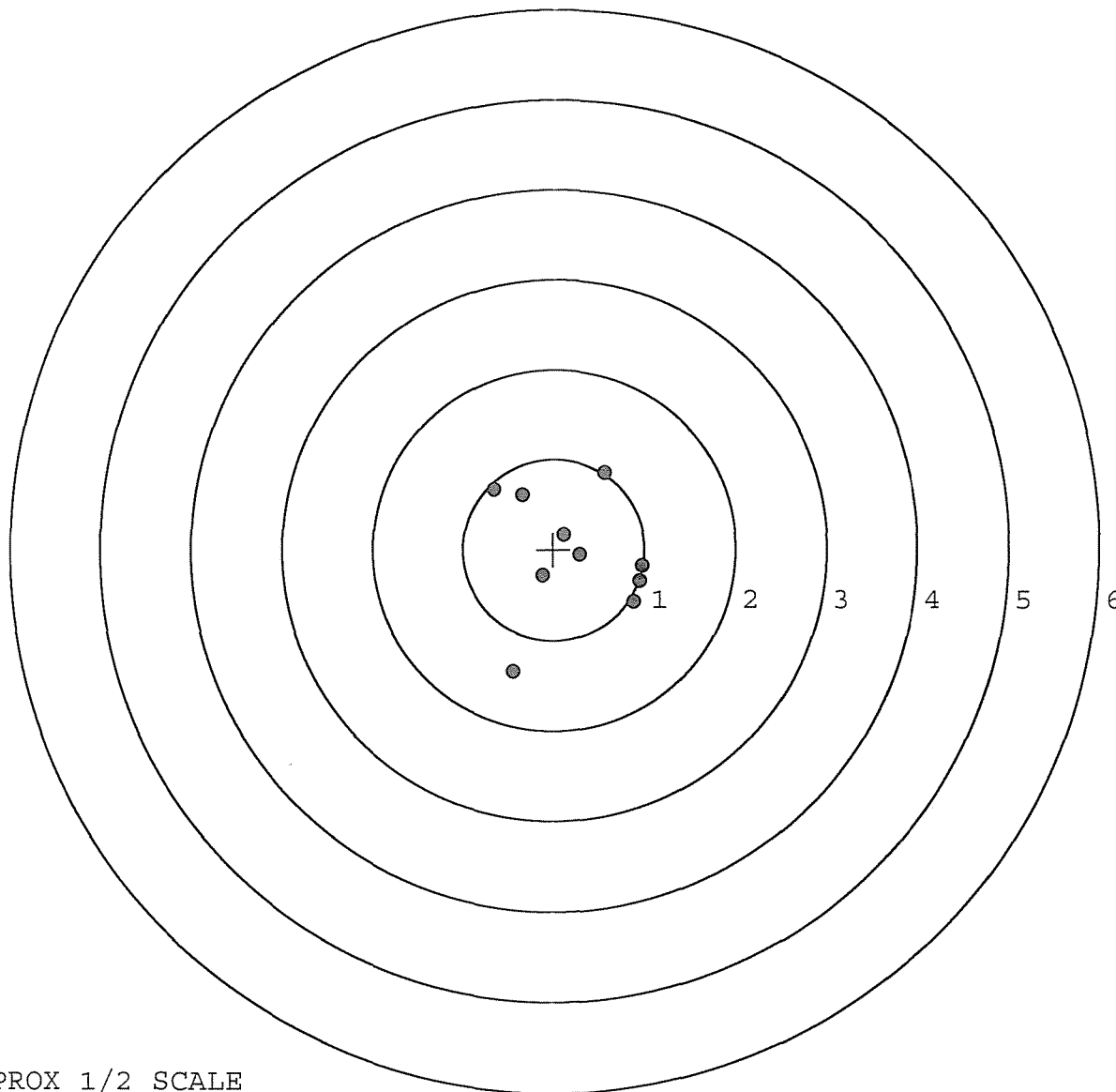


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521341.____0
 TARGET NUMBER: 3
 FILE DATE: 01/04/2006
 FILE TIME: 23:43

X CENTROID: 0.220
 Y CENTROID: -0.053
 POA TO CENTROID: 0.226
 HORZ SPREAD: 1.637
 VERT SPREAD: 2.195
 GROUP SPREAD: 2.412
 MIN RADIUS: 0.068
 MAX RADIUS: 1.453
 MEAN RADIUS: 0.755
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.661	0.662
2:	-0.351	0.602
3:	0.558	0.848
4:	0.115	0.166
5:	0.288	-0.060
6:	-0.120	-0.293
7:	0.976	-0.181
8:	0.951	-0.351
9:	0.884	-0.580
10:	-0.441	-1.347



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521341. 0

TARGET NUMBER: 4

FILE DATE: 01/04/2006

FILE TIME: 23:43

X CENTROID: -0.073

Y CENTROID: -0.408

POA TO CENTROID: 0.415

HORZ SPREAD: 1.409

VERT SPREAD: 2.316

GROUP SPREAD: 2.360

MIN RADIUS: 0.207

MAX RADIUS: 1.491

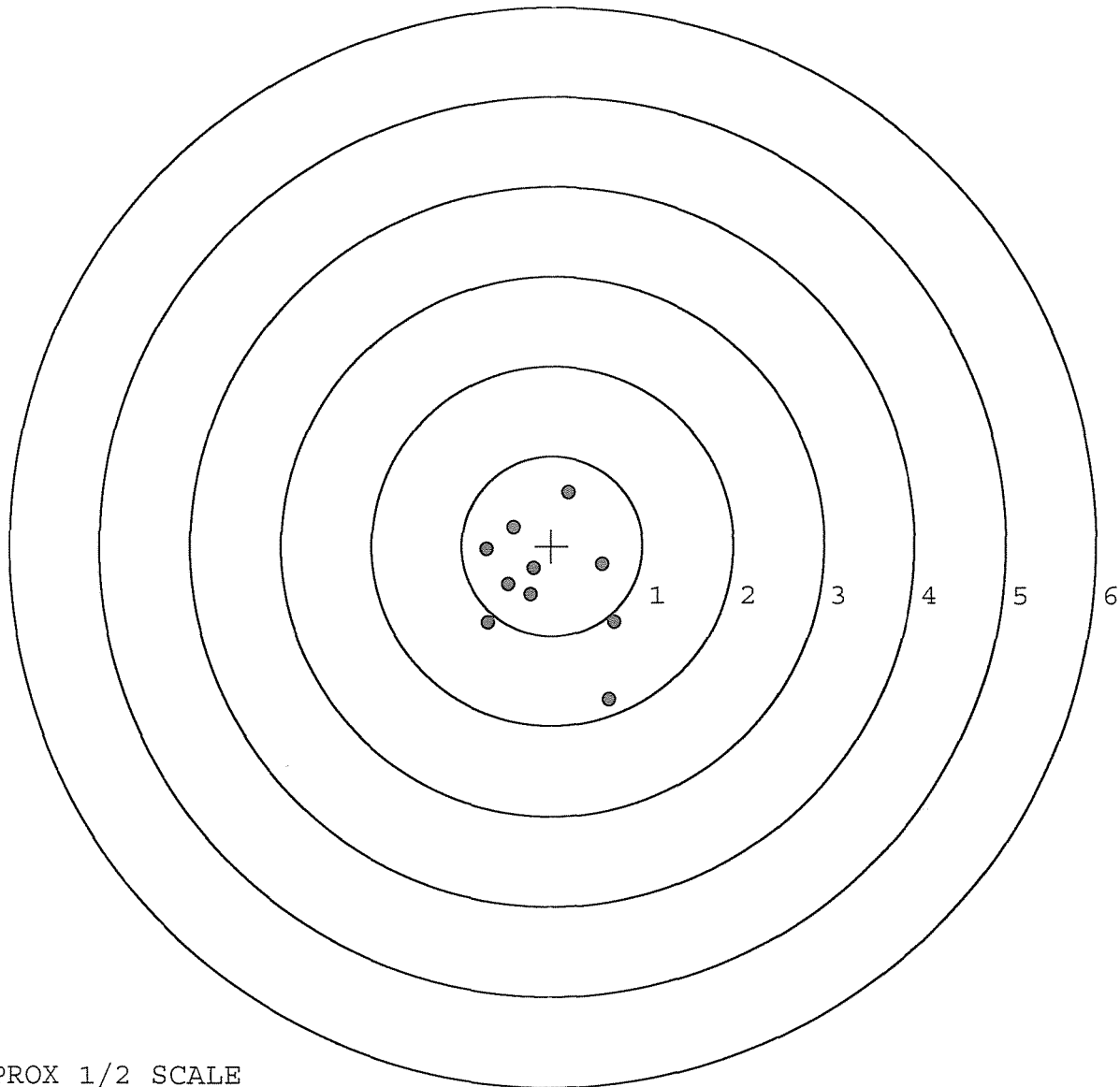
MEAN RADIUS: 0.714

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.432	0.212
2:	-0.204	-0.248
3:	-0.486	-0.432
4:	-0.709	-0.854
5:	-0.722	-0.039
6:	0.183	0.597
7:	0.555	-0.203
8:	0.687	-0.853
9:	0.638	-1.719
10:	-0.238	-0.544



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521341. 0

TARGET NUMBER: 5

FILE DATE: 01/04/2006

FILE TIME: 23:43

X CENTROID: -0.159

Y CENTROID: -0.078

POA TO CENTROID: 0.178

HORZ SPREAD: 2.529

VERT SPREAD: 1.224

GROUP SPREAD: 2.598

MIN RADIUS: 0.304

MAX RADIUS: 1.417

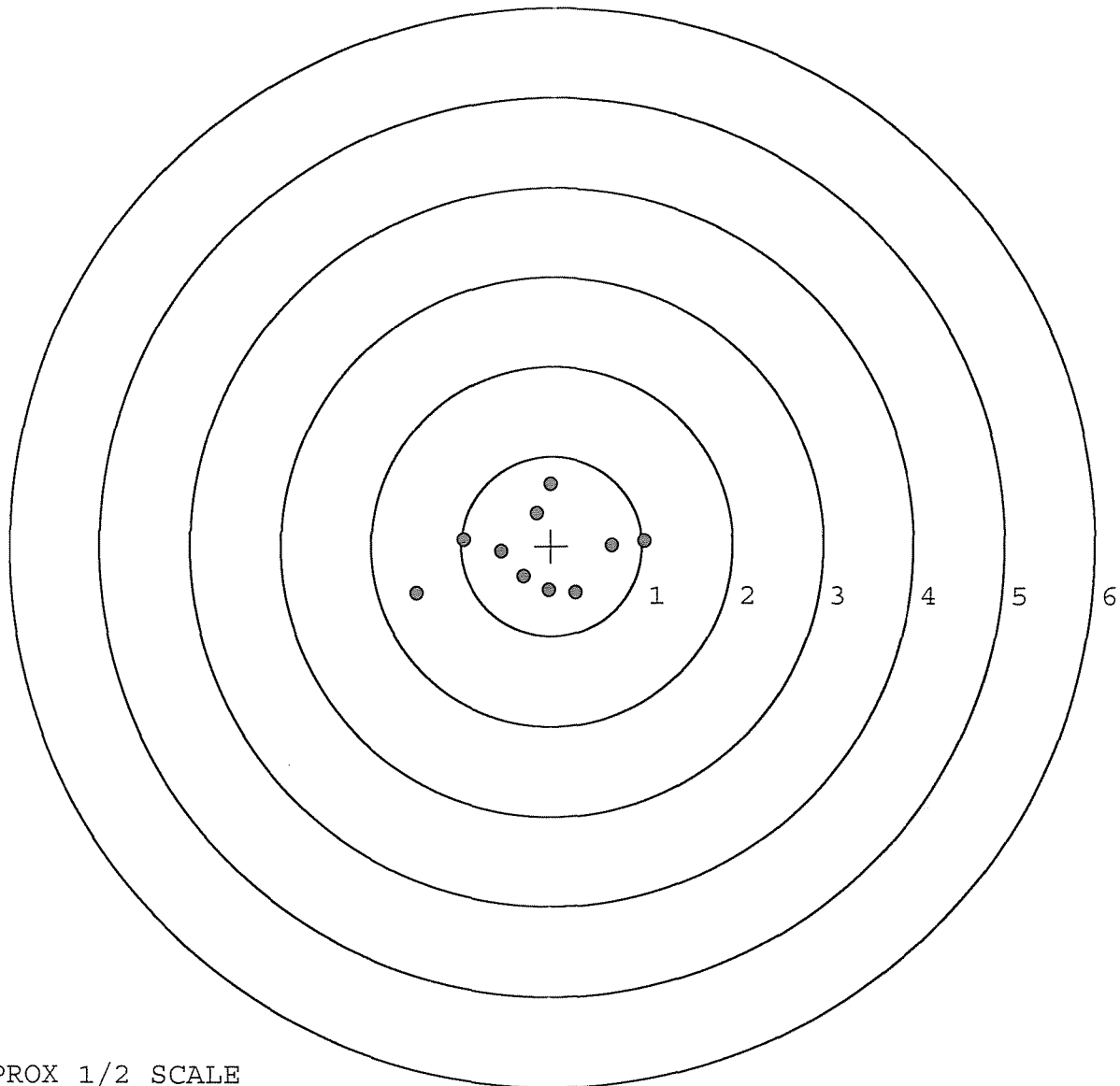
MEAN RADIUS: 0.725

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.017	0.687
2:	-0.172	0.364
3:	0.670	0.008
4:	1.029	0.056
5:	-0.968	0.064
6:	-1.500	-0.537
7:	-0.558	-0.061
8:	-0.313	-0.341
9:	-0.033	-0.498
10:	0.267	-0.524



TARGET APPROX 1/2 SCALE