

E6790517

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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



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ORDER

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MODEL 700™ M24

UPC



ORDER

25716

MODEL 700™ M24

UPC



SERIAL NO.



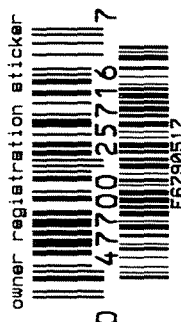
E6790517

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

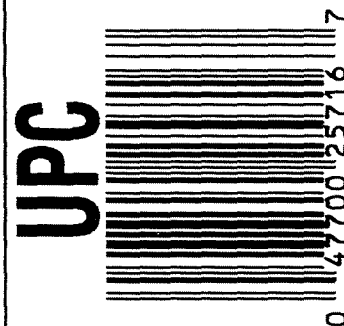


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790517



CONTRACT #

GUN SERIAL # F679 0517

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RJR
600	PROOF		11-30-01	RJR
607	CHECK HEADSPACE		11-30-01	RJR
610	DIS-ASSEMBLE GUN		11-30-01	RJR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		DEC 4 5 2001	A
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/15/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/15/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/15/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/15/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-25-02	JA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.75</u> <u>5.50</u> <u>5.00</u>	<u>1/24/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.25</u> <u>4.00</u> <u>3.75</u>	<u>1/24/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	<u>1/24/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/16/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-24-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/16/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/16/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/16/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-17-01</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-17-01</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-17-01</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-17-01</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-24-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.70</u> <u>2.62</u> <u>2.64</u> <u>2.49</u>	<u>1/24/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1-24-02</u>	<u>RW</u>
660	PACK		<u>1-25-02</u>	<u>DA</u>

SERIAL NUMBER: ~~E~~6790517. __ 0

TARGET NUMBER: 1

FILE DATE: 01/23/2002

FILE TIME: 02:24

POINT#	X	Y
1:	0.234	0.619
2:	0.303	0.196
3:	0.153	-0.231
4:	-0.399	-0.042
5:	-1.220	-0.124

X CENTROID: -0.186

Y CENTROID: 0.084

POA TO CENTROID: 0.204

HORZ SPREAD: 1.523

VERT SPREAD: 0.850

GROUP SPREAD: 1.633

MIN RADIUS: 0.247

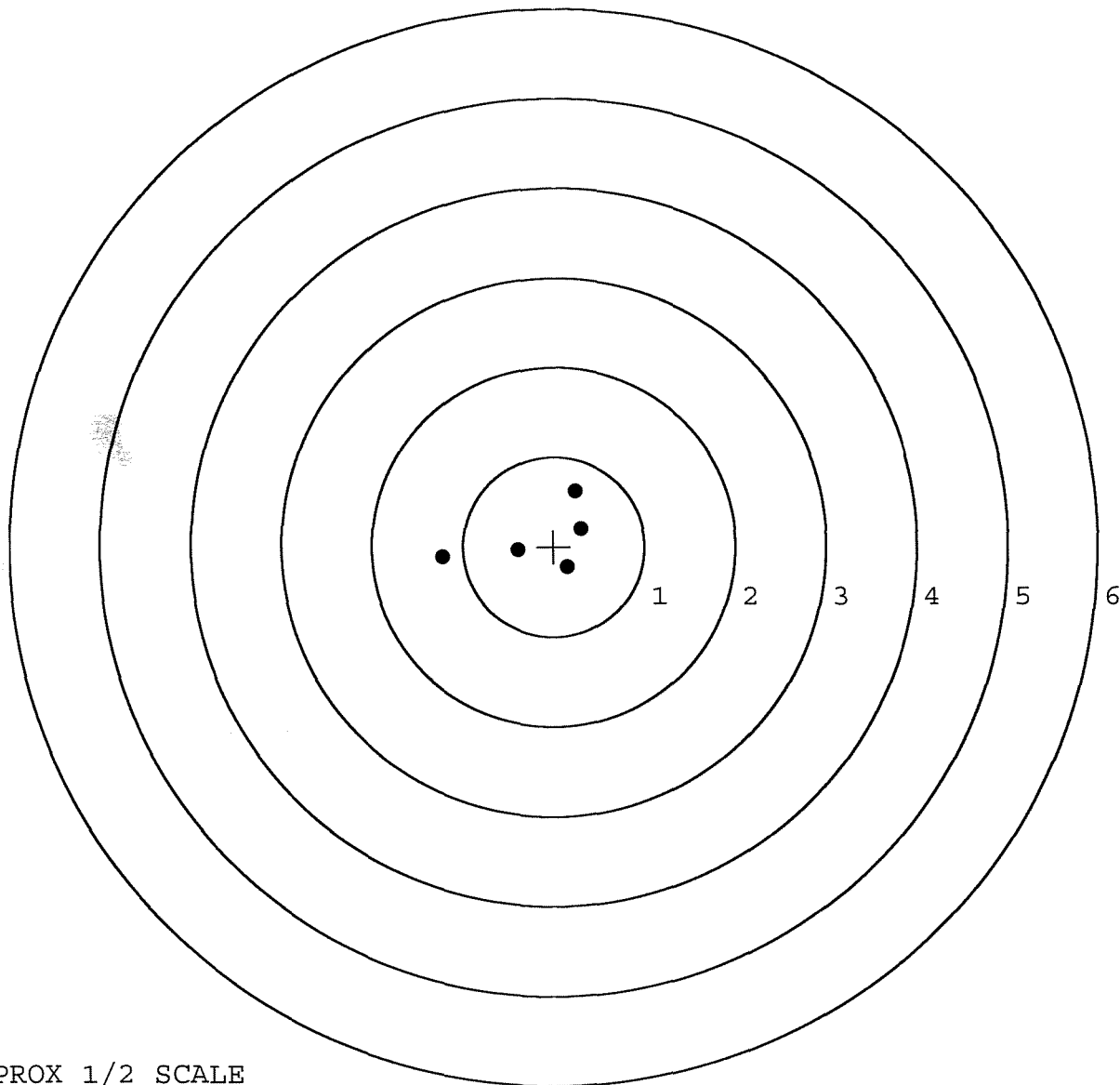
MAX RADIUS: 1.055

MEAN RADIUS: 0.589

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

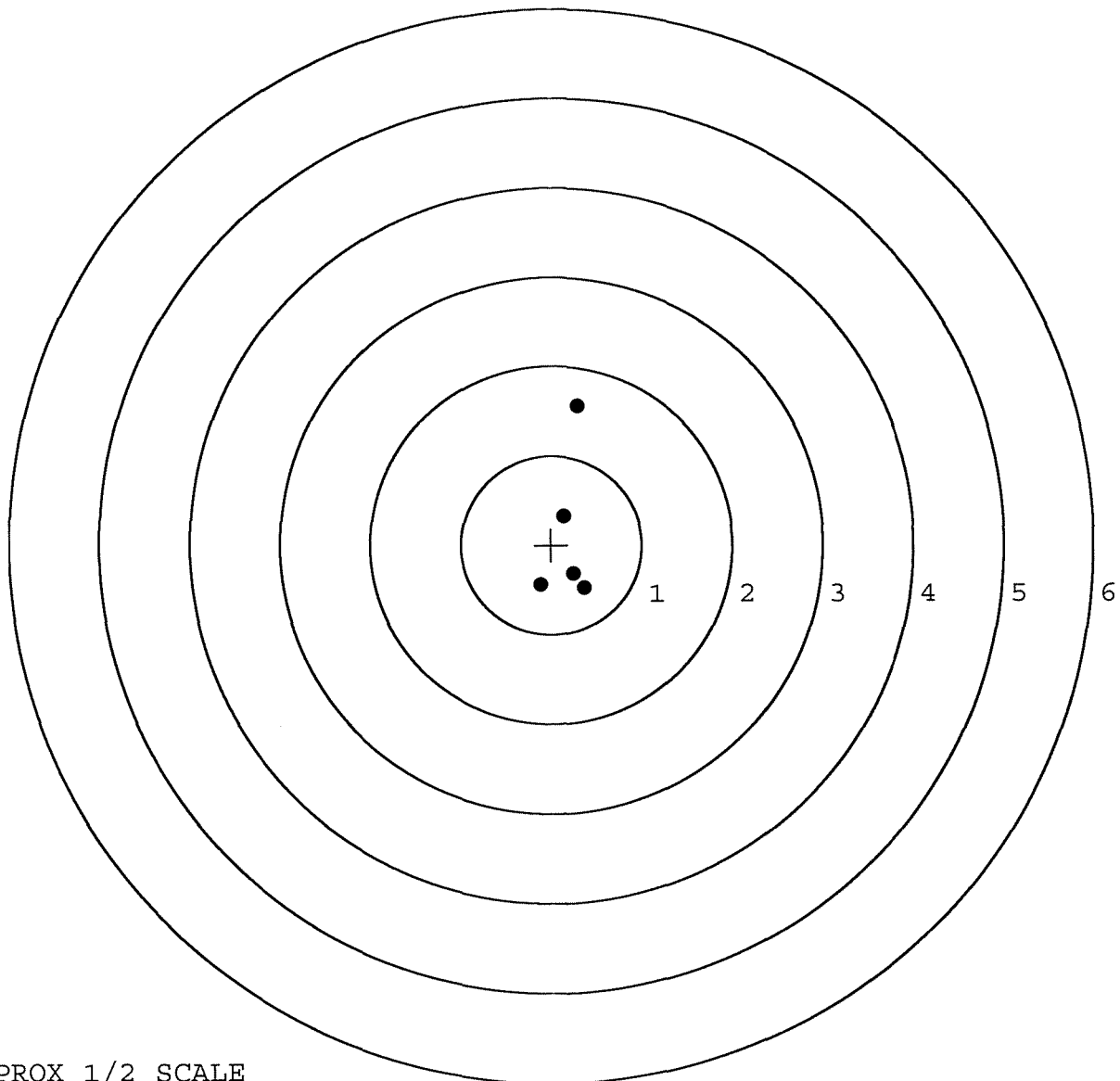


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: 6790517. __0
 TARGET NUMBER: 2
 FILE DATE: 01/23/2002
 FILE TIME: 02:24

POINT#	X	Y
1:	0.292	1.549
2:	0.139	0.326
3:	0.244	-0.321
4:	0.366	-0.485
5:	-0.121	-0.452

X CENTROID: 0.184
 Y CENTROID: 0.123
 POA TO CENTROID: 0.222
 HORZ SPREAD: 0.487
 VERT SPREAD: 2.034
 GROUP SPREAD: 2.043
 MIN RADIUS: 0.208
 MAX RADIUS: 1.430
 MEAN RADIUS: 0.674
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



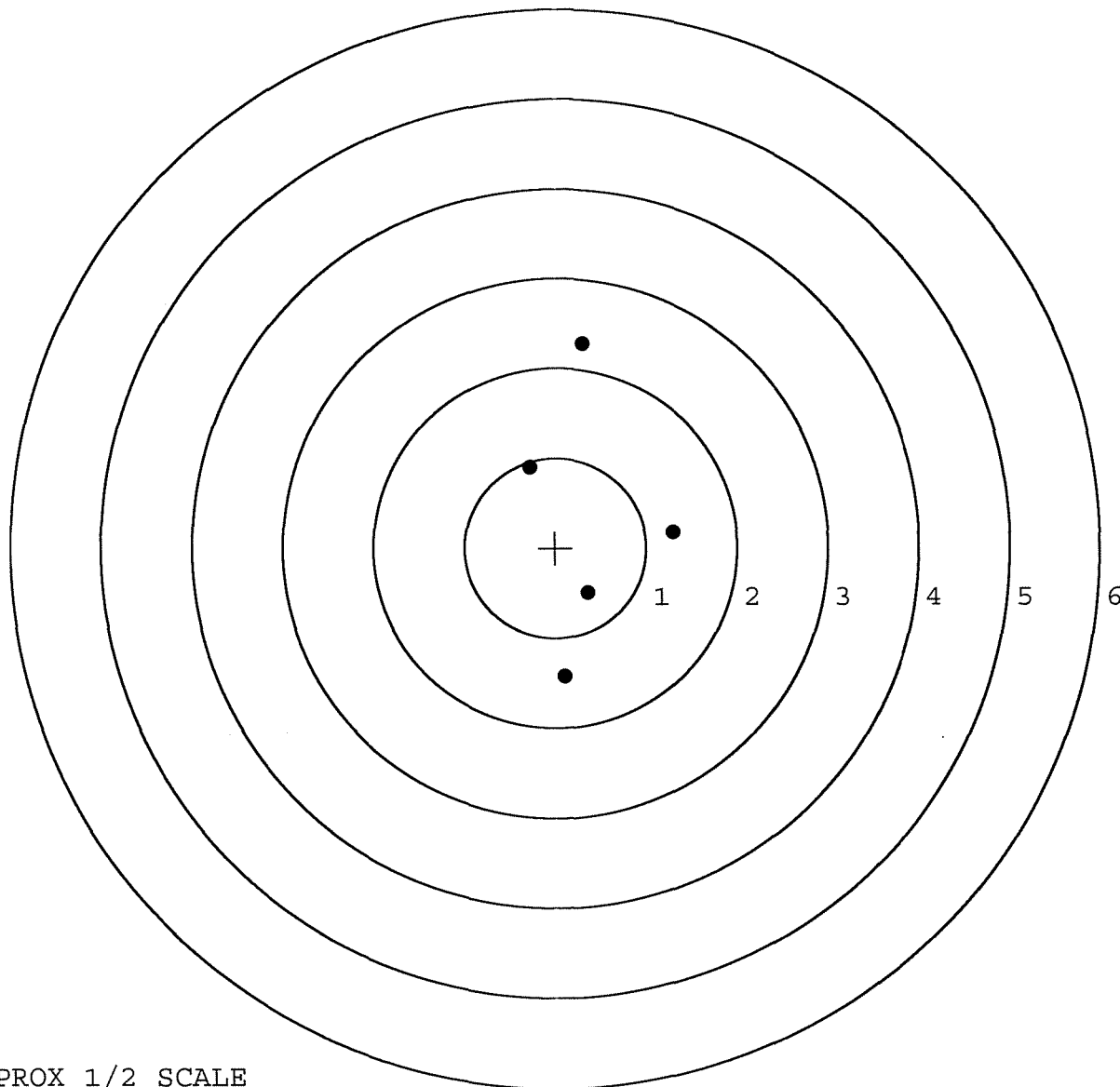
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790517. __0
 TARGET NUMBER: 1
 FILE DATE: 01/17/2002
 FILE TIME: 18:15

POINT#	X	Y
1:	0.305	2.267
2:	-0.280	0.897
3:	1.300	0.171
4:	0.354	-0.502
5:	0.105	-1.437

Failed

X CENTROID: 0.357
 Y CENTROID: 0.279
 POA TO CENTROID: 0.453
 HORZ SPREAD: 1.580
 VERT SPREAD: 3.704
 GROUP SPREAD: 3.709
 MIN RADIUS: 0.781
 MAX RADIUS: 1.988
 MEAN RADIUS: 1.268
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 3

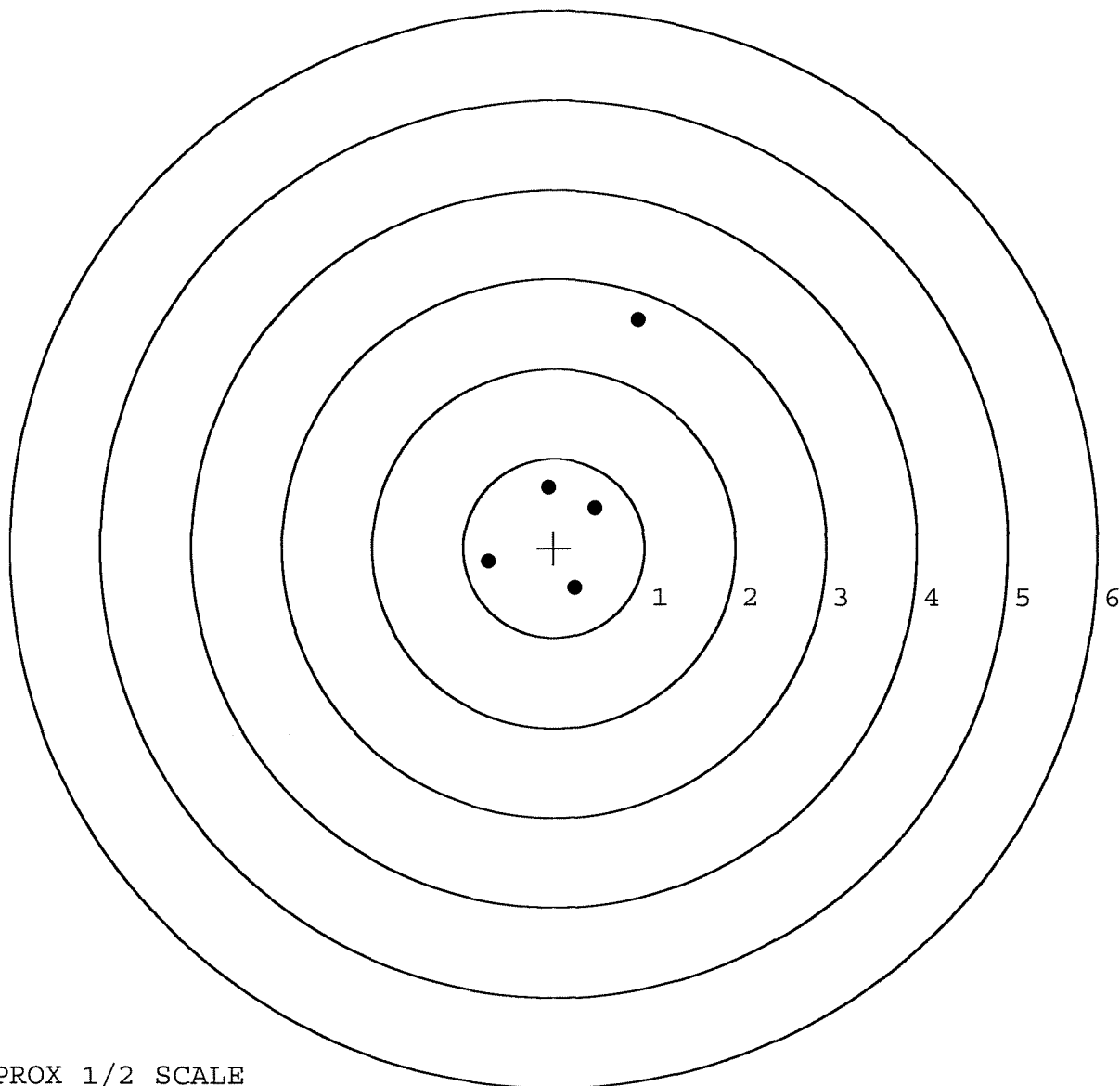


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790517. __0
 TARGET NUMBER: 2
 FILE DATE: 01/17/2002
 FILE TIME: 18:15

POINT#	X	Y
1:	0.450	0.447
2:	-0.060	0.677
3:	-0.722	-0.148
4:	0.230	-0.442
5:	0.925	2.542

X CENTROID: 0.165
 Y CENTROID: 0.615
 POA TO CENTROID: 0.637
 HORZ SPREAD: 1.647
 VERT SPREAD: 2.984
 GROUP SPREAD: 3.154
 MIN RADIUS: 0.233
 MAX RADIUS: 2.071
 MEAN RADIUS: 0.973
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790517DATE 1/10/02TESTER B.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.70		2.20	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.58		2.07	
PULL #3	2.62	2.55		2.13	
PULL #4	2.71	2.47		2.15	
PULL #5	2.46	2.46		2.11	
TOTAL	12.79	12.76		10.66	
AVG.	2.56	2.55		2.13	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	2.93		
PULL #2	3.36	3.01		
PULL #3	3.23	2.90		
PULL #4	3.21	2.95		
PULL #5	3.16	3.37		
TOTAL	16.22	15.16		
AVG.	3.24	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.08		4.35
PULL #2	4.12	3.97		4.19
PULL #3	4.15	3.93		4.30
PULL #4	4.17	3.98		4.20
PULL #5	4.04	3.92		4.33
TOTAL	20.48	19.88		21.37
AVG.	4.10	3.98		4.27