

E6790519

VERY IMPORTANT: Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **E6790519**
ORDER NO. **25716**

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

31XV

5716 E6790519

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.

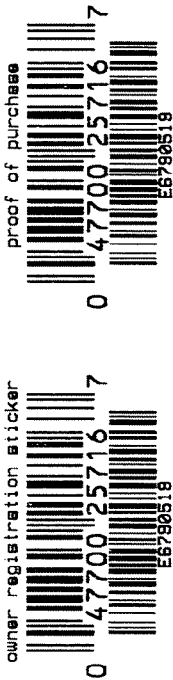


MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

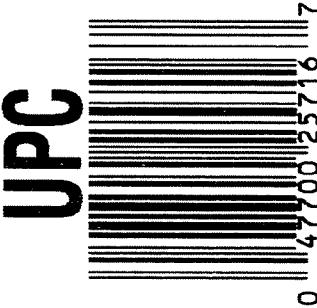


46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790519



CONTRACT #

GUN SERIAL # E6790519

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11-8-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/9	(KD)
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TH
	(BOLT)		11-27	TH
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12/13/01	DR
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/20/01	WPA

OP # OPERATION NAME			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.0</u>	<u>5.0</u>	<u>6.0</u>	12/19/01	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>2.5</u>	<u>2.5</u>	12/19/01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	12/19/01	DA
	J) ASSEMBLE STOCK					12-17-01	RA
	K) ASSEMBLE SWIVEL STUDS					12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/20/01	REP
	M) IRON SIGHT ALIGNMENT					12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/20/01	REP
640	GALLERY TEST AND TARGET		PASS	FAIL		12-18-01	A
	A) MALFUNCTIONS		PASS	FAIL		12-18-01	A
	B) PIERCED PRIMERS		PASS	FAIL		12-18-01	A
645	INSPECT FOR LIVE AMMO					12-18-01	A
655	FINAL INSPECTION A) HEADSPACE					12/20/01	REP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u>	<u>2.66</u>	<u>2.26</u> <u>2.40</u> <u>2.40</u>	12/19/01	BWT
	C) FUNCTION					12/20/01	REP
660	PACK					12/20/01	DA

BARBER - M24 0110727

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

 SERIAL NO. E6790579

 DATE 10/25/01

 TESTER A.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.78	2.20		2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.77	2.32		2.18	
PULL #3	2.82	2.24		2.18	
PULL #4	2.70	2.27		2.67	
PULL #5	2.94	2.37		2.35	
TOTAL	14.01	11.4		11.67	
AVG.	2.80	2.28		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.89	2.91		
PULL #2	2.99	3.12		
PULL #3	2.98	3.08		
PULL #4	3.05	3.13		
PULL #5	2.95	2.87		
TOTAL	14.86	15.11		
AVG.	2.97	3.02		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.80	3.57		4.06
PULL #2	4.02	3.55		4.08
PULL #3	3.77	3.77		4.38
PULL #4	4.02	3.91		4.08
PULL #5	3.91	4.00		4.15
TOTAL	19.52	18.8		20.75
AVG.	3.90	3.76		4.15

BARBER - M24 0110728

SERIAL NUMBER: E6790519. __ 0

TARGET NUMBER: 1

FILE DATE: 12/18/2001

FILE TIME: 03:56

POINT#	X	Y
1:	-0.132	-0.530
2:	0.566	0.002
3:	0.699	0.243
4:	0.048	0.497
5:	-0.221	0.555

X CENTROID: 0.192

Y CENTROID: 0.153

POA TO CENTROID: 0.246

HORZ SPREAD: 0.920

VERT SPREAD: 1.085

GROUP SPREAD: 1.135

MIN RADIUS: 0.373

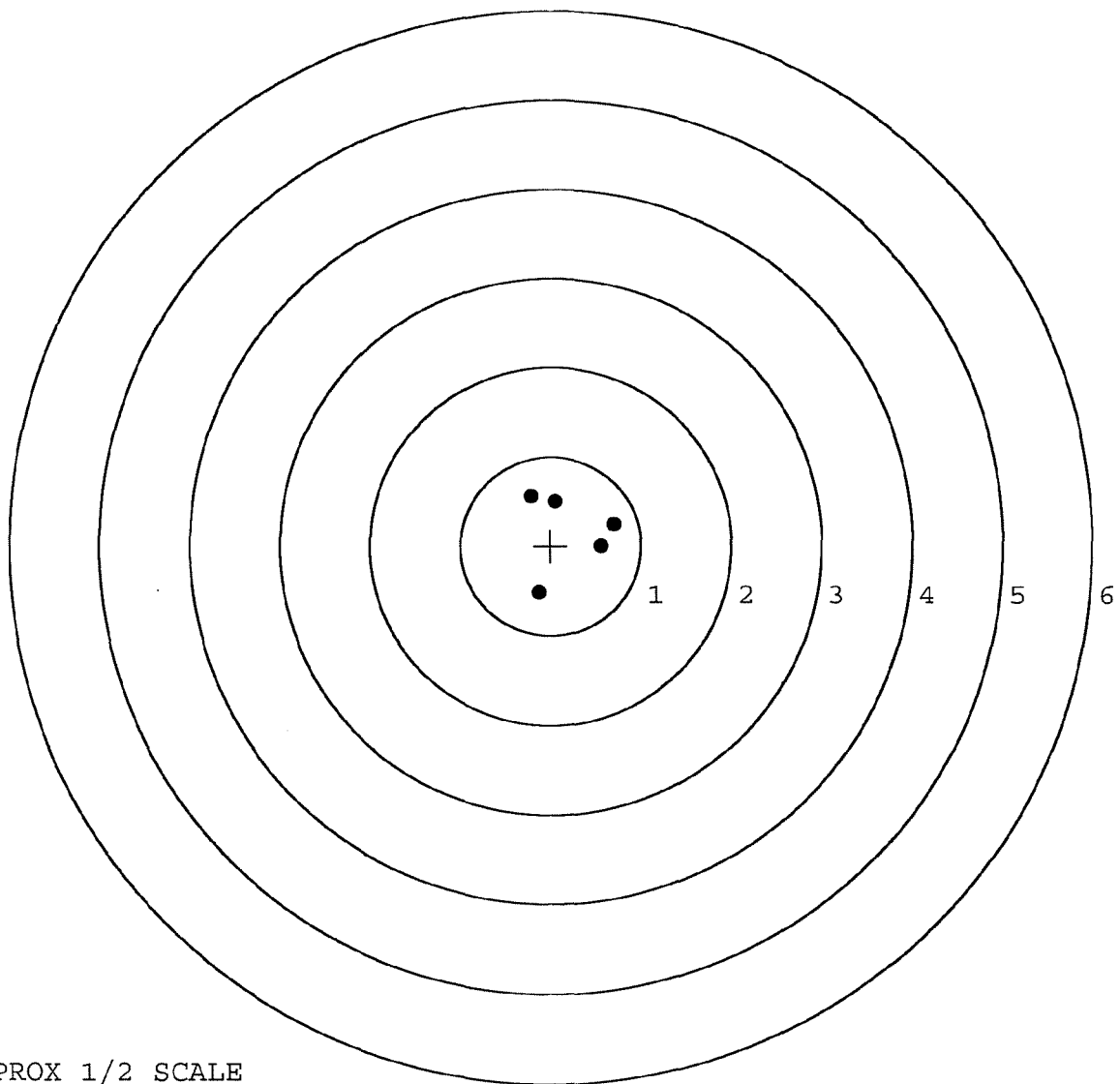
MAX RADIUS: 0.756

MEAN RADIUS: 0.525

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0110729

SERIAL NUMBER: E6790519. __ 0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 03:56

POINT#	X	Y
1:	0.457	-0.392
2:	0.688	0.230
3:	0.118	0.340
4:	-0.314	0.390
5:	-0.553	0.421

X CENTROID: 0.079

Y CENTROID: 0.198

POA TO CENTROID: 0.213

HORZ SPREAD: 1.241

VERT SPREAD: 0.813

GROUP SPREAD: 1.297

MIN RADIUS: 0.147

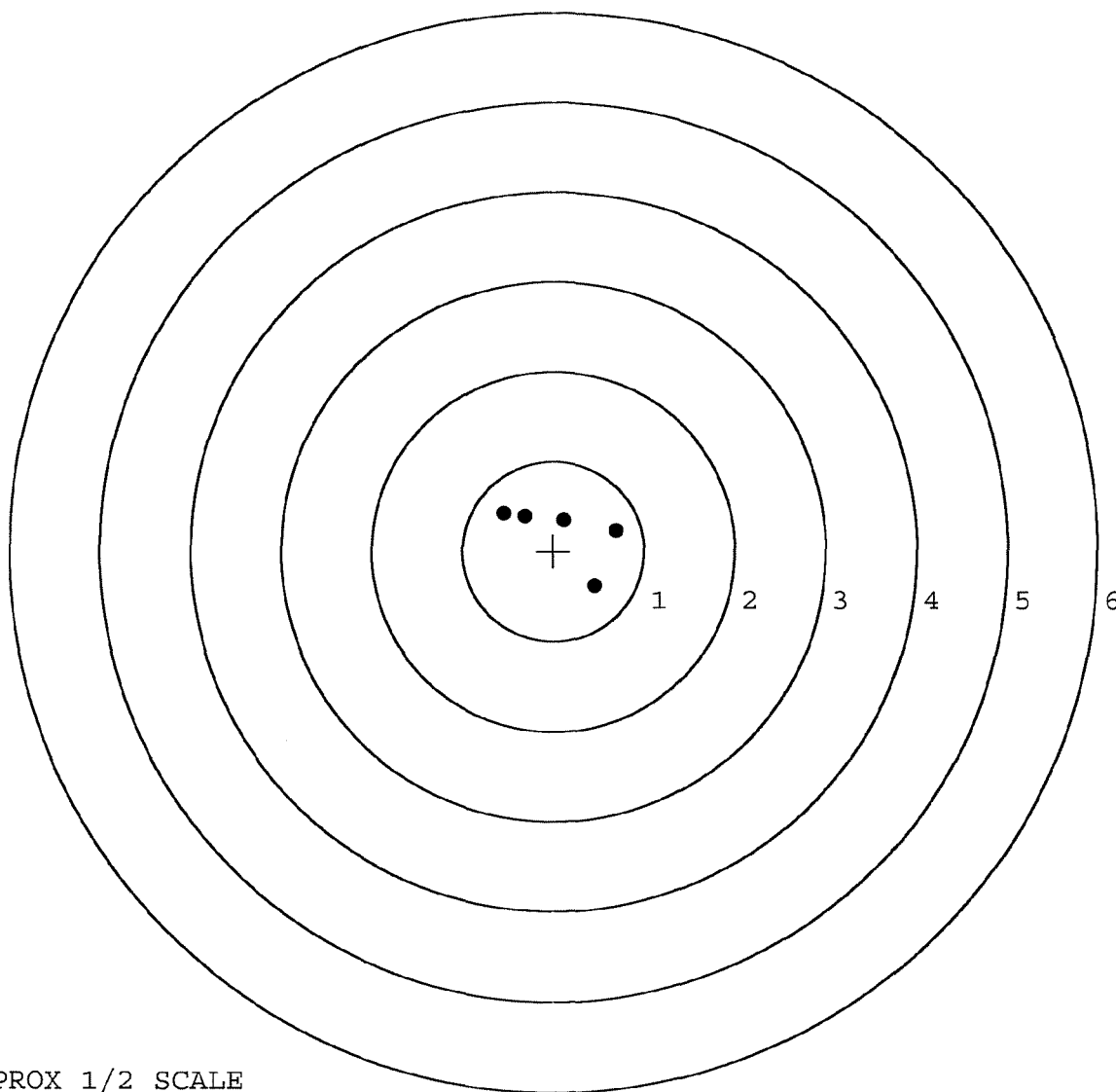
MAX RADIUS: 0.700

MEAN RADIUS: 0.513

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE