

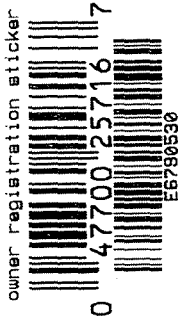
BARBER - M24 0110818

E 6790530

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

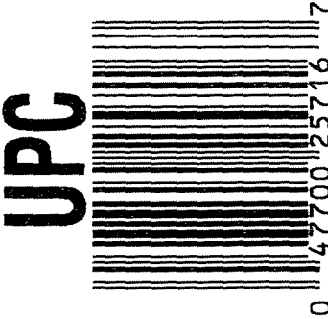
- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790530



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J E6790530	ORDER NO. 25716
46	
 5716 E6790530	
22BW	

ORDER 25716
MODEL 700™ M24
UPC



ORDER 25716
MODEL 700™ M24
UPC



CONTRACT #

GUN SERIAL #

E6290530

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30	TA
	(BOLT)		11-30	TA
625	FINAL ASSEMBLY		1-2	Doug
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-2	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-2	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-2	Doug
	D) OIL FIRING PIN ASSEMBLY		1-2	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-1502	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.25</u> <u>4.25</u> <u>4.25</u>	<u>1/9/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.00</u> <u>3.00</u> <u>3.00</u>	<u>1/9/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.026</u> <u>.026</u>	<u>1/9/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/7/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/12/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/7/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/7/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/7/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-8-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-8-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-8-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-8-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/12/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.76</u> <u>2.46</u> <u>2.67</u> <u>2.60</u>	<u>1/9/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/12/02</u>	<u>RW</u>
660	PACK		<u>1-15-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790530DATE 1/2/02TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.63	2.59		2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.77	2.54		2.68	
PULL #3	2.71	2.73		2.35	
PULL #4	2.61	2.69		2.30	
PULL #5	2.51	2.75		2.47	
TOTAL	13.23	13.30		12.33	
AVG.	2.65	2.66		2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.36		
PULL #2	3.16	3.59		
PULL #3	3.26	3.43		
PULL #4	3.20	3.33		
PULL #5	3.25	3.14		
TOTAL	16.28	16.85		
AVG.	3.26	3.37		

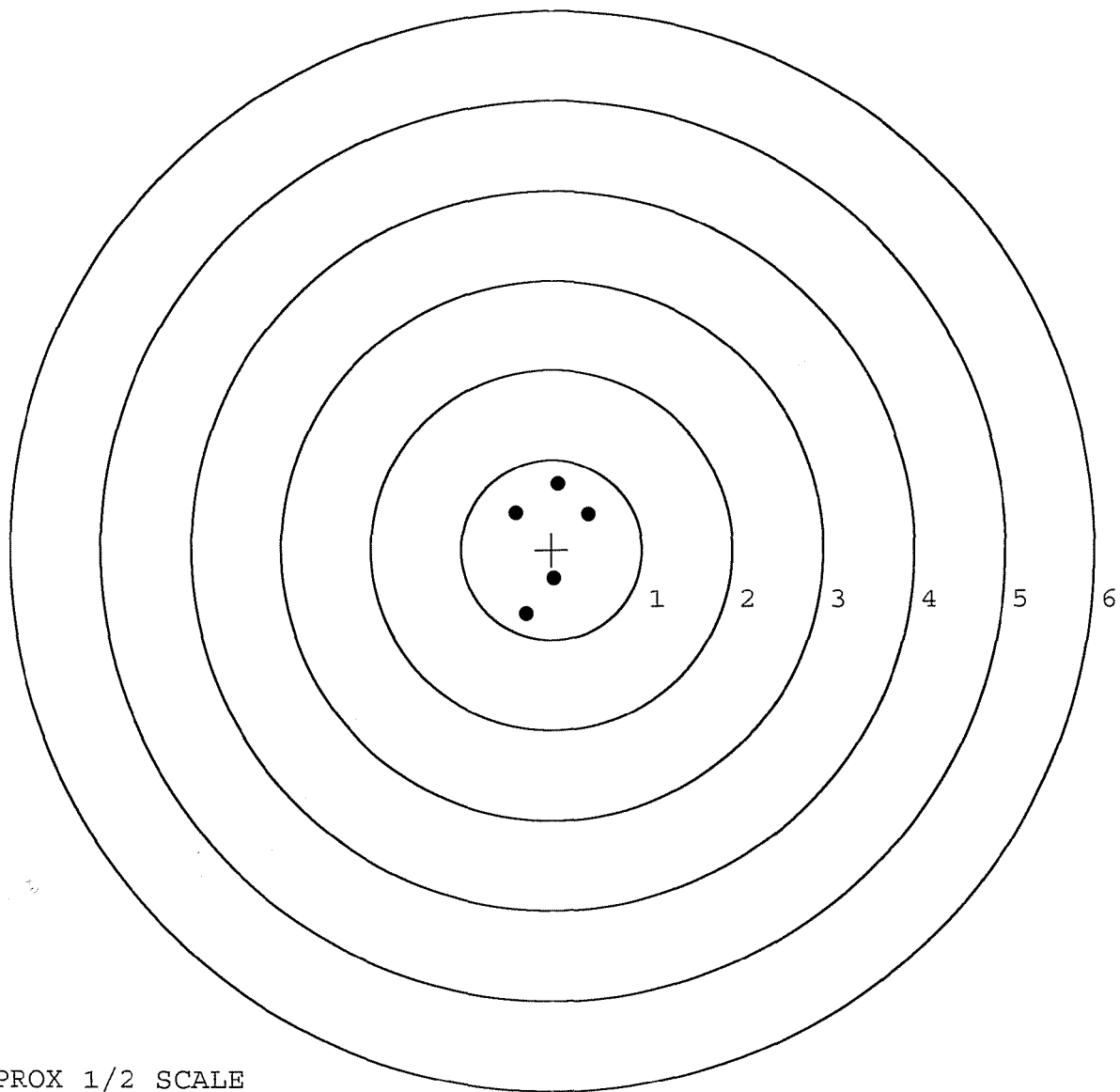
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.30	4.28		4.09
PULL #2	4.37	4.28		4.01
PULL #3	4.23	4.14		4.28
PULL #4	4.34	4.31		4.18
PULL #5	4.27	4.27		4.19
TOTAL	21.51	21.28		20.75
AVG.	4.30	4.26		4.15

BARBER - M24 0110824

SERIAL NUMBER: E6790530. __0
TARGET NUMBER: .1
FILE DATE: 01/08/2002
FILE TIME: 03:04

POINT#	X	Y
1:	-0.402	0.410
2:	0.069	0.731
3:	0.410	0.397
4:	0.026	-0.326
5:	-0.292	-0.714

X CENTROID: -0.038
Y CENTROID: 0.100
POA TO CENTROID: 0.107
HORZ SPREAD: 0.812
VERT SPREAD: 1.445
GROUP SPREAD: 1.489
MIN RADIUS: 0.430
MAX RADIUS: 0.852
MEAN RADIUS: 0.588
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



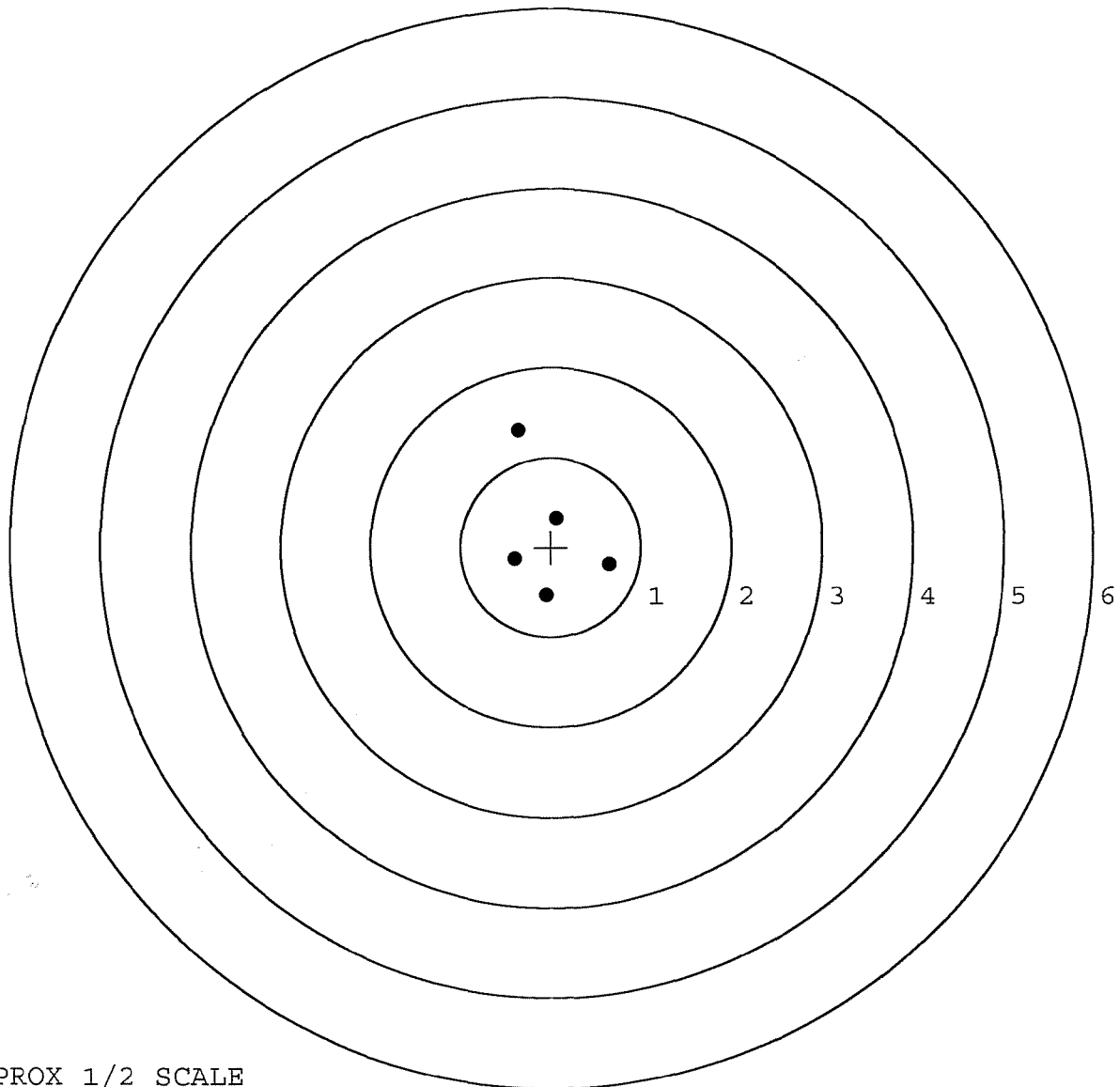
TARGET APPROX 1/2 SCALE

BARBER - M24 0110825

SERIAL NUMBER: E6790530. __0
TARGET NUMBER: .2
FILE DATE: 01/08/2002
FILE TIME: 03:04

POINT#	X	Y
1:	0.058	0.322
2:	-0.405	-0.133
3:	-0.057	-0.545
4:	0.647	-0.187
5:	-0.366	1.301

X CENTROID: -0.025
Y CENTROID: 0.152
POA TO CENTROID: 0.154
HORZ SPREAD: 1.052
VERT SPREAD: 1.846
GROUP SPREAD: 1.872
MIN RADIUS: 0.189
MAX RADIUS: 1.199
MEAN RADIUS: 0.663
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE