

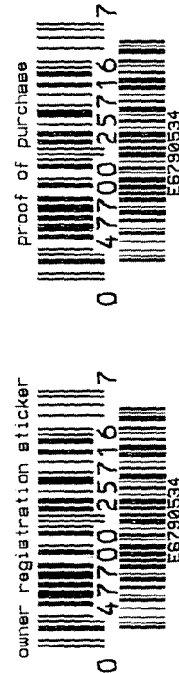
6790534

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

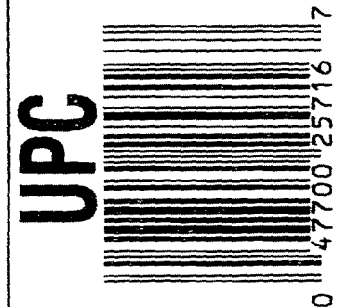


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790534



VERY IMPORTANT!
INSTRUCTION BOOK
ATTACHED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790534**
ORDER NO. **25716**

46

19LW

5716 E6790534

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E6790534

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	AK
600	PROOF		11-30-01	AK
607	CHECK HEADSPACE		11-30-01	AK
610	DIS-ASSEMBLE GUN		11-30-01	AK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		PC	
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	AK
	(BOLT)			
625	FINAL ASSEMBLY		1/14/02	DM
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/44/02	DM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	DM
	D) OIL FIRING PIN ASSEMBLY		1/14/02	DM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1/14/02	AK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>5.25</u> <u>5.50</u>	<u>2/7/02</u>	<u>A.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.00</u> <u>4.00</u> <u>3.50</u>	<u>2/7/02</u>	<u>A.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.023</u>	<u>2/7/02</u>	<u>A.M.</u>
	J) ASSEMBLE STOCK		<u>1-28-02</u>	<u>RH</u>
	K) ASSEMBLE SWIVEL STUDS		<u>2/7/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/18/02</u>	<u>RH</u>
	M) IRON SIGHT ALIGNMENT		<u>2/18/02</u>	<u>RH</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/18/02</u>	<u>RH</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-28-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-29-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-29-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-29-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>2/7/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.96</u> <u>2.81</u> <u>2.69</u> <u>2.63</u> <u>2.66</u>	<u>2/7/02</u>	<u>A.M.</u>
	C) FUNCTION		<u>2/7/02</u>	<u>RW</u>
660	PACK		<u>2/18/02</u>	<u>RH</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. EC790534DATE 12/31/01TESTER DN

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.78	2.35		2.13	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.37		2.33	
PULL #3	2.43	2.26		2.31	
PULL #4	2.39	2.20		2.40	
PULL #5	2.33	2.23		2.39	
TOTAL	12.56	11.41		11.56	
AVG.	2.51	2.28		2.31	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.12		
PULL #2	3.25	3.03		
PULL #3	3.26	3.11		
PULL #4	3.33	3.33		
PULL #5	3.25	3.28		
TOTAL	16.22	15.87		
AVG.	3.24	3.17		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.31	4.27		4.28
PULL #2	4.46	4.14		4.37
PULL #3	4.27	4.25		4.44
PULL #4	4.38	4.44		4.41
PULL #5	4.28	4.30		4.25
TOTAL	21.70	21.40		21.75
AVG.	4.34	4.28		4.35

SERIAL NUMBER: E6790534. __0

TARGET NUMBER: 1

FILE DATE: 01/28/2002

FILE TIME: 20:09

POINT#	X	Y
1:	0.458	0.593
2:	-0.064	0.442
3:	0.291	0.140
4:	-0.108	-0.378
5:	-1.022	-0.915

X CENTROID: -0.089

Y CENTROID: -0.024

POA TO CENTROID: 0.092

HORZ SPREAD: 1.480

VERT SPREAD: 1.508

GROUP SPREAD: 2.113

MIN RADIUS: 0.355

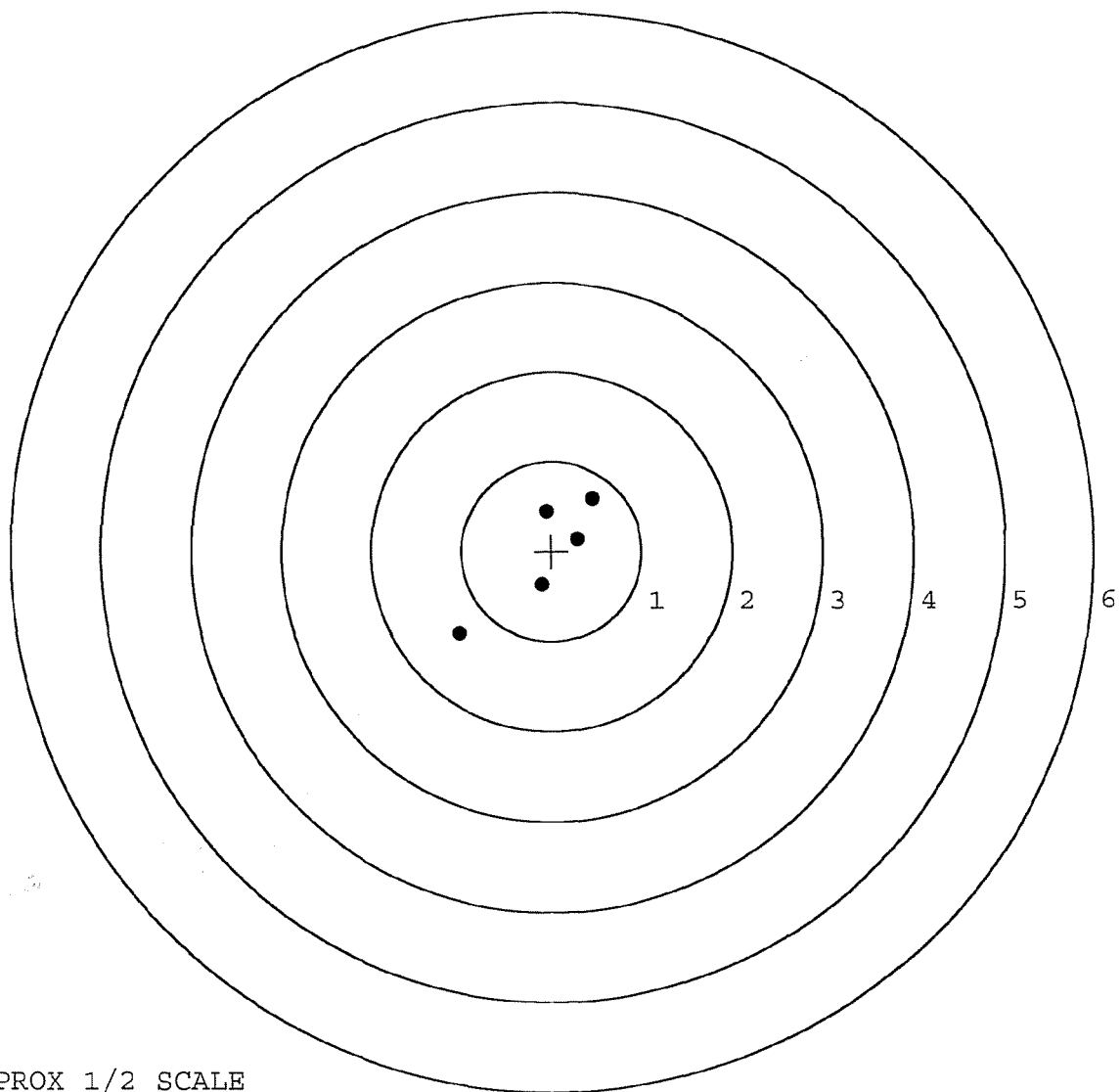
MAX RADIUS: 1.290

MEAN RADIUS: 0.670

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0110857

SERIAL NUMBER: E6790534. __0

TARGET NUMBER: 2

FILE DATE: 01/28/2002

FILE TIME: 20:09

POINT#	X	Y
1:	1.013	0.451
2:	0.787	0.043
3:	-0.568	0.107
4:	-0.836	-0.579
5:	-0.228	-0.341

X CENTROID: 0.034

Y CENTROID: -0.064

POA TO CENTROID: 0.072

HORZ SPREAD: 1.849

VERT SPREAD: 1.030

GROUP SPREAD: 2.117

MIN RADIUS: 0.381

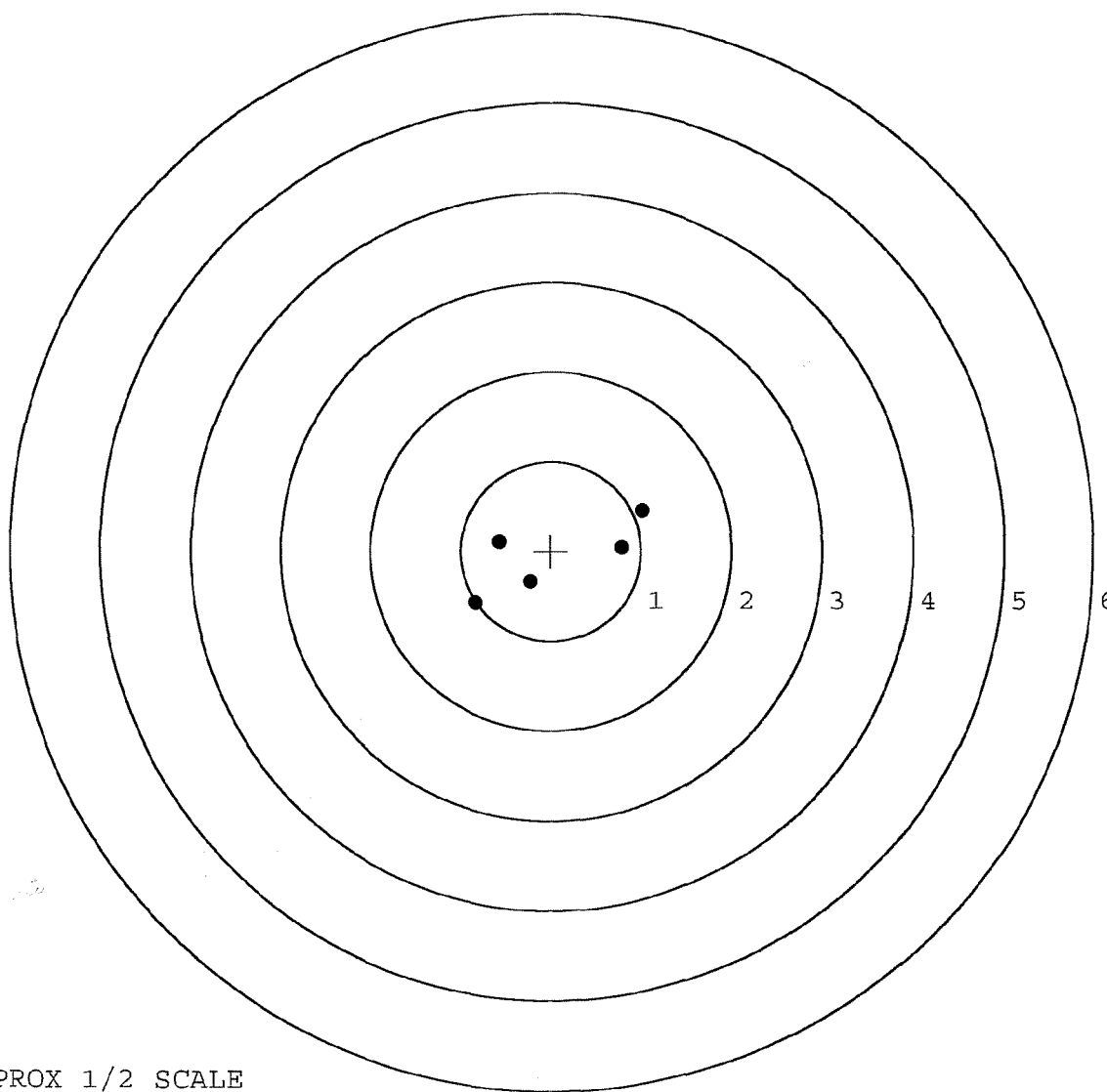
MAX RADIUS: 1.106

MEAN RADIUS: 0.777

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE