

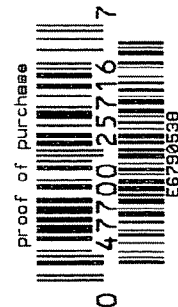
E6790538

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

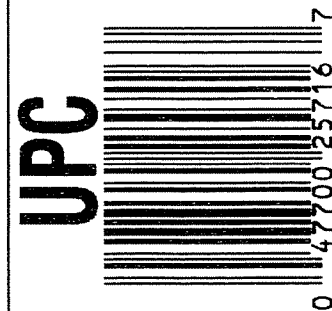
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790538



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **E6790538**
ORDER NO. **25716**

46

30BW

5716 E6790538

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E6790538

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RTH
600	PROOF		11-30-01	RTH
607	CHECK HEADSPACE		11-30-01	RTH
610	DIS-ASSEMBLE GUN		11-30-01	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR		AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/6	
	(BOLT)			
625	FINAL ASSEMBLY		1/15/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/15/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/15/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/15/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-24-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.50</u> <u>6.75</u> <u>6.25</u>	<u>1/23/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>4.00</u> <u>3.75</u>	<u>1/23/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	<u>1/23/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/16/02</u>	<u>Rw</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/23/02</u>	<u>Rw</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/16/02</u>	<u>Rw</u>
	M) IRON SIGHT ALIGNMENT		<u>1/16/02</u>	<u>Rw</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/16/02</u>	<u>Rw</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-17-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-17-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-17-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-17-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/23/02</u>	<u>Rw</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.31</u> <u>2.47</u> <u>2.43</u> <u>2.35</u>	<u>1/23/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/23/02</u>	<u>Rw</u>
660	PACK		<u>1-24-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790538DATE 1/11/02TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.40	2.30		2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.18		2.58	
PULL #3	2.19	2.12		2.51	
PULL #4	2.13	2.23		2.48	
PULL #5	2.31	2.05		2.17	
TOTAL	11.46	10.88		12.20	
AVG.	2.29	2.18		2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	2.89		
PULL #2	3.06	2.80		
PULL #3	2.91	2.95		
PULL #4	3.10	2.52		
PULL #5	2.98	2.98		
TOTAL	15.15	14.14		
AVG.	3.03	2.83		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.28		4.05
PULL #2	4.18	4.21		4.05
PULL #3	3.76	4.06		4.06
PULL #4	3.67	3.82		3.98
PULL #5	4.11	4.26		3.97
TOTAL	19.82	20.63		20.11
AVG.	3.96	4.13		4.02

BARBER - M24 0110900

SERIAL NUMBER: E6790538. 0

TARGET NUMBER: 1

FILE DATE: 01/17/2002

FILE TIME: 18:20

POINT#	X	Y
1:	0.077	1.071
2:	0.015	0.579
3:	-0.047	0.198
4:	0.124	-0.381
5:	-0.533	-0.740

X CENTROID: -0.073

Y CENTROID: 0.145

POA TO CENTROID: 0.163

HORZ SPREAD: 0.657

VERT SPREAD: 1.811

GROUP SPREAD: 1.911

MIN RADIUS: 0.059

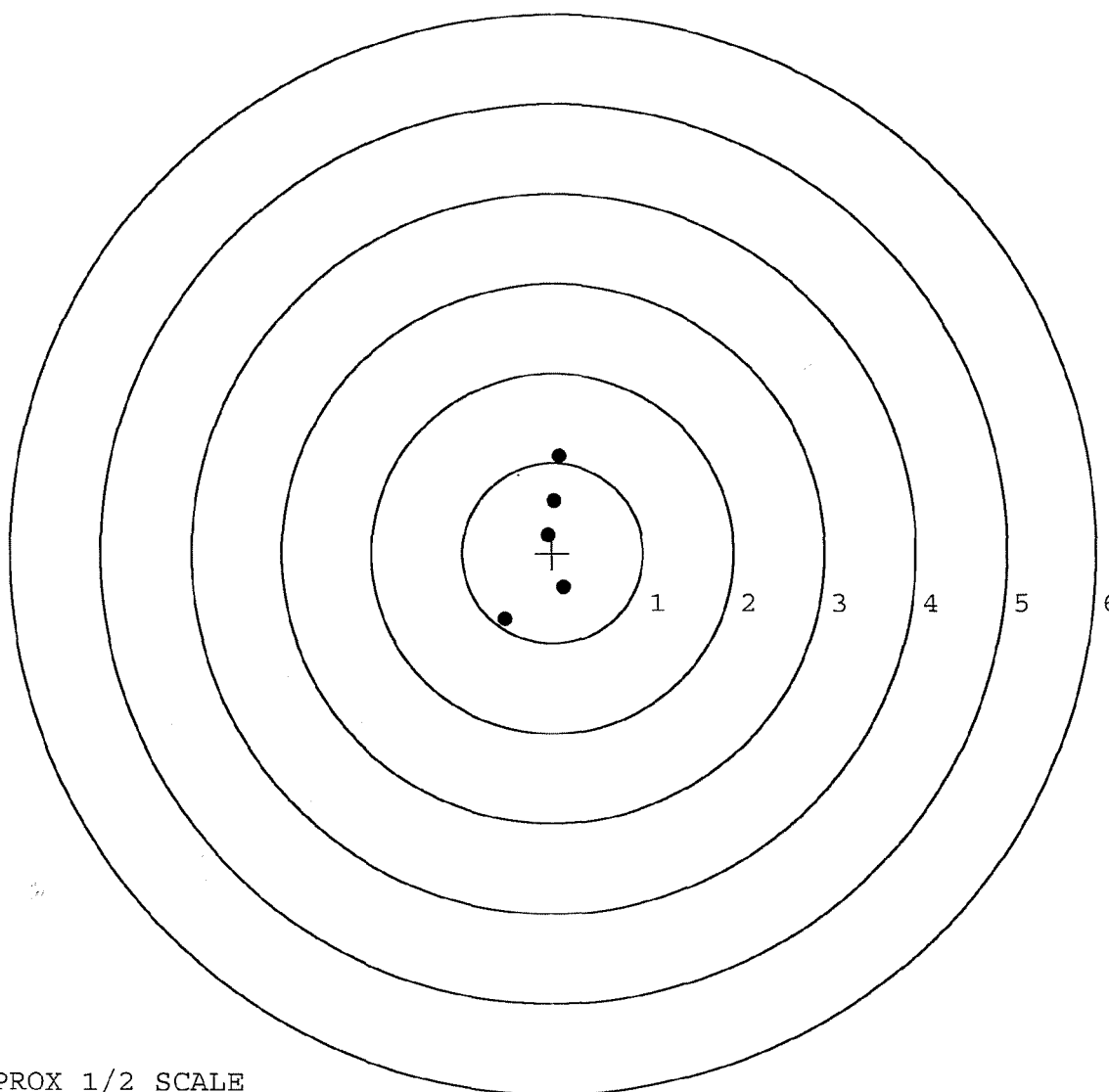
MAX RADIUS: 0.998

MEAN RADIUS: 0.600

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0110901

SERIAL NUMBER: E6790538. __ 0

TARGET NUMBER: 2

FILE DATE: 01/17/2002

FILE TIME: 18:20

POINT#	X	Y
1:	0.093	0.268
2:	-0.214	0.303
3:	0.008	-0.225
4:	-0.017	0.035
5:	1.708	0.061

X CENTROID: 0.316

Y CENTROID: 0.088

POA TO CENTROID: 0.328

HORZ SPREAD: 1.922

VERT SPREAD: 0.528

GROUP SPREAD: 1.937

MIN RADIUS: 0.286

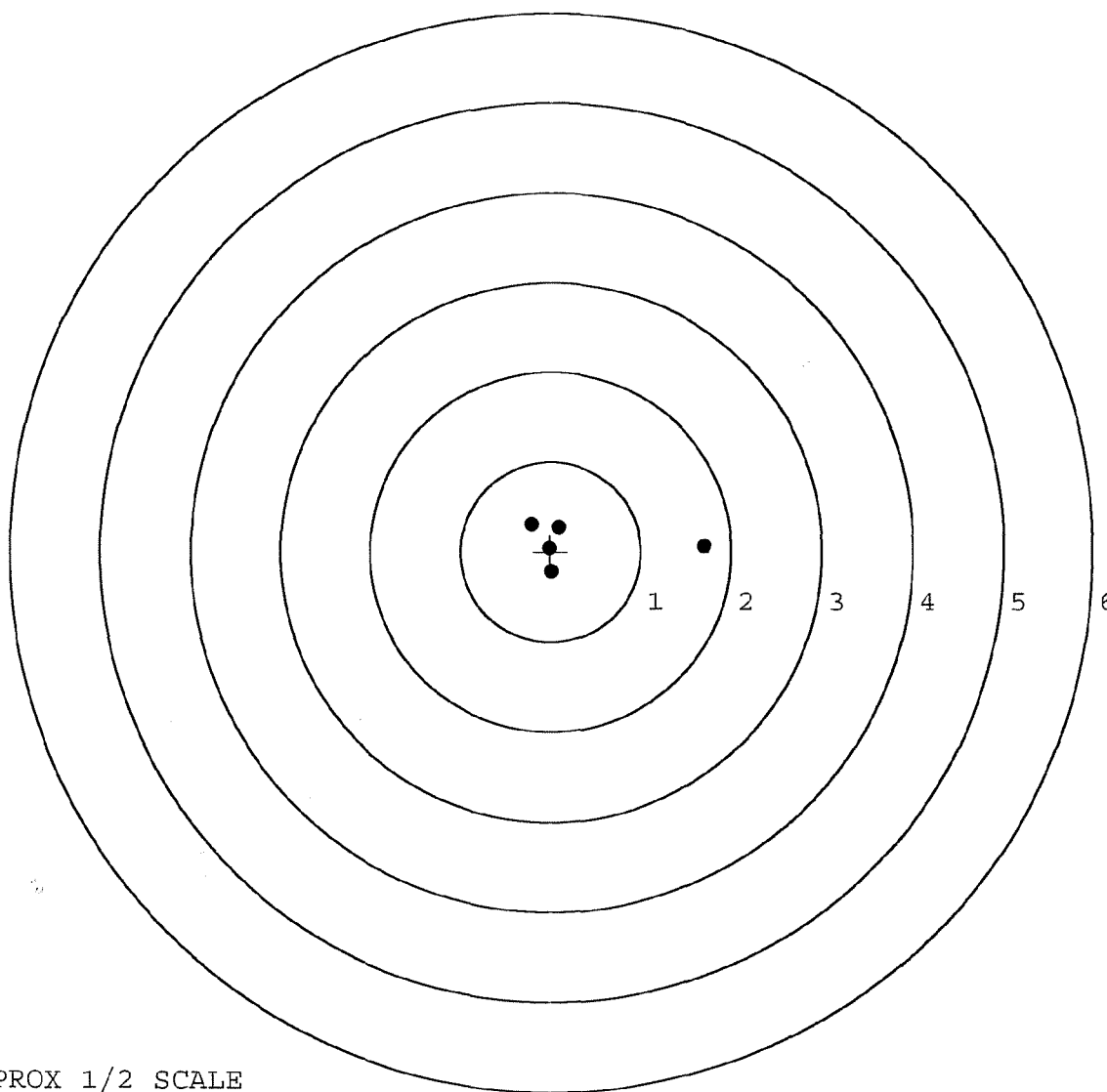
MAX RADIUS: 1.393

MEAN RADIUS: 0.605

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE