

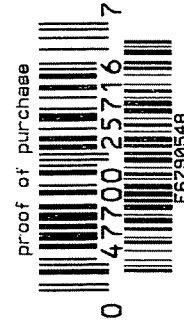
EC 79 0548

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

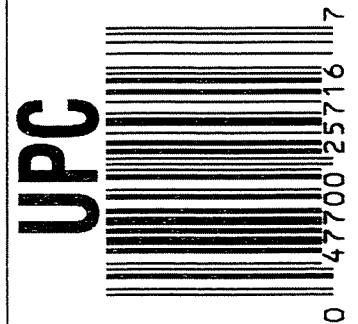


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790548



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marq



5716 E6790548

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



E6790548

CONTRACT #

GUN SERIAL # E679 0548

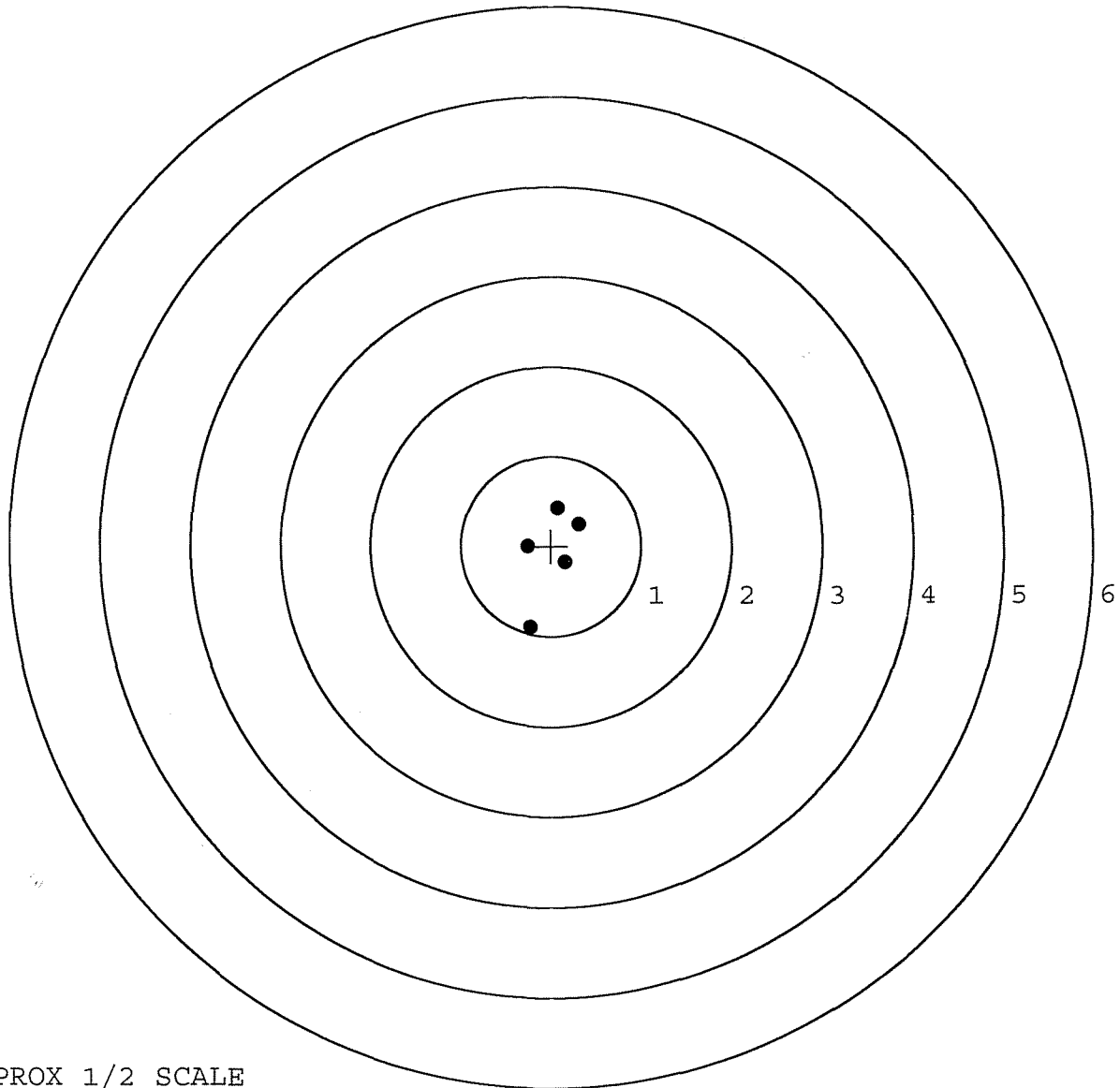
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	Rth
600	PROOF		11/9/01	Rth
607	CHECK HEADSPACE		11/9/01	Rth
610	DIS-ASSEMBLE GUN		11/9/01	Rth
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		11-15-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Doog
	D) OIL FIRING PIN ASSEMBLY		12-14	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		1-6-02	DA
	2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.50</u> <u>4.50</u> <u>4.75</u>	1/3/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.75</u> <u>2.75</u>	1/3/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	1/3/02	D.M.
	J) ASSEMBLE STOCK		12/17	BCWT
	K) ASSEMBLE SWIVEL STUDS		1-11-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-11-02	RL
	M) IRON SIGHT ALIGNMENT		1-11-02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-11-02	RL
640	GALLERY TEST AND TARGET	<i>Scot in chamber</i> PASS FAIL	12-18-01	A
	A) MALFUNCTIONS	PASS FAIL	12-18-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-18-01	A
645	INSPECT FOR LIVE AMMO		12-18-01	A
655	FINAL INSPECTION A) HEADSPACE		1-11-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.47</u> <u>2.22</u> <u>2.38</u> <u>2.57</u>	1/4/02	D.M.
	C) FUNCTION		1-11-02	RL
660	PACK		1-16-02	DA

SERIAL NUMBER: 6790548. __0
 TARGET NUMBER: .1
 FILE DATE: 12/18/2001
 FILE TIME: 05:00

POINT#	X	Y
1:	-0.240	-0.905
2:	-0.266	-0.003
3:	0.159	-0.186
4:	0.313	0.242
5:	0.073	0.422

X CENTROID: 0.008
 Y CENTROID: -0.086
 POA TO CENTROID: 0.086
 HORZ SPREAD: 0.579
 VERT SPREAD: 1.327
 GROUP SPREAD: 1.363
 MIN RADIUS: 0.181
 MAX RADIUS: 0.856
 MEAN RADIUS: 0.457
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

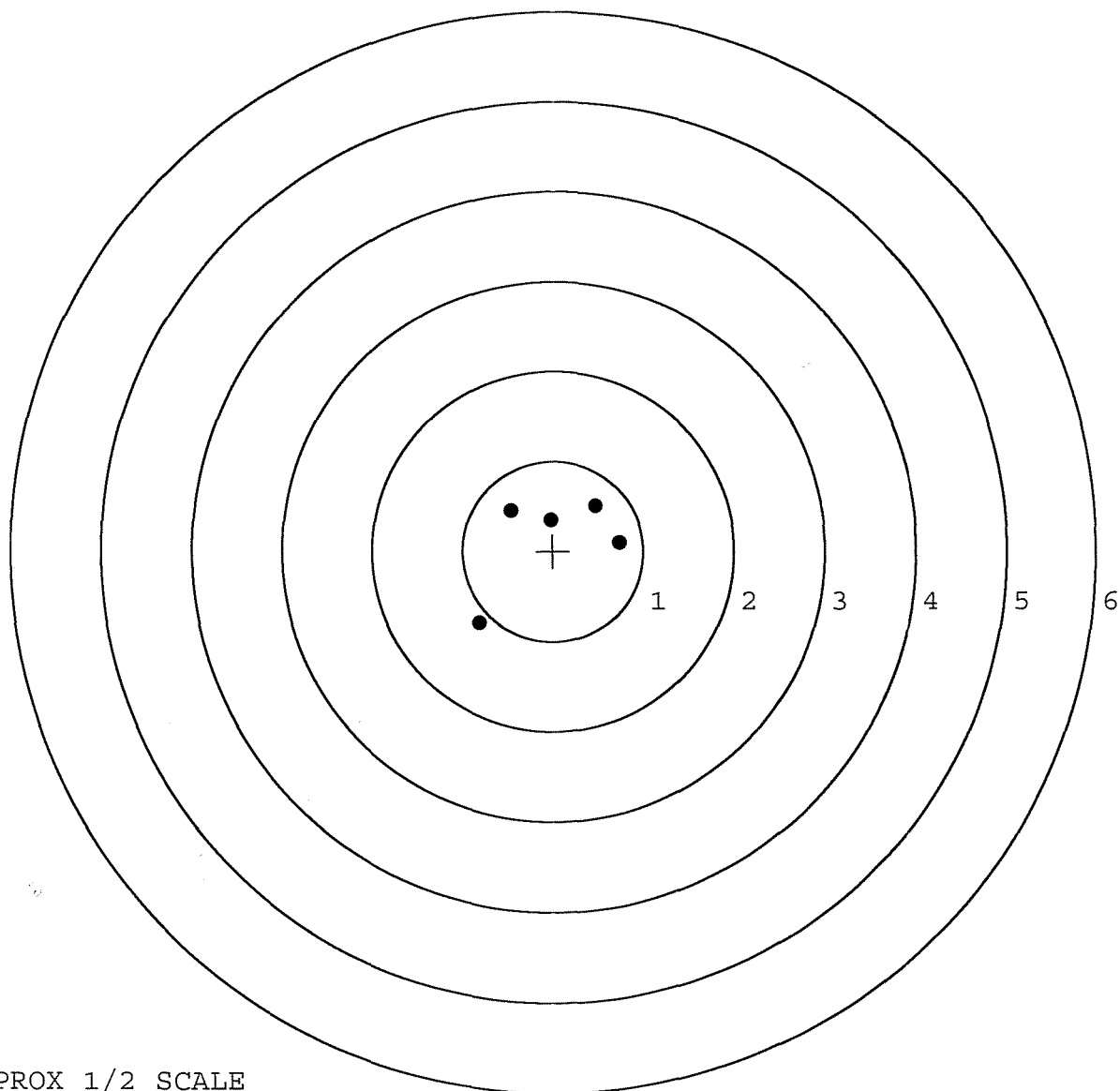


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: 6790548. __0
 TARGET NUMBER: 2
 FILE DATE: 12/18/2001
 FILE TIME: 05:00

POINT#	X	Y
1:	0.734	0.096
2:	0.471	0.500
3:	-0.028	0.344
4:	-0.473	0.449
5:	-0.818	-0.796

X CENTROID: -0.023
 Y CENTROID: 0.119
 POA TO CENTROID: 0.121
 HORZ SPREAD: 1.552
 VERT SPREAD: 1.296
 GROUP SPREAD: 1.828
 MIN RADIUS: 0.225
 MAX RADIUS: 1.212
 MEAN RADIUS: 0.675
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790548DATE 11/01/01TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.41	2.32	2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.51	2.48	
PULL #3	2.41	2.38	2.46	
PULL #4	2.62	2.37	2.51	
PULL #5	2.49	2.49	2.54	
TOTAL	1233	1207	1240	
AVG.	2.46	2.41	2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.39	3.37	
PULL #2	3.28	3.23	
PULL #3	3.11	3.48	
PULL #4	3.31	3.29	
PULL #5	3.45	3.36	
TOTAL	1654	1673	
AVG.	3.30	3.34	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.31	4.33		4.04
PULL #2	4.10	4.35		3.99
PULL #3	4.21	4.23		4.04
PULL #4	4.16	4.28		4.07
PULL #5	4.33	4.14		4.09
TOTAL	2111	2133		2023
AVG.	4.22	4.26		4.04