

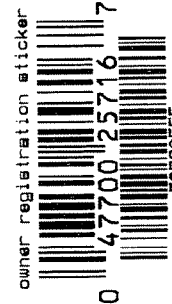
E6750555

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

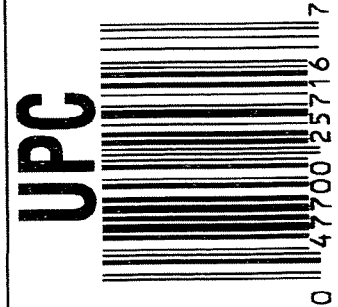


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790555



VERY IMPORTANT - Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790555**
Order No. **25716**

46

30BW

5716 E6790555

Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E6790555

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RH
600	PROOF		11-30-01	RH
607	CHECK HEADSPACE		11-30-01	RH
610	DIS-ASSEMBLE GUN		11-30-01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		1/14/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-25-02	AA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.00</u> <u>5.00</u> <u>5.50</u>	<u>1/24/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>4.00</u> <u>3.25</u>	<u>1/24/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	<u>1/24/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/21/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-24-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/21/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/21/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/21/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-22-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-22-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-22-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-22-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-24-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.41</u> <u>2.42</u> <u>2.48</u> <u>2.46</u>	<u>1/24/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1-24-02</u>	<u>RW</u>
660	PACK		<u>1-25-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790535DATE 1/17/02TESTER D.N.I

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.24	2.24	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.52	2.78	
PULL #3	2.37	2.71	2.31	
PULL #4	2.50	2.58	2.19	
PULL #5	2.69	2.68	2.62	
TOTAL	12.56	12.75	12.14	
AVG.	2.51	2.55	2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.15	3.15	
PULL #2	3.20	3.16	
PULL #3	3.26	3.09	
PULL #4	3.23	3.14	
PULL #5	3.24	3.04	
TOTAL	16.08	15.58	
AVG.	3.22	3.12	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.33	4.24		4.16
PULL #2	4.46	4.13		4.27
PULL #3	4.52	4.14		4.54
PULL #4	4.10	4.16		4.38
PULL #5	4.38	4.21		4.34
TOTAL	21.73	20.88		21.19
AVG.	4.35	4.18		4.24

SERIAL NUMBER: E6790555. 0

TARGET NUMBER: 1

FILE DATE: 01/22/2002

FILE TIME: 02:52

POINT#	X	Y
1:	0.208	0.913
2:	-1.340	0.508
3:	0.526	0.023
4:	0.835	-0.026
5:	-0.016	-0.959

X CENTROID: 0.043

Y CENTROID: 0.092

POA TO CENTROID: 0.101

HORZ SPREAD: 2.175

VERT SPREAD: 1.872

GROUP SPREAD: 2.240

MIN RADIUS: 0.488

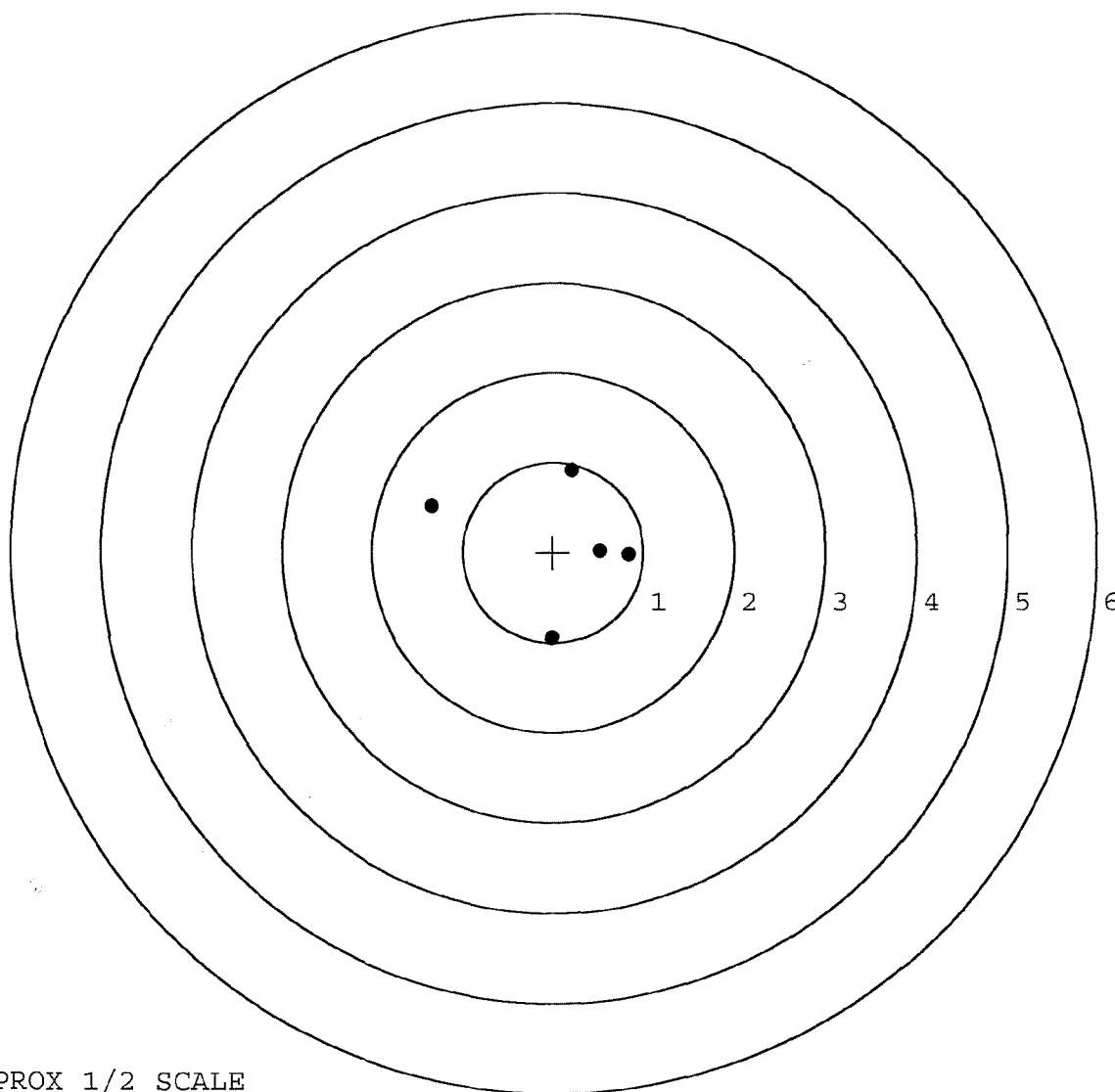
MAX RADIUS: 1.444

MEAN RADIUS: 0.925

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790555. __0

TARGET NUMBER: 2

FILE DATE: 01/22/2002

FILE TIME: 02:52

POINT#	X	Y
1:	-0.406	-0.384
2:	0.943	-0.395
3:	0.142	-0.207
4:	0.097	0.061
5:	0.007	0.406

X CENTROID: 0.157

Y CENTROID: -0.104

POA TO CENTROID: 0.188

HORZ SPREAD: 1.349

VERT SPREAD: 0.801

GROUP SPREAD: 1.349

MIN RADIUS: 0.104

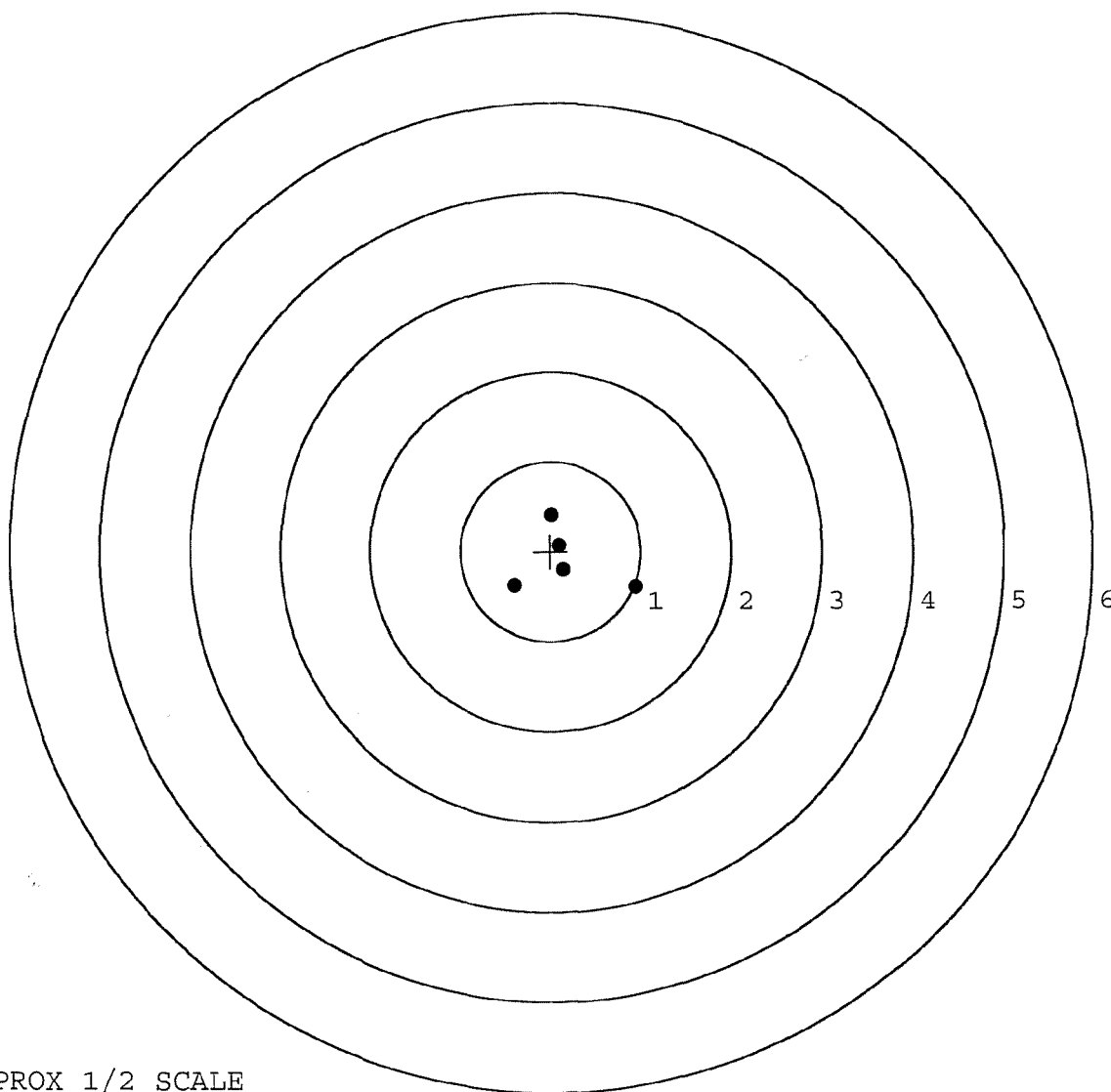
MAX RADIUS: 0.839

MEAN RADIUS: 0.456

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE