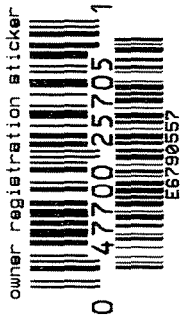
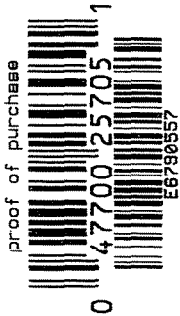


6790557

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

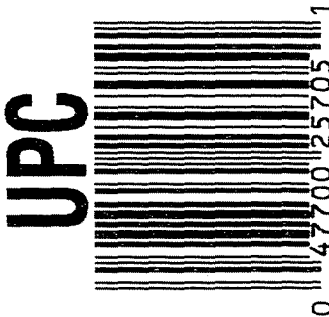
- GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM



ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY	6

E6790557



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
E6790557

ORDER NO. **25705**

46

31KW

5705 E6790557

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #
DAAE20-01-P-0489
170 RIFLES

GUN SERIAL # E679 0557

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-29-02	AK
600	PROOF		1-29-02	AC
607	CHECK HEADSPACE		1-29-02	AC
610	DIS-ASSEMBLE GUN		1-29-02	AK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		2-2-02	
615	ROLLMARK CALIBER	OPERATOR	2/4/02	LB
617	DRILL AND TAP SIGHT HOLES		2/4/02	BWT
620	APPLY COATINGS (BARREL ACTION)		2-7	TA
	(BOLT)		2-7	TA
625	FINAL ASSEMBLY		2/11/02	SK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/11/02	SK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/11/02	SK
	D) OIL FIRING PIN ASSEMBLY		2/11/02	SK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		3/14/02	AK
	2.50 LBS +/- .5 LBS			

OP #	OPERATION	1078	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6.0	6.5	6.5	3-16-02	DA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	5.0	5.0	5.0	3-16-02	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY					3/16/02	RL		
	I) FIRING PIN INDENT	.020 MIN	.023	.024	.024	3-16-02	DA		
	J) ASSEMBLE STOCK					2/26/02	RL		
	K) ASSEMBLE SWIVEL STUDS					4/15/02	RL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4/15/02	RL		
	M) IRON SIGHT ALIGNMENT					4/15/02	RL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4/15/02	RL		
640	GALLERY TEST AND TARGET		PASS FAIL			3-5-02	A		
	MALFUNCTION		CORRECTION				A		
	MALFUNCTION		CORRECTION				A		
	MALFUNCTION		CORRECTION				A		
	MALFUNCTION		CORRECTION				A		
645	INSPECT FOR LIVE AMMO					3-5-02	A		
655	FINAL INSPECTION A) HEADSPACE					4/15/02	RL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.56	2.64	2.61	2.55	2.60	4/1/02	DA
	C) FUNCTION					4/15/02	RL		
660	PACK					4/30/02	DA		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790557DATE 2/12/21TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.65	2.36	2.19	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.76	2.54	2.38	
PULL #3	2.83	2.86	2.08	
PULL #4	2.24	2.52	2.64	
PULL #5	2.75	2.74	2.18	
TOTAL	13.23	13.02	11.47	
AVG.	2.65	2.60	2.29	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.57	3.18	
PULL #2	3.50	3.28	
PULL #3	3.32	3.34	
PULL #4	3.52	3.36	
PULL #5	3.34	3.20	
TOTAL	17.25	16.36	
AVG.	3.45	3.27	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.15	3.82		4.25
PULL #2	4.00	4.39		4.22
PULL #3	3.88	4.25		4.13
PULL #4	4.16	4.03		4.38
PULL #5	4.19	4.00		4.49
TOTAL	20.38	20.49		21.47
AVG.	4.08	4.10		4.29

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790557.___0
FILE DATE AND TIME: 03/05/2002 19:25

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

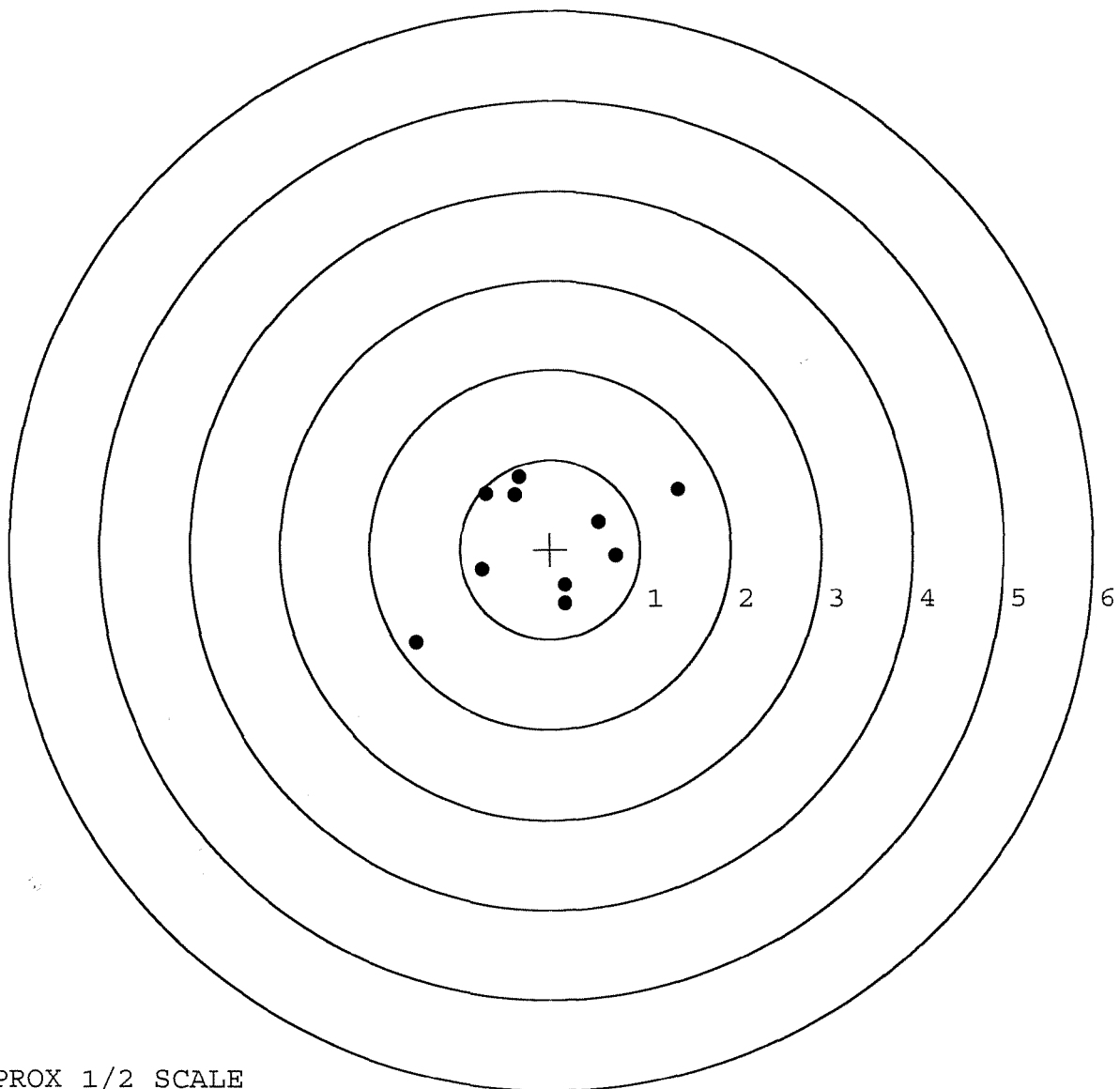
The Average X Centroid of the Five Target Set:	-0.042
The Average Y Centroid of the Five Target Set:	-0.060
The Average Point of Impact of the Five Target Set:	0.073
The Average Mean Radius of the Five Target Set:	0.841
The Distance from POA to Centroid Target #1:	0.096
The Distance from Centroid Target #2 to Centroid Target #1:	0.294
The Distance from Centroid Target #3 to Centroid Target #1:	0.296
The Distance from Centroid Target #4 to Centroid Target #1:	0.274
The Distance from Centroid Target #5 to Centroid Target #1:	0.202

BARBER - M24 0111081

SERIAL NUMBER: E6790557. __0
TARGET NUMBER: 1
FILE DATE: 03/05/2002
FILE TIME: 19:25

POINT#	X	Y
1:	-0.347	0.808
2:	-0.395	0.610
3:	-0.713	0.626
4:	0.537	0.313
5:	0.733	-0.067
6:	1.419	0.667
7:	0.163	-0.401
8:	0.163	-0.610
9:	-0.748	-0.224
10:	-1.486	-1.041

X CENTROID: -0.067
Y CENTROID: 0.068
POA TO CENTROID: 0.096
HORZ SPREAD: 2.905
VERT SPREAD: 1.849
GROUP SPREAD: 3.370
MIN RADIUS: 0.523
MAX RADIUS: 1.801
MEAN RADIUS: 0.912
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

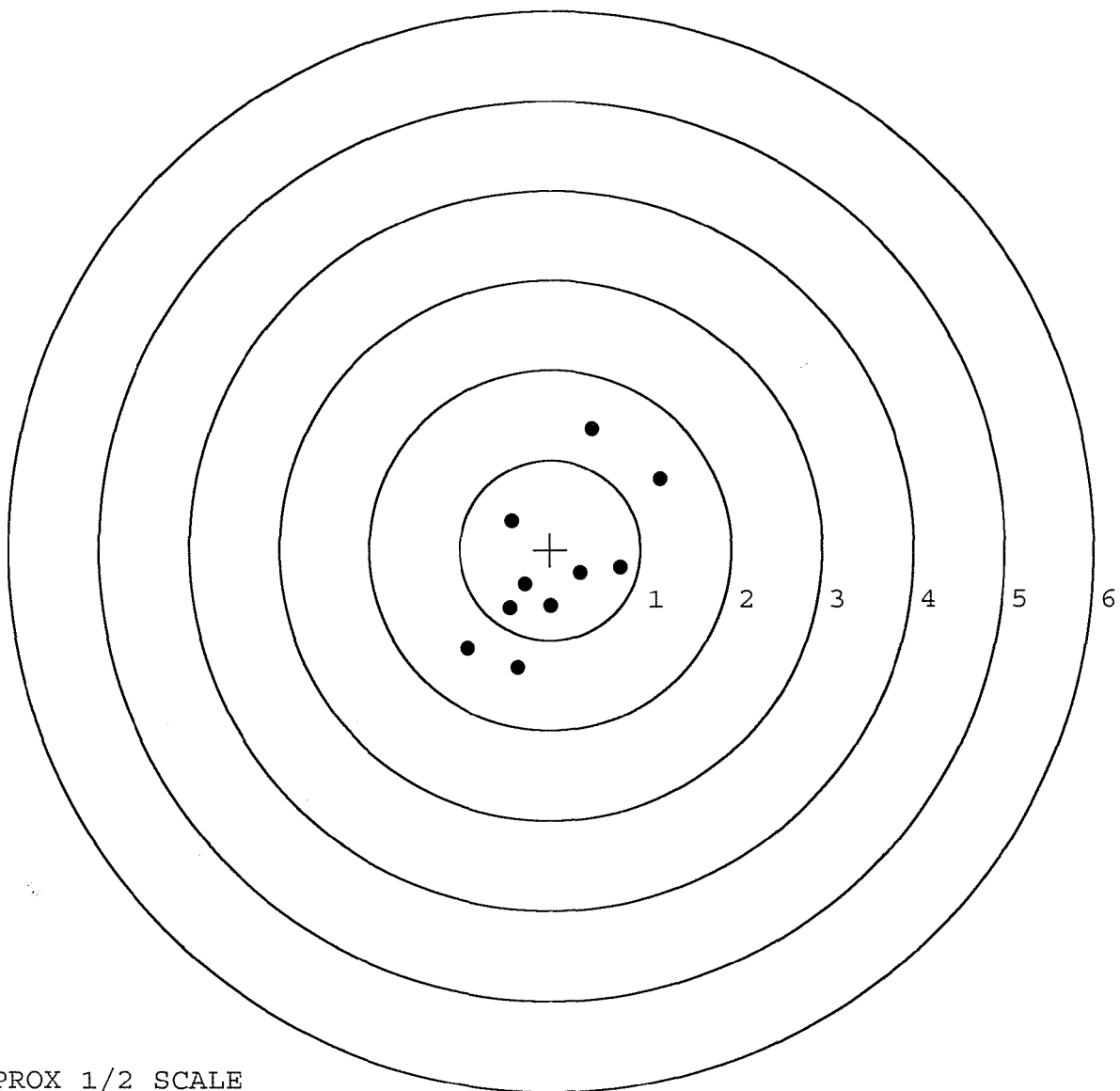
BARBER - M24 0111082

SERIAL NUMBER: E6790557. __0
 TARGET NUMBER: 2
 FILE DATE: 03/05/2002
 FILE TIME: 19:25

X CENTROID: 0.035
 Y CENTROID: -0.207
 POA TO CENTROID: 0.210
 HORZ SPREAD: 2.124
 VERT SPREAD: 2.650
 GROUP SPREAD: 2.803
 MIN RADIUS: 0.303
 MAX RADIUS: 1.611
 MEAN RADIUS: 0.881

IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.465	1.345
2:	1.216	0.785
3:	-0.431	0.322
4:	0.778	-0.199
5:	0.334	-0.258
6:	-0.001	-0.630
7:	-0.281	-0.385
8:	-0.452	-0.648
9:	-0.908	-1.099
10:	-0.365	-1.305



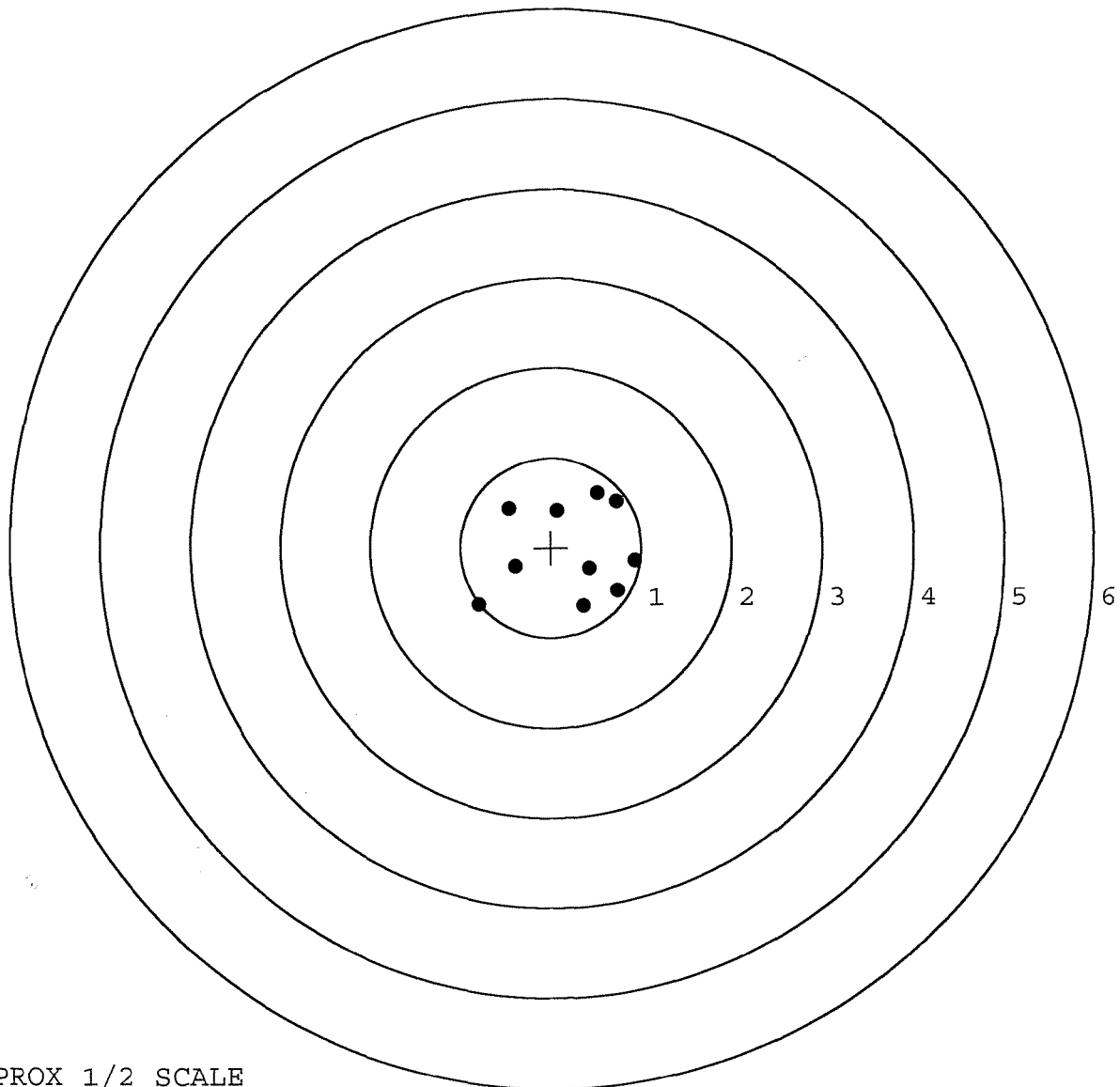
TARGET APPROX 1/2 SCALE

BARBER - M24 0111083

SERIAL NUMBER: E6790557. __0
TARGET NUMBER: .3
FILE DATE: 03/05/2002
FILE TIME: 19:25

X CENTROID: 0.209
Y CENTROID: -0.037
POA TO CENTROID: 0.213
HORZ SPREAD: 1.724
VERT SPREAD: 1.259
GROUP SPREAD: 1.907
MIN RADIUS: 0.294
MAX RADIUS: 1.172
MEAN RADIUS: 0.690
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.515	0.610
2:	0.723	0.514
3:	0.064	0.410
4:	-0.469	0.437
5:	-0.399	-0.207
6:	-0.797	-0.637
7:	0.433	-0.227
8:	0.360	-0.649
9:	0.737	-0.475
10:	0.927	-0.144



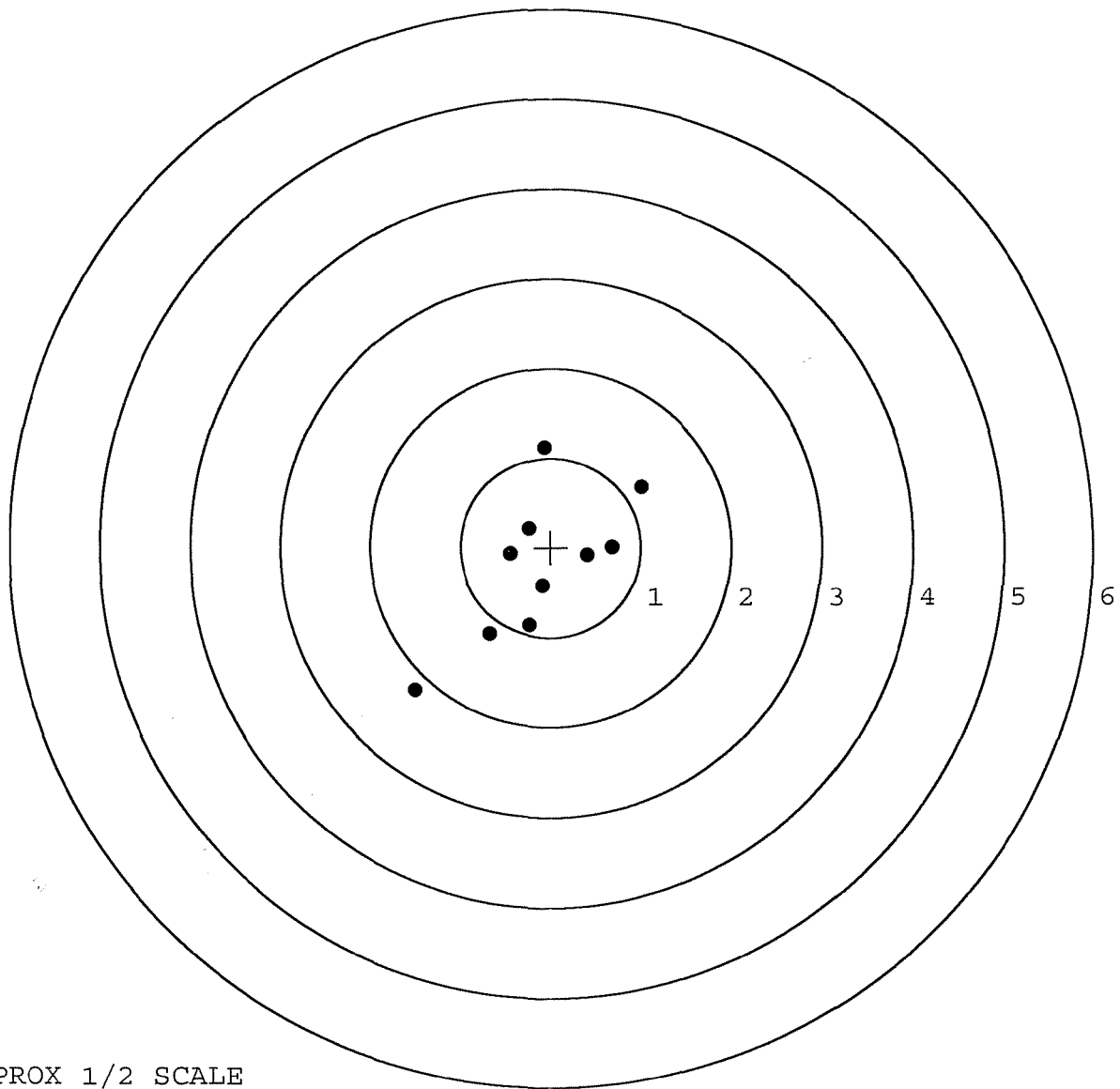
TARGET APPROX 1/2 SCALE

BARBER - M24 0111084

SERIAL NUMBER: E6790557. __0
TARGET NUMBER: 4
FILE DATE: 03/05/2002
FILE TIME: 19:25

POINT#	X	Y
1:	-0.073	1.118
2:	1.013	0.670
3:	0.680	0.003
4:	0.409	-0.091
5:	-0.242	0.208
6:	-0.449	-0.076
7:	-0.089	-0.428
8:	-0.240	-0.865
9:	-0.667	-0.964
10:	-1.504	-1.587

X CENTROID: -0.116
Y CENTROID: -0.201
POA TO CENTROID: 0.232
HORZ SPREAD: 2.517
VERT SPREAD: 2.705
GROUP SPREAD: 3.381
MIN RADIUS: 0.228
MAX RADIUS: 1.961
MEAN RADIUS: 0.869
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

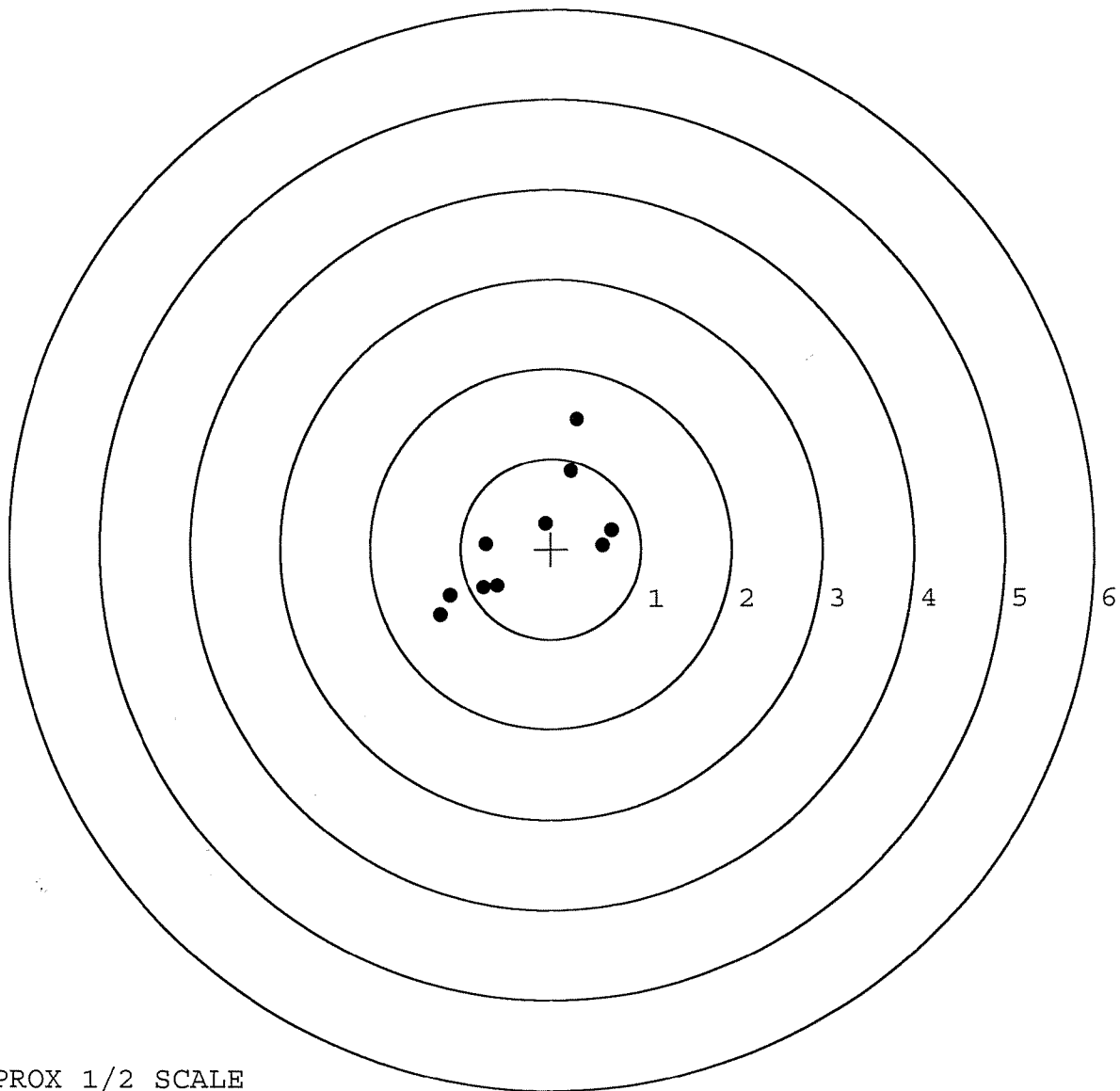


TARGET APPROX 1/2 SCALE

BARBER - M24 0111085

SERIAL NUMBER: E6790557. __0
TARGET NUMBER: 5
FILE DATE: 03/05/2002
FILE TIME: 19:25

	POINT#	X	Y
	1:	0.289	1.434
	2:	0.222	0.866
	3:	0.676	0.207
	4:	0.574	0.042
X CENTROID:	5:	-0.062	0.284
Y CENTROID:	6:	-0.716	0.055
POA TO CENTROID:	7:	-0.591	-0.413
HORZ SPREAD:	8:	-0.745	-0.432
VERT SPREAD:	9:	-1.226	-0.739
GROUP SPREAD:	10:	-1.115	-0.523
MIN RADIUS:		0.292	
MAX RADIUS:		1.466	
MEAN RADIUS:		0.851	
# IN 1 IN DIAMETER:		2	
# IN 2 IN DIAMETER:		7	
# in 3 IN DIAMETER:		10	



TARGET APPROX 1/2 SCALE