

15-6790558

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Remington-Union Metallic Cartridge Co.

SERIAL NO. **E6790558**

ORDER NO. **25716**

19LW

46

5716 E6790558

ORDER 25716
MODEL 700™ M24

UPC



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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

1
2
3
4
5
6
7
8
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10

46 FORM 1444

proof of purchase



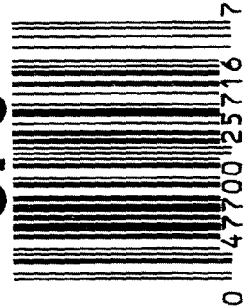
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790558

UPC



GUN SERIAL # E429 0558

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	COL
600	PROOF		11-30-01	COL
607	CHECK HEADSPACE		11-30-01	COL
610	DIS-ASSEMBLE GUN		11-30-01	COL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		DEC 5 2001 AL	
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	MP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/12/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/12/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	2/18/02	DA

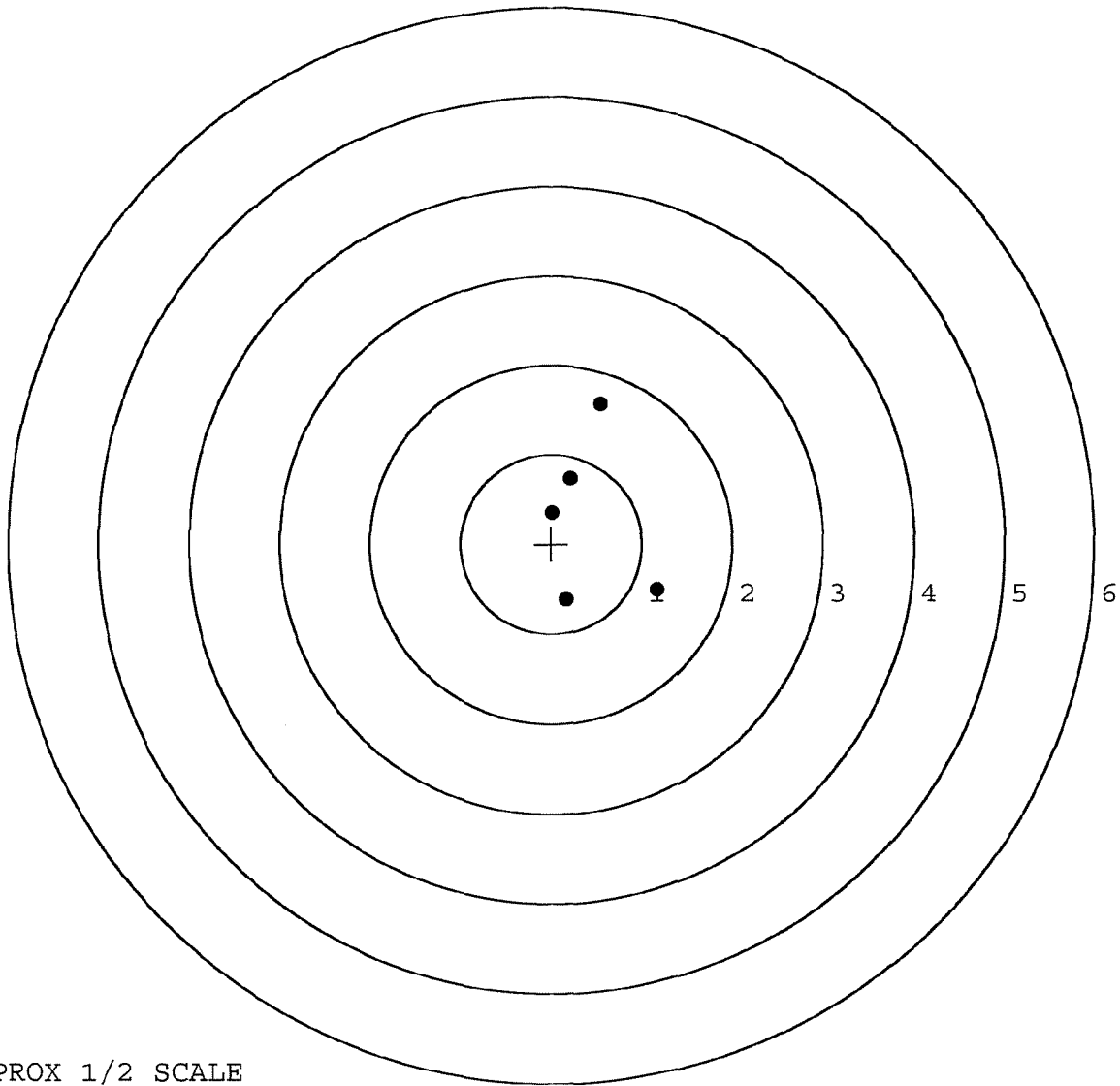
OP #	OPERATION NAME	1090	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.75	5.00	5.25	1/28/02	D.M.
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	4.25	3.75	3.25	1/28/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.024	.023	.025	1/28/02	D.M.
	J) ASSEMBLE STOCK					1/27/02	RW
	K) ASSEMBLE SWIVEL STUDS					1-28-02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					2/15/02	RW
	M) IRON SIGHT ALIGNMENT					2/15/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					2/15/02	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		1-23-02	A
	A) MALFUNCTIONS		PASS	FAIL	OH	1-23-02	A
	B) PIERCED PRIMERS		PASS	FAIL		1-23-02	A
645	INSPECT FOR LIVE AMMO					1-23-02	A
655	FINAL INSPECTION A) HEADSPACE					1-28-02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.35	2.37	2.45 2.35 2.42	1/28/02	D.M.
	C) FUNCTION					1-28-02	RW
660	PACK					2/13/02	OH

BARBER - M24 0111091

SERIAL NUMBER: E6790558. __0
 TARGET NUMBER: 1
 FILE DATE: 01/23/2002
 FILE TIME: 02:35

POINT#	X	Y
1:	0.546	1.562
2:	0.212	0.727
3:	0.012	0.348
4:	1.170	-0.516
5:	0.166	-0.623

X CENTROID: 0.421
 Y CENTROID: 0.300
 POA TO CENTROID: 0.517
 HORZ SPREAD: 1.158
 VERT SPREAD: 2.185
 GROUP SPREAD: 2.218
 MIN RADIUS: 0.412
 MAX RADIUS: 1.269
 MEAN RADIUS: 0.844
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0111092

SERIAL NUMBER: E6790558. 0

TARGET NUMBER: 2

FILE DATE: 01/23/2002

FILE TIME: 02:35

POINT#	X	Y
1:	0.513	1.017
2:	0.729	0.625
3:	0.283	0.151
4:	-0.226	-0.313
5:	-0.003	-1.095

X CENTROID: 0.259

Y CENTROID: 0.077

POA TO CENTROID: 0.270

HORZ SPREAD: 0.955

VERT SPREAD: 2.112

GROUP SPREAD: 2.174

MIN RADIUS: 0.078

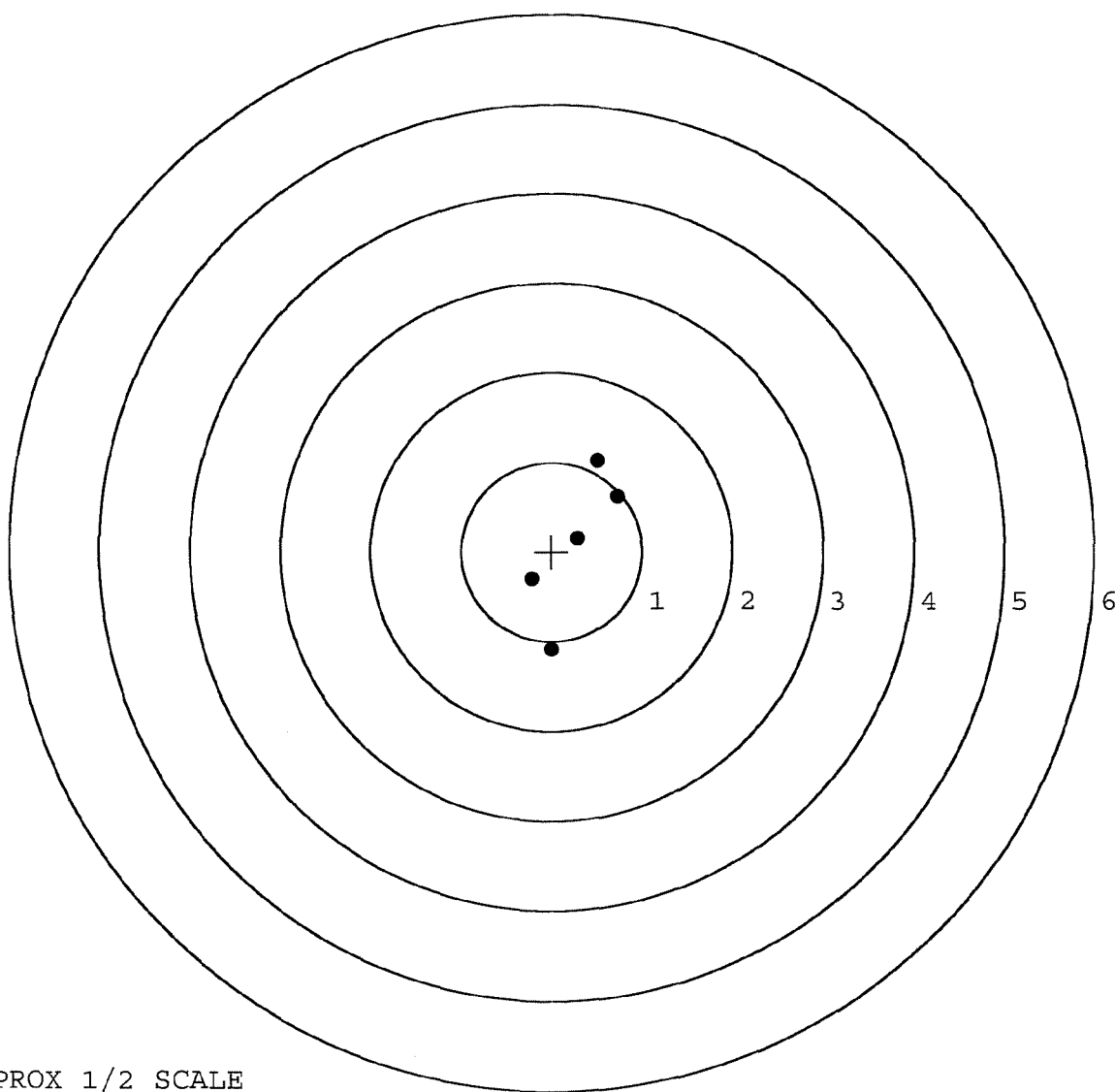
MAX RADIUS: 1.201

MEAN RADIUS: 0.719

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790538DATE 1/19/02TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.27	2.31	2.28	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.29	2.35	2.43	
PULL #3	2.15	2.36	2.40	
PULL #4	2.21	2.25	2.59	
PULL #5	2.19	2.38	2.45	
TOTAL	11.11	11.65	12.15	
AVG.	2.22	2.33	2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	3.40	
PULL #2	3.34	3.58	
PULL #3	3.26	3.34	
PULL #4	3.33	3.37	
PULL #5	3.34	3.27	
TOTAL	16.32	14.96	
AVG.	3.26	3.39	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.34		4.48
PULL #2	4.51	4.58		4.41
PULL #3	4.28	4.17		4.37
PULL #4	4.45	4.59		4.39
PULL #5	4.58	4.44		4.42
TOTAL	21.99	22.12		22.07
AVG.	4.40	4.42		4.41