

E67905-60

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque De



5716 E6790560

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



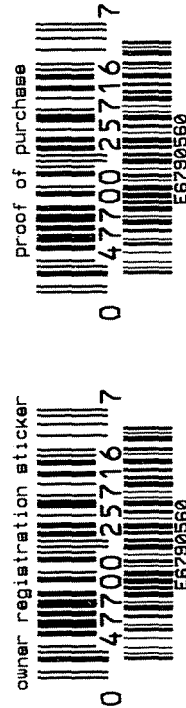
E6790560

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



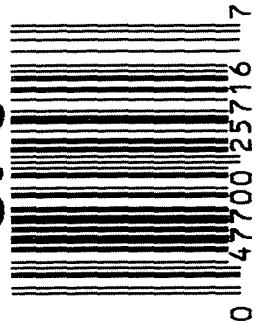
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790560

UPC



CONTRACT #

GUN SERIAL # E6790560

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	wm
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11/29	TA HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doog
	D) OIL FIRING PIN ASSEMBLY		12-18	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/19/02	DA

BARBER M24 0111107			READINGS			DATE	INITIAL
OP #	OPERATION NAME						
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.25</u>	<u>6.25</u>	<u>6.25</u>	<u>1/28/02</u>	<u>D.N.</u>
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.00</u>	<u>4.25</u>	<u>4.00</u>	<u>1/28/02</u>	<u>D.N.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	<u>1/28/02</u>	<u>D.N.</u>
	J) ASSEMBLE STOCK					<u>1-25-02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS					<u>1-31-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					<u>2/18/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT					<u>2/18/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					<u>2/18/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET		PASS FAIL			<u>1-28-02</u>	<u>A</u>
	A) MALFUNCTIONS		PASS FAIL			<u>1-28-02</u>	<u>A</u>
	B) PIERCED PRIMERS		PASS FAIL			<u>1-28-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO					<u>1-28-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE					<u>1-31-02</u>	<u>RW</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24 2.27 2.17 2.19 2.13</u>			<u>1-29-02</u>	<u>DA</u>
	C) FUNCTION					<u>1-31-02</u>	<u>RW</u>
660	PACK					<u>2/19/02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790560DATE 1/10/02TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.44		2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.46		2.33	
PULL #3	2.49	2.44		2.45	
PULL #4	2.34	2.34		2.46	
PULL #5	2.18	2.45		2.44	
TOTAL	11.89	12.13		12.12	
AVG.	2.38	2.43		2.42	

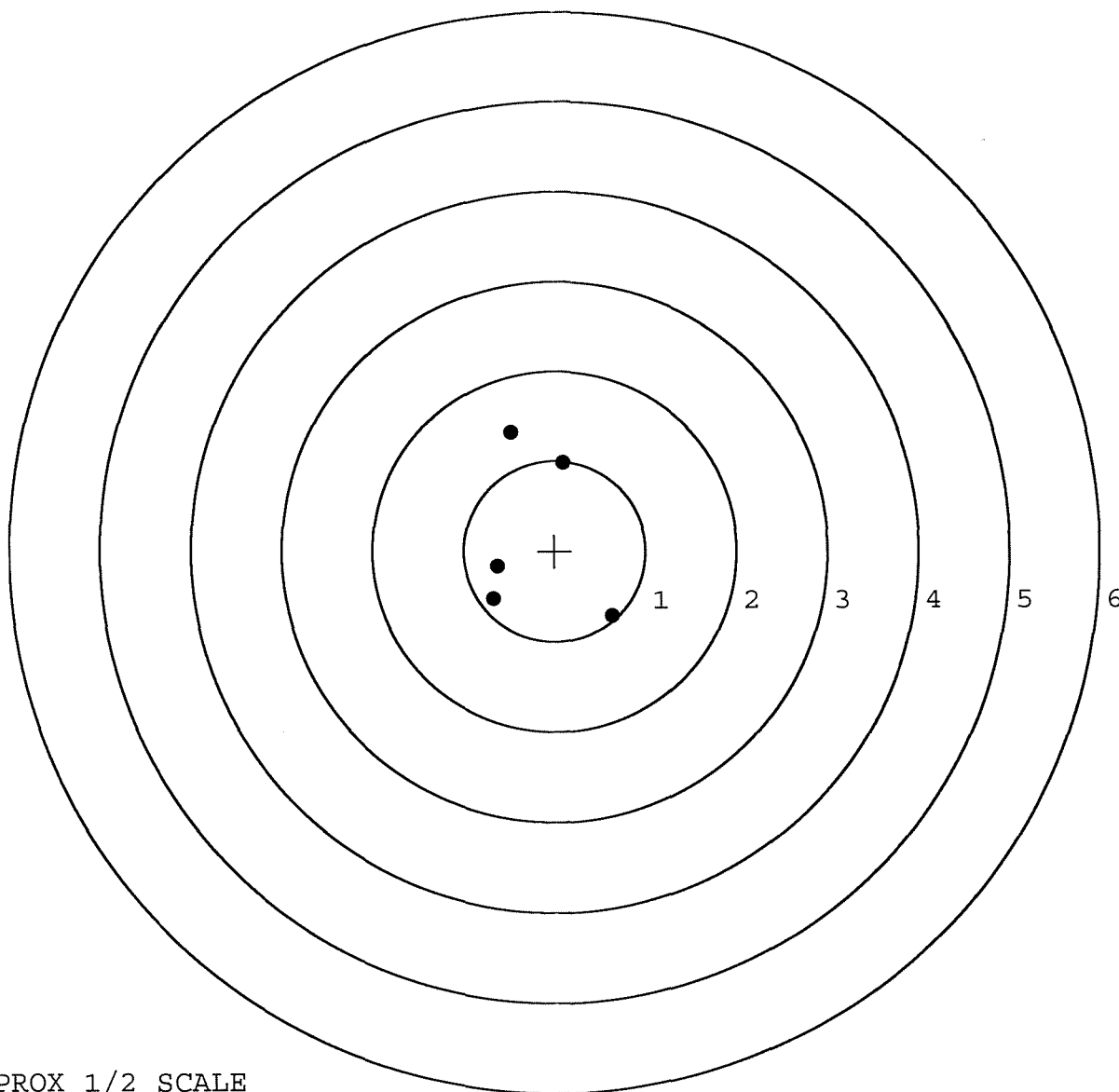
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.39		
PULL #2	3.38	3.24		
PULL #3	3.24	3.25		
PULL #4	3.07	3.39		
PULL #5	3.32	3.31		
TOTAL	16.41	16.58		
AVG.	3.28	3.32		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.42		4.17
PULL #2	4.21	4.12		4.00
PULL #3	4.36	4.25		4.02
PULL #4	4.24	4.32		3.98
PULL #5	4.16	4.37		4.07
TOTAL	21.21	21.48		20.24
AVG.	4.24	4.30		4.05

SERIAL NUMBER: E6790560. __0
 TARGET NUMBER: 1
 FILE DATE: 01/28/2002
 FILE TIME: 02:27

POINT#	X	Y
1:	0.097	0.974
2:	-0.475	1.318
3:	-0.633	-0.171
4:	-0.674	-0.532
5:	0.630	-0.723

X CENTROID: -0.211
 Y CENTROID: 0.173
 POA TO CENTROID: 0.273
 HORZ SPREAD: 1.304
 VERT SPREAD: 2.041
 GROUP SPREAD: 2.321
 MIN RADIUS: 0.545
 MAX RADIUS: 1.229
 MEAN RADIUS: 0.930
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5

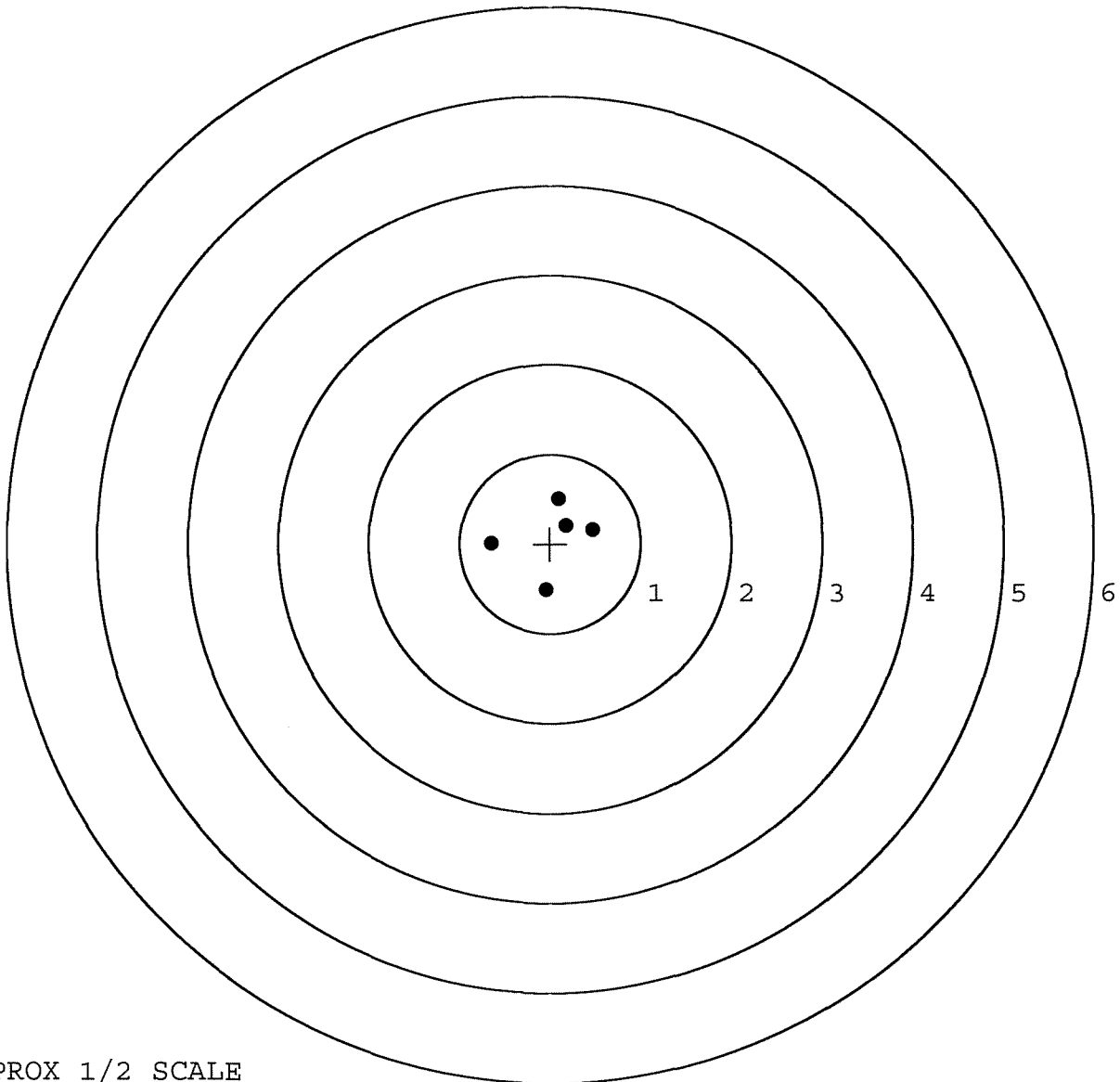


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790560. __0
 TARGET NUMBER: 2
 FILE DATE: 01/28/2002
 FILE TIME: 02:27

POINT#	X	Y
1:	0.091	0.505
2:	0.176	0.204
3:	0.469	0.156
4:	-0.653	0.004
5:	-0.050	-0.519

X CENTROID: 0.007
 Y CENTROID: 0.070
 POA TO CENTROID: 0.070
 HORZ SPREAD: 1.122
 VERT SPREAD: 1.024
 GROUP SPREAD: 1.132
 MIN RADIUS: 0.216
 MAX RADIUS: 0.663
 MEAN RADIUS: 0.477
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE