

2250669A

BARBER

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **E6790562**
ORDER NO. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

31XV

5716 E6790562

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

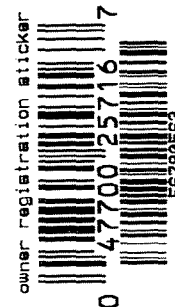


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

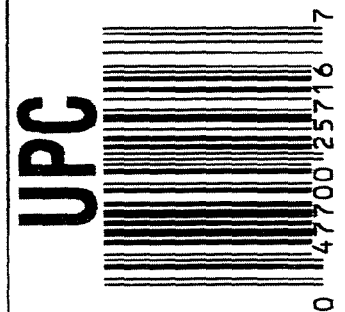


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790562



CONTRACT #

GUN SERIAL # E6790562

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA-FLUX	11-8-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 10 2001 OPERATOR <u>ARR</u>		
615	ROLLMARK CALIBER		11/12	(A)
617	DRILL AND TAP SIGHT HOLES		11/14	BUT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12/9/01	OK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	OK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	OK
	D) OIL FIRING PIN ASSEMBLY		12/9/01	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/9/01	OK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.5</u> <u>5.25</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.0215</u> <u>.0235</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	Rep
	M) IRON SIGHT ALIGNMENT		12/19/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12-13-01	A
	A) MALFUNCTIONS	PASS FAIL	12-13-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-13-01	A
645	INSPECT FOR LIVE AMMO		12/13-01	A
655	FINAL INSPECTION A) HEADSPACE		12/19/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.76</u> <u>2.75</u> <u>2.76</u> <u>2.69</u>	12/18/01	A.M.
	C) FUNCTION		12/19/01	Rep
660	PACK		12/21/01	DR

BARBER - M24 0111124

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

 SERIAL NO. E6790562

 DATE 10/29/01

 TESTER A.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.01		2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.33	2.40		2.55	
PULL #3	2.15	2.40		2.47	
PULL #4	2.12	2.38		2.56	
PULL #5	2.17	2.37		2.51	
TOTAL	11.16	11.57		12.54	
AVG.	2.23	2.31		2.50	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.31		
PULL #2	3.17	3.34		
PULL #3	3.22	3.31		
PULL #4	3.34	3.46		
PULL #5	3.27	3.31		
TOTAL	16.30	16.73		
AVG.	3.26	3.35		

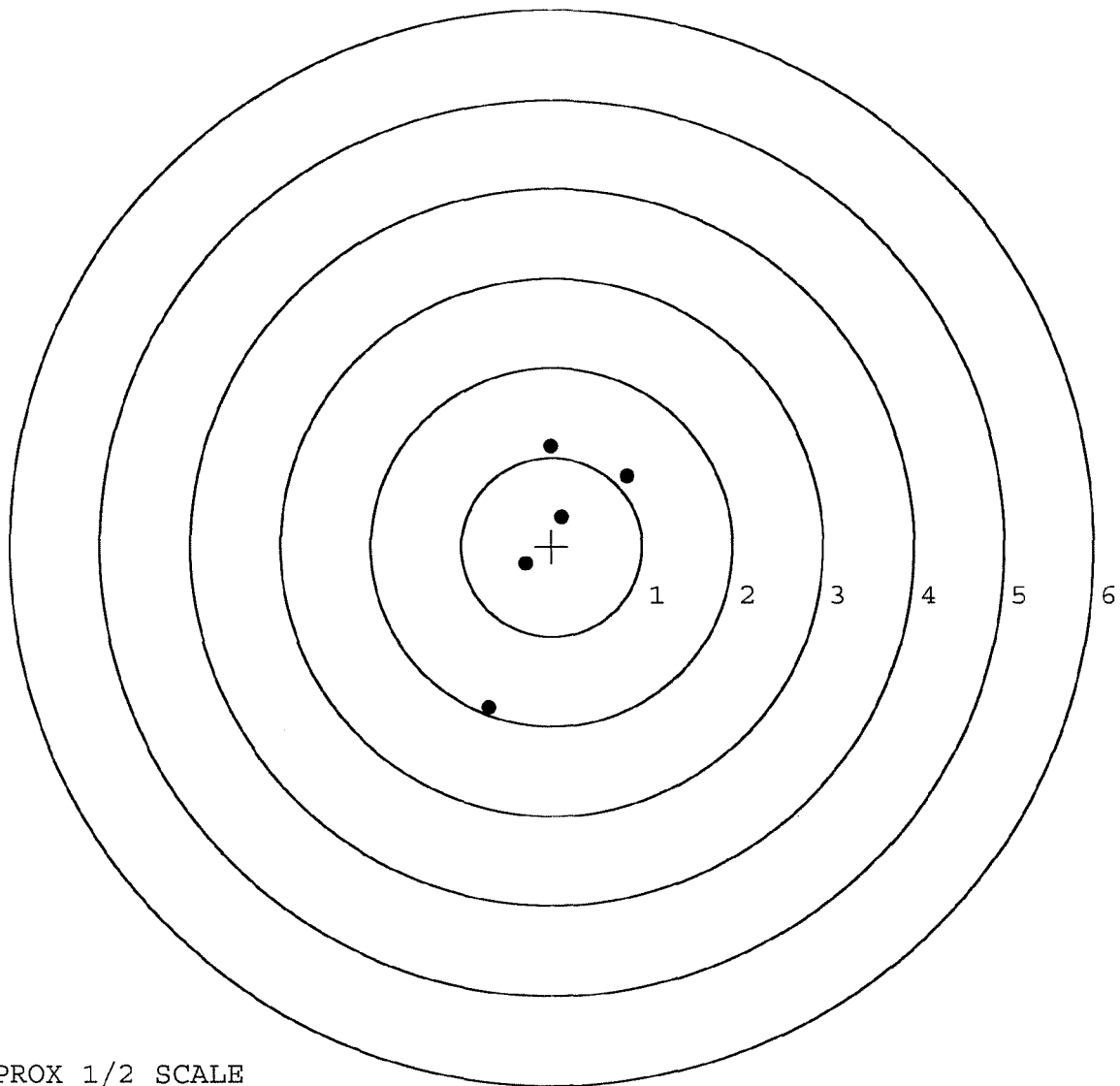
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.36	4.01		4.25
PULL #2	4.07	4.17		4.20
PULL #3	4.02	4.21		4.06
PULL #4	4.32	4.02		3.95
PULL #5	4.25	4.08		4.26
TOTAL	21.02	20.49		20.72
AVG.	4.20	4.10		4.14

BARBER - M24 0111125

SERIAL NUMBER: E6790562. __0
 TARGET NUMBER: 1
 FILE DATE: 12/13/2001
 FILE TIME: 03:58

POINT#	X	Y
1:	-0.701	-1.799
2:	-0.292	-0.198
3:	0.113	0.328
4:	0.840	0.789
5:	-0.008	1.121

X CENTROID: -0.010
 Y CENTROID: 0.048
 POA TO CENTROID: 0.049
 HORZ SPREAD: 1.541
 VERT SPREAD: 2.920
 GROUP SPREAD: 3.012
 MIN RADIUS: 0.305
 MAX RADIUS: 1.972
 MEAN RADIUS: 0.970
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

BARBER - M24 0111126

SERIAL NUMBER: E6790562. 0

TARGET NUMBER: 2

FILE DATE: 12/13/2001

FILE TIME: 03:58

POINT#	X	Y
1:	0.052	1.128
2:	0.143	0.644
3:	-0.551	0.297
4:	0.357	-0.138
5:	0.213	-1.105

X CENTROID: 0.043

Y CENTROID: 0.165

POA TO CENTROID: 0.171

HORZ SPREAD: 0.908

VERT SPREAD: 2.233

GROUP SPREAD: 2.239

MIN RADIUS: 0.437

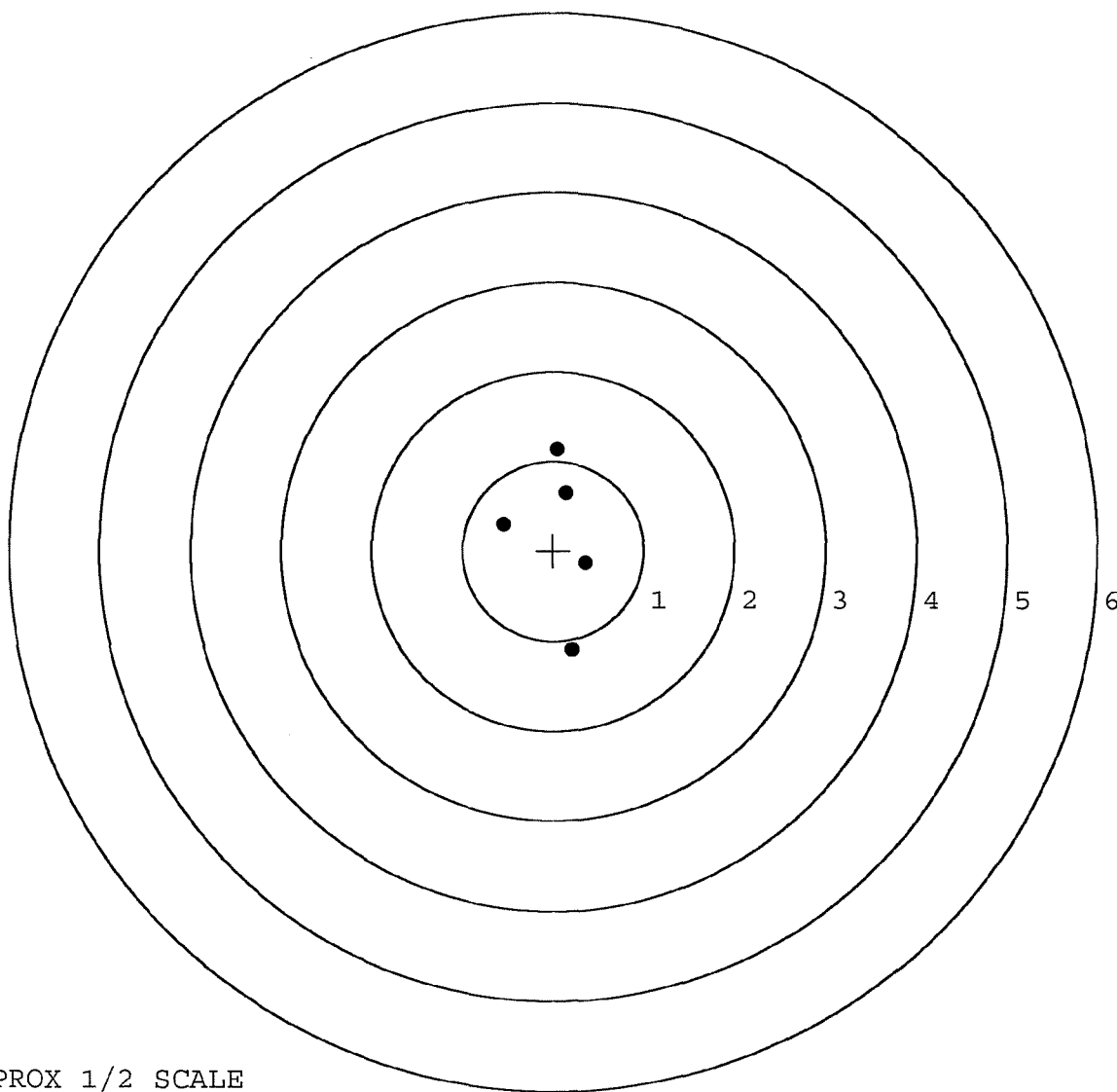
MAX RADIUS: 1.282

MEAN RADIUS: 0.756

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE