

E6790565

12

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **E6790565**

ORDER NO. **25716**

22BW

46

5716 E6790565

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

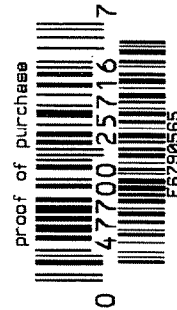


MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

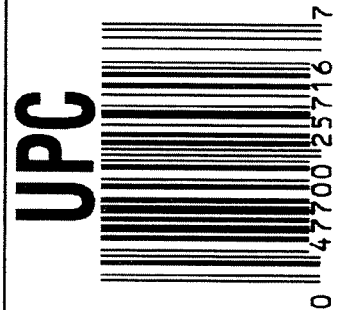


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790565



CONTRACT #

GUN SERIAL # E6790565

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA-FLUX	11-8-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>ARJ</u>		
615	ROLLMARK CALIBER		11/9	(D)
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TR
	(BOLT)		11-27	TR
625	FINAL ASSEMBLY		12/13/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-11-02	DA

OP # OPERATION NAME			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.00</u>	<u>5.50</u>	<u>6.00</u>	1/3/02	D.M.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.50</u>	<u>2.50</u>	<u>2.50</u>	1/3/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY					1/3/02	OK
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.023</u>	<u>.024</u>	1/3/02	D.M.
	J) ASSEMBLE STOCK					12-17-01	FW
	K) ASSEMBLE SWIVEL STUDS					1-11-02	OK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1-11-02	OK
	M) IRON SIGHT ALIGNMENT					1-11-02	OK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1-11-02	OK
640	GALLERY TEST AND TARGET		PASS	FAIL		12-19-01	A
	A) MALFUNCTIONS		PASS	FAIL		12-19-01	A
	B) PIERCED PRIMERS		PASS	FAIL		12-19-01	A
645	INSPECT FOR LIVE AMMO					12-19-01	A
655	FINAL INSPECTION A) HEADSPACE					1-11-02	OK
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u>	<u>2.37</u>	<u>2.33</u> <u>2.35</u> <u>2.37</u>	1/4/02	D.M.
	C) FUNCTION					1-11-02	OK
660	PACK					1-11-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. EL6790565DATE 10/26/01TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.72	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.73	2.27	2.39	
PULL #3	2.48	2.62	2.38	
PULL #4	2.51	2.70	2.39	
PULL #5	2.62	2.60	2.38	
TOTAL	12.85	12.91	12.02	
AVG.	2.57	2.58	2.40	

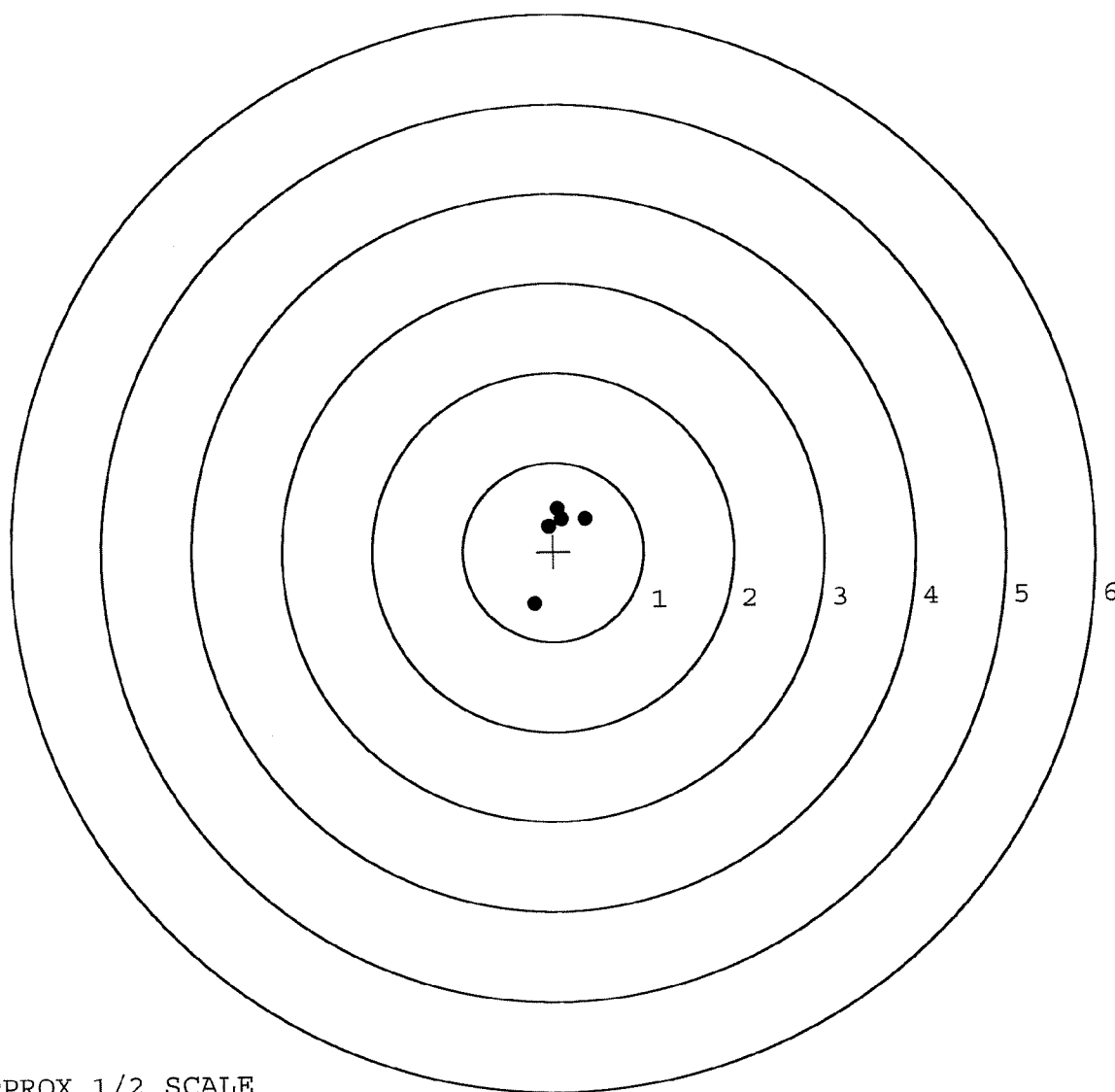
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.26	3.07	
PULL #2	2.98	3.07	
PULL #3	3.17	3.22	
PULL #4	3.03	3.18	
PULL #5	3.38	3.13	
TOTAL	15.82	15.67	
AVG.	3.16	3.13	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.30		4.32
PULL #2	4.15	4.19		4.24
PULL #3	4.07	4.42		4.28
PULL #4	4.11	4.27		4.29
PULL #5	4.11	4.18		4.20
TOTAL	20.62	21.36		21.33
AVG.	4.12	4.27		4.26

SERIAL NUMBER: E6790565. __0
 TARGET NUMBER: 2
 FILE DATE: 12/19/2001
 FILE TIME: 04:05

POINT#	X	Y
1:	-0.214	-0.584
2:	-0.047	0.283
3:	0.048	0.483
4:	0.360	0.360
5:	0.094	0.363

X CENTROID: 0.048
 Y CENTROID: 0.181
 POA TO CENTROID: 0.187
 HORZ SPREAD: 0.574
 VERT SPREAD: 1.067
 GROUP SPREAD: 1.105
 MIN RADIUS: 0.140
 MAX RADIUS: 0.809
 MEAN RADIUS: 0.359
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

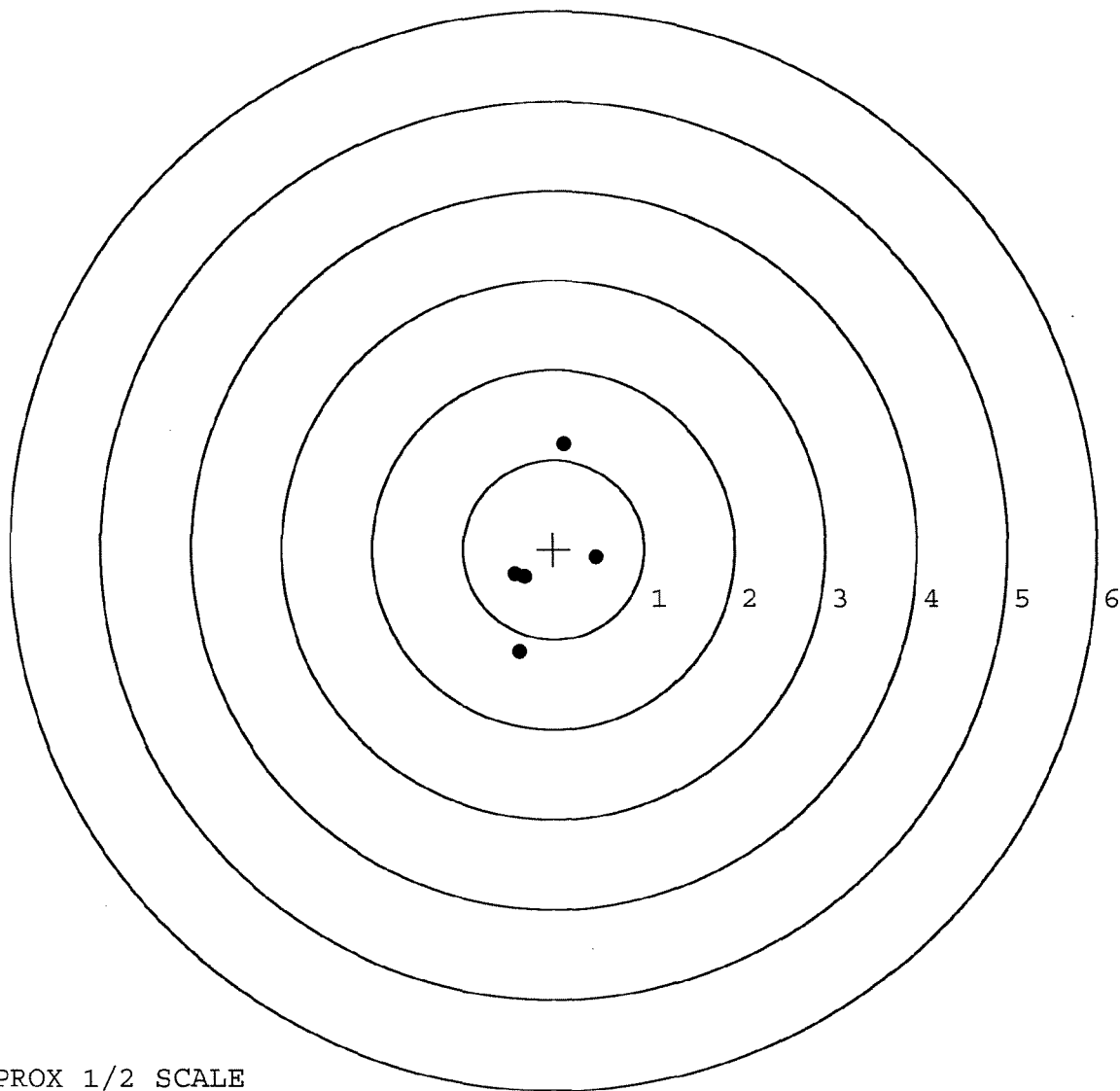


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790565. 0
 TARGET NUMBER: 1
 FILE DATE: 12/19/2001
 FILE TIME: 04:05

POINT#	X	Y
1:	-0.377	-1.141
2:	0.471	-0.087
3:	-0.427	-0.279
4:	0.117	1.178
5:	-0.322	-0.309

X CENTROID: -0.108
 Y CENTROID: -0.128
 POA TO CENTROID: 0.167
 HORZ SPREAD: 0.898
 VERT SPREAD: 2.319
 GROUP SPREAD: 2.371
 MIN RADIUS: 0.281
 MAX RADIUS: 1.325
 MEAN RADIUS: 0.718
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE