

EC790570

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J E6790570	ORDER NO. 25716	46	22BW
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5716 E6790570

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

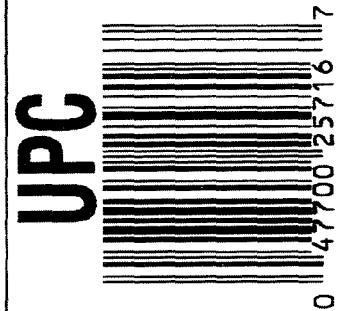
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790570



CONTRACT #

GUN SERIAL # E6790570

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	Wm
617	DRILL AND TAP SIGHT HOLES		11-12	BWS
620	APPLY COATINGS (BARREL ACTION)		11-30	TH
	(BOLT)		11/29	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-2	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-2	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-2	Doug
	D) OIL FIRING PIN ASSEMBLY		1-2	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-18-02	DA

OP # OPERATION NAME			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.25	3.75	4.50	1/9/02	D.M.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	3.50	3.25	2.75	1/9/02	D.M.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.023	1/9/02	D.M.		
	J) ASSEMBLE STOCK					1/7/02	Rw		
	K) ASSEMBLE SWIVEL STUDS					1/7/02	Rw		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1/7/02	Rw		
	M) IRON SIGHT ALIGNMENT					1/7/02	Rw		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1/7/02	Rw		
640	GALLERY TEST AND TARGET		PASS	FAIL		1-8-02	A		
	A) MALFUNCTIONS		PASS	FAIL		1-8-02	A		
	B) PIERCED PRIMERS		PASS	FAIL		1-8-02	A		
645	INSPECT FOR LIVE AMMO					1-8-02	A		
655	FINAL INSPECTION A) HEADSPACE					1/12/02	Rw		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.55	2.75	2.76	2.66	2.48	1/9/02	D.M.
	C) FUNCTION					1/12/02	Rw		
660	PACK					1-8-02	DA		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# $\pm$.50#
3.00# $\pm$.75#
4.00# $\pm$ 1.00#

SERIAL NO. EL6790570DATE 1/2/02TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.32		2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.76	2.65		2.62	
PULL #3	2.74	2.71		2.48	
PULL #4	2.58	2.64		2.52	
PULL #5	2.73	2.66		2.56	
TOTAL	13.34	12.98		12.73	
AVG.	2.67	2.60		2.55	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.55	3.13		
PULL #2	3.45	3.17		
PULL #3	3.48	3.12		
PULL #4	3.17	3.15		
PULL #5	3.54	3.07		
TOTAL	17.19	15.64		
AVG.	3.44	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.32		4.25
PULL #2	4.37	4.32		4.45
PULL #3	4.41	4.49		4.51
PULL #4	4.37	4.35		4.37
PULL #5	4.15	4.26		4.44
TOTAL	21.46	21.74		19.25 22.02
AVG.	4.29	4.35		3.85 4.40

BARBER - M24 0111203

SERIAL NUMBER: E6790570. __0

TARGET NUMBER: 1

FILE DATE: 01/08/2002

FILE TIME: 03:07

POINT#	X	Y
1:	-0.349	0.379
2:	-0.300	-0.150
3:	0.261	-0.729
4:	0.744	1.244
5:	-0.167	1.995

X CENTROID: 0.038

Y CENTROID: 0.548

POA TO CENTROID: 0.549

HORZ SPREAD: 1.093

VERT SPREAD: 2.724

GROUP SPREAD: 2.757

MIN RADIUS: 0.422

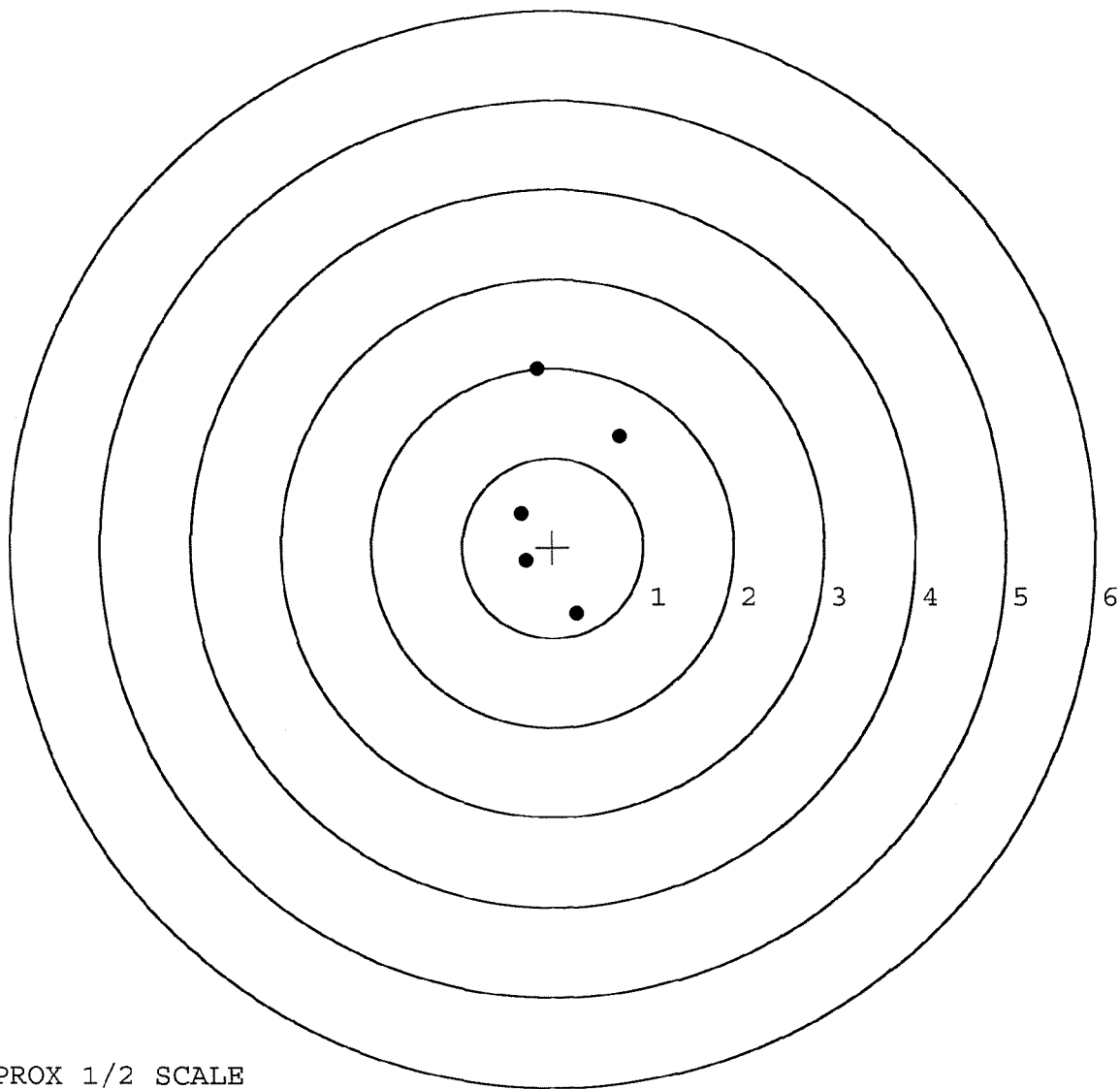
MAX RADIUS: 1.462

MEAN RADIUS: 0.989

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0111204

SERIAL NUMBER: E6790570. __0

TARGET NUMBER: 2

FILE DATE: 01/08/2002

FILE TIME: 03:07

POINT#	X	Y
1:	0.464	-1.215
2:	0.647	-0.889
3:	0.243	0.105
4:	-0.269	0.906
5:	-0.259	0.988

X CENTROID: 0.165

Y CENTROID: -0.021

POA TO CENTROID: 0.167

HORZ SPREAD: 0.916

VERT SPREAD: 2.203

GROUP SPREAD: 2.319

MIN RADIUS: 0.148

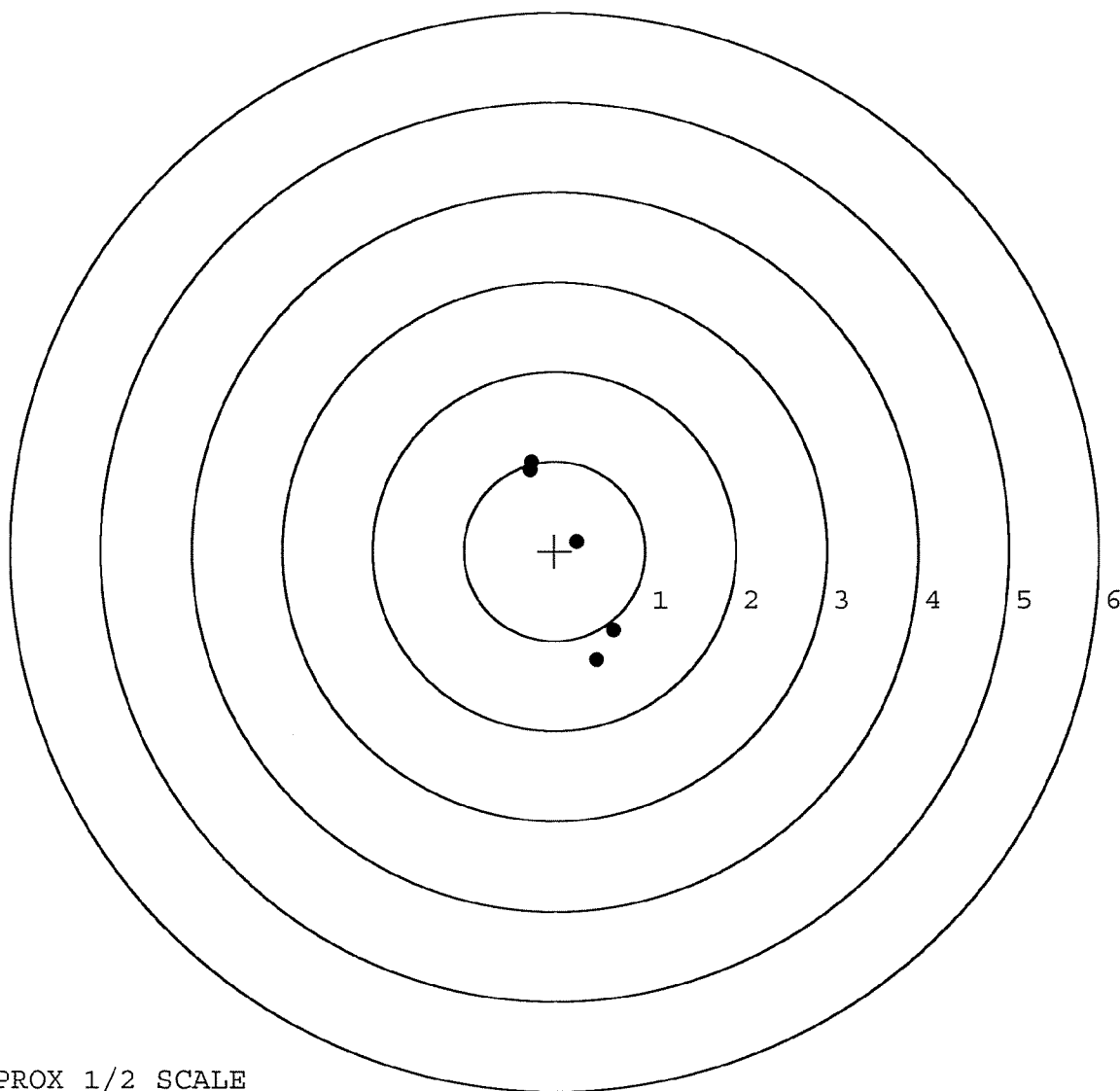
MAX RADIUS: 1.231

MEAN RADIUS: 0.898

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE