

E6790575-

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marqu



5716 E6790575

ORDER 25716

MODEL 700™ M24

UPC



0 47700 25716 7

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SERIAL NO.



E6790575

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

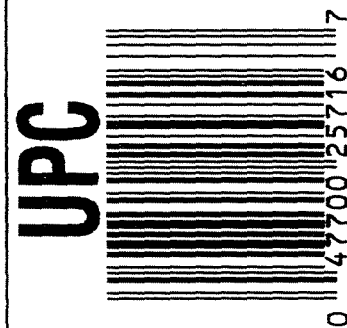


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790575



CONTRACT #

GUN SERIAL # E6790575

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AK
615	ROLLMARK CALIBER		11-9-	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11-29	TH HP
	(BOLT)			
625	FINAL ASSEMBLY		1-2	Doog
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-2	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-2	Doog
	D) OIL FIRING PIN ASSEMBLY		1-2	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-21-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.00</u> <u>3.00</u> <u>3.00</u>	<u>1/18/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>2.25</u> <u>2.25</u>	<u>1/18/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.025</u> <u>.024</u>	<u>1/18/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/7/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/19/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/7/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/7/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/7/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-16-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-16-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-16-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-16-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/19/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.22</u> <u>2.29</u> <u>2.59</u> <u>2.88</u> <u>2.56</u>	<u>1/18/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/19/02</u>	<u>RW</u>
660	PACK		<u>1-21-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6792575DATE 1/2/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.40		2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.74		2.47	
PULL #3	2.65	2.68		2.32	
PULL #4	2.35	2.74		2.47	
PULL #5	2.59	2.74		2.33	
TOTAL	12.67	13.30		12.05	
AVG.	2.53	2.66		2.41	

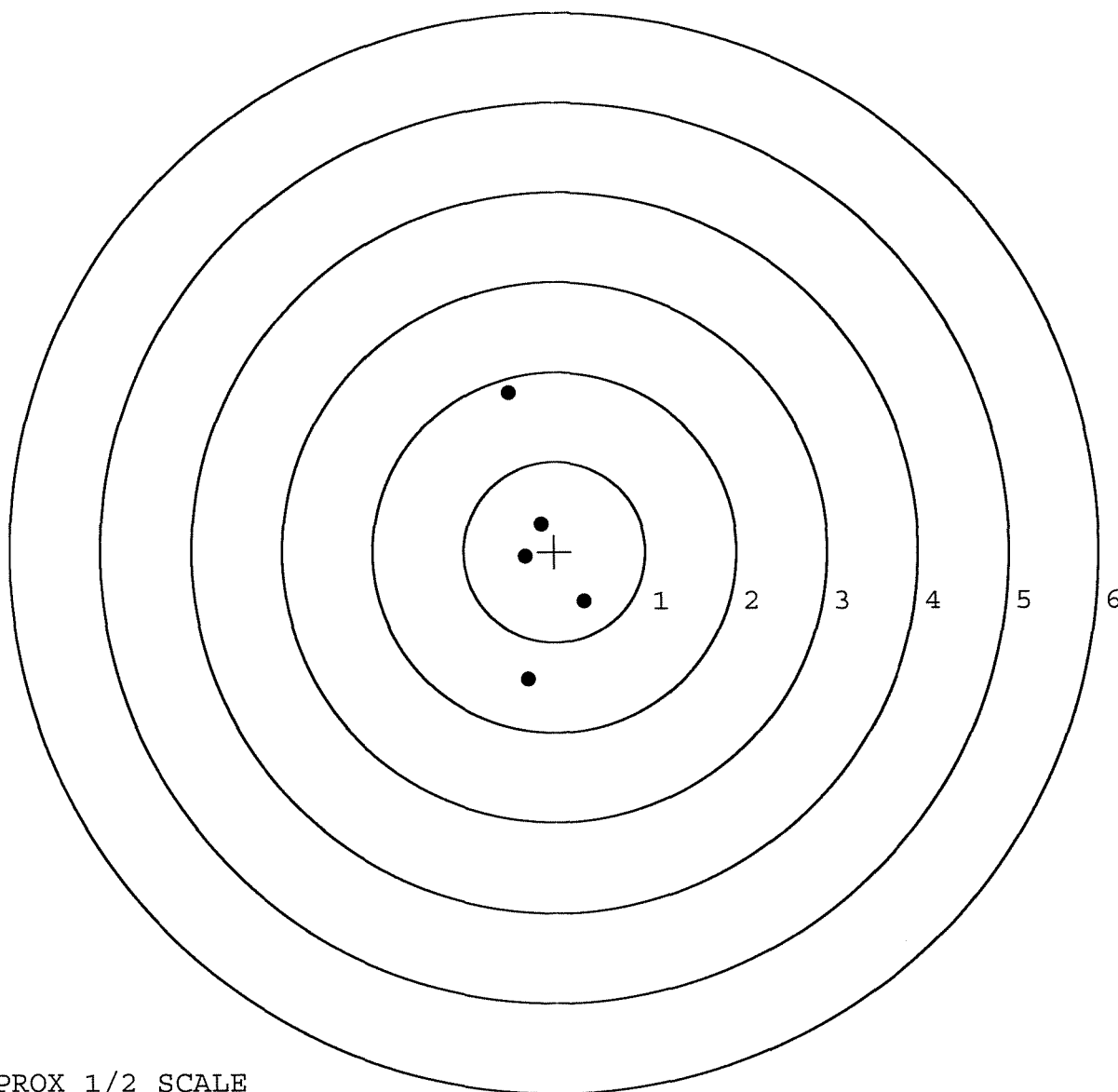
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.32	3.00		
PULL #2	3.23	3.06		
PULL #3	3.27	3.08		
PULL #4	3.24	3.17		
PULL #5	3.24	3.20		
TOTAL	16.30	15.51		
AVG.	3.26	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.07		4.29
PULL #2	4.04	4.13		4.02
PULL #3	4.06	4.06		4.21
PULL #4	4.11	4.06		4.30
PULL #5	4.06	3.91		4.23
TOTAL	20.48	20.23		21.05
AVG.	4.10	4.05		4.21

SERIAL NUMBER: E6790575. __0
 TARGET NUMBER: 1
 FILE DATE: 01/16/2002
 FILE TIME: 02:26

POINT#	X	Y
1:	0.326	-0.549
2:	-0.297	-1.416
3:	-0.321	-0.056
4:	-0.151	0.305
5:	-0.501	1.768

X CENTROID: -0.189
 Y CENTROID: 0.010
 POA TO CENTROID: 0.189
 HORZ SPREAD: 0.827
 VERT SPREAD: 3.184
 GROUP SPREAD: 3.191
 MIN RADIUS: 0.148
 MAX RADIUS: 1.785
 MEAN RADIUS: 0.884
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790575. __0

TARGET NUMBER: 2

FILE DATE: 01/16/2002

FILE TIME: 02:26

X CENTROID: -0.183

Y CENTROID: -0.188

POA TO CENTROID: 0.262

HORZ SPREAD: 0.907

VERT SPREAD: 1.775

GROUP SPREAD: 1.989

MIN RADIUS: 0.271

MAX RADIUS: 1.381

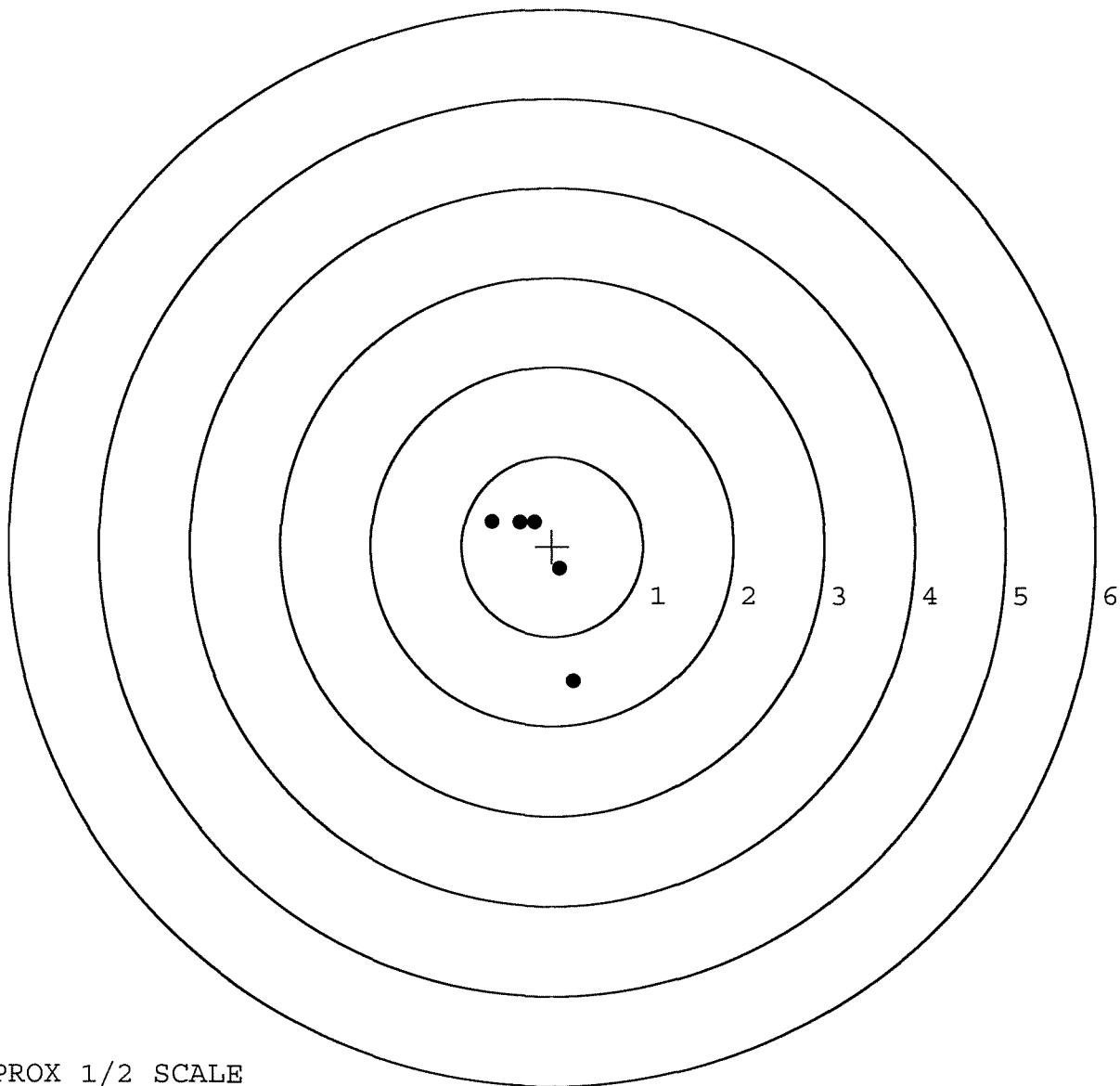
MEAN RADIUS: 0.654

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.239	-1.503
2:	0.081	-0.247
3:	-0.202	0.272
4:	-0.365	0.272
5:	-0.668	0.267



TARGET APPROX 1/2 SCALE