

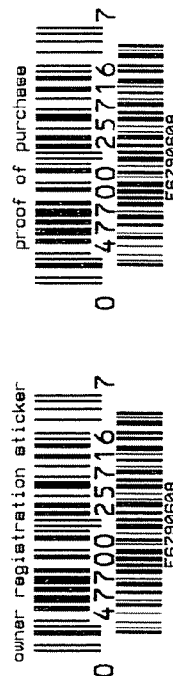
E6790608

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

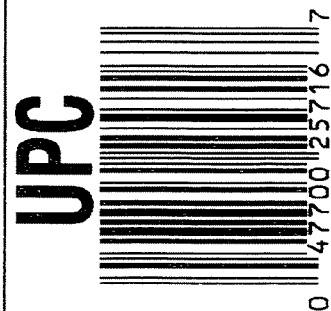


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790608



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J
E6790608

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22BW

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MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E 6790608

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-10-01	RL
600	PROOF		11-10-01	R.P
607	CHECK HEADSPACE		11-11-01	RL
610	DIS-ASSEMBLE GUN		11-11-01	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-12-01	AC
615	ROLLMARK CALIBER		11-12-01	AC
617	DRILL AND TAP SIGHT HOLES		11-14-01	BT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY		12/13/01	DA
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DA
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-11-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.5</u> <u>5.5</u>	12/20/01	REP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>2.5</u>	12/20/01	REP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.023</u> <u>.025</u>		
	J) ASSEMBLE STOCK		12/18	BWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/9/02	RW
	M) IRON SIGHT ALIGNMENT		1/9/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/9/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12/18/01	CE
	A) MALFUNCTIONS	PASS FAIL	12/18/01	CE
	B) PIERCED PRIMERS	PASS FAIL	12/18/01	CE
645	INSPECT FOR LIVE AMMO		12/18/01	CE
655	FINAL INSPECTION A) HEADSPACE		1/9/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.61</u> <u>2.31</u> <u>2.42</u> <u>2.40</u>	12/19/01	BWT
	C) FUNCTION		1/9/02	RW
660	PACK		1-11-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790608DATE 11/06/01TESTER DK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.35	2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.39	2.33	
PULL #3	2.54	2.42	2.45	
PULL #4	2.58	2.42	2.43	
PULL #5	2.51	2.39	2.63	
TOTAL	1264	1197	1286 1238	
AVG.	2.52	2.39	2.57	2.48

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.25	3.22	
PULL #2	3.21	3.14	
PULL #3	3.18	3.45	
PULL #4	3.21	3.37	
PULL #5	3.15	3.38	
TOTAL	1600	1656	
AVG.	3.20	3.31	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.31	4.34		4.03
PULL #2	4.27	4.00		4.21
PULL #3	4.17	4.25		4.09
PULL #4	4.01	4.12		4.01
PULL #5	4.30	4.15		3.76
TOTAL	21.06	20.86		20.10
AVG.	4.21	4.17		4.02

SERIAL NUMBER: E6790608. 0

TARGET NUMBER: 1

FILE DATE: 12/18/2001

FILE TIME: 10:54

POINT#	X	Y
1:	1.260	0.934
2:	0.660	0.596
3:	-0.216	-0.583
4:	-0.761	-0.245
5:	-1.020	-0.345

X CENTROID: -0.015

Y CENTROID: 0.071

POA TO CENTROID: 0.073

HORZ SPREAD: 2.280

VERT SPREAD: 1.517

GROUP SPREAD: 2.614

MIN RADIUS: 0.684

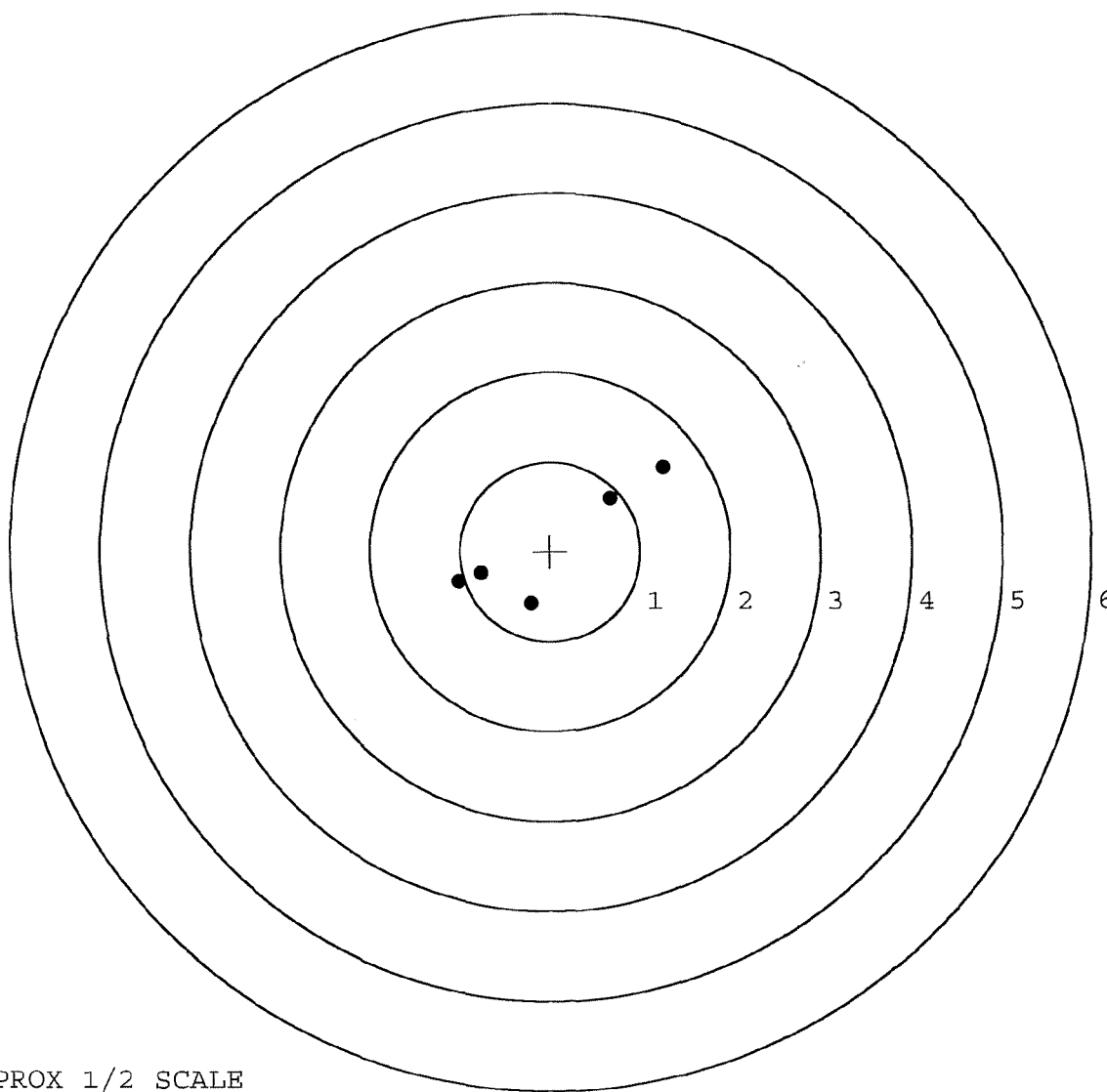
MAX RADIUS: 1.540

MEAN RADIUS: 0.995

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

BARBER - M24 0111580

SERIAL NUMBER: E6790608. __ 0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 10:54

POINT#	X	Y
1:	0.834	-0.109
2:	0.052	0.852
3:	-0.093	0.353
4:	-1.052	-0.074
5:	-0.341	-0.401

X CENTROID: -0.120

Y CENTROID: 0.124

POA TO CENTROID: 0.173

HORZ SPREAD: 1.886

VERT SPREAD: 1.253

GROUP SPREAD: 1.886

MIN RADIUS: 0.230

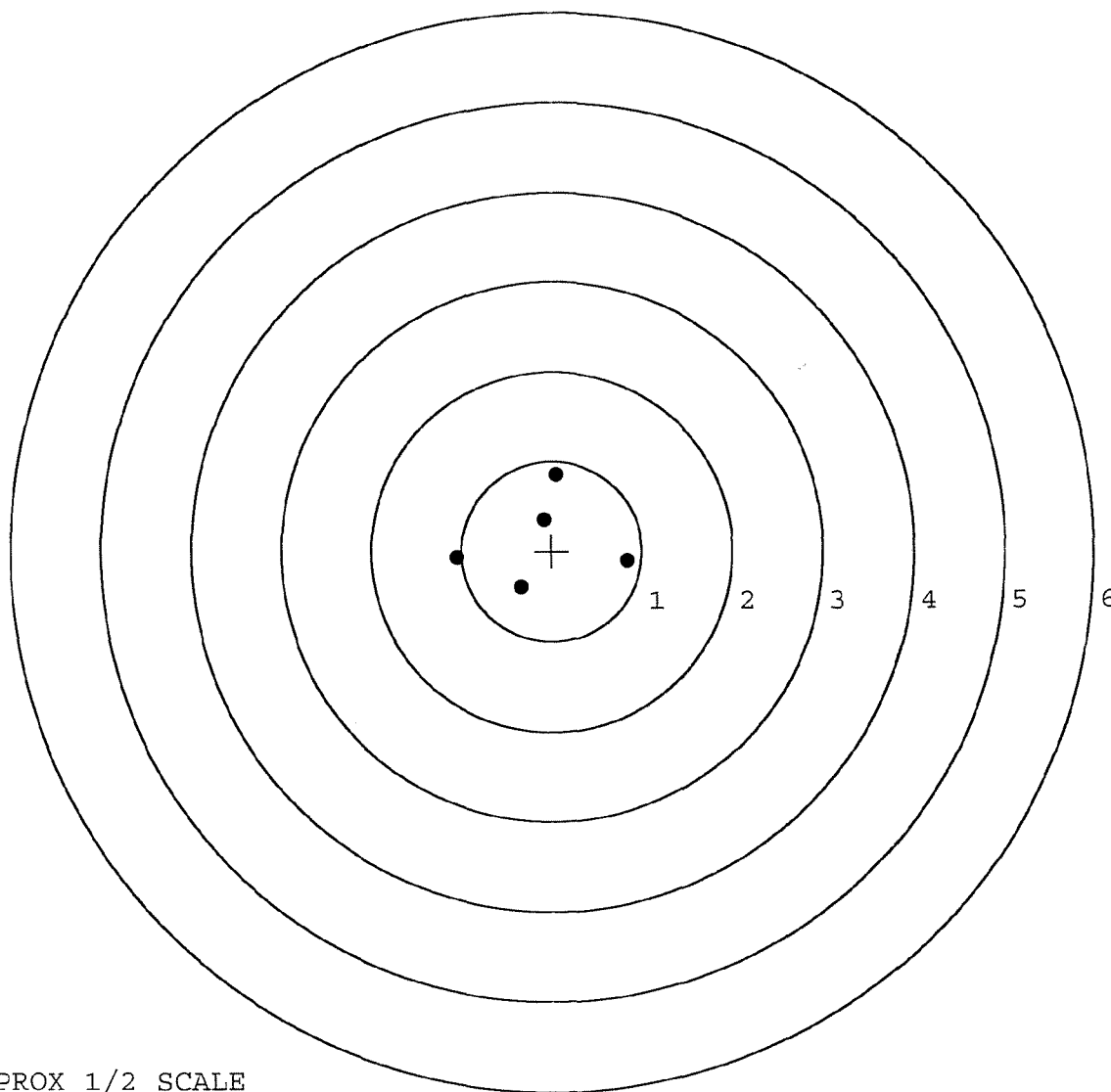
MAX RADIUS: 0.982

MEAN RADIUS: 0.697

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE