

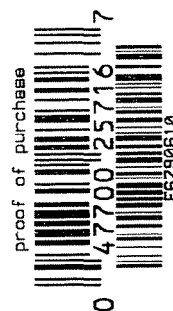
E6790610

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

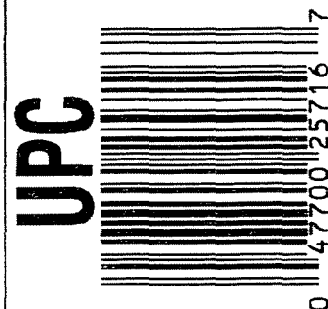


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790610



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6790610	J
ORDER NO. 25716	46

17BW

5716 E6790610

ORDER 25716
MODEL 700™ M24
UPC



ORDER 25716
MODEL 700™ M24
UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E679 0610

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RHK
600	PROOF		11/9/01	RHK
607	CHECK HEADSPACE		11/9/01	RHK
610	DIS-ASSEMBLE GUN		11/9/01	RHK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	RHK
615	ROLLMARK CALIBER		11/15/01	WRM
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TH
	(BOLT)		11-27	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Doog
	D) OIL FIRING PIN ASSEMBLY		12-14	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-17-02	DA

OP # OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u>	<u>5</u>	<u>5</u>	12/18/01	RW
CONT.						
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u>	<u>2.5</u>	<u>3</u>	12/18/01	RW
	H) TRIGGER PULL TEST AND RETAINABILITY					
	I) FIRING PIN INDENT .020 MIN	<u>.022</u>	<u>.021</u>	<u>.023</u>	12/18/01	RW
	J) ASSEMBLE STOCK				12/17	BWT
	K) ASSEMBLE SWIVEL STUDS				1/10/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				1/10/02	RW
	M) IRON SIGHT ALIGNMENT				1/10/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				1/10/02	RW
640	GALLERY TEST AND TARGET	PASS	FAIL		12-18-01	<i>[Signature]</i>
	A) MALFUNCTIONS	PASS	FAIL		12-18-01	<i>[Signature]</i>
	B) PIERCED PRIMERS	PASS	FAIL		12-18-01	<i>[Signature]</i>
645	INSPECT FOR LIVE AMMO				12-18-01	<i>[Signature]</i>
655	FINAL INSPECTION A) HEADSPACE				1/10/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u>	<u>2.71</u>	<u>2.31</u>	12/19/01	BWT
	C) FUNCTION				1/10/02	RW
660	PACK				1/17/02	DL

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. _____

DATE 10-25-01TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	244	265	2.58		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	233	241	2.48		
PULL #3	232	248	2.48		
PULL #4	244	253	2.62		
PULL #5	230	253	2.59		
TOTAL	1183	1260	1275		
AVG.	23.6	25.2	2.55		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	308	304		
PULL #2	306	300		
PULL #3	308	304		
PULL #4	307	295		
PULL #5	307	294		
TOTAL	1536	1497		
AVG.	3.07	2.99		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.01	4.20		4.15
PULL #2	4.06	4.20		4.11
PULL #3	4.13	4.08		3.95
PULL #4	4.06	4.35		4.07
PULL #5	4.07	4.32		4.04
TOTAL	2033	2115		2.032
AVG.	4.06	4.23		4.06

BARBER - M24 0111599

SERIAL NUMBER: E6790610. __ 0

TARGET NUMBER: 1

FILE DATE: 12/18/2001

FILE TIME: 04:07

POINT#	X	Y
1:	-0.154	-0.428
2:	0.282	-0.683
3:	-0.101	0.278
4:	0.144	0.163
5:	-0.043	0.861

X CENTROID: 0.026

Y CENTROID: 0.038

POA TO CENTROID: 0.046

HORZ SPREAD: 0.436

VERT SPREAD: 1.544

GROUP SPREAD: 1.578

MIN RADIUS: 0.172

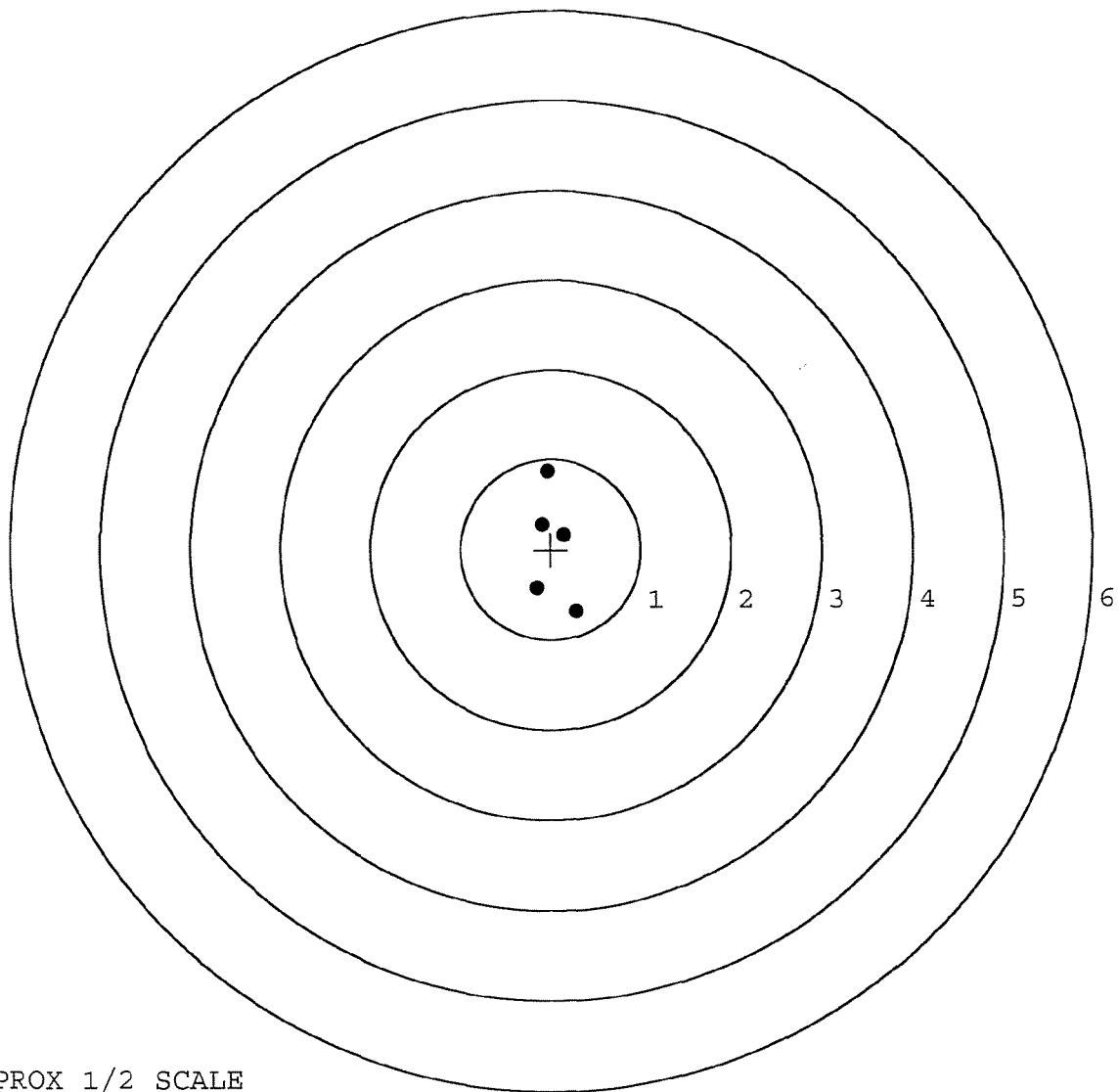
MAX RADIUS: 0.826

MEAN RADIUS: 0.507

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0111600

SERIAL NUMBER: E6790610. __0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 04:07

POINT#	X	Y
1:	-0.267	-1.361
2:	0.734	-0.881
3:	-0.059	-0.289
4:	0.366	0.361
5:	-0.551	1.710

X CENTROID: 0.045

Y CENTROID: -0.092

POA TO CENTROID: 0.102

HORZ SPREAD: 1.285

VERT SPREAD: 3.071

GROUP SPREAD: 3.084

MIN RADIUS: 0.223

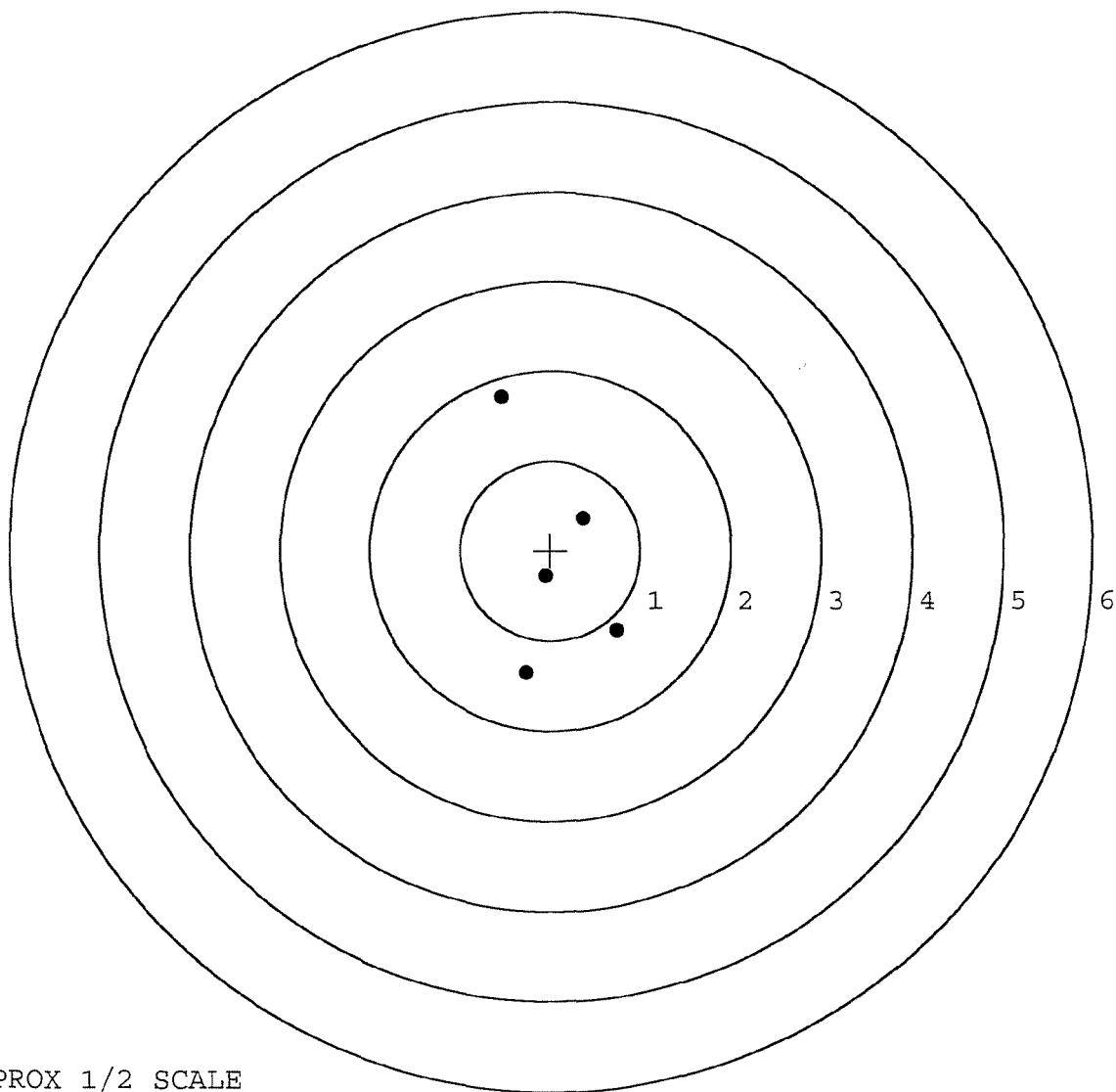
MAX RADIUS: 1.898

MEAN RADIUS: 1.006

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE