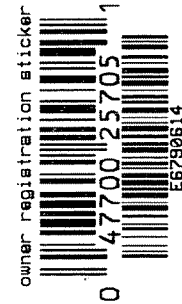
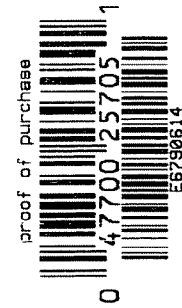


E 6790614

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM

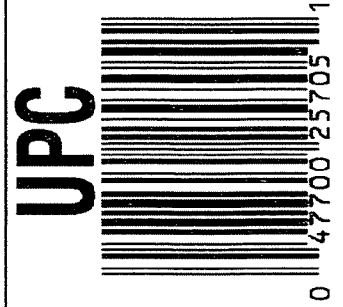


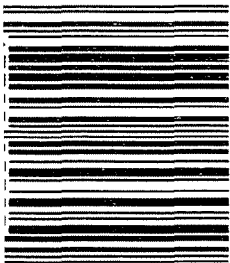
ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY **6**

E6790614





UPC
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MODEL 700™ M24
25705

		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
		SERIAL NO. J E6790614	ORDER NO. 25705
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		46	31KW
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.			
5705 E6790614			

VERY IMPORTANT: Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Parque Deposee.

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SERIAL NO.

E6790614

CONTRACT #
DAAE20-01-P-0489
170 RIFLES

GUN SERIAL # E6790614

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-02	RLH
600	PROOF		1-30-02	AC
607	CHECK HEADSPACE		1-30-02	AC
610	DIS-ASSEMBLE GUN		1-30-02	RLH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		1B 2 2002	AC
615	ROLLMARK CALIBER	OPERATOR	2/4/02	LB
617	DRILL AND TAP SIGHT HOLES		2/14/02	BWT
620	APPLY COATINGS (BARREL ACTION)		2-12	TA
	(BOLT)		2-12	TA
625	FINAL ASSEMBLY		2/14/02	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/14/02	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/14/02	DK
	D) OIL FIRING PIN ASSEMBLY		2/14/02	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4/9/02	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.2</u> <u>7.0</u> <u>6.9</u>	4-9-02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.9</u> <u>4.5</u> <u>4.5</u>	4-9-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4/9/02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	4-9-02	DA
	J) ASSEMBLE STOCK		3/8/02	RL
	K) ASSEMBLE SWIVEL STUDS		4/23/02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4/23/02	RL
	M) IRON SIGHT ALIGNMENT		4/23/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4/23/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	4/4/02	RW
	MALFUNCTION	CORRECTION	4/4/02	RW
	MALFUNCTION	CORRECTION	4/4/02	RW
	MALFUNCTION	CORRECTION	4/4/02	RW
	MALFUNCTION	CORRECTION	4/4/02	RW
645	INSPECT FOR LIVE AMMO		4/4/02	RW
655	FINAL INSPECTION A) HEADSPACE		4/23/02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.60</u> <u>2.52</u> <u>2.43</u> <u>2.44</u>	4-9-02	DA
	C) FUNCTION		4/23/02	RL
660	PACK		4/25/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790614DATE 2/20/02TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.79	2.10		2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.56		2.77	
PULL #3	2.88	2.67		2.67	
PULL #4	2.72	2.56		2.72	
PULL #5	2.78	2.58		2.80	
TOTAL	13.83	12.47		13.58	
AVG.	2.77	2.49		2.72	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.29		
PULL #2	3.34	3.46		
PULL #3	3.04	3.30		
PULL #4	3.34	3.21		
PULL #5	3.21	3.34		
TOTAL	16.28	16.60		
AVG.	3.26	3.32		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.17	4.26		4.25
PULL #2	4.06	4.40		4.30
PULL #3	4.08	4.29		4.20
PULL #4	4.20	4.05		4.17
PULL #5	4.15	4.18		4.34
TOTAL	20.66	21.18		21.26
AVG.	4.13	4.24		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790614.___0
FILE DATE AND TIME: 04/05/2002 23:34

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.060
The Average Y Centroid of the Five Target Set:	-0.035
The Average Point of Impact of the Five Target Set:	0.070
The Average Mean Radius of the Five Target Set:	0.810
The Distance from POA to Centroid Target #1:	0.264
The Distance from Centroid Target #2 to Centroid Target #1:	0.324
The Distance from Centroid Target #3 to Centroid Target #1:	0.400
The Distance from Centroid Target #4 to Centroid Target #1:	0.350
The Distance from Centroid Target #5 to Centroid Target #1:	0.303

SERIAL NUMBER: E6790614. __ 0

TARGET NUMBER: 1

FILE DATE: 04/05/2002

FILE TIME: 23:34

POINT#	X	Y
1:	0.657	-1.298
2:	-0.302	-0.497
3:	0.299	-0.298
4:	0.624	0.353
5:	0.280	0.213
6:	-0.201	0.138
7:	-0.448	0.066
8:	-0.839	-0.205
9:	-0.372	1.489
10:	-1.390	2.072

X CENTROID: -0.169

Y CENTROID: 0.203

POA TO CENTROID: 0.264

HORZ SPREAD: 2.047

VERT SPREAD: 3.370

GROUP SPREAD: 3.943

MIN RADIUS: 0.073

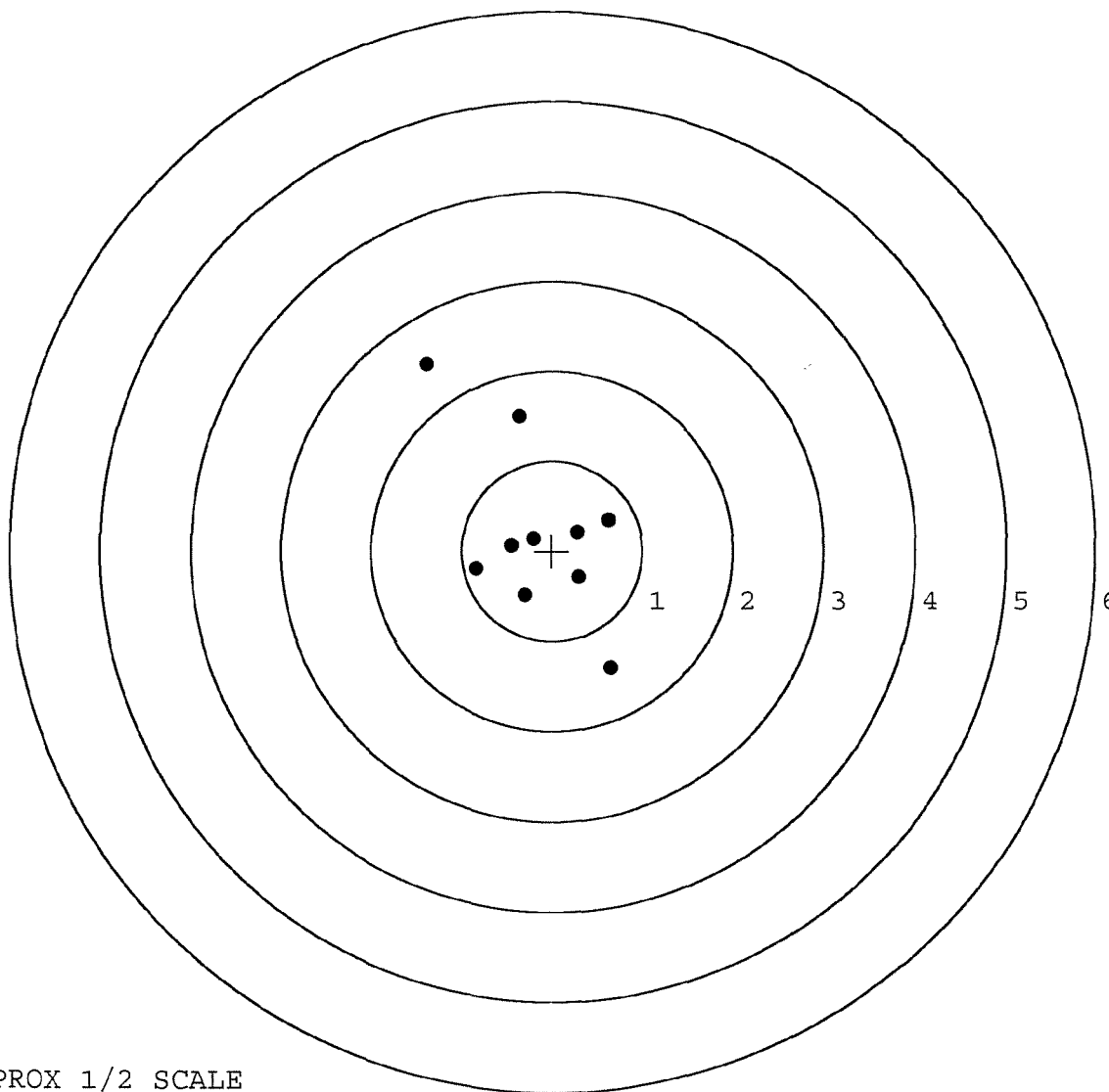
MAX RADIUS: 2.232

MEAN RADIUS: 0.907

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790614. 0

TARGET NUMBER: 2

FILE DATE: 04/05/2002

FILE TIME: 23:34

POINT#	X	Y
1:	0.444	-0.696
2:	-0.192	-1.036
3:	-0.498	-0.484
4:	-0.895	-0.640
5:	0.302	-0.100
6:	1.042	0.525
7:	0.227	0.548
8:	0.591	0.971
9:	0.099	0.906
10:	-0.268	0.025

X CENTROID: 0.085

Y CENTROID: 0.002

POA TO CENTROID: 0.085

HORZ SPREAD: 1.937

VERT SPREAD: 2.007

GROUP SPREAD: 2.260

MIN RADIUS: 0.240

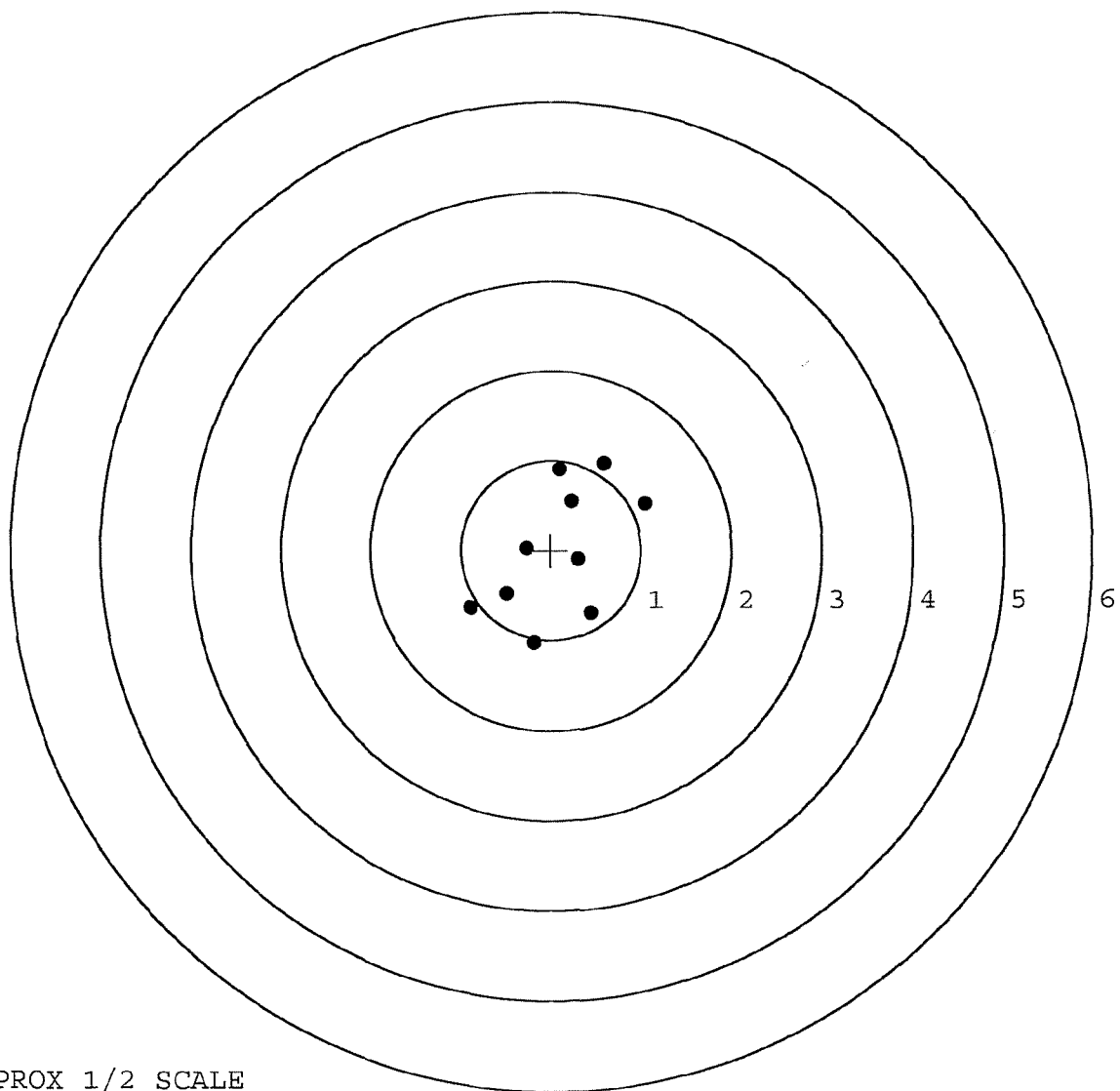
MAX RADIUS: 1.172

MEAN RADIUS: 0.804

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790614. __ 0

TARGET NUMBER: 3

FILE DATE: 04/05/2002

FILE TIME: 23:34

POINT#	X	Y
1:	0.116	-1.695
2:	0.444	-0.975
3:	-0.275	-1.085
4:	-0.164	-0.520
5:	-0.270	-0.197
6:	-0.588	0.222
7:	0.243	0.685
8:	-0.045	0.668
9:	0.998	0.449
10:	-0.508	0.829

X CENTROID: -0.005

Y CENTROID: -0.162

POA TO CENTROID: 0.162

HORZ SPREAD: 1.586

VERT SPREAD: 2.524

GROUP SPREAD: 2.600

MIN RADIUS: 0.267

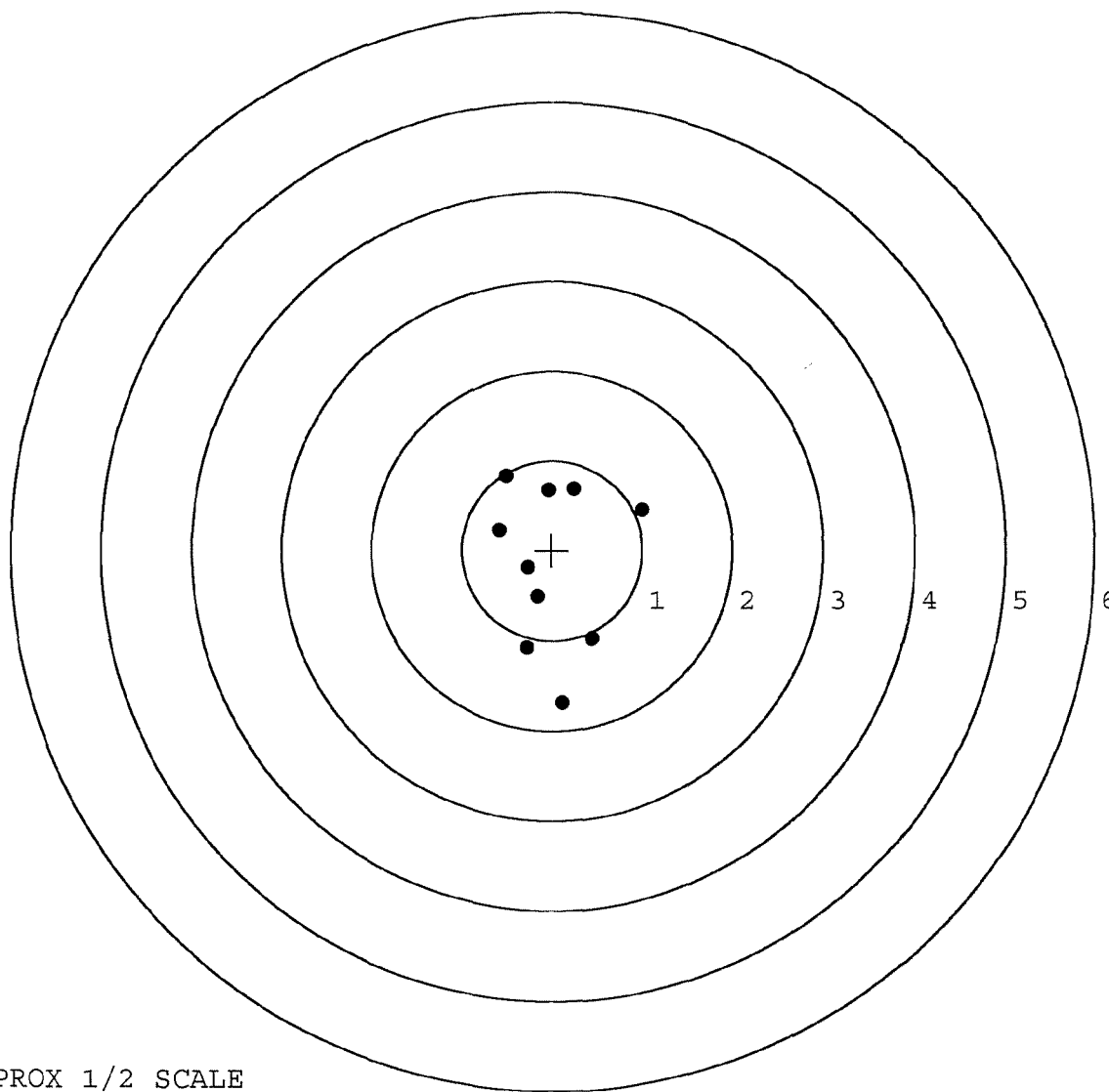
MAX RADIUS: 1.538

MEAN RADIUS: 0.878

IN 1 IN DIAMETER: 2

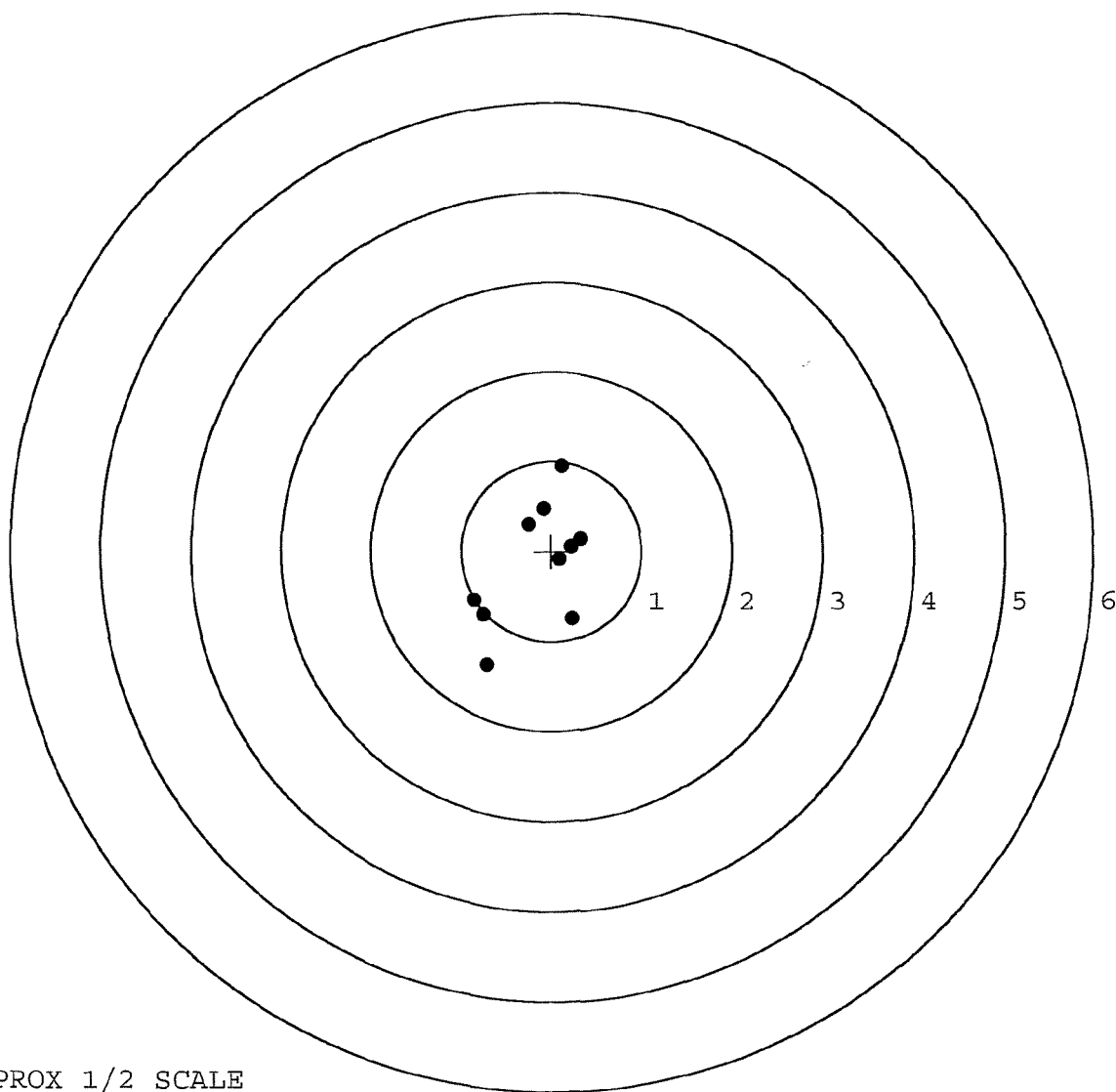
IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790614. __ 0	POINT#	X	Y
TARGET NUMBER: 4	1:	0.228	-0.750
FILE DATE: 04/05/2002	2:	-0.709	-1.265
FILE TIME: 23:34	3:	-0.755	-0.706
	4:	-0.857	-0.546
X CENTROID: -0.168	5:	0.089	-0.090
Y CENTROID: -0.147	6:	0.223	0.048
POA TO CENTROID: 0.223	7:	0.331	0.138
HORZ SPREAD: 1.188	8:	-0.256	0.294
VERT SPREAD: 2.206	9:	-0.092	0.471
GROUP SPREAD: 2.356	10:	0.117	0.941
MIN RADIUS: 0.263			
MAX RADIUS: 1.242			
MEAN RADIUS: 0.704			
# IN 1 IN DIAMETER: 3			
# IN 2 IN DIAMETER: 8			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790614. __ 0

TARGET NUMBER: 5

FILE DATE: 04/05/2002

FILE TIME: 23:34

POINT#	X	Y
1:	0.700	-0.902
2:	0.479	-0.614
3:	0.070	-0.257
4:	-0.123	-0.593
5:	-0.733	-0.990
6:	-0.780	0.118
7:	-0.388	0.256
8:	-0.089	0.657
9:	0.034	0.869
10:	0.398	0.736

X CENTROID: -0.043

Y CENTROID: -0.072

POA TO CENTROID: 0.084

HORZ SPREAD: 1.480

VERT SPREAD: 1.859

GROUP SPREAD: 2.064

MIN RADIUS: 0.217

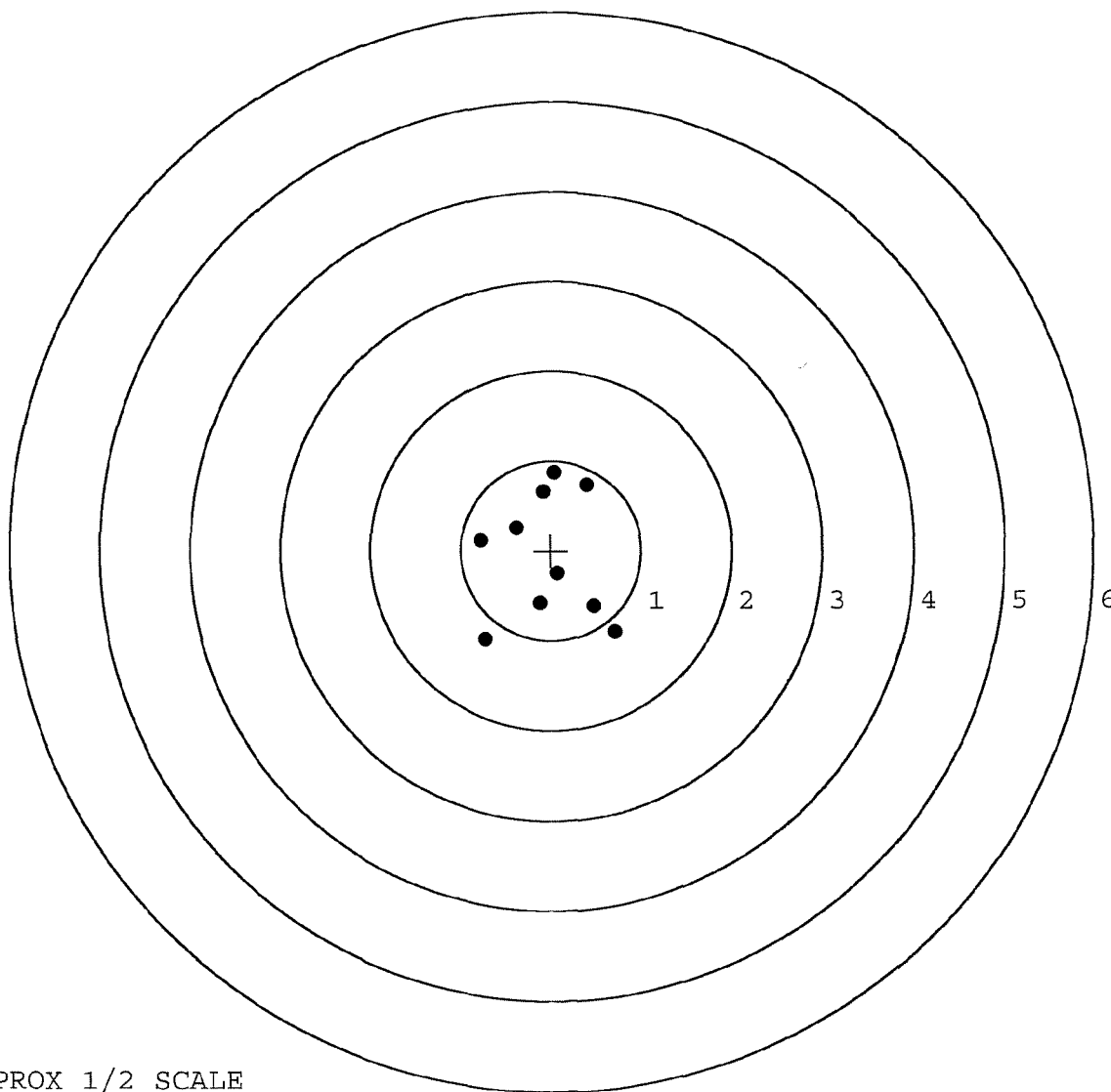
MAX RADIUS: 1.148

MEAN RADIUS: 0.759

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE