

E 679 0651

VERY IMPORTANT
INFORMATION: BOOK
PROCESSED TO ASSURE
SAFETY USE OF THIS
RIFLE

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790651**
Order No. **25716**

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Remco Registered Parquet Depo.

31XV

5716 E6790651

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

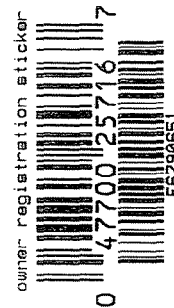
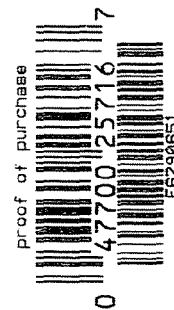


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

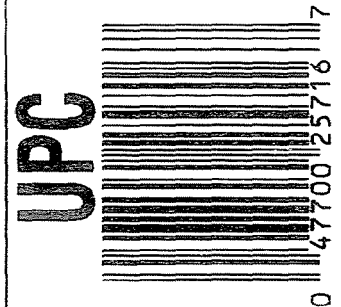


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790651



CONTRACT #

GUN SERIAL# E6790651

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE		11/5/01	Rep
610	DIS-ASSEMBLE GUN		11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	11/7/01 OPERATOR JRO		
615	ROLLMARK CALIBER		11/6	DB
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY		12-5	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-5	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-5	DK
	D) OIL FIRING PIN ASSEMBLY		12-5	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12-5	DK

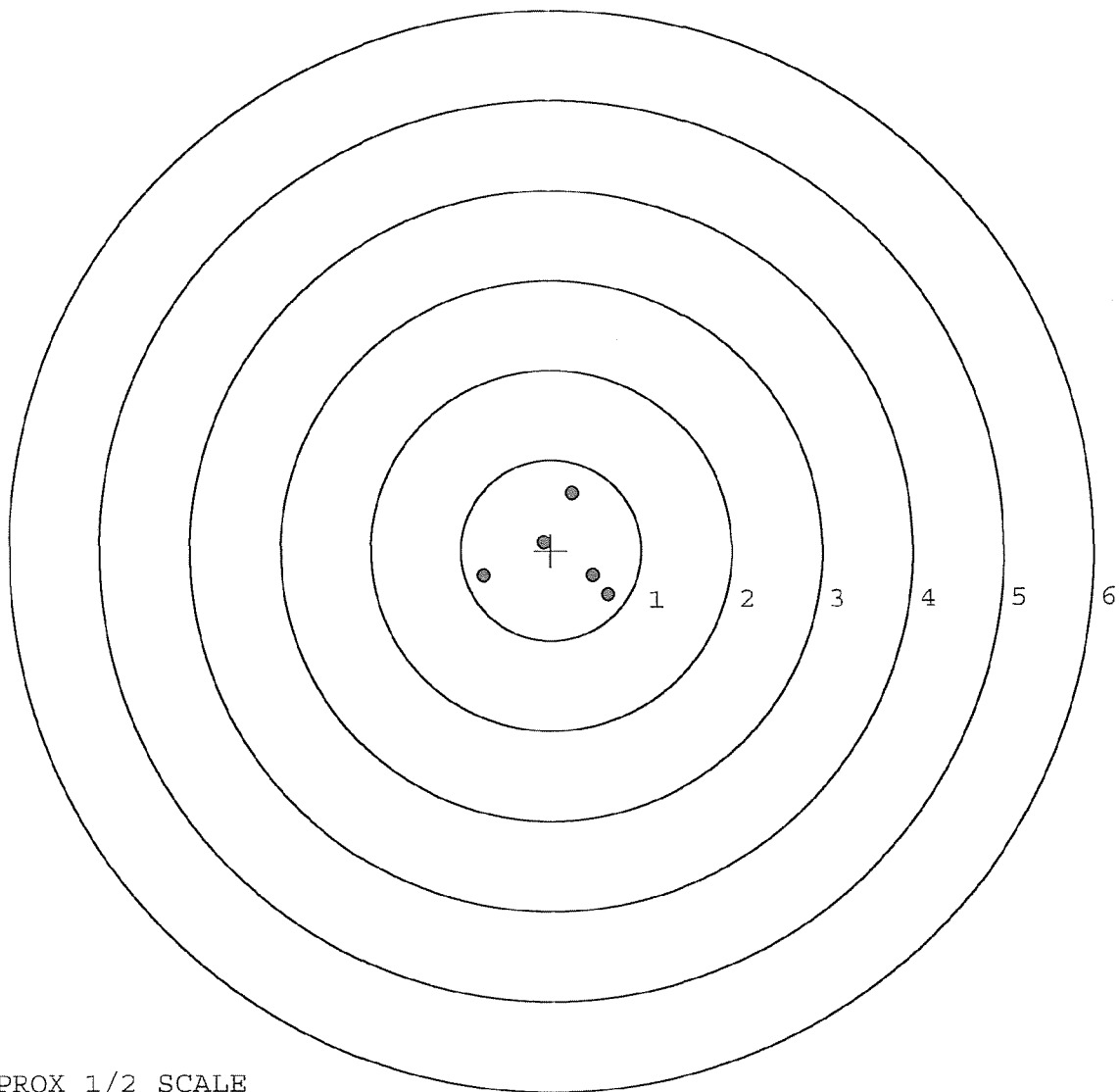
OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-14-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12-10-01	all
	K) ASSEMBLE SWIVEL STUDS		12/19/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	Rep
	M) IRON SIGHT ALIGNMENT		12/19/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12/11/01	EF
	A) MALFUNCTIONS	PASS FAIL	12/11/01	H
	B) PIERCED PRIMERS	PASS FAIL	12/11/01	EF
645	INSPECT FOR LIVE AMMO		12/11/01	H
655	FINAL INSPECTION A) HEADSPACE		12/18/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.82</u> <u>2.71</u> <u>2.75</u> <u>2.54</u> <u>2.52</u>	12/17/01	J.M.
	C) FUNCTION		12/18/01	Rep
660	PACK		12/20/01	DRA

BARBER - M24 0112040

SERIAL NUMBER: E6790651. __0
TARGET NUMBER: 1
FILE DATE: 12/11/2001
FILE TIME: 11:39

POINT#	X	Y
1:	0.465	-0.281
2:	0.631	-0.498
3:	0.241	0.629
4:	-0.081	0.090
5:	-0.748	-0.284

X CENTROID: 0.102
Y CENTROID: -0.069
POA TO CENTROID: 0.123
HORZ SPREAD: 1.379
VERT SPREAD: 1.127
GROUP SPREAD: 1.396
MIN RADIUS: 0.242
MAX RADIUS: 0.876
MEAN RADIUS: 0.586
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



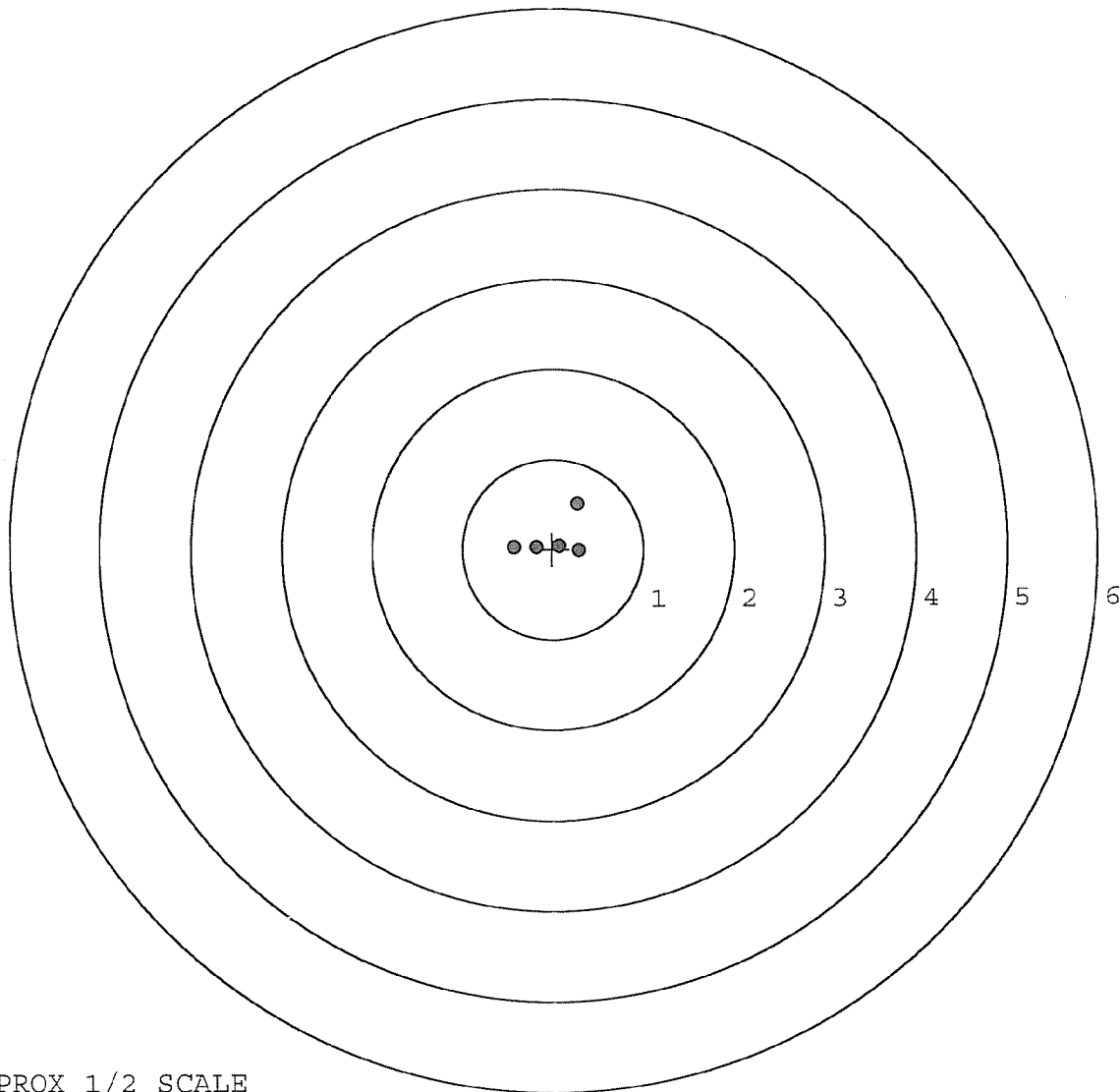
TARGET APPROX 1/2 SCALE

BARBER - M24 0112041

SERIAL NUMBER: E6790651. __0
 TARGET NUMBER: 2
 FILE DATE: 12/11/2001
 FILE TIME: 11:39

POINT#	X	Y
1:	0.291	-0.017
2:	0.280	0.500
3:	0.079	0.037
4:	-0.429	0.026
5:	-0.181	0.025

X CENTROID: 0.008
 Y CENTROID: 0.114
 POA TO CENTROID: 0.114
 HORZ SPREAD: 0.720
 VERT SPREAD: 0.517
 GROUP SPREAD: 0.853
 MIN RADIUS: 0.105
 MAX RADIUS: 0.472
 MEAN RADIUS: 0.309
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790651DATE 12/8/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.32	2.27	2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.65	2.72	
PULL #3	2.41	2.57	2.78	
PULL #4	2.29	2.70	2.64	
PULL #5	2.66	2.45	2.72	
TOTAL	12.30	12.62	13.49	
AVG.	2.46	2.52	2.70	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.40	3.75	
PULL #2	3.75	3.82	
PULL #3	3.56	3.69	
PULL #4	3.46	3.71	
PULL #5	3.52	3.34	
TOTAL	17.69	18.31	
AVG.	3.54	3.66	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.45	4.66		4.59
PULL #2	4.50	4.43		4.45
PULL #3	4.56	4.36		4.51
PULL #4	4.09	4.61		4.40
PULL #5	4.42	4.53		4.56
TOTAL	22.02	22.59		22.51
AVG.	4.40	4.52		4.50