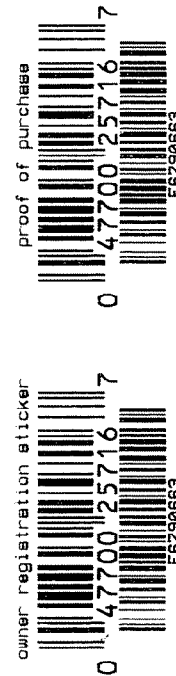


E 6790443

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

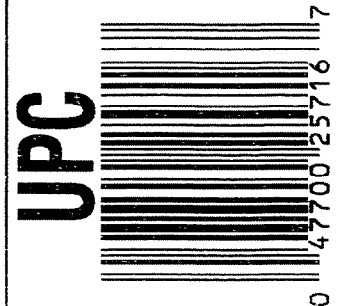
- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790663



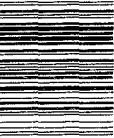
BARBER - M24 0112161

SERIAL NO.



E6790663

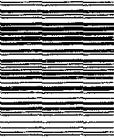
0 47700 25716 7



UPC

ORDER 25716
MODEL 700- M24

0 47700 25716 7



UPC

ORDER 25716
MODEL 700- M24

Remington

MODEL 700- M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

MADE IN U.S.A.

46

25716

31XV

5716 E6790663

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0112200

CONTRACT #

GUN SERIAL # 56790663

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/10/01	JKH
600	PROOF		11/10/01	JKH
607	CHECK HEADSPACE		11/10/01	JKH
610	DIS-ASSEMBLE GUN		11/10/01	JKH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 15 2001	AL
615	ROLLMARK CALIBER		11/15/01	WJB
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY		12/14/01	DA
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/14/01	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/14/01	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/14/01	DA
	D) OIL FIRING PIN ASSEMBLY		12/14/01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/20/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>52</u> <u>55</u> <u>5.5</u>	12/19/01	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.0</u> <u>2.0</u>	12/19/01	SP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	12/19/01	DA
	J) ASSEMBLE STOCK		12-16-01	RW
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/19/01	DA
	A) MALFUNCTIONS	PASS FAIL	12/19/01	DA
	B) PIERCED PRIMERS	PASS FAIL	12/19/01	DA
645	INSPECT FOR LIVE AMMO		12/19/01	DA
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.83</u> <u>2.64</u> <u>2.88</u> <u>2.88</u>	12/19/01	BWT
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790663DATE 10/31/01TESTER D. N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	1.82	2.21	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	1.92	2.33	
PULL #3	2.65	2.08	2.40	
PULL #4	2.58	2.03	2.31	
PULL #5	2.64	2.06	2.31	
TOTAL	13.10	9.91	11.56	
AVG.	2.62	1.98	2.31	

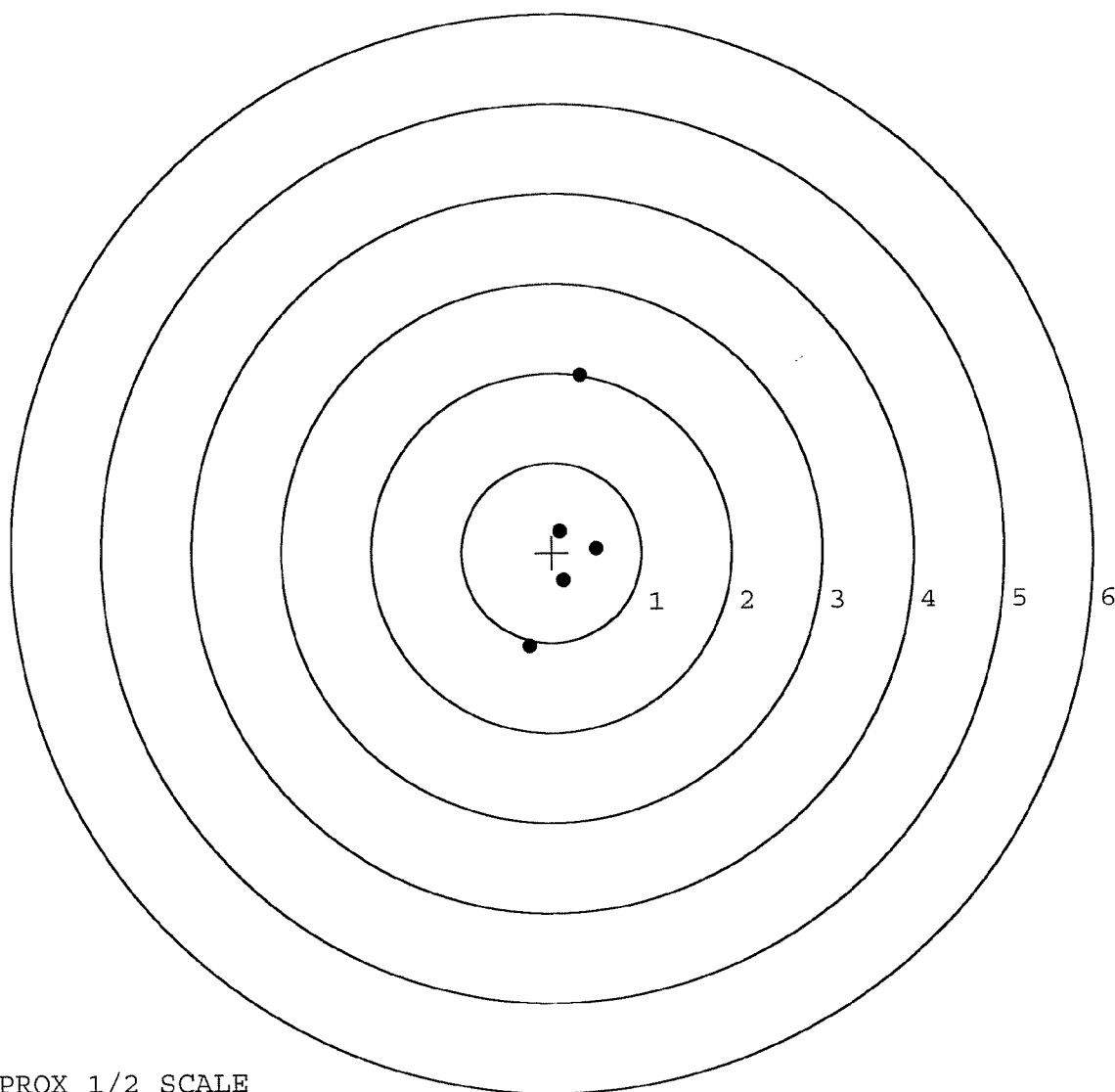
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	2.82	
PULL #2	3.15	2.98	
PULL #3	3.09	2.92	
PULL #4	3.11	3.06	
PULL #5	2.99	2.99	
TOTAL	15.45	14.77	
AVG.	3.09	2.95	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.95		4.48
PULL #2	3.98	3.86		4.27
PULL #3	3.96	3.93		4.11
PULL #4	3.91	3.87		4.19
PULL #5	3.94	3.98		4.28
TOTAL	19.85	19.59		21.33
AVG.	3.97	3.92		4.27

SERIAL NUMBER: E6790663. __0
 TARGET NUMBER: 1
 FILE DATE: 12/18/2001
 FILE TIME: 06:31

POINT#	X	Y
1:	-0.254	-1.045
2:	0.132	-0.307
3:	0.497	0.046
4:	0.090	0.237
5:	0.328	1.976

X CENTROID: 0.159
 Y CENTROID: 0.181
 POA TO CENTROID: 0.241
 HORZ SPREAD: 0.751
 VERT SPREAD: 3.021
 GROUP SPREAD: 3.077
 MIN RADIUS: 0.088
 MAX RADIUS: 1.803
 MEAN RADIUS: 0.808
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

BARBER - M24 0112166

SERIAL NUMBER: E6790663. __0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 06:31

POINT#	X	Y
1:	-0.659	-0.022
2:	-0.288	-0.180
3:	-0.086	-0.316
4:	0.532	-0.089
5:	0.630	1.329

X CENTROID: 0.026

Y CENTROID: 0.144

POA TO CENTROID: 0.147

HORZ SPREAD: 1.289

VERT SPREAD: 1.645

GROUP SPREAD: 1.867

MIN RADIUS: 0.451

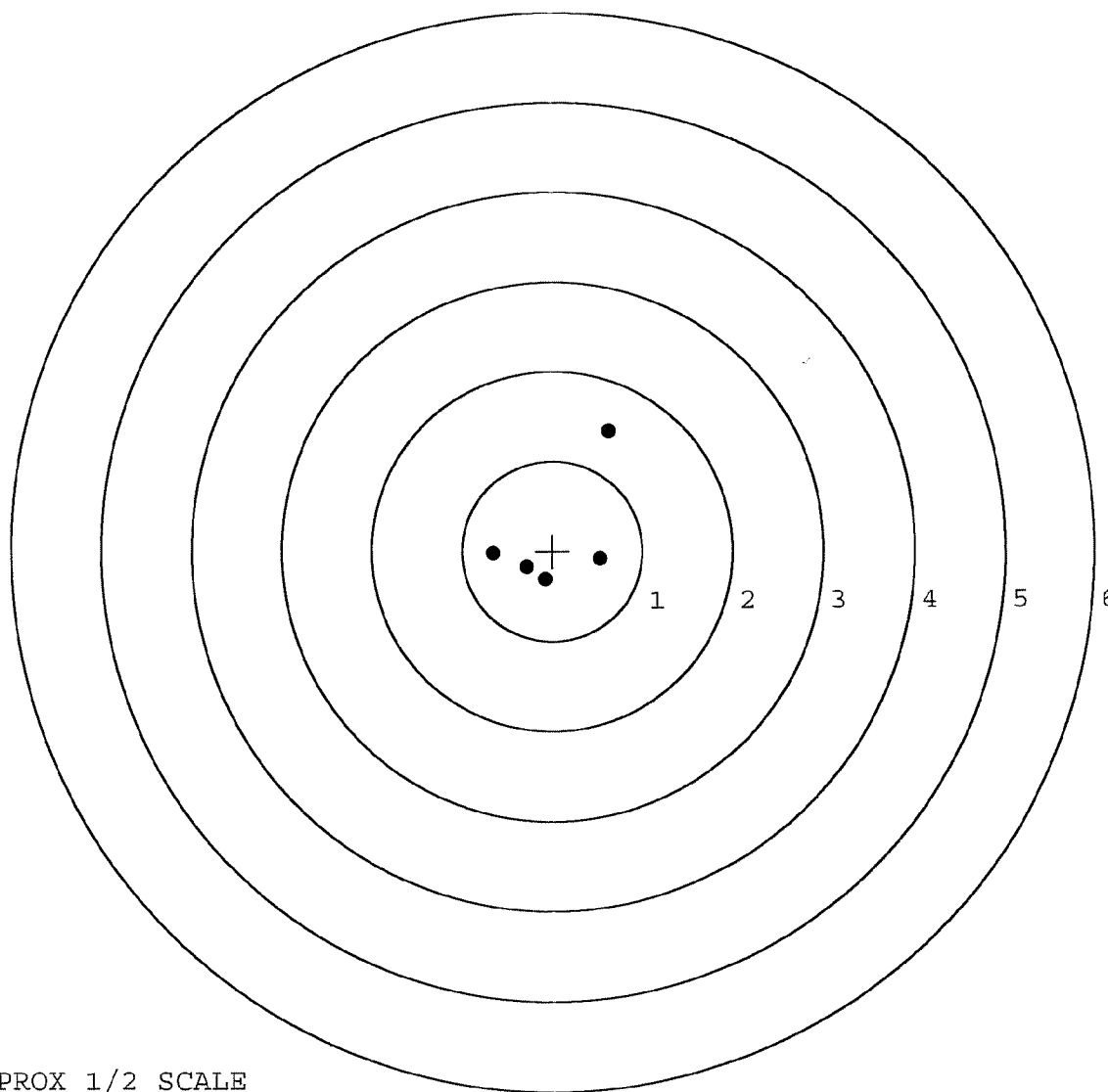
MAX RADIUS: 1.330

MEAN RADIUS: 0.703

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE