

EC790669

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

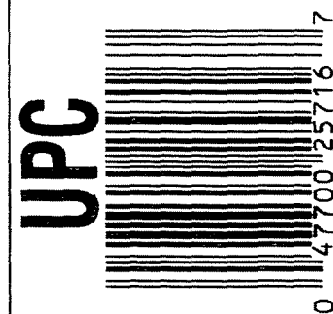


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790669



BARBER - M24 0112219

SERIAL NO.



E6790669

ORDER 25716
MODEL 700TH M24
UPC



0 47700 25716 7

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Remington®

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon

SERIAL NO. **E6790669**

ORDER NO. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

31XV

5716 E6790669

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0112219 12258

CONTRACT #

GUN SERIAL # E6790609

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/14/01	BS
600	PROOF		11/14/01	BS
607	CHECK HEADSPACE	MAGNA - FLUX	11/14/01	BS
610	DIS-ASSEMBLE GUN	INSPECTED	11/14/01	BS
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 26 2001 OPERATOR <u>BS</u>		
615	ROLLMARK CALIBER		11/27	B
617	DRILL AND TAP SIGHT HOLES		11/27	BWT
620	APPLY COATINGS (BARREL ACTION)		11/29	HP
	(BOLT)		11/29	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11/30/01	SA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/30/01	SA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/30/01	SA
	D) OIL FIRING PIN ASSEMBLY		11/30/01	SA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/14/01	SA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>6.0</u> <u>6.0</u>	12/15/01	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.75</u> <u>2.25</u>	12/15/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	12/15/01	D.M.
	J) ASSEMBLE STOCK		12-14-01	RA
	K) ASSEMBLE SWIVEL STUDS		12/15/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/15/01	REP
	M) IRON SIGHT ALIGNMENT		12/15/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/15/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-14-01	A
	A) MALFUNCTIONS	PASS FAIL	12-14-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-14-01	A
645	INSPECT FOR LIVE AMMO		12-14-01	A
655	FINAL INSPECTION A) HEADSPACE		12/15/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.23</u> <u>2.32</u> <u>2.64</u> <u>2.40</u>	12/15/01	D.M.
	C) FUNCTION		12/15/01	REP
660	PACK		12/14/01	RA

BARBER - M24 0112222

SERIAL NUMBER: E6790669. __ 0

TARGET NUMBER: 1

FILE DATE: 12/14/2001

FILE TIME: 04:27

POINT#	X	Y
1:	0.210	-0.479
2:	-0.162	-0.403
3:	0.156	-0.075
4:	-0.352	-0.060
5:	0.312	0.849

X CENTROID: 0.033

Y CENTROID: -0.034

POA TO CENTROID: 0.047

HORZ SPREAD: 0.664

VERT SPREAD: 1.328

GROUP SPREAD: 1.339

MIN RADIUS: 0.130

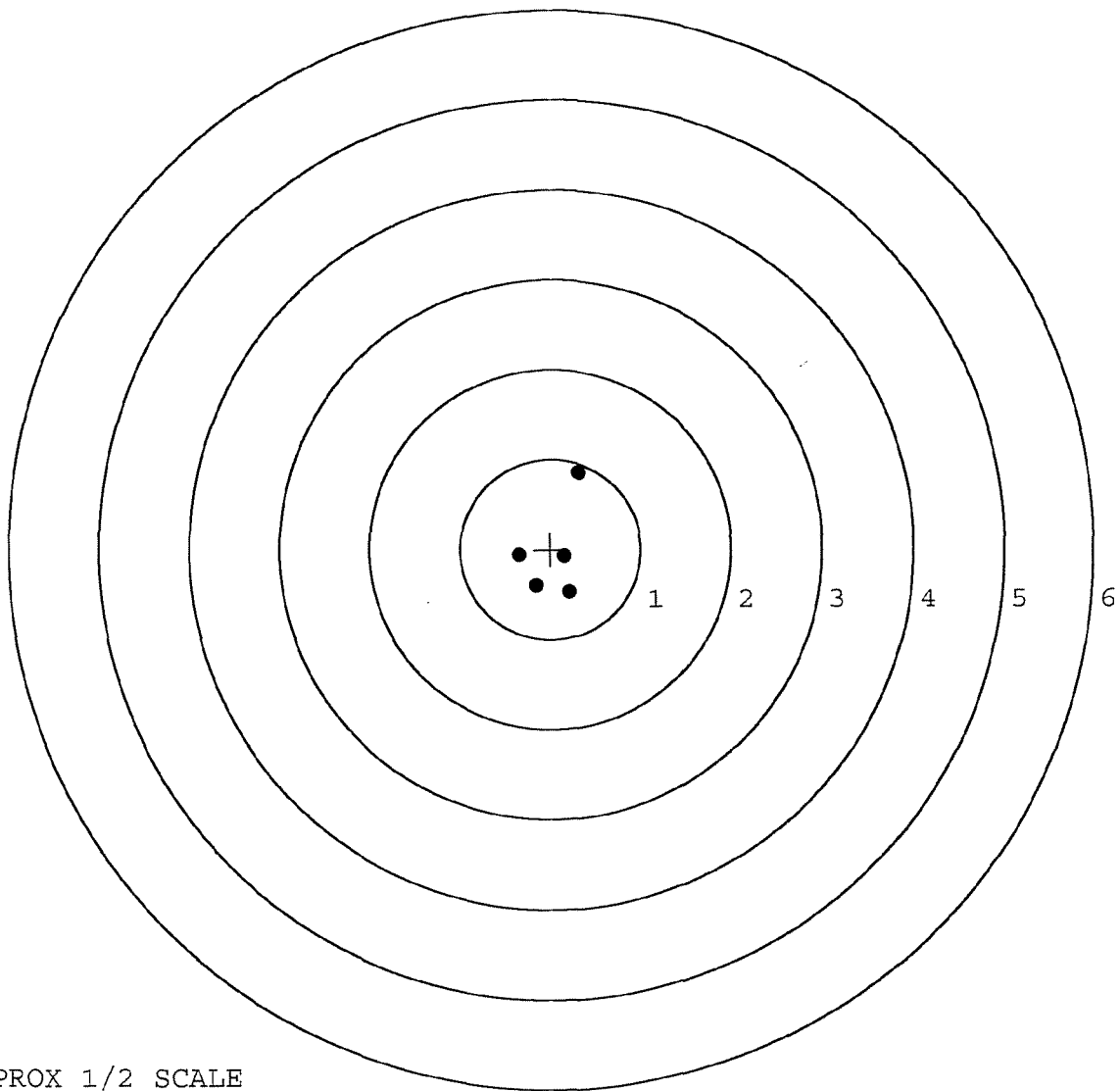
MAX RADIUS: 0.926

MEAN RADIUS: 0.468

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0112223

SERIAL NUMBER: E6790669. __ 0

TARGET NUMBER: 2

FILE DATE: 12/14/2001

FILE TIME: 04:27

POINT#	X	Y
1:	-0.908	-0.031
2:	-0.584	0.161
3:	0.229	0.379
4:	0.461	-0.159
5:	0.850	-0.029

X CENTROID: 0.010

Y CENTROID: 0.064

POA TO CENTROID: 0.065

HORZ SPREAD: 1.758

VERT SPREAD: 0.538

GROUP SPREAD: 1.758

MIN RADIUS: 0.384

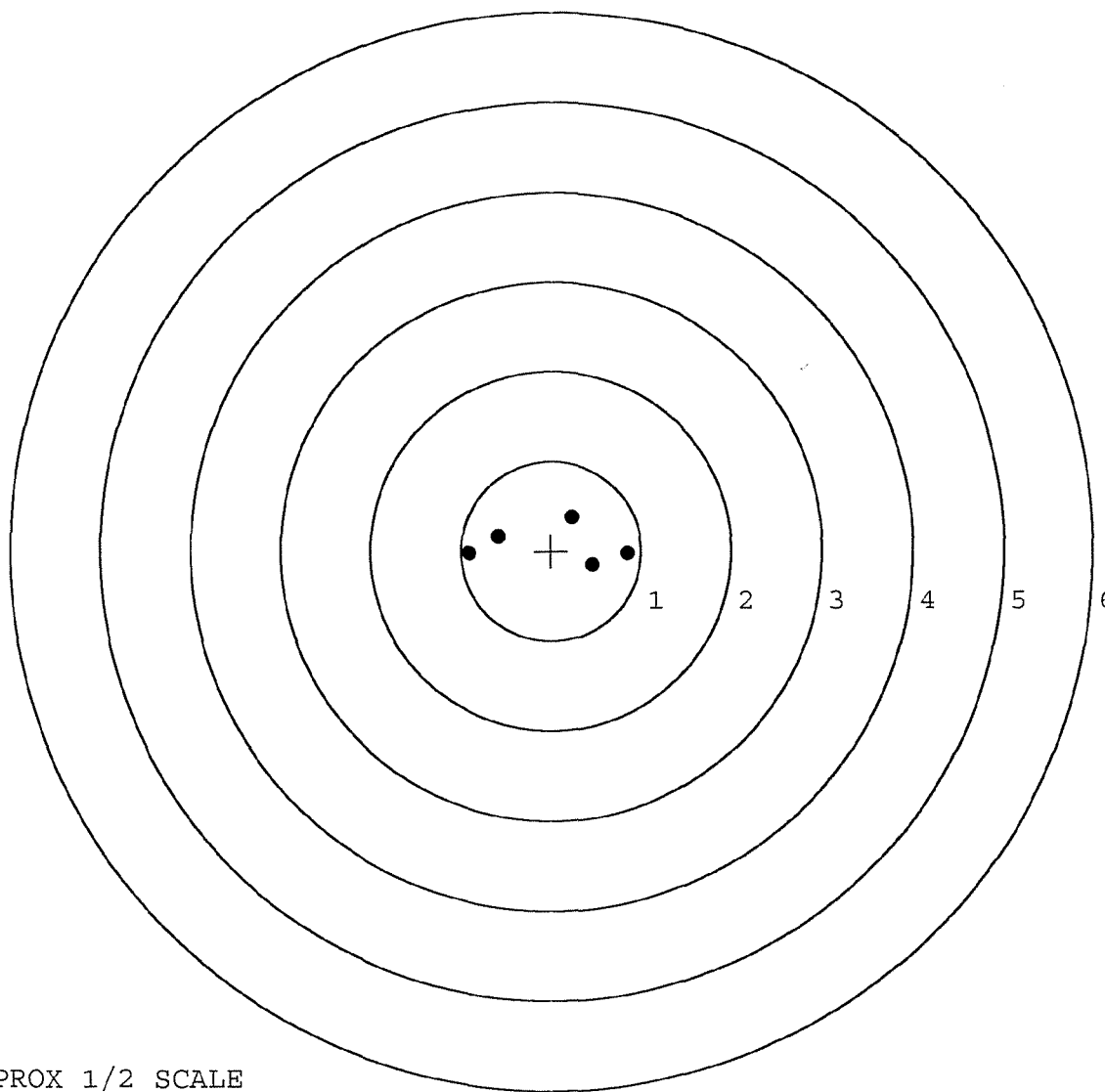
MAX RADIUS: 0.923

MEAN RADIUS: 0.651

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6990669DATE 11/13/01TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.52		2.36	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.71	2.51		2.32	
PULL #3	2.55	2.37		2.36	
PULL #4	2.23	2.35		2.35	
PULL #5	2.50	2.42		2.40	
TOTAL	12.53	12.17		11.79	
AVG.	2.50	2.43		2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.21		
PULL #2	3.17	3.22		
PULL #3	3.27	3.30		
PULL #4	3.33	3.15		
PULL #5	3.25	3.15		
TOTAL	16.18	16.03		
AVG.	3.23	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.33	4.07		4.35
PULL #2	4.40	4.03		4.20
PULL #3	4.37	4.17		4.13
PULL #4	4.28	4.10		4.38
PULL #5	4.27	4.17		4.36
TOTAL	21.65	20.54		21.42
AVG.	4.33	4.10		4.28