

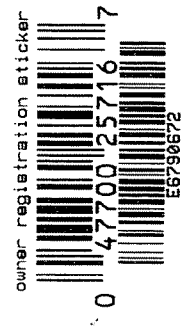
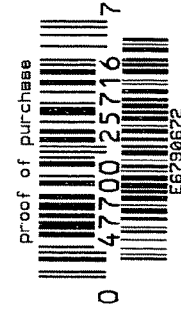
E 6790672

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

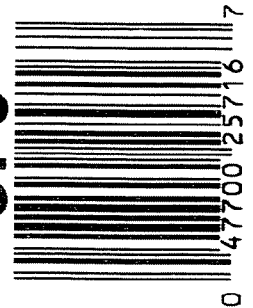
46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790672

UPC



BARBER - M24 0112251

SERIAL NO.



E6790672



0 47700 25716 7

ORDER 25716
MODEL 700- M24
UPC



0 47700 25716 7

ORDER 25716
MODEL 700- M24
UPC



VERY IMPORTANT
Instruction: Read
carefully to assure
safe use of this
weapon.

MODEL 700- M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Tilson, NY Reg. U.S. Pat. & Tel. Off. Marks Registered Marque Deposee



5716 E6790672

SERIAL NO. J
E6790672

ORDER NO. 46
25716

22BW

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 044299112290

GUN SERIAL # E6790672

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RH
600	PROOF		11/9/01	RH
607	CHECK HEADSPACE		11/9/01	RH
610	DIS-ASSEMBLE GUN		11/9/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		11-15-01	WM
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-12	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-12	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-12	Doug
	D) OIL FIRING PIN ASSEMBLY		12-12	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-11-02	RA

OP #	OPERATION NAME	2253	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	7.0	7.0	7.0	12/20/01	REP
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	3.5	3.0	3.0	12/20/01	REP
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.025	.025	.024	12/20/01	REP
	J) ASSEMBLE STOCK					12-18-01	RJR
	K) ASSEMBLE SWIVEL STUDS					1/9/02	Rw
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1/9/02	Rw
	M) IRON SIGHT ALIGNMENT					1/9/02	Rw
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1/9/02	Rw
640	GALLERY TEST AND TARGET		PASS	FAIL		12/20/01	RJR
	A) MALFUNCTIONS		PASS	FAIL		12/18/01	RJR
	B) PIERCED PRIMERS		PASS	FAIL		12/18/01	RJR
645	INSPECT FOR LIVE AMMO					12/18/01	RJR
655	FINAL INSPECTION A) HEADSPACE					1/9/02	Rw
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.63	2.39	2.39 2.39 2.41	1-11-02	DA
	C) FUNCTION					1/9/02	Rw
660	PACK					1-11-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. _____

DATE 11/6/01TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.38	2.12	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.04	2.28	2.08	
PULL #3	2.68	2.35	2.18	
PULL #4	2.63	2.40	2.16	
PULL #5	2.76	2.41	2.22	
TOTAL	13.30	11.82	10.76	
AVG.	2.66	2.36	2.15	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	3.00	
PULL #2	3.09	2.77	
PULL #3	3.08	2.23	
PULL #4	3.01	2.84	
PULL #5	2.75	2.87	
TOTAL	14.96	13.71	
AVG.	2.99	2.74	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.17		4.42
PULL #2	4.00	3.85		4.36
PULL #3	4.11	3.96		4.28
PULL #4	4.02	3.67		4.45
PULL #5	4.00	3.94		4.52
TOTAL	20.22	19.59		22.03
AVG.	4.04	3.97		4.41

BARBER - M24 0112255

SERIAL NUMBER: E6790672. __ 0

TARGET NUMBER: 1

FILE DATE: 12/18/2001

FILE TIME: 11:03

POINT#	X	Y
1:	0.450	0.403
2:	-0.769	0.200
3:	-0.237	-0.224
4:	-0.006	-0.611
5:	-0.365	-0.419

X CENTROID: -0.185

Y CENTROID: -0.130

POA TO CENTROID: 0.227

HORZ SPREAD: 1.219

VERT SPREAD: 1.014

GROUP SPREAD: 1.236

MIN RADIUS: 0.107

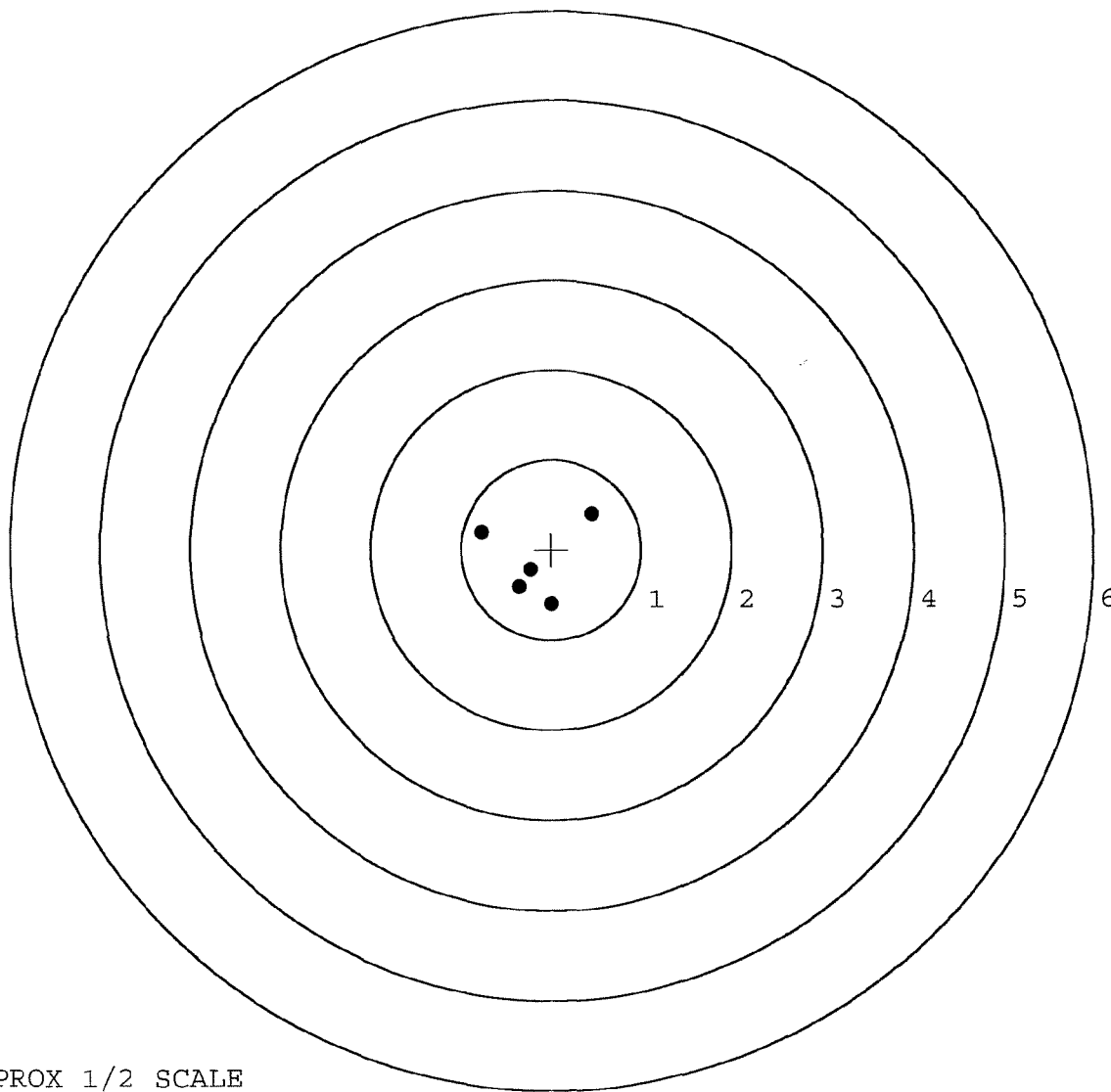
MAX RADIUS: 0.829

MEAN RADIUS: 0.492

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0112256

SERIAL NUMBER: E6790672. __0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 11:03

POINT#	X	Y
1:	-0.019	-0.556
2:	-0.272	-0.570
3:	-0.914	-0.310
4:	1.814	0.475
5:	0.861	0.458

X CENTROID: 0.294

Y CENTROID: -0.101

POA TO CENTROID: 0.311

HORZ SPREAD: 2.728

VERT SPREAD: 1.045

GROUP SPREAD: 2.839

MIN RADIUS: 0.553

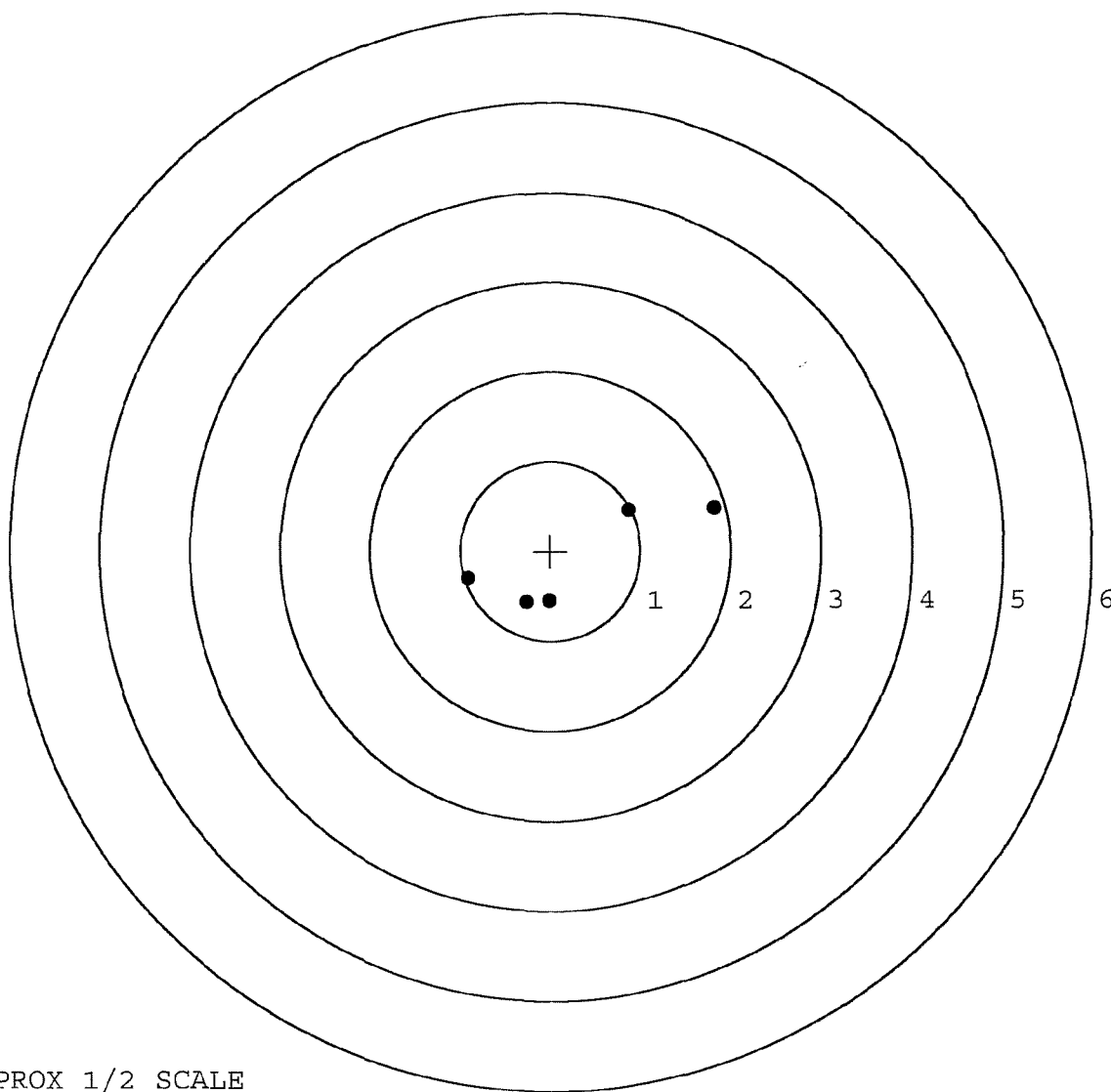
MAX RADIUS: 1.625

MEAN RADIUS: 0.987

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE