

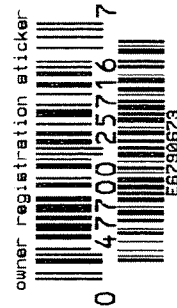
E 6790673

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

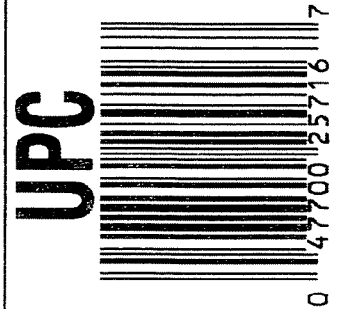


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790673



BARBER - M24 0112259

SERIAL NO.



E6790673

ORDER 25716
MODEL 700™ M24
UPC



0 47700 25716 7

ORDER 25716
MODEL 700™ M24
UPC



0 47700 25716 7

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

SERIAL NO. J
E6790673

ORDER NO.
25716

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

22BW

5716 E6790673

BARBER - M24 0112259

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

CONTRACT #

GUN SERIAL # E679 5673

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RH
600	PROOF		11/9/01	RH
607	CHECK HEADSPACE		11/9/01	RH
610	DIS-ASSEMBLE GUN		11/9/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	AL
615	ROLLMARK CALIBER		11/15/01	WJ
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Doug
	D) OIL FIRING PIN ASSEMBLY		12-14	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-12-02	DA

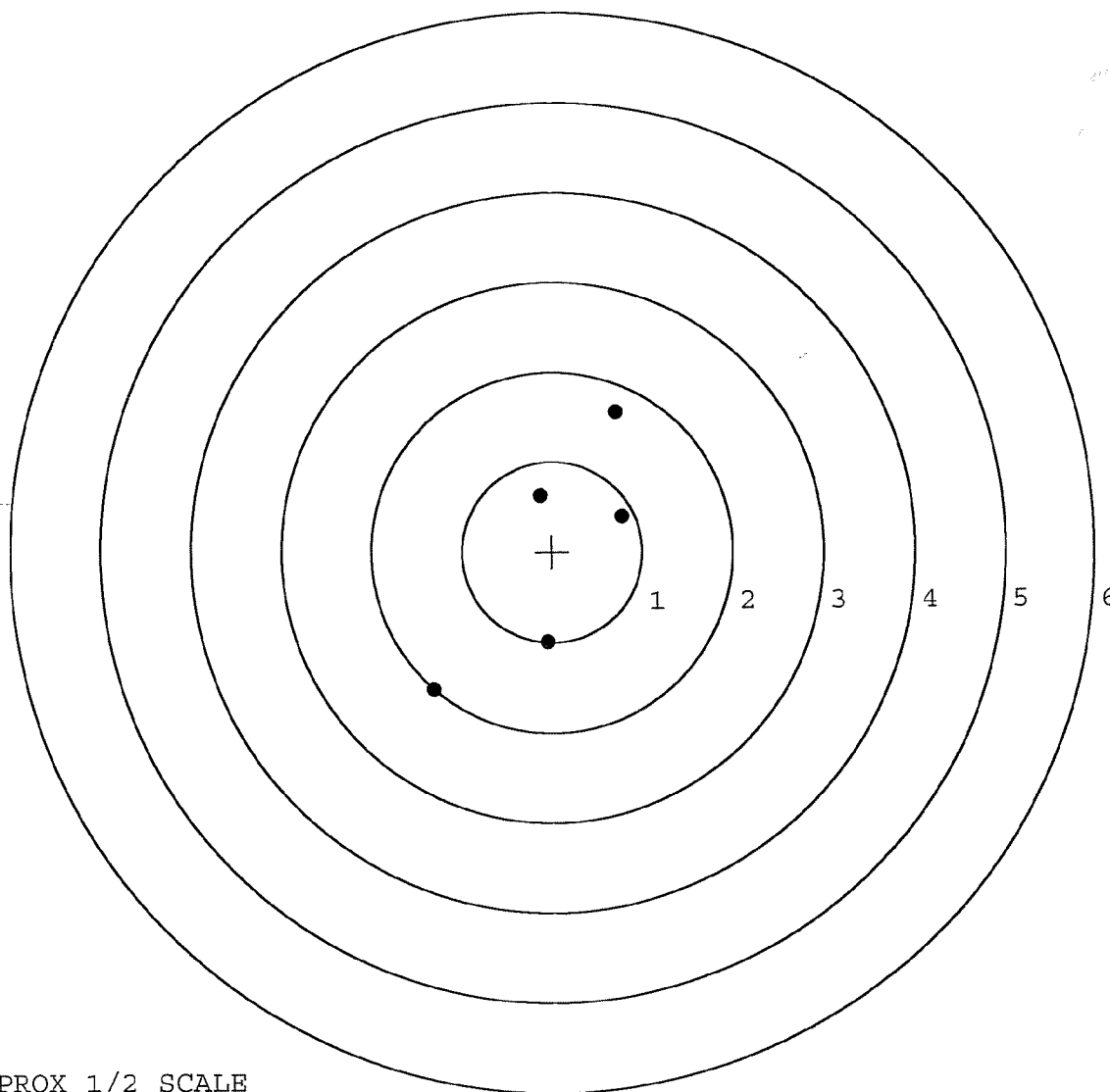
OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.00</u> <u>6.00</u> <u>5.75</u>	<u>1/3/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.00</u> <u>3.00</u> <u>2.50</u>	<u>1/3/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.023</u>	<u>1/3/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>12-16-01</u>	<u>etl</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/11/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/11/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/11/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/11/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12/10/01</u>	<u>FL</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12/10/01</u>	<u>FL</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12/10/01</u>	<u>FL</u>
645	INSPECT FOR LIVE AMMO		<u>12/10/01</u>	<u>FL</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/11/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>247</u> <u>281</u> <u>256</u> <u>246</u> <u>268</u>	<u>1/8/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/11/02</u>	<u>RW</u>
660	PACK		<u>1-12-02</u>	<u>DA</u>

SERIAL NUMBER: E6790673. __0
 TARGET NUMBER: 1
 FILE DATE: 12/18/2001
 FILE TIME: 06:25

POINT#	X	Y
1:	-1.317	-1.523
2:	-0.058	-1.003
3:	0.780	0.390
4:	-0.132	0.621
5:	0.712	1.550

X CENTROID: -0.003
 Y CENTROID: 0.007
 POA TO CENTROID: 0.008
 HORZ SPREAD: 2.097
 VERT SPREAD: 3.073
 GROUP SPREAD: 3.682
 MIN RADIUS: 0.627
 MAX RADIUS: 2.017
 MEAN RADIUS: 1.246
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 3

Failed Target
LAPDED



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790673. __0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 06:25

POINT#	X	Y
1:	-0.002	-0.002
2:	-0.002	0.000
3:	0.233	-1.109
4:	-0.548	-1.195
5:	-0.346	0.186
6:	0.702	0.466
7:	-0.532	1.419
8:	-0.530	1.416
9:	-0.530	1.416
10:	-0.530	1.416

X CENTROID: -0.209

Y CENTROID: 0.401

POA TO CENTROID: 0.452

HORZ SPREAD: 1.250

VERT SPREAD: 2.614

GROUP SPREAD: 2.614

MIN RADIUS: 0.255

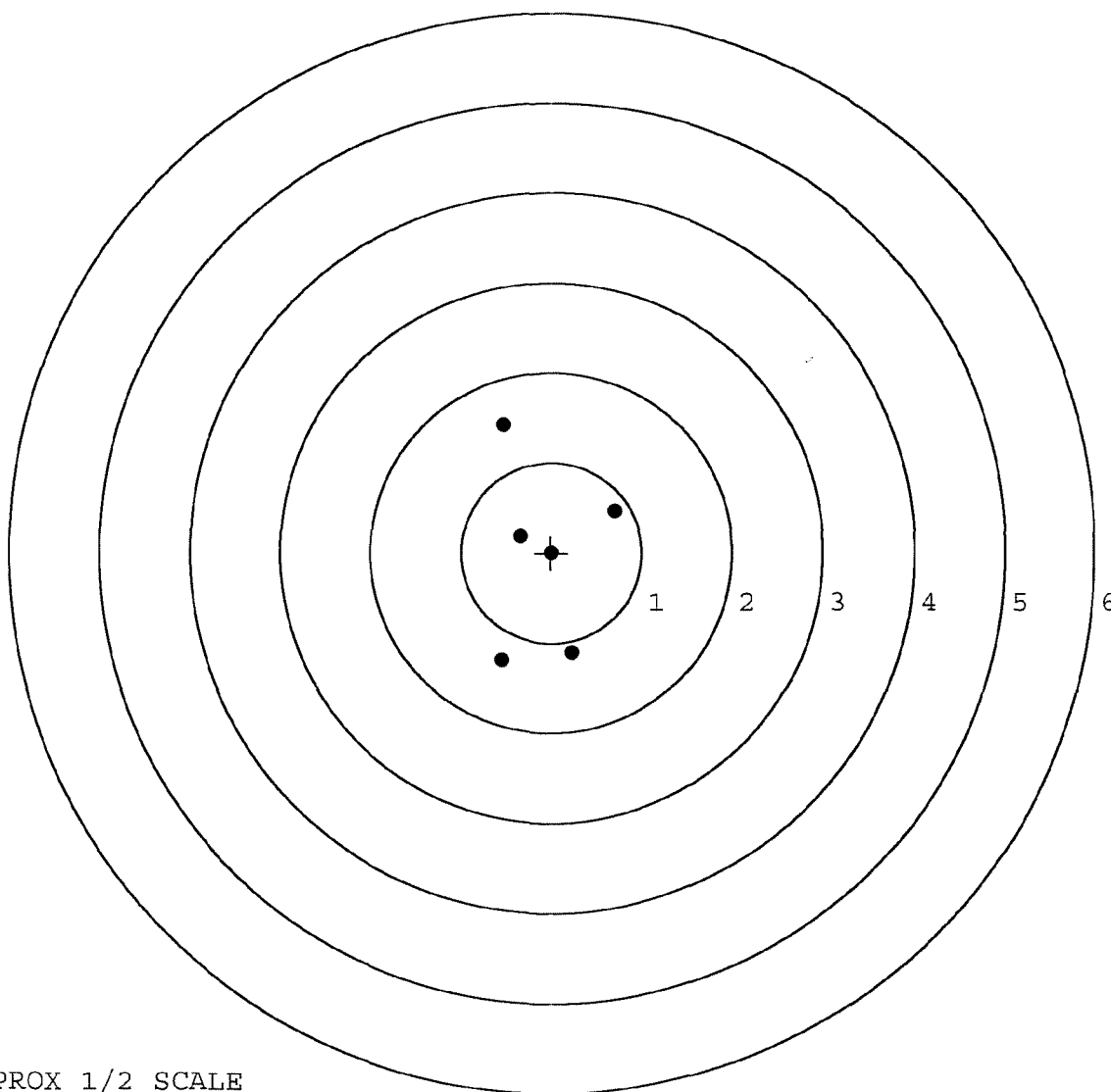
MAX RADIUS: 1.632

MEAN RADIUS: 0.954

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 12/20/01TESTER D.H.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.21	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.26	2.50	
PULL #3	2.28	2.20	2.49	
PULL #4	2.27	2.16	2.58	
PULL #5	2.31	2.33	2.42	
TOTAL	11.85	11.16	12.46	
AVG.	2.37	2.23	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	2.99	
PULL #2	3.08	3.15	
PULL #3	3.09	3.14	
PULL #4	2.96	3.26	
PULL #5	3.14	3.01	
TOTAL	15.33 15.33	15.50	
AVG.	3.07	3.10	

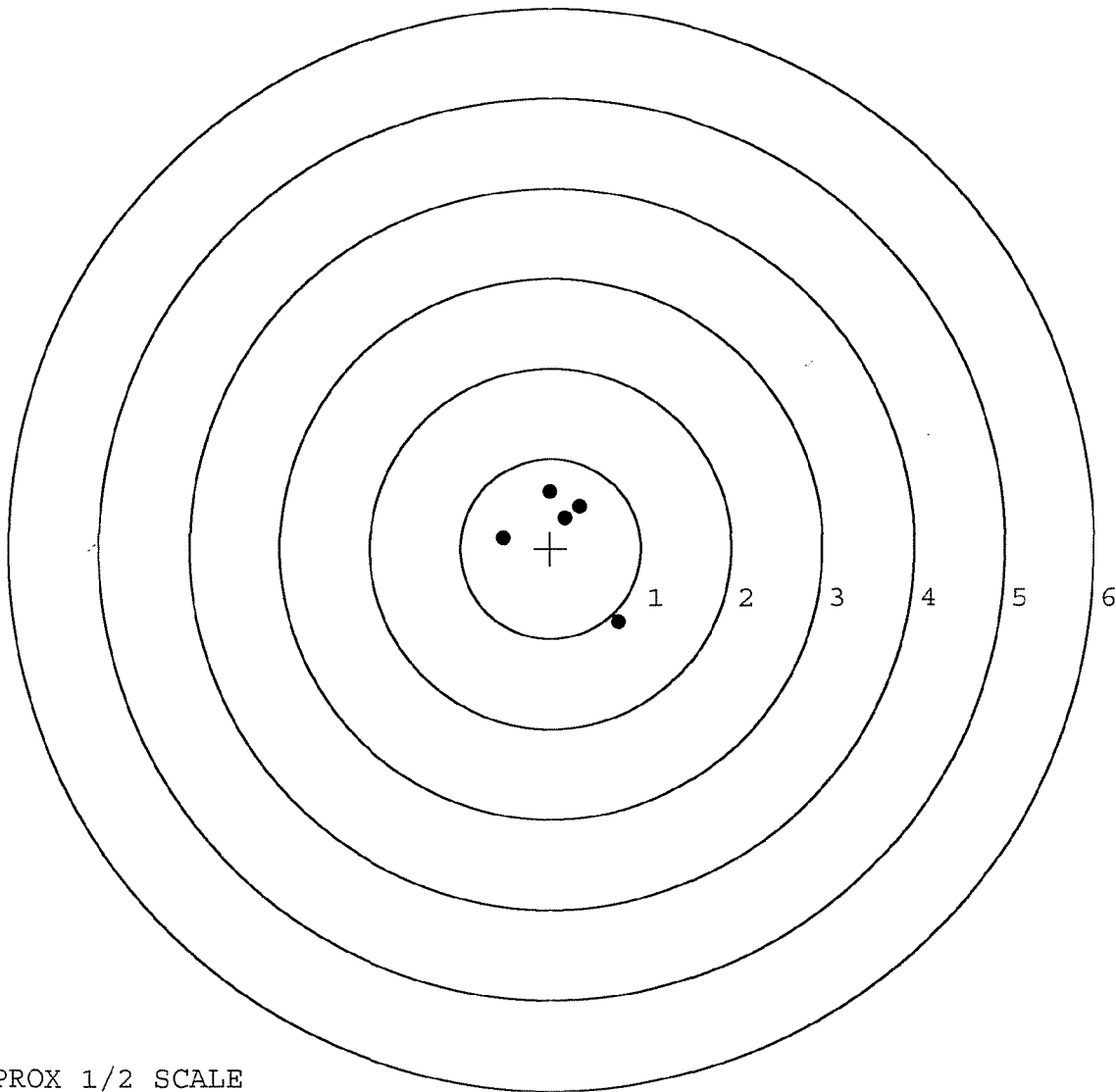
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.03		4.22
PULL #2	4.16	3.93		4.44
PULL #3	3.96	4.22		4.07
PULL #4	4.21	4.16		4.16
PULL #5	4.14	4.38		4.27
TOTAL	20.66	20.72		21.16
AVG.	4.13	4.14		4.23

BARBER - M24 0112265

SERIAL NUMBER: 6790673. __0
 TARGET NUMBER: 1
 FILE DATE: 12/20/2001
 FILE TIME: 04:11

POINT#	X	Y
1:	0.752	-0.821
2:	0.314	0.464
3:	0.159	0.334
4:	-0.019	0.629
5:	-0.522	0.115

X CENTROID: 0.137
 Y CENTROID: 0.144
 POA TO CENTROID: 0.199
 HORZ SPREAD: 1.274
 VERT SPREAD: 1.450
 GROUP SPREAD: 1.642
 MIN RADIUS: 0.191
 MAX RADIUS: 1.145
 MEAN RADIUS: 0.574
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



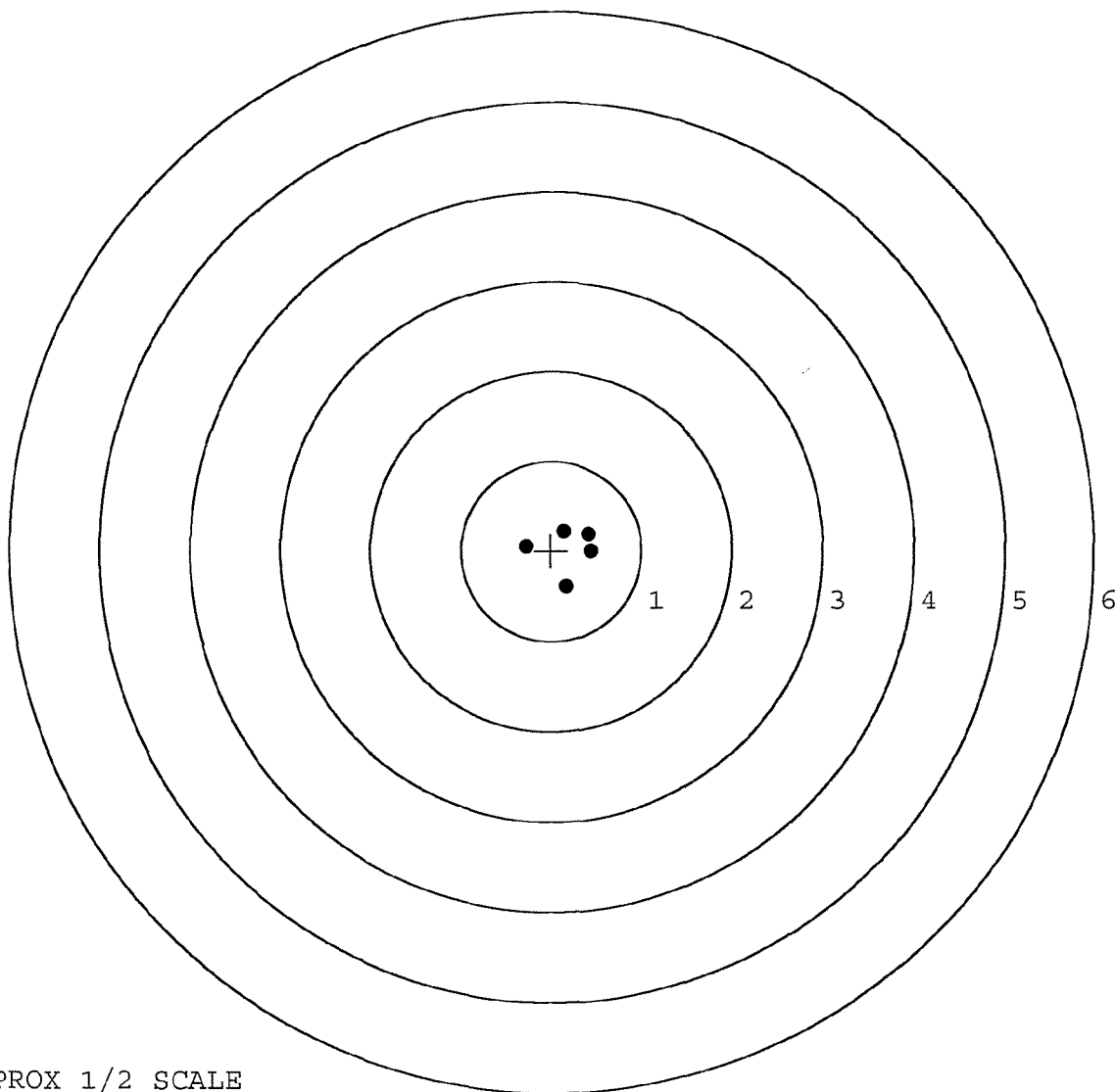
TARGET APPROX 1/2 SCALE

BARBER - M24 0112266

SERIAL NUMBER: 6790673. __0
TARGET NUMBER: 2
FILE DATE: 12/20/2001
FILE TIME: 04:11

POINT#	X	Y
1:	0.170	-0.401
2:	0.444	0.000
3:	0.407	0.188
4:	0.135	0.215
5:	-0.279	0.052

X CENTROID: 0.175
Y CENTROID: 0.011
POA TO CENTROID: 0.176
HORZ SPREAD: 0.723
VERT SPREAD: 0.616
GROUP SPREAD: 0.725
MIN RADIUS: 0.208
MAX RADIUS: 0.456
MEAN RADIUS: 0.327
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE