

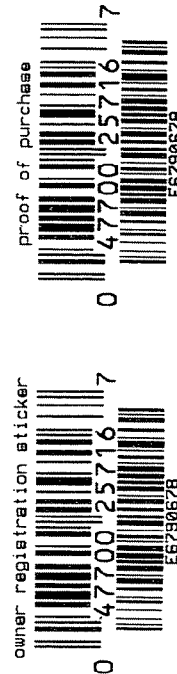
E6790678

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

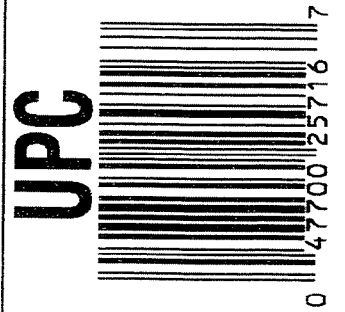
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790678



BARBER - M24 0112311

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.	J E6790678
ORDER NO.	25716
46	

22BW

5716 E6790678

ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



SERIAL NO.



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0112350

GUN SERIAL # E1679 0678

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	JP
600	PROOF		11/12/01	JP
607	CHECK HEADSPACE	MAGNA - FLUX	11/12/01	JP
610	DIS-ASSEMBLE GUN	INSPECTED	11/12/01	JP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 15 2001 OPERATOR <u>NRD</u>		
615	ROLLMARK CALIBER		11/16/01	WMT
617	DRILL AND TAP SIGHT HOLES		11/26	BWT
620	APPLY COATINGS (BARREL ACTION)		11-28	TA
	(BOLT)		11-28	TR
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doog
	D) OIL FIRING PIN ASSEMBLY		12-17	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-11-02	JP

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.5</u> <u>7.0</u>	<u>12/20/01</u>	<u>REP</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	<u>12/20/01</u>	<u>REP</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	<u>12/20/01</u>	<u>REP</u>
	J) ASSEMBLE STOCK		<u>12/18</u>	<u>BWT</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/9/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/9/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/9/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/9/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12/18/01</u>	<u>SP</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12/18/01</u>	<u>SP</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12/18/01</u>	<u>SP</u>
645	INSPECT FOR LIVE AMMO		<u>12/18/01</u>	<u>SP</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/9/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.59</u> <u>2.59</u> <u>2.59</u> <u>2.29</u>	<u>12/19/01</u>	<u>BWT</u>
	C) FUNCTION		<u>1/9/02</u>	<u>RW</u>
660	PACK		<u>1-11-02</u>	<u>RTA</u>

SERIAL NUMBER: E6790078. __0

TARGET NUMBER: 1

FILE DATE: 12/18/2001

FILE TIME: 11:10

POINT#	X	Y
1:	0.292	-0.825
2:	0.480	0.129
3:	0.413	0.748
4:	1.165	0.839
5:	-1.078	-0.400

X CENTROID: 0.254

Y CENTROID: 0.098

POA TO CENTROID: 0.273

HORZ SPREAD: 2.243

VERT SPREAD: 1.664

GROUP SPREAD: 2.562

MIN RADIUS: 0.228

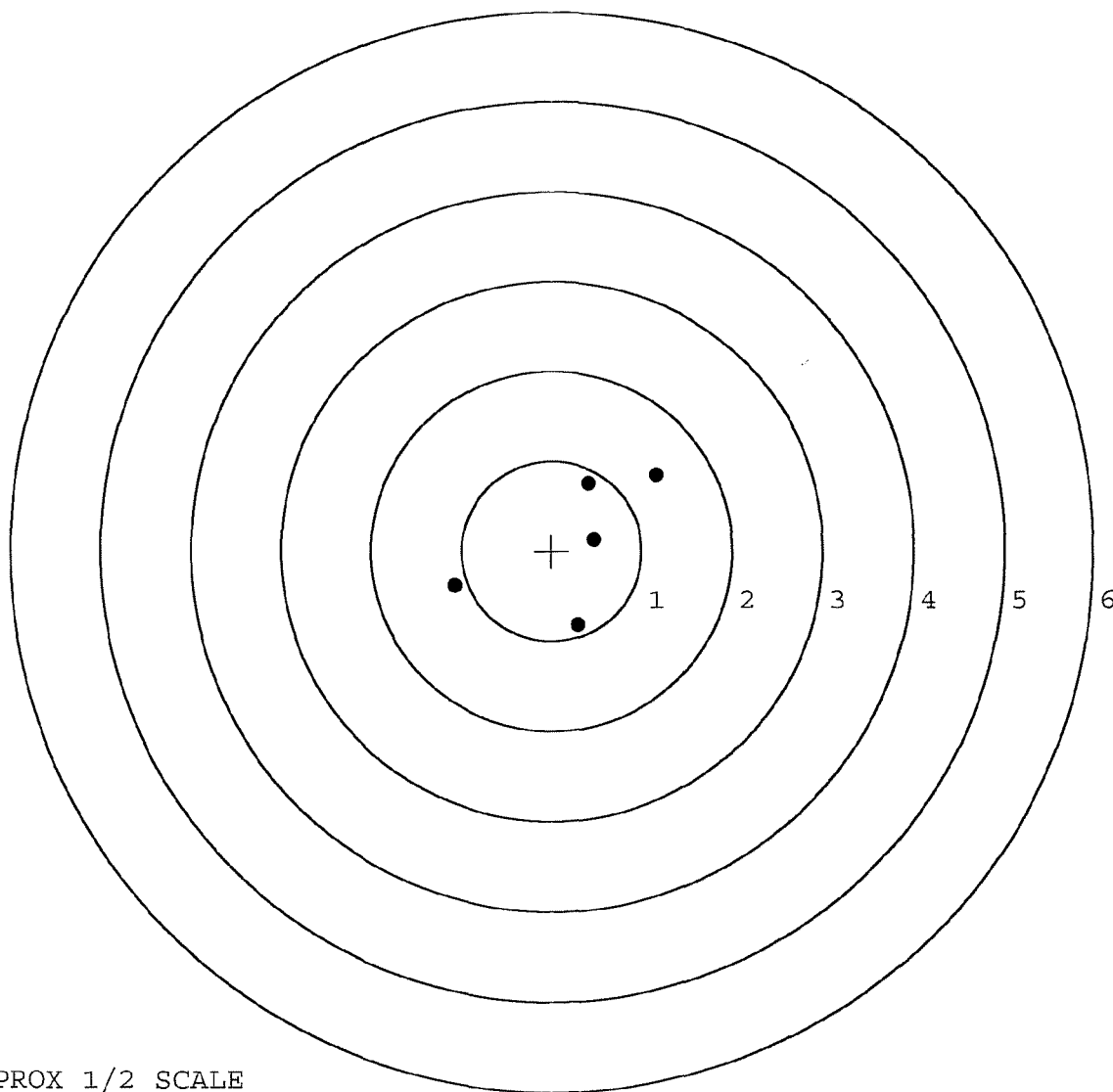
MAX RADIUS: 1.422

MEAN RADIUS: 0.883

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0112315

SERIAL NUMBER: E6790078. __ 0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 11:10

POINT#	X	Y
1:	0.840	0.006
2:	-0.017	0.598
3:	-0.366	-0.368
4:	-0.670	-0.247
5:	-0.904	0.010

X CENTROID: -0.223

Y CENTROID: 0.000

POA TO CENTROID: 0.223

HORZ SPREAD: 1.744

VERT SPREAD: 0.966

GROUP SPREAD: 1.744

MIN RADIUS: 0.394

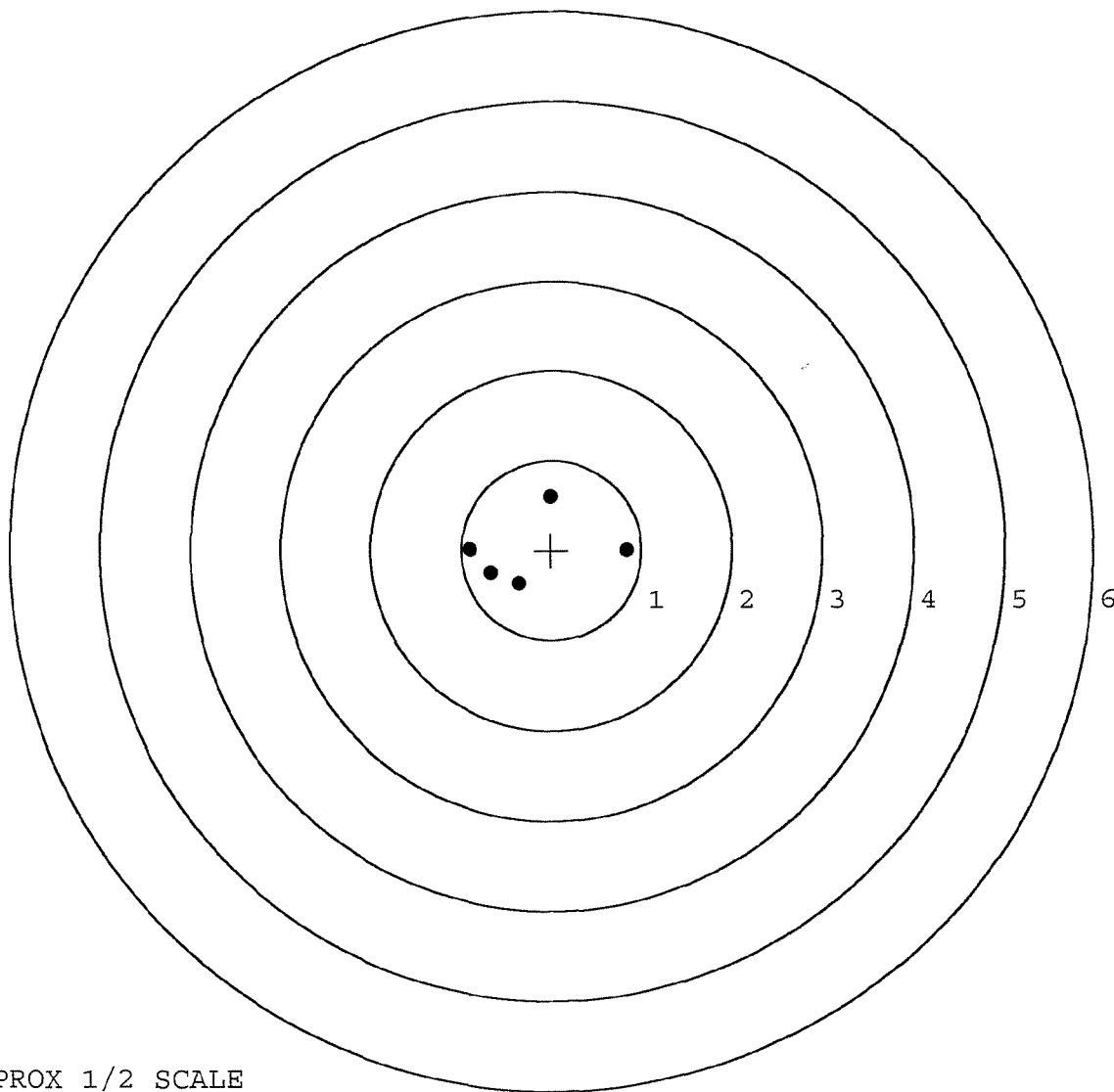
MAX RADIUS: 1.063

MEAN RADIUS: 0.656

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790678DATE 11/6/01TESTER D. H.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.38	2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.42	2.52	
PULL #3	2.46	2.33	2.44	
PULL #4	2.42	2.50	2.42	
PULL #5	2.35	2.39	2.62	
TOTAL	12.18	12.02	12.37	
AVG.	2.44	2.40	2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.15	3.66	
PULL #2	3.54	3.46	
PULL #3	3.69	3.48	
PULL #4	3.65	3.65	
PULL #5	3.61	3.59	
TOTAL	17.64	17.84	
AVG.	3.53	3.57	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.13		4.38
PULL #2	4.18	4.06		4.20
PULL #3	4.05	4.14		4.08
PULL #4	4.11	4.03		4.22
PULL #5	4.16	4.39		4.13
TOTAL	20.70	20.75		21.01
AVG.	4.14	4.15		4.20