

E 679 0684

VERY IMPORTANT: Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Déposée.

Made in Illinois, NY

SERIAL NO. J
E6790684

ORDER NO.
25716

17BW

5716 E6790684

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

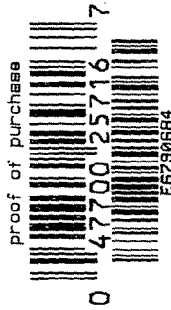


MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

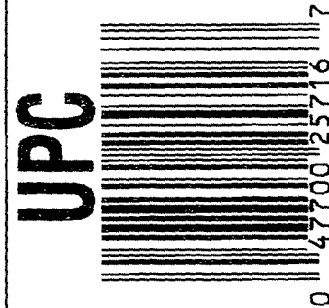


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790684



CONTRACT #

GUN SERIAL # E679 0684

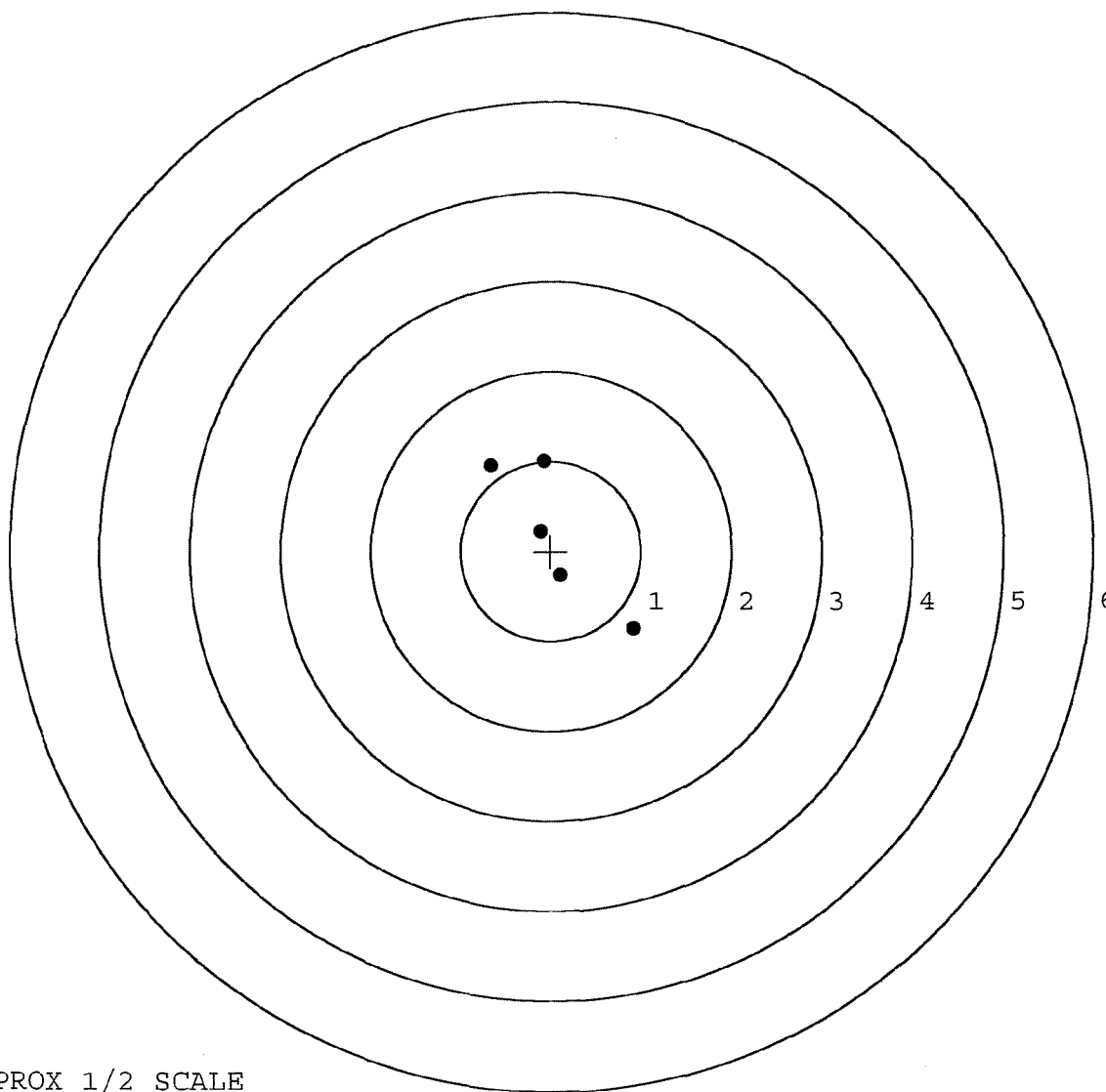
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RH
600	PROOF		11/12/01	RH
607	CHECK HEADSPACE	MAGNA - FLUX	11/12/01	RH
610	DIS-ASSEMBLE GUN	INSPECTED	11/12/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 15 2001 OPERATOR DRD		
615	ROLLMARK CALIBER		11/16-01	Wm
617	DRILL AND TAP SIGHT HOLES		11-26	BWT
620	APPLY COATINGS (BARREL ACTION)		11-28	TH
	(BOLT)		11-28	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doog
	D) OIL FIRING PIN ASSEMBLY		12-17	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-17-02	DK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.00</u> <u>5.00</u> <u>5.25</u>	<u>1/8/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.75</u> <u>3.50</u>	<u>1/8/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.022</u>	<u>1/8/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>12-17-01</u>	<u>[Signature]</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/10/02</u>	<u>Rw</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/10/02</u>	<u>Rw</u>
	M) IRON SIGHT ALIGNMENT		<u>1/10/02</u>	<u>Rw</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/10/02</u>	<u>Rw</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-18-01</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12-18-01</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12-18-01</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>12-18-01</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/10/02</u>	<u>Rw</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.21</u> <u>2.15</u> <u>2.22</u> <u>2.27</u>	<u>1/8/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/10/02</u>	<u>Rw</u>
660	PACK		<u>1/17/02</u>	<u>DR</u>

SERIAL NUMBER: 6790684. 0
 TARGET NUMBER: 1
 FILE DATE: 01/03/2002
 FILE TIME: 22:48

POINT#	X	Y
1:	-0.078	1.002
2:	-0.664	0.955
3:	-0.119	0.223
4:	0.112	-0.271
5:	0.919	-0.861

X CENTROID: 0.034
 Y CENTROID: 0.210
 POA TO CENTROID: 0.212
 HORZ SPREAD: 1.583
 VERT SPREAD: 1.863
 GROUP SPREAD: 2.409
 MIN RADIUS: 0.154
 MAX RADIUS: 1.389
 MEAN RADIUS: 0.770
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5

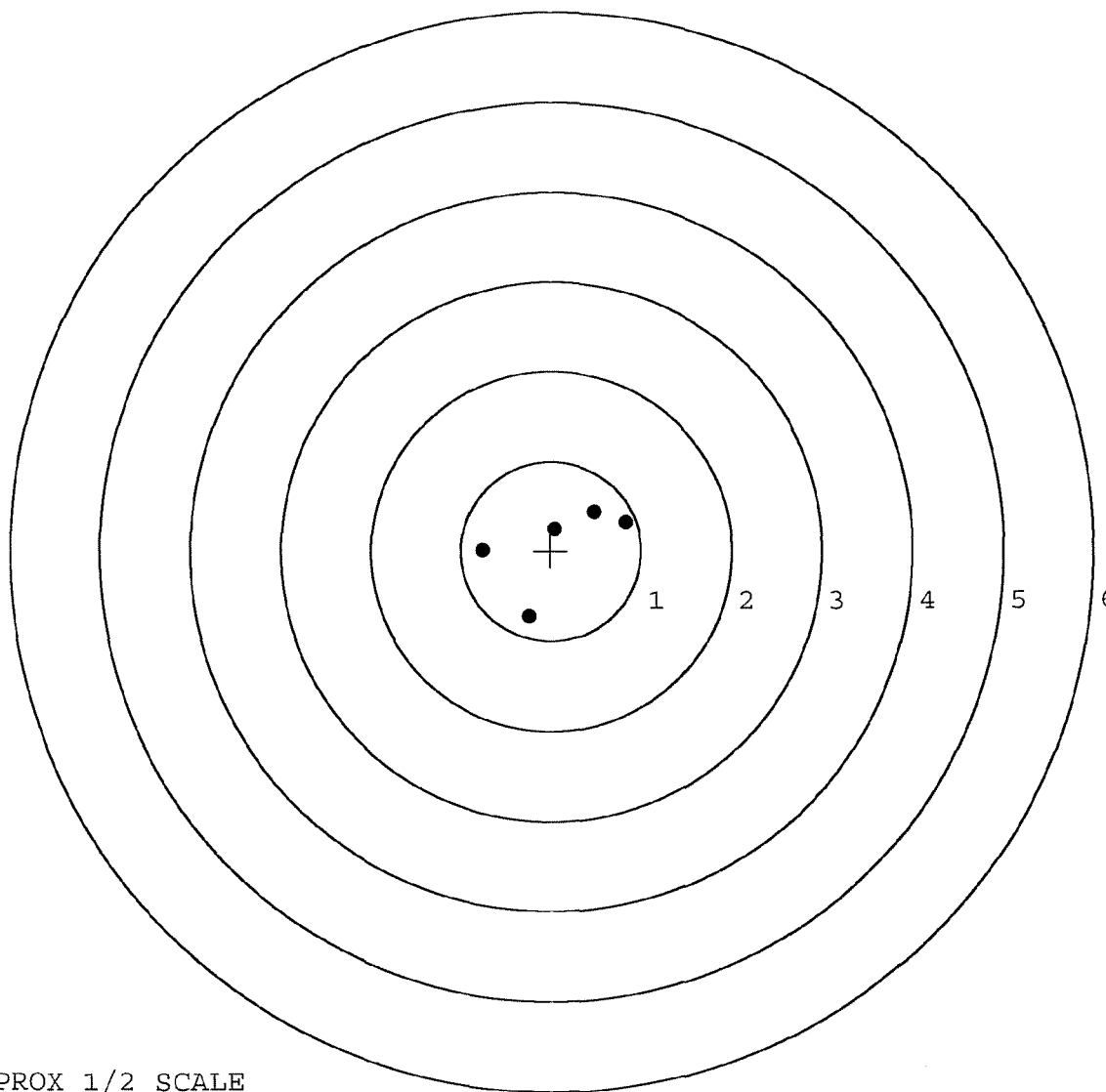


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: 6790684. 0
 TARGET NUMBER: 2
 FILE DATE: 01/03/2002
 FILE TIME: 22:48

POINT#	X	Y
1:	0.833	0.314
2:	0.485	0.436
3:	0.047	0.241
4:	-0.757	0.012
5:	-0.245	-0.740

X CENTROID: 0.073
 Y CENTROID: 0.053
 POA TO CENTROID: 0.090
 HORZ SPREAD: 1.590
 VERT SPREAD: 1.176
 GROUP SPREAD: 1.508
 MIN RADIUS: 0.190
 MAX RADIUS: 0.854
 MEAN RADIUS: 0.648
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0112374

SERIAL NUMBER: E6790684. __0

TARGET NUMBER: 1

FILE DATE: 12/19/2001

FILE TIME: 04:20

POINT#	X	Y
1:	-0.478	-1.935
2:	-0.371	-2.737
3:	0.001	-2.970
4:	0.796	1.841
5:	-0.056	3.104

X CENTROID: -0.022

Y CENTROID: -0.539

POA TO CENTROID: 0.540

HORZ SPREAD: 1.274

VERT SPREAD: 6.074

GROUP SPREAD: 6.074

MIN RADIUS: 1.468

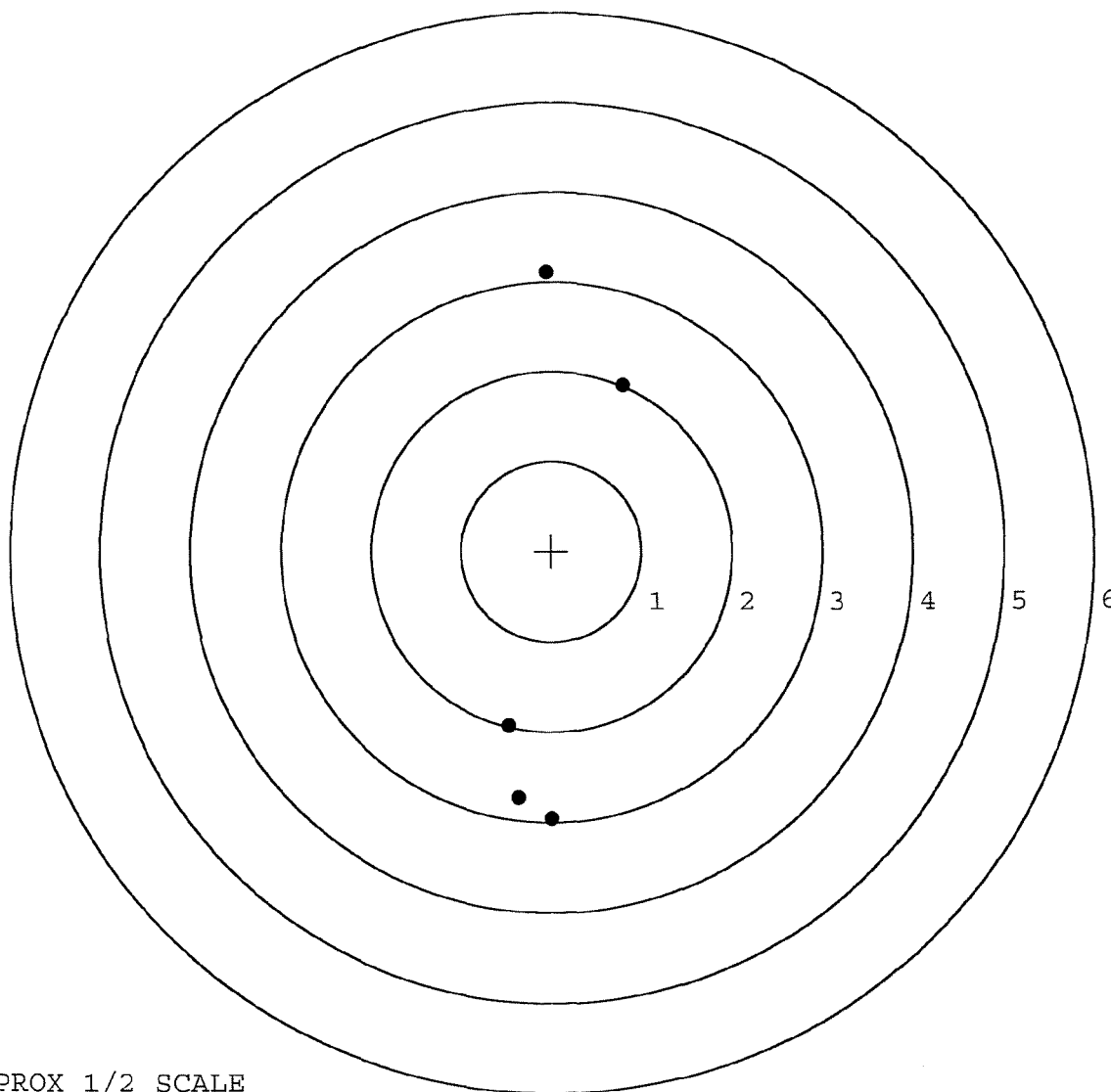
MAX RADIUS: 3.644

MEAN RADIUS: 2.457

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 0

in 3 IN DIAMETER: 1



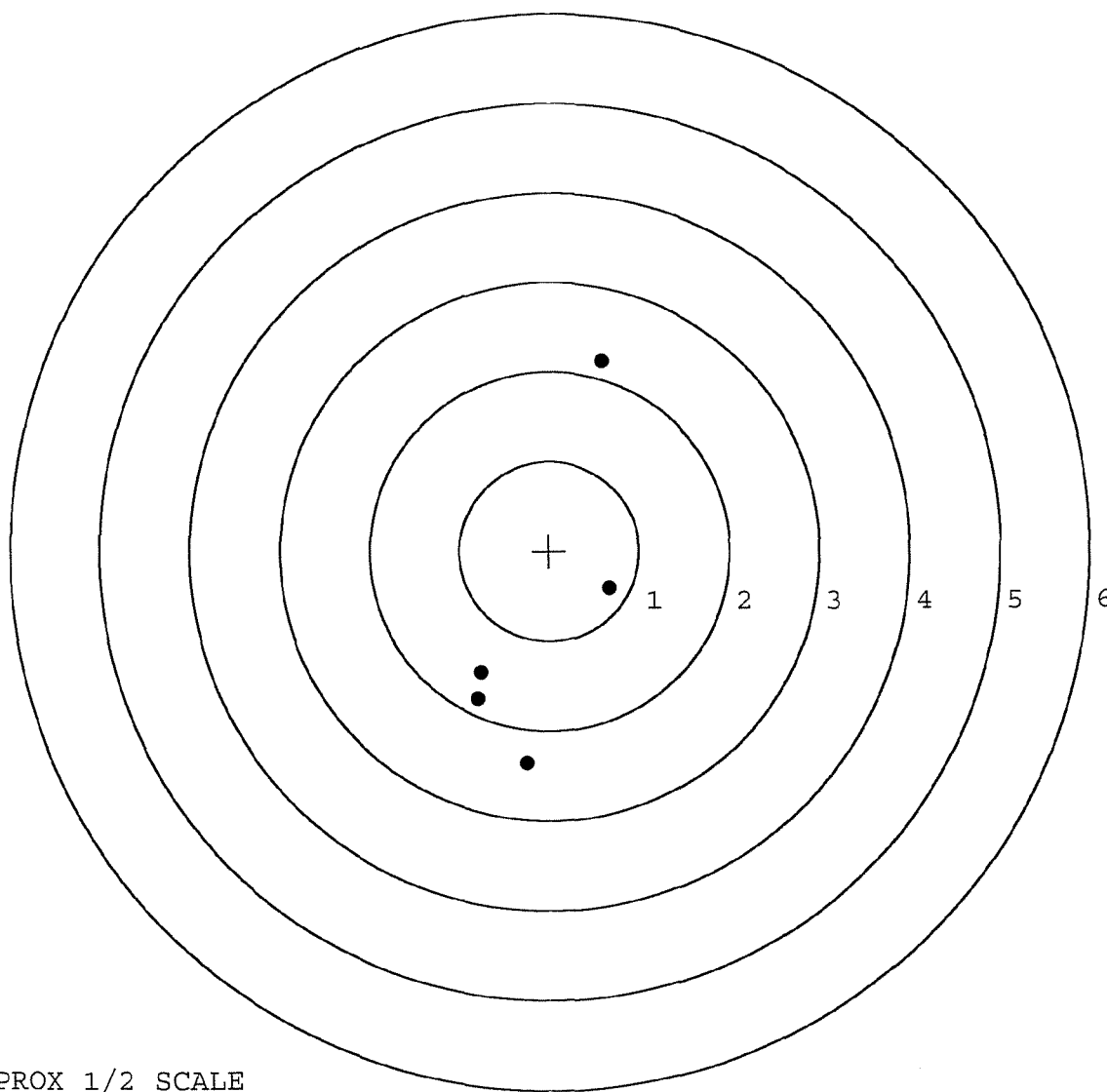
TARGET APPROX 1/2 SCALE

BARBER - M24 0112375

SERIAL NUMBER: E6790684. __0
 TARGET NUMBER: 2
 FILE DATE: 12/19/2001
 FILE TIME: 04:20

POINT#	X	Y
1:	-0.252	-2.371
2:	-0.798	-1.645
3:	-0.756	-1.352
4:	0.671	-0.419
5:	0.589	2.116

X CENTROID: -0.109
 Y CENTROID: -0.734
 POA TO CENTROID: 0.742
 HORZ SPREAD: 1.469
 VERT SPREAD: 4.487
 GROUP SPREAD: 4.565
 MIN RADIUS: 0.841
 MAX RADIUS: 2.934
 MEAN RADIUS: 1.491
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 11/07/01TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.29	2.24		2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.23	2.36		2.58	
PULL #3	2.32	2.44		2.20	
PULL #4	2.44	2.27		2.41	
PULL #5	2.54	2.26		2.42	
TOTAL	1182	1157		1201	
AVG.	2.36	2.31		2.40	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.27		
PULL #2	3.18	3.41		
PULL #3	3.21	3.20		
PULL #4	3.16	3.01		
PULL #5	2.98	3.14		
TOTAL	1573	1603		
AVG.	3.14	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.28		4.14
PULL #2	3.93	4.14		3.96
PULL #3	4.08	4.13		4.18
PULL #4	4.00	4.03		4.17
PULL #5	4.23	4.10		4.14
TOTAL	2029	2068		2059
AVG.	4.05	4.13		4.11