

6761587 E

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J E6761587	
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25716	
 5716 E6761587		17XV	

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

proof of purchase



owner registration sticker



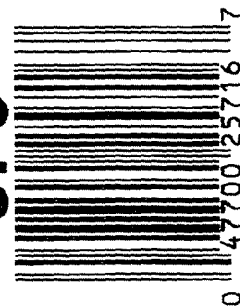
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6761587

UPC



ORDER 25716

MODEL 700_{TH} M24

UPC



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MODEL 700_{TH} M24

UPC



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SERIAL NO.



E6761587

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CONTRACT #

GUN SERIAL # E6761587

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9-27-01	SK
600	PROOF		9-27-01	K
607	CHECK HEADSPACE		9-27-01	SK
610	DIS-ASSEMBLE GUN		9-27-01	SK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		SEP 29 2001 EJECTOR	AL
615	ROLLMARK CALIBER		9/29	(D)
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		10/1/01	HP
	(BOLT)		10/1/01	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11/1/01	SK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-1-01	SK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-1-01	SK
	D) OIL FIRING PIN ASSEMBLY		11-1-01	SK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/3/01	SA

OP #	OPERATION NAME		READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	11-6-01	DA
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>3.0</u>	11-6-01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	11-6-01	DA
	J) ASSEMBLE STOCK			11/1/01	all
	K) ASSEMBLE SWIVEL STUDS			12/13/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			12/13/01	REP
	M) IRON SIGHT ALIGNMENT			12/13/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			12/13/01	REP
640	GALLERY TEST AND TARGET		PASS FAIL	11-2-01	A
	A) MALFUNCTIONS		PASS FAIL	11-2-01	A
	B) PIERCED PRIMERS		PASS FAIL	11-2-01	A
645	INSPECT FOR LIVE AMMO			11-2-01	A
655	FINAL INSPECTION A) HEADSPACE			12/13/01	REP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.56</u> <u>2.56</u> <u>2.72</u> <u>2.67</u>	11-6-01	DA
	C) FUNCTION			12/13/01	REP
660	PACK			12/13/01	DA

BARBER - M24 0113733

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6761587

DATE 11/01/01

TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.67		2.76	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.52		2.63	
PULL #3	2.68	2.75		2.64	
PULL #4	2.63	2.24		2.51	
PULL #5	2.68	2.56		2.79	
TOTAL	1314	1274		1333	
AVG.	2.62	2.54		2.66	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.18		
PULL #2	3.06	3.39		
PULL #3	3.36	3.33		
PULL #4	3.32	3.35		
PULL #5	3.39	3.38		
TOTAL	1650	1663		
AVG.	3.30	3.32		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	4.26		4.21
PULL #2	4.13	4.29		4.27
PULL #3	3.98	4.22		4.16
PULL #4	4.17	4.33		4.22
PULL #5	4.17	4.13		4.19
TOTAL	2053	2123		2105
AVG.	4.10	4.24		4.21

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6761587.___0
FILE DATE AND TIME: 11/02/2001 03:37

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.061
The Average Y Centroid of the Five Target Set:	0.097
The Average Point of Impact of the Five Target Set:	0.114
The Average Mean Radius of the Five Target Set:	1.068
The Distance from POA to Centroid Target #1:	0.432
The Distance from Centroid Target #2 to Centroid Target #1:	0.427
The Distance from Centroid Target #3 to Centroid Target #1:	0.829
The Distance from Centroid Target #4 to Centroid Target #1:	0.428
The Distance from Centroid Target #5 to Centroid Target #1:	0.530

SERIAL NUMBER: E6761587. __0

TARGET NUMBER: 1

FILE DATE: 11/02/2001

FILE TIME: 03:37

X CENTROID: -0.306

Y CENTROID: 0.304

POA TO CENTROID: 0.432

HORZ SPREAD: 3.935

VERT SPREAD: 3.306

GROUP SPREAD: 3.979

MIN RADIUS: 0.466

MAX RADIUS: 2.194

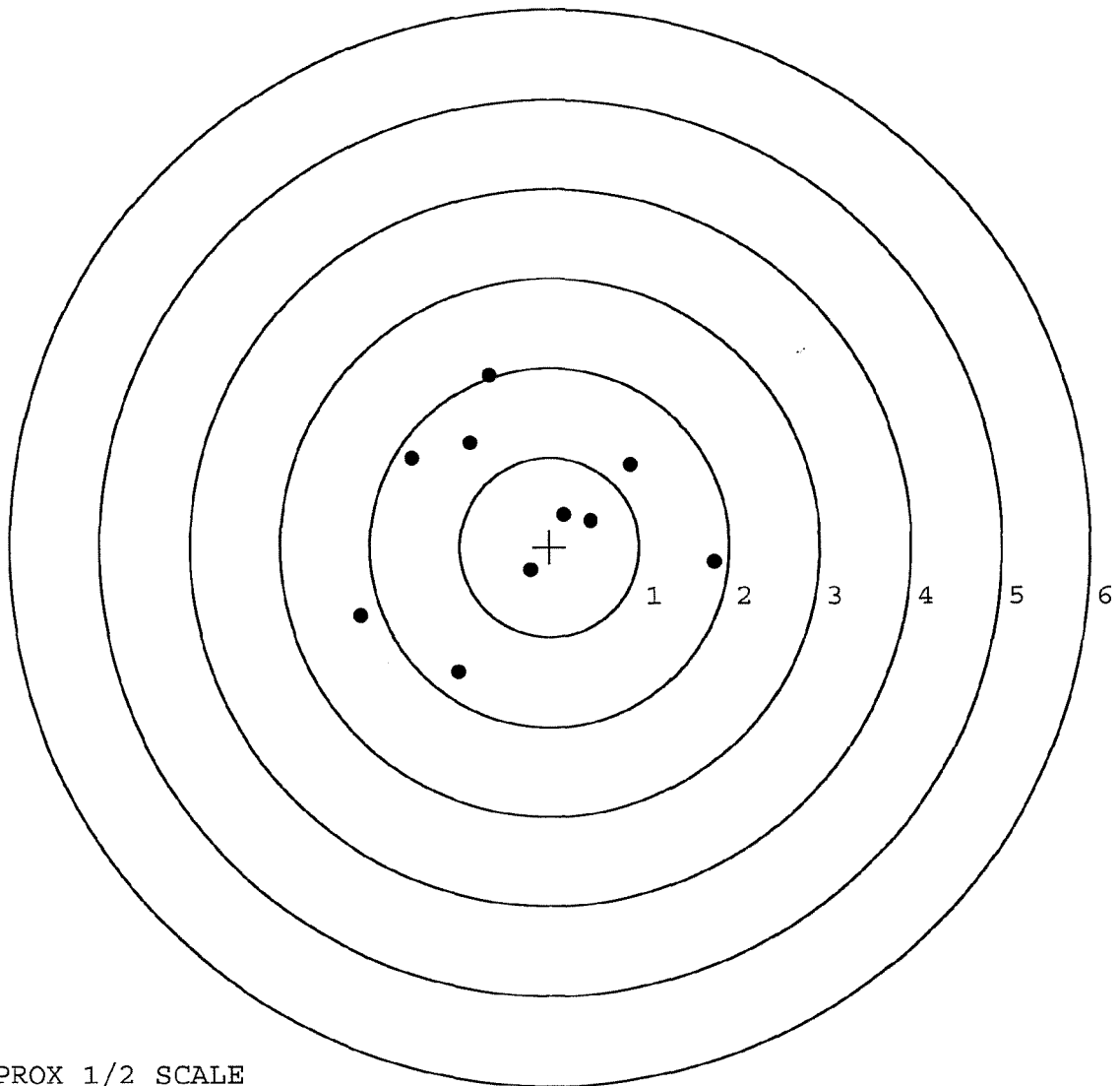
MEAN RADIUS: 1.337

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 6

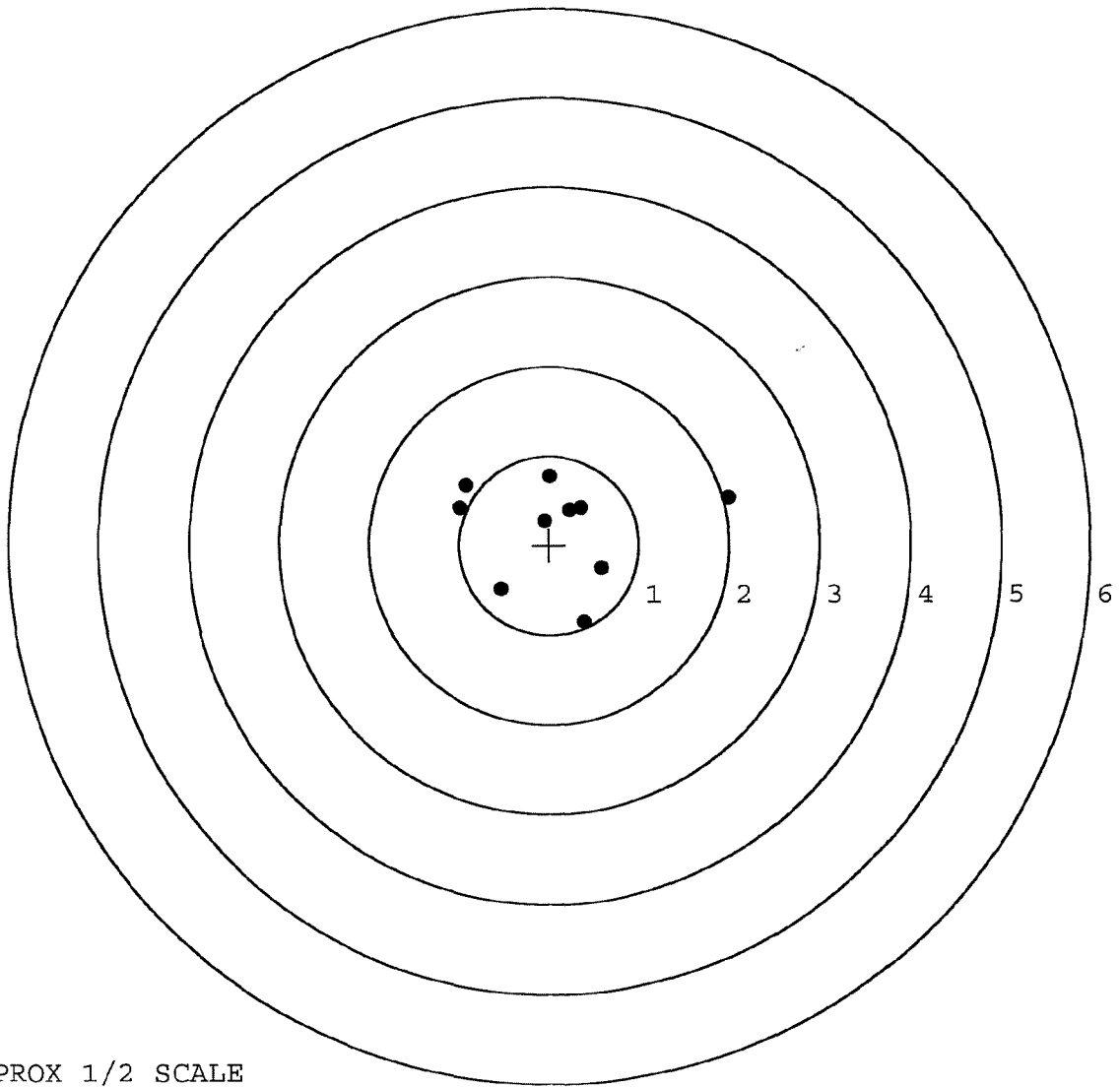
POINT#	X	Y
1:	0.905	0.919
2:	0.156	0.366
3:	0.457	0.294
4:	-0.215	-0.265
5:	1.834	-0.177
6:	-1.016	-1.391
7:	-2.101	-0.768
8:	-1.529	0.987
9:	-0.881	1.165
10:	-0.671	1.915



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761587. __0
TARGET NUMBER: 2
FILE DATE: 11/02/2001
FILE TIME: 03:37

	POINT#	X	Y
	1:	-0.921	0.680
	2:	-0.995	0.421
	3:	0.008	0.768
	4:	0.356	0.425
	5:	-0.059	0.268
	6:	0.586	-0.257
	7:	-0.535	-0.488
	8:	0.387	-0.858
	9:	1.993	0.527
	10:	0.230	0.394
X CENTROID:		0.105	
Y CENTROID:		0.188	
POA TO CENTROID:		0.215	
HORZ SPREAD:		2.988	
VERT SPREAD:		1.626	
GROUP SPREAD:		2.990	
MIN RADIUS:		0.182	
MAX RADIUS:		1.918	
MEAN RADIUS:		0.821	
# IN 1 IN DIAMETER:		3	
# IN 2 IN DIAMETER:		6	
# in 3 IN DIAMETER:		9	

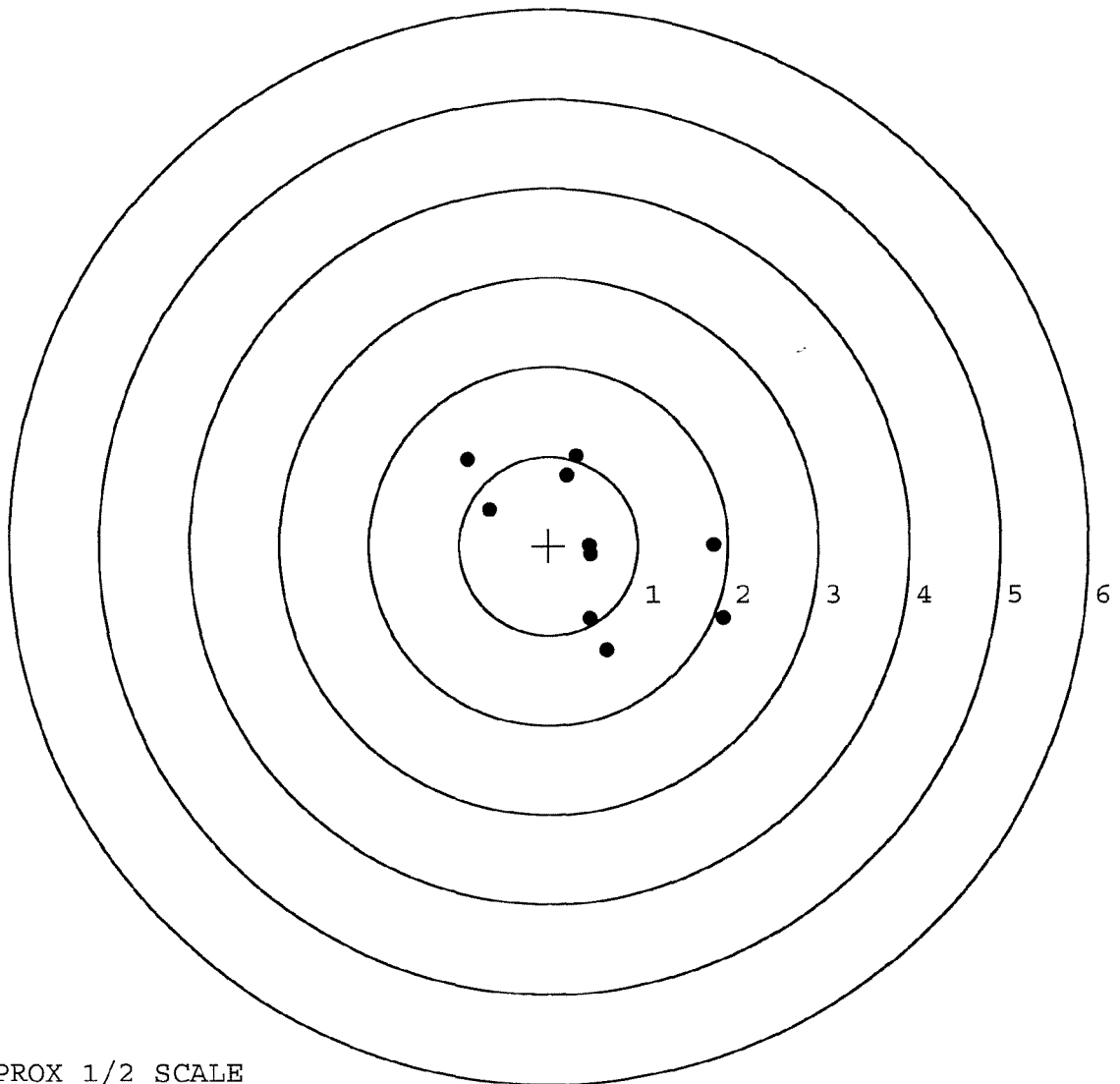


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761587. __0
 TARGET NUMBER: 3
 FILE DATE: 11/02/2001
 FILE TIME: 03:37

POINT#	X	Y
1:	-0.905	0.971
2:	-0.664	0.409
3:	0.307	1.012
4:	0.205	0.797
5:	0.457	0.008
6:	0.469	-0.097
7:	0.457	-0.815
8:	0.650	-1.167
9:	1.944	-0.814
10:	1.845	0.010

X CENTROID: 0.477
 Y CENTROID: 0.031
 POA TO CENTROID: 0.478
 HORZ SPREAD: 2.849
 VERT SPREAD: 2.179
 GROUP SPREAD: 3.362
 MIN RADIUS: 0.030
 MAX RADIUS: 1.694
 MEAN RADIUS: 0.996
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 8

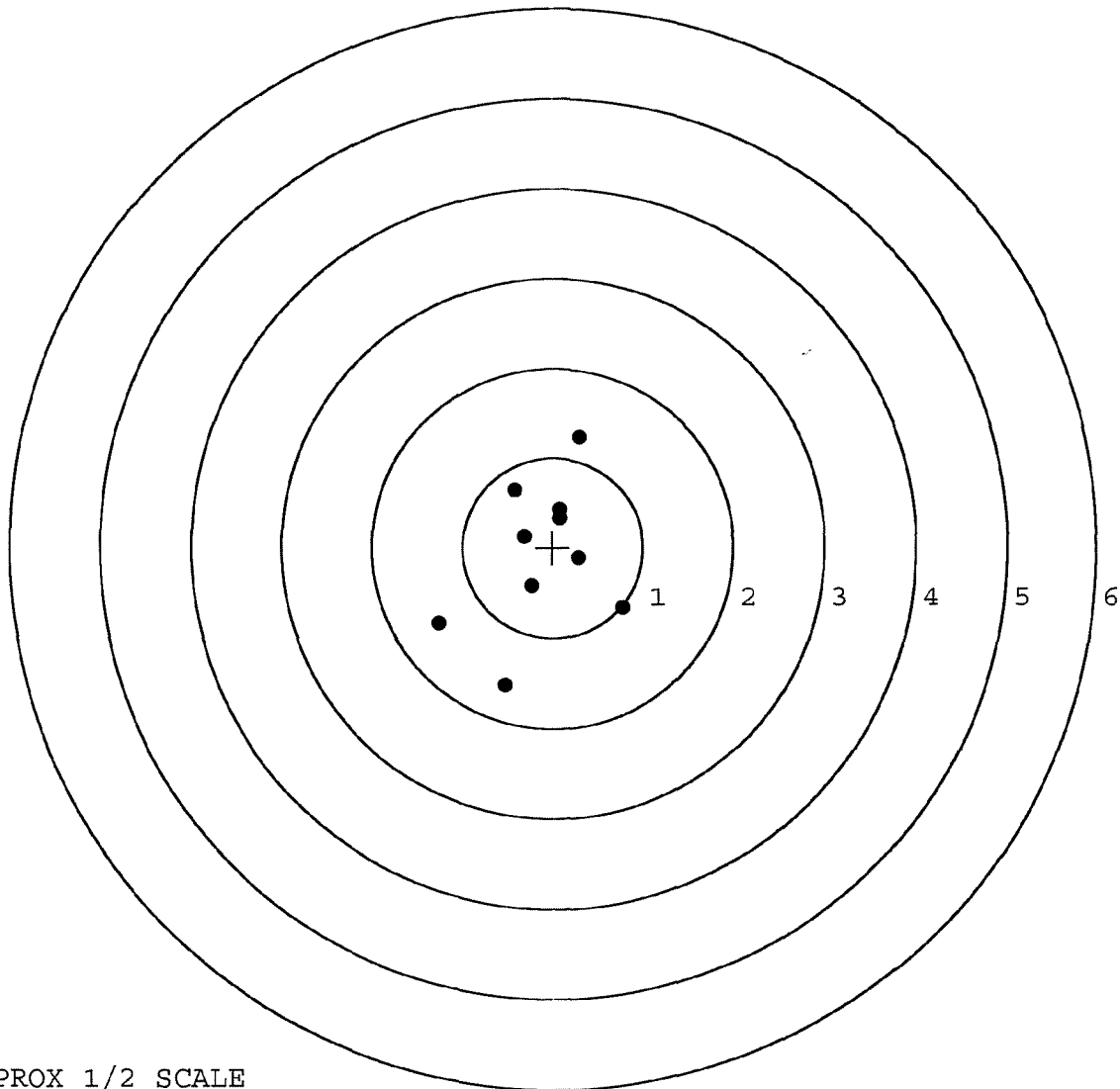


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761587. __0
 TARGET NUMBER: 4
 FILE DATE: 11/02/2001
 FILE TIME: 03:37

X CENTROID: -0.125
 Y CENTROID: -0.084
 POA TO CENTROID: 0.151
 HORZ SPREAD: 2.040
 VERT SPREAD: 2.750
 GROUP SPREAD: 2.874
 MIN RADIUS: 0.281
 MAX RADIUS: 1.493
 MEAN RADIUS: 0.817
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 10

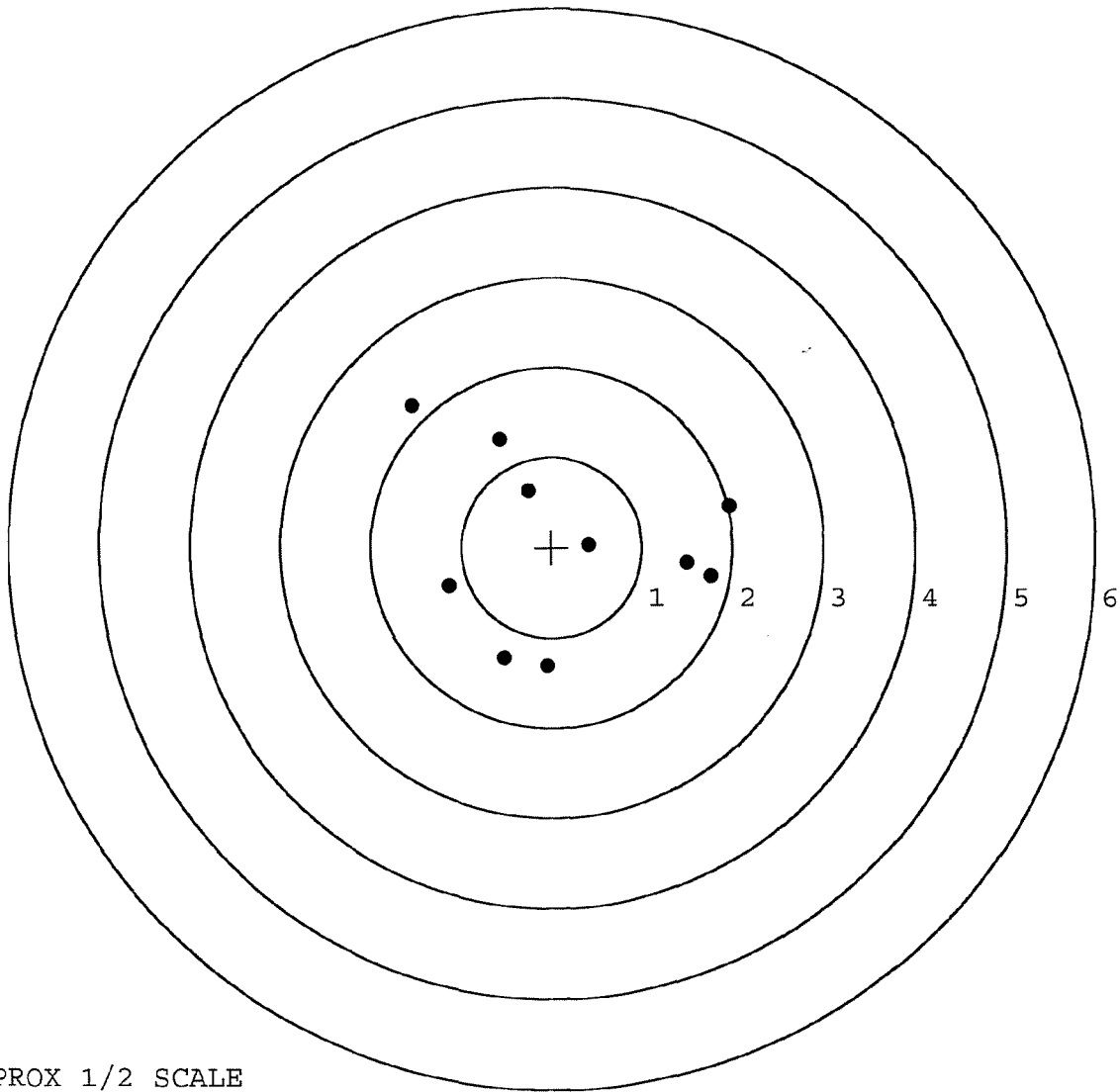
POINT#	X	Y
1:	0.775	-0.671
2:	0.287	-0.117
3:	-0.238	-0.429
4:	-1.265	-0.844
5:	-0.530	-1.521
6:	-0.316	0.123
7:	0.079	0.323
8:	-0.423	0.643
9:	0.304	1.229
10:	0.075	0.426



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6761587. __0
 TARGET NUMBER: 5
 FILE DATE: 11/02/2001
 FILE TIME: 03:37

	POINT#	X	Y
	1:	-1.139	-0.429
	2:	-0.523	-1.221
	3:	-0.047	-1.319
	4:	0.419	0.036
X CENTROID:	5:	-0.262	0.622
Y CENTROID:	6:	-0.576	1.195
POA TO CENTROID:	7:	-1.551	1.572
HORZ SPREAD:	8:	1.962	0.459
VERT SPREAD:	9:	1.498	-0.170
GROUP SPREAD:	10:	1.761	-0.318
MIN RADIUS:		0.265	
MAX RADIUS:		2.291	
MEAN RADIUS:		1.368	
# IN 1 IN DIAMETER:		1	
# IN 2 IN DIAMETER:		2	
# in 3 IN DIAMETER:		7	



TARGET APPROX 1/2 SCALE