

BARBER - M24 0113773

E 676 1590

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0113773~~ 0113812

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J E6761590	
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25716	
 5716 E6761590		22BW	

ORDER 25716

MODEL 700TH M24

UPC



0 47700 25716 7

ORDER 25716

MODEL 700TH M24

UPC



0 47700 25716 7

SERIAL NO.



E6761590

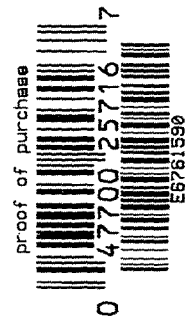
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MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

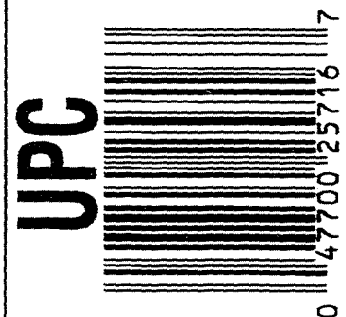
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6761590



GUN SERIAL # E6761590

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		OCT 29 -01	RW
600	PROOF		OCT 29 -01	RW
607	CHECK HEADSPACE		OCT 29 -01	RW
610	DIS-ASSEMBLE GUN		OCT 29 -01	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		11/2	JS
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/8	HP
	(BOLT)		11/8	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-15-01	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-15-01	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-15-01	RW
	D) OIL FIRING PIN ASSEMBLY		11-15-01	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-11-02	DA

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.00</u> <u>5.25</u> <u>5.00</u>	1/3/02	B.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.25</u> <u>2.25</u>	1/3/02	B.M.
	H) TRIGGER PULL TEST AND RETAINABILITY		1/3/02	RHL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	1/3/02	B.M.
	J) ASSEMBLE STOCK		12-17-01	RW
	K) ASSEMBLE SWIVEL STUDS		1-11-02	RHL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-11-02	RHL
	M) IRON SIGHT ALIGNMENT		1-11-02	RHL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-11-02	RHL
640	GALLERY TEST AND TARGET	PASS FAIL	12-19-01	A
	A) MALFUNCTIONS	PASS FAIL	12-19-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-19-01	A
645	INSPECT FOR LIVE AMMO		12-19-01	A
655	FINAL INSPECTION A) HEADSPACE		1-11-02	RHL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.39</u> <u>2.39</u> <u>2.48</u> <u>2.30</u>	1/4/02	B.M.
	C) FUNCTION		1-11-02	RHL
660	PACK		1-11-02	BA

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 5676 1590

DATE 10/26/01

TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.37		2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.35		2.51	
PULL #3	2.40	2.32		2.50	
PULL #4	2.43	2.37		2.46	
PULL #5	2.47	2.35		2.51	
TOTAL	12.09	11.76		12.44	
AVG.	2.41	2.35		2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.32		
PULL #2	3.34	3.31		
PULL #3	3.20	3.27		
PULL #4	3.28	3.28		
PULL #5	3.08	3.33		
TOTAL	15.99	16.51		
AVG.	3.19	3.30		

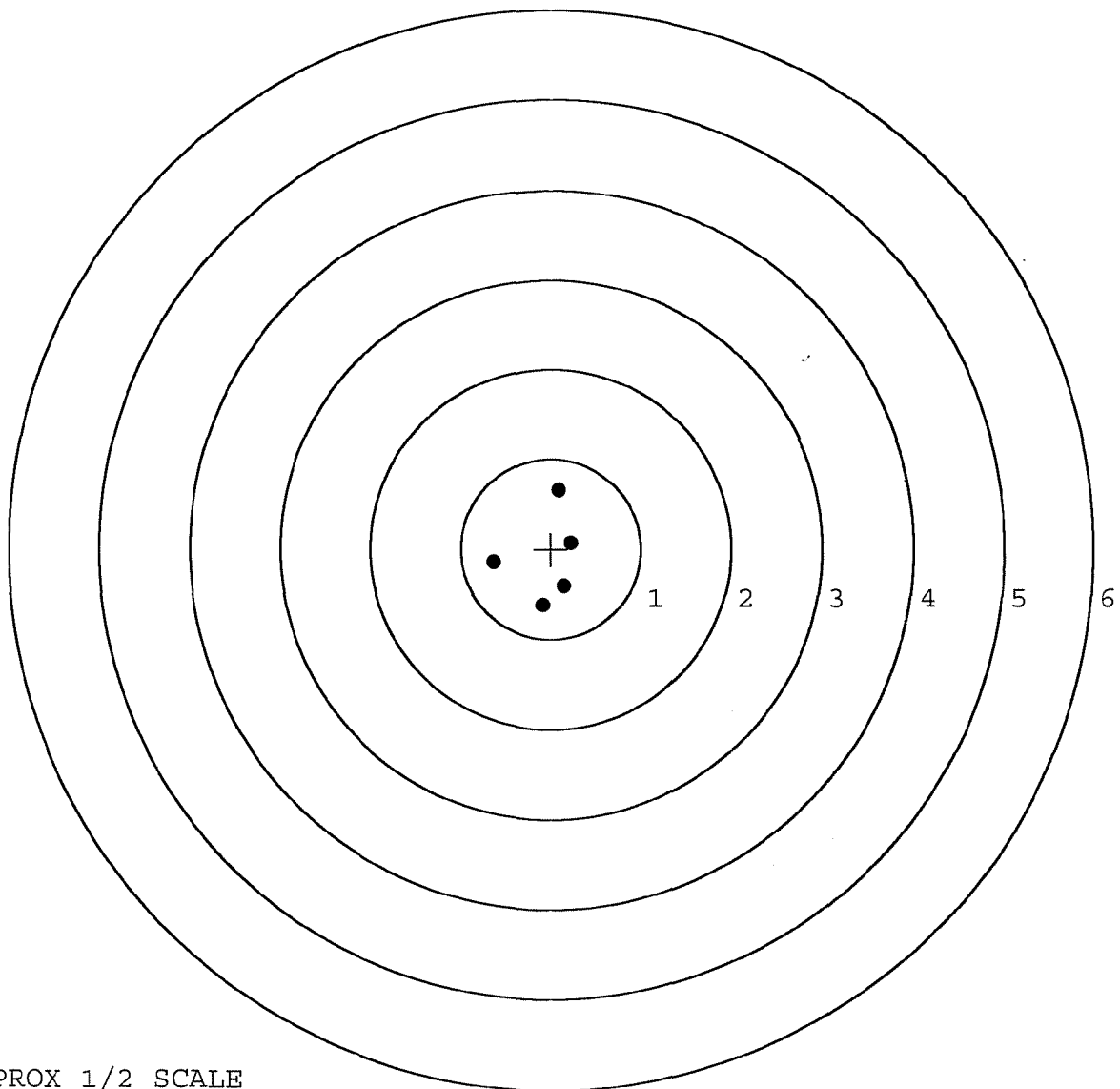
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.39		4.19
PULL #2	4.35	4.41		4.37
PULL #3	4.40	4.29		4.17
PULL #4	4.39	4.40		4.34
PULL #5	4.36	4.34		4.31
TOTAL	21.74	2.183		21.38
AVG.	4.34	4.36		4.27

BARBER - M24 0113780

SERIAL NUMBER: E6761590. __0
TARGET NUMBER: 1
FILE DATE: 12/19/2001
FILE TIME: 04:16

POINT#	X	Y
1:	-0.638	-0.152
2:	0.222	0.072
3:	0.087	0.657
4:	0.140	-0.416
5:	-0.089	-0.633

X CENTROID: -0.056
Y CENTROID: -0.094
POA TO CENTROID: 0.110
HORZ SPREAD: 0.860
VERT SPREAD: 1.290
GROUP SPREAD: 1.302
MIN RADIUS: 0.324
MAX RADIUS: 0.765
MEAN RADIUS: 0.518
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



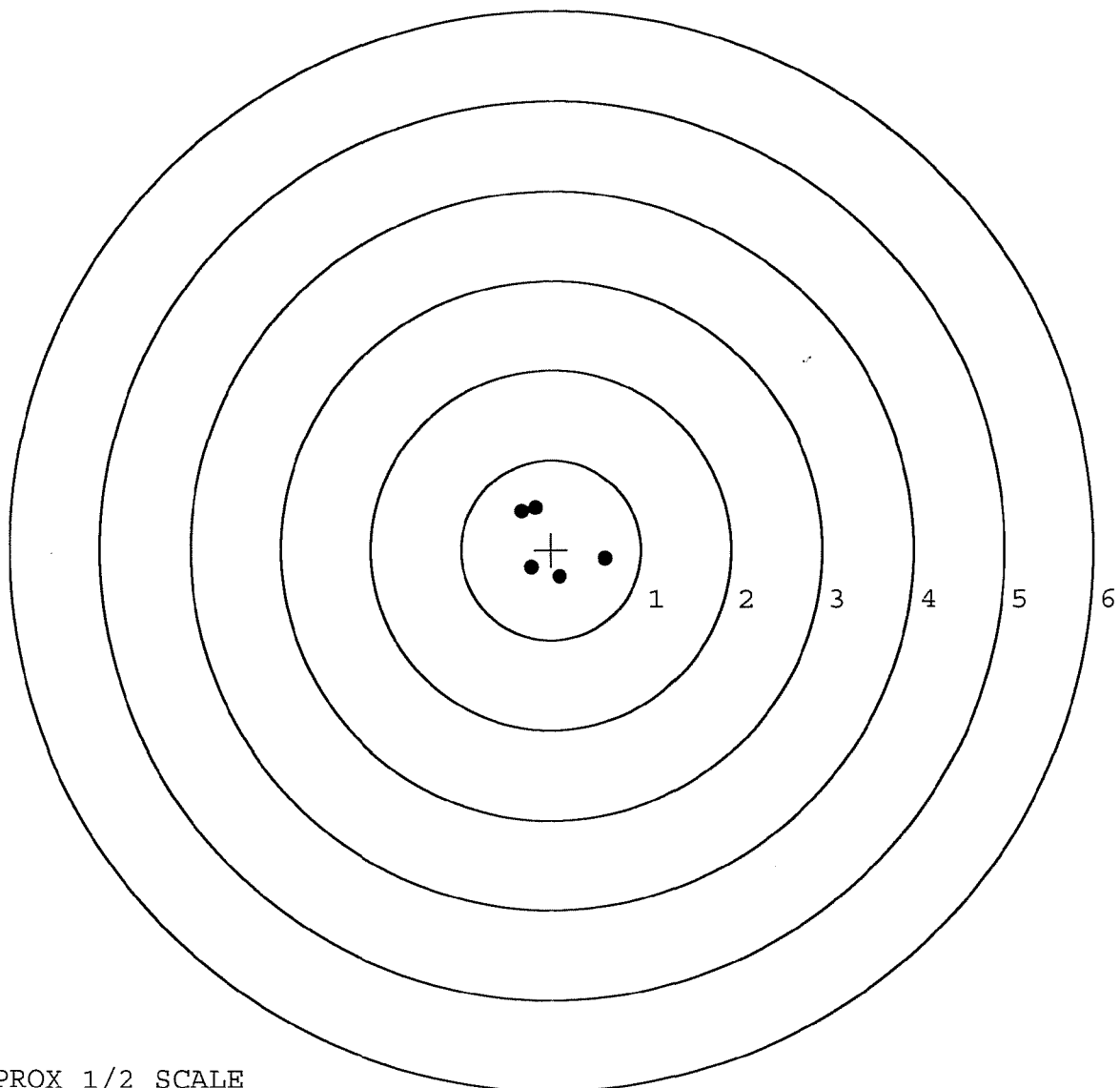
TARGET APPROX 1/2 SCALE

BARBER - M24 0113781

SERIAL NUMBER: E6761590. __0
TARGET NUMBER: 2
FILE DATE: 12/19/2001
FILE TIME: 04:16

POINT#	X	Y
1:	0.602	-0.105
2:	0.095	-0.302
3:	-0.225	-0.197
4:	-0.327	0.430
5:	-0.179	0.473

X CENTROID: -0.007
Y CENTROID: 0.060
POA TO CENTROID: 0.060
HORZ SPREAD: 0.929
VERT SPREAD: 0.775
GROUP SPREAD: 1.072
MIN RADIUS: 0.337
MAX RADIUS: 0.631
MEAN RADIUS: 0.456
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE