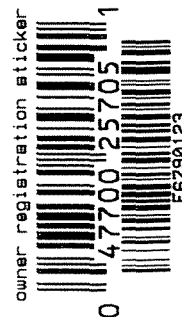
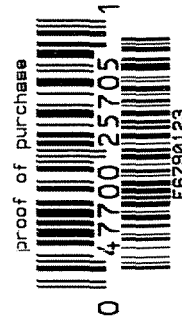


E6790123

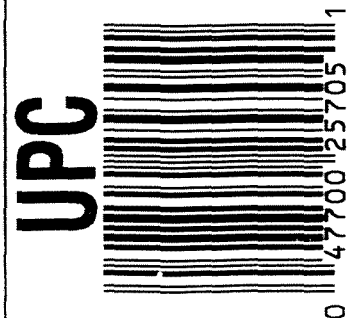
MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

GREEN ENVELOPE CONTAINS:
 - INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM



ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY	6
E6790123	



Remington®

**MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque D



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MODEL 700™ M24

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MODEL 700™ M24

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0 47700 25705 1

SERIAL NO.



E6790123

CONTRACT #
DAAE20-01-P-0489
170 RIFLES

GUN SERIAL # E679 0123

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-02	Wth
600	PROOF		1-30-02	A
607	CHECK HEADSPACE		1-30-02	A
610	DIS-ASSEMBLE GUN		1-30-02	Wth
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		1-30-02 MAGNAFLUX INSPECTED FEB 2 2002	Wth
615	ROLLMARK CALIBER		OPERATOR 2/4/02	Wth
617	DRILL AND TAP SIGHT HOLES		2/4/02	BWT
620	APPLY COATINGS (BARREL ACTION)		2-12	TA
	(BOLT)		2-12	TA
625	FINAL ASSEMBLY		2/19/02	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/19/02	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/19/02	DK
	D) OIL FIRING PIN ASSEMBLY		2/19/02	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4/10/02	SL

625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.0</u>	4-10-02	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	4-10-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			4-10-02	RL
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	4-10-02	DA
	J) ASSEMBLE STOCK			4-10-02	RW
	K) ASSEMBLE SWIVEL STUDS			4/10/02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			4/10/02	RL
	M) IRON SIGHT ALIGNMENT			4/10/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			4/10/02	RL
640	GALLERY TEST AND TARGET		PASS FAIL	3-21-02	TRW
	MALFUNCTION <u>HBL</u>		CORRECTION <u>OK Ac</u>		TRW
	MALFUNCTION		CORRECTION		TRW
	MALFUNCTION		CORRECTION		TRW
	MALFUNCTION		CORRECTION		TRW
645	INSPECT FOR LIVE AMMO			3-21-02	TRW
655	FINAL INSPECTION A) HEADSPACE			4/10/02	RL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.40</u> <u>2.38</u> <u>2.37</u> <u>2.33</u>	4/10/02	DA
	C) FUNCTION			4/10/02	RL
660	PACK			3/31/02	DA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790123.___0

FILE DATE AND TIME: 03/21/2002 02:47

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.043
The Average Y Centroid of the Five Target Set:	0.018
The Average Point of Impact of the Five Target Set:	0.046
The Average Mean Radius of the Five Target Set:	0.529
The Distance from POA to Centroid Target #1:	0.125
The Distance from Centroid Target #2 to Centroid Target #1:	0.136
The Distance from Centroid Target #3 to Centroid Target #1:	0.123
The Distance from Centroid Target #4 to Centroid Target #1:	0.311
The Distance from Centroid Target #5 to Centroid Target #1:	0.213

SERIAL NUMBER: E6790123. 0

TARGET NUMBER: 1

FILE DATE: 03/21/2002

FILE TIME: 02:47

X CENTROID: -0.083

Y CENTROID: -0.094

POA TO CENTROID: 0.125

HORZ SPREAD: 2.210

VERT SPREAD: 0.487

GROUP SPREAD: 2.214

MIN RADIUS: 0.032

MAX RADIUS: 1.205

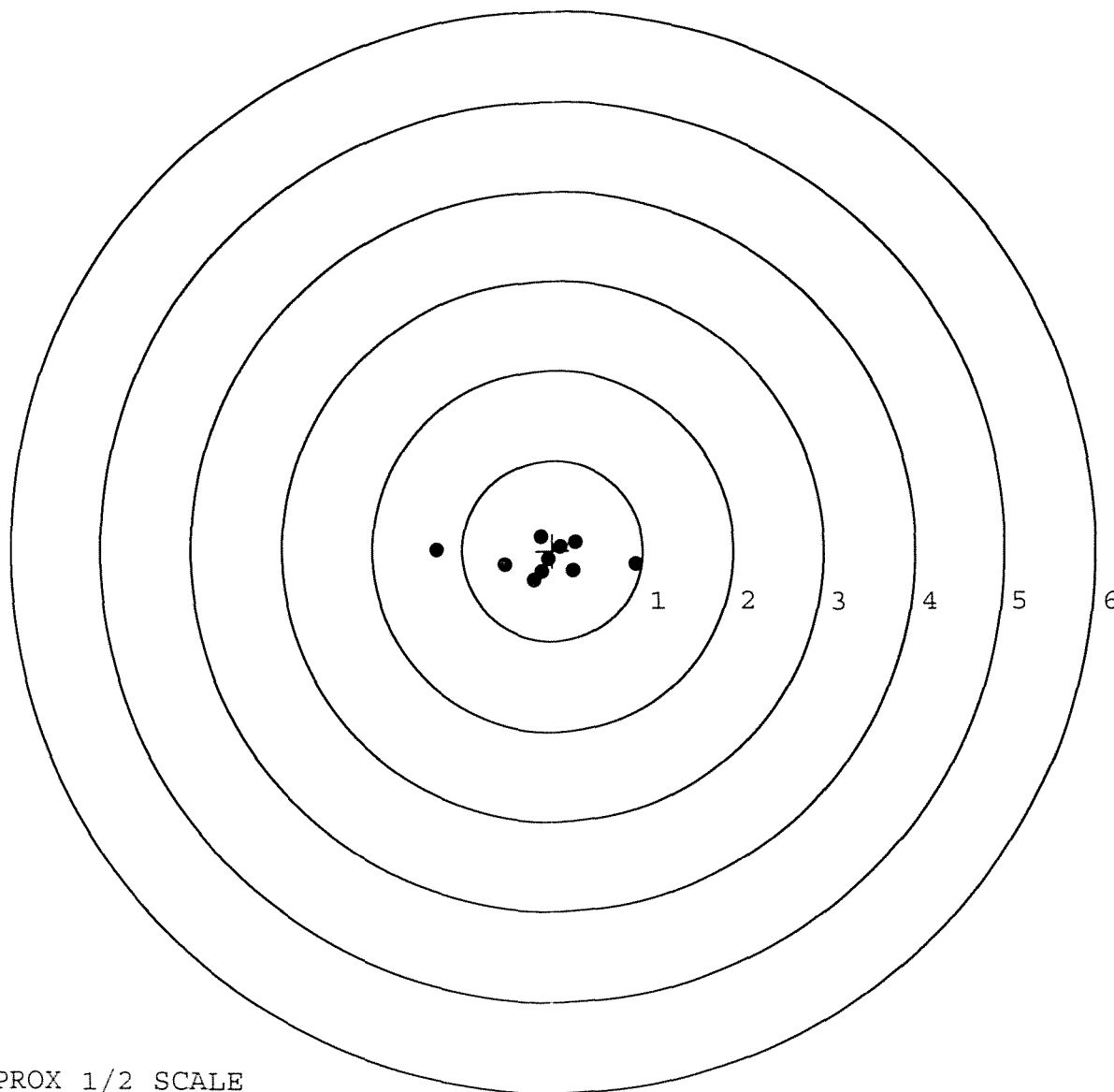
MEAN RADIUS: 0.432

IN 1 IN DIAMETER: 8

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.925	-0.152
2:	-1.285	-0.013
3:	-0.128	0.155
4:	0.256	0.089
5:	0.091	0.042
6:	-0.051	-0.099
7:	-0.126	-0.238
8:	-0.213	-0.332
9:	-0.527	-0.160
10:	0.232	-0.228



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790123. __0

TARGET NUMBER: 2

FILE DATE: 03/21/2002

FILE TIME: 02:47

X CENTROID: -0.047

Y CENTROID: 0.037

POA TO CENTROID: 0.060

HORZ SPREAD: 1.069

VERT SPREAD: 1.272

GROUP SPREAD: 1.282

MIN RADIUS: 0.271

MAX RADIUS: 0.694

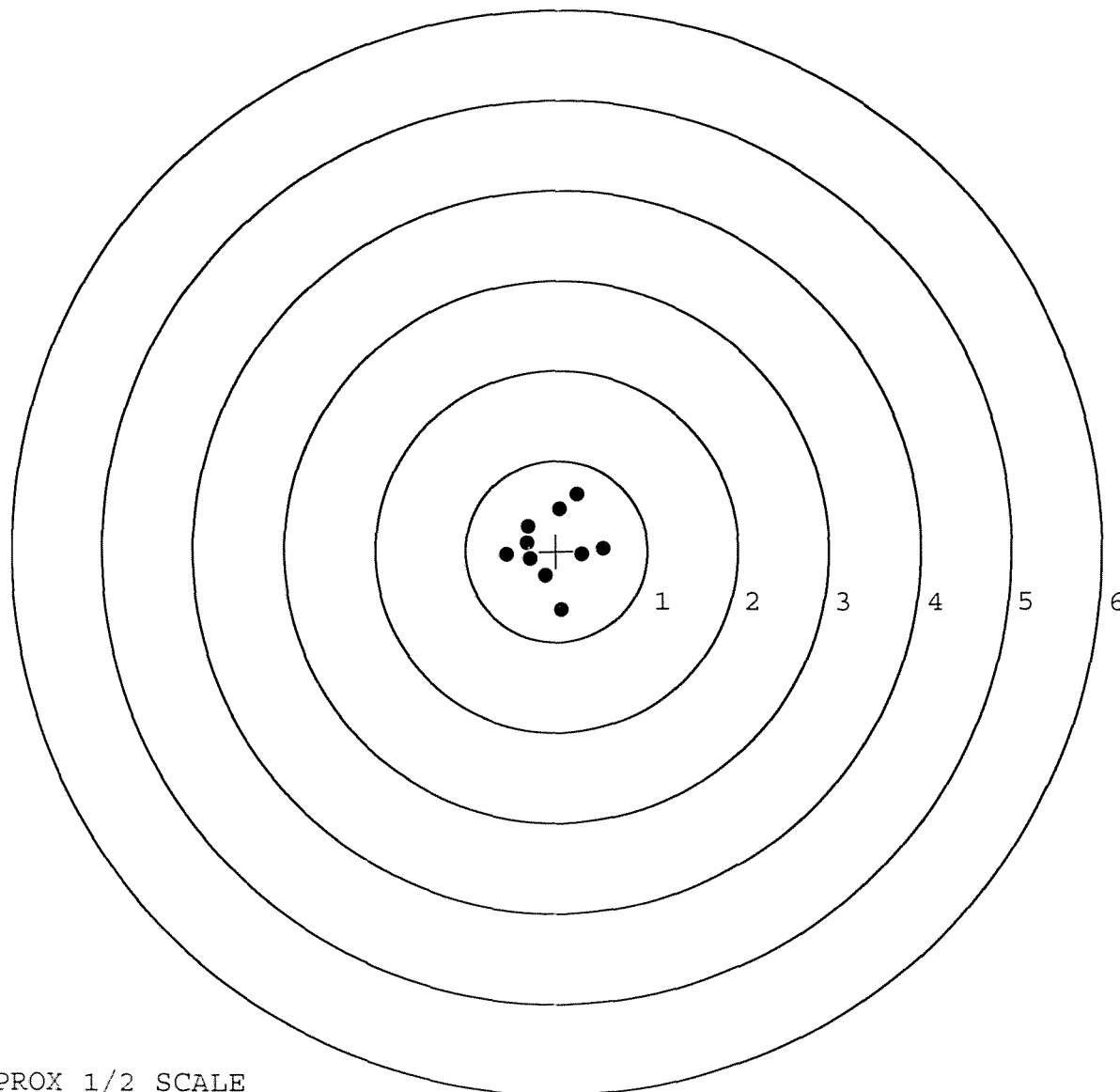
MEAN RADIUS: 0.442

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.520	0.022
2:	0.281	-0.041
3:	0.065	-0.648
4:	-0.549	-0.042
5:	-0.318	0.267
6:	0.228	0.624
7:	0.036	0.461
8:	-0.321	0.093
9:	-0.287	-0.087
10:	-0.120	-0.277



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790123. __0

TARGET NUMBER: 3

FILE DATE: 03/21/2002

FILE TIME: 02:47

X CENTROID: -0.043

Y CENTROID: 0.022

POA TO CENTROID: 0.048

HORZ SPREAD: 1.308

VERT SPREAD: 1.476

GROUP SPREAD: 1.476

MIN RADIUS: 0.217

MAX RADIUS: 0.824

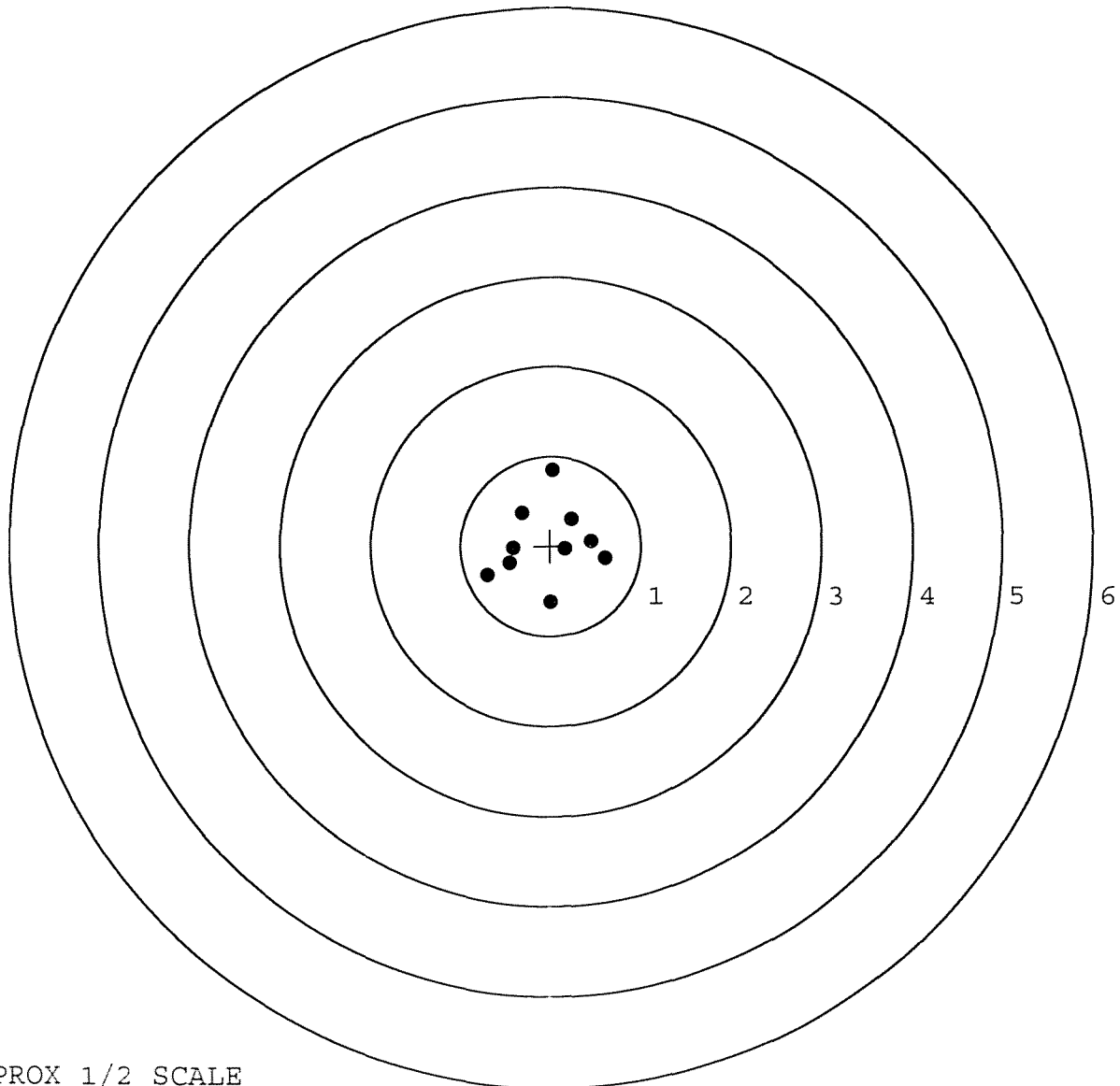
MEAN RADIUS: 0.528

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.605	-0.134
2:	0.449	0.055
3:	0.230	0.300
4:	0.166	-0.038
5:	0.024	0.844
6:	-0.326	0.369
7:	-0.419	-0.026
8:	-0.455	-0.188
9:	-0.703	-0.326
10:	0.000	-0.632



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790123. 0

TARGET NUMBER: 4

FILE DATE: 03/21/2002

FILE TIME: 02:47

X CENTROID: 0.186

Y CENTROID: 0.063

POA TO CENTROID: 0.196

HORZ SPREAD: 1.210

VERT SPREAD: 1.196

GROUP SPREAD: 1.492

MIN RADIUS: 0.096

MAX RADIUS: 0.758

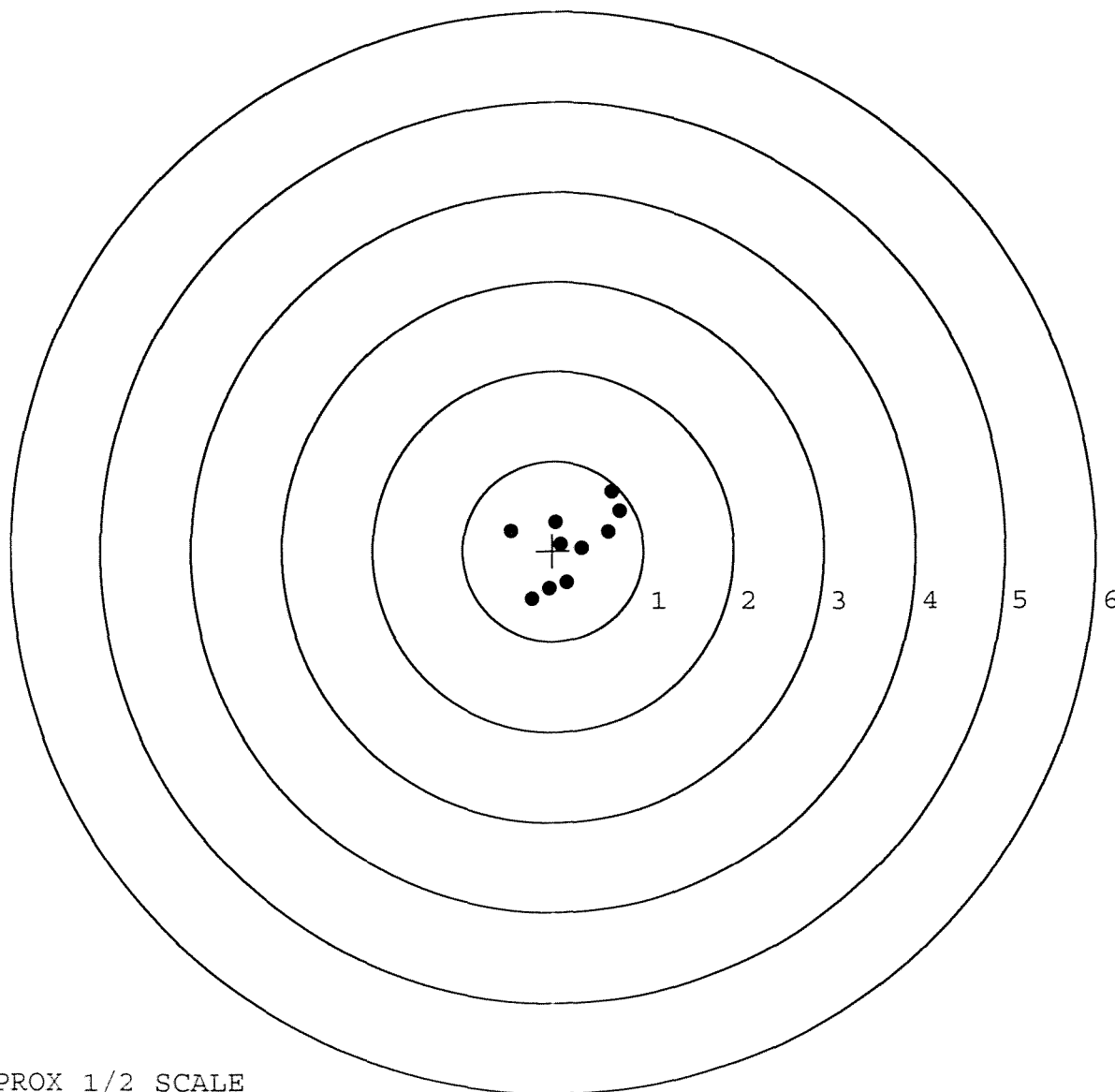
MEAN RADIUS: 0.479

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.613	0.208
2:	0.740	0.444
3:	0.653	0.660
4:	0.032	0.316
5:	-0.470	0.223
6:	-0.239	-0.536
7:	-0.041	-0.426
8:	0.157	-0.358
9:	0.324	0.030
10:	0.090	0.070



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790123. 0

TARGET NUMBER: 5

FILE DATE: 03/21/2002

FILE TIME: 02:47

X CENTROID: -0.228

Y CENTROID: 0.061

POA TO CENTROID: 0.236

HORZ SPREAD: 1.546

VERT SPREAD: 2.057

GROUP SPREAD: 2.114

MIN RADIUS: 0.430

MAX RADIUS: 1.411

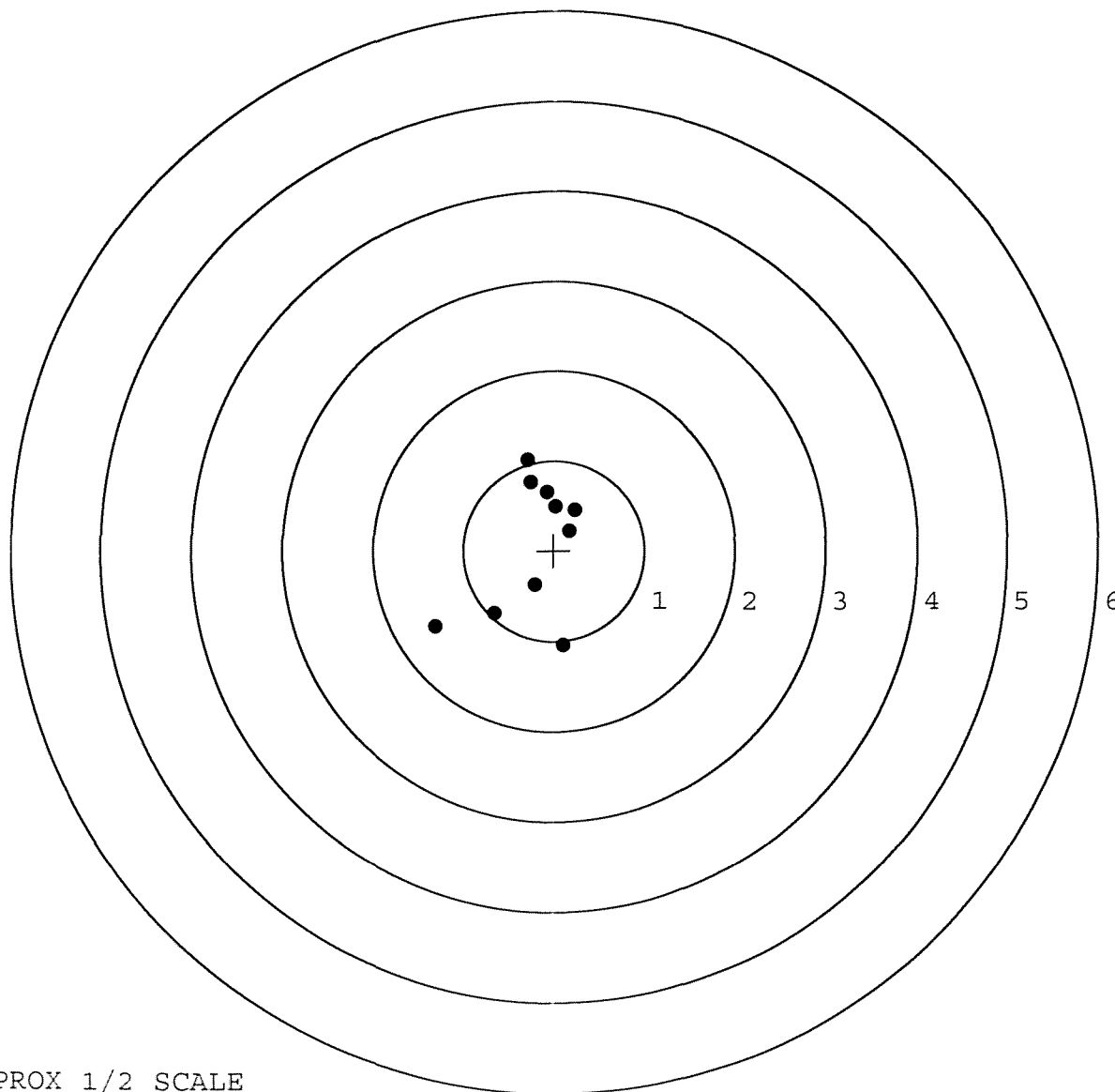
MEAN RADIUS: 0.766

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.107	-1.048
2:	-0.209	-0.380
3:	-0.656	-0.694
4:	-1.313	-0.840
5:	-0.288	1.009
6:	-0.262	0.761
7:	-0.082	0.653
8:	0.018	0.487
9:	0.233	0.451
10:	0.173	0.216



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E-6790123

DATE 2/22/02

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.49	2.27		2.27	MIN. SETTING,
PULL #2	2.34	2.37		2.22	NO AVG. OF 5
PULL #3	2.32	2.40		2.19	READINGS ACCEPT-
PULL #4	2.30	2.39		2.22	ABLE LESS THAN 2#
PULL #5	2.32	2.40		2.21	
TOTAL	11.77	11.83		11.11	
AVG.	2.35	2.37		2.22	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.24		
PULL #2	3.00	2.99		
PULL #3	3.05	3.06		
PULL #4	2.80	2.81		
PULL #5	3.02	3.04		
TOTAL	14.92	15.14		
AVG.	2.98	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.00	4.01		4.05
PULL #2	4.05	4.00		3.97
PULL #3	4.04	3.92		3.94
PULL #4	4.03	3.98		4.05
PULL #5	4.04	3.82		4.06
TOTAL	20.16	19.73		20.07
AVG.	4.03	3.95		4.01