

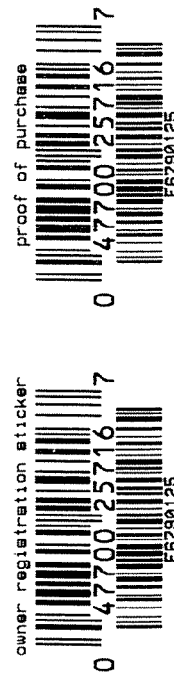
E 6790125

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

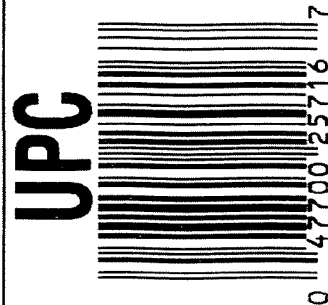


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790125



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. E6790125	46	 5716 E6790125
ORDER NO. 25716		
		31XV

ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E6790125

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	Rep
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	7 2001 OPERATOR <u>ARJ</u>		
615	ROLLMARK CALIBER		11/6	AS
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-7	KT
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-7	KT
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-7	KT
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/18/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-14-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.0</u> <u>3.0</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.022</u> <u>.025</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12-11-01	LW
	K) ASSEMBLE SWIVEL STUDS		12/18/01	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/18/01	TRP
	M) IRON SIGHT ALIGNMENT		12/18/01	TRP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/18/01	TRP
640	GALLERY TEST AND TARGET	PASS FAIL	12/11/01	TRP
	A) MALFUNCTIONS	PASS FAIL	12/11/01	A
	B) PIERCED PRIMERS	PASS FAIL	12/11/01	TRP
645	INSPECT FOR LIVE AMMO		12/11/01	TRP
655	FINAL INSPECTION A) HEADSPACE		12/18/01	TRP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.71</u> <u>2.74</u> <u>2.60</u> <u>2.74</u>	12/17/01	A.M.
	C) FUNCTION		12/18/01	TRP
660	PACK		4/18/11	DA

BARBER - M24 0114193

SERIAL NUMBER: E6790125. __ 0

TARGET NUMBER: 1

FILE DATE: 12/11/2001

FILE TIME: 11:57

POINT#	X	Y
1:	1.229	1.420
2:	-0.083	0.373
3:	0.097	-0.225
4:	-0.593	-0.510
5:	-0.651	-0.287

X CENTROID: 0.000

Y CENTROID: 0.154

POA TO CENTROID: 0.154

HORZ SPREAD: 1.880

VERT SPREAD: 1.930

GROUP SPREAD: 2.654

MIN RADIUS: 0.234

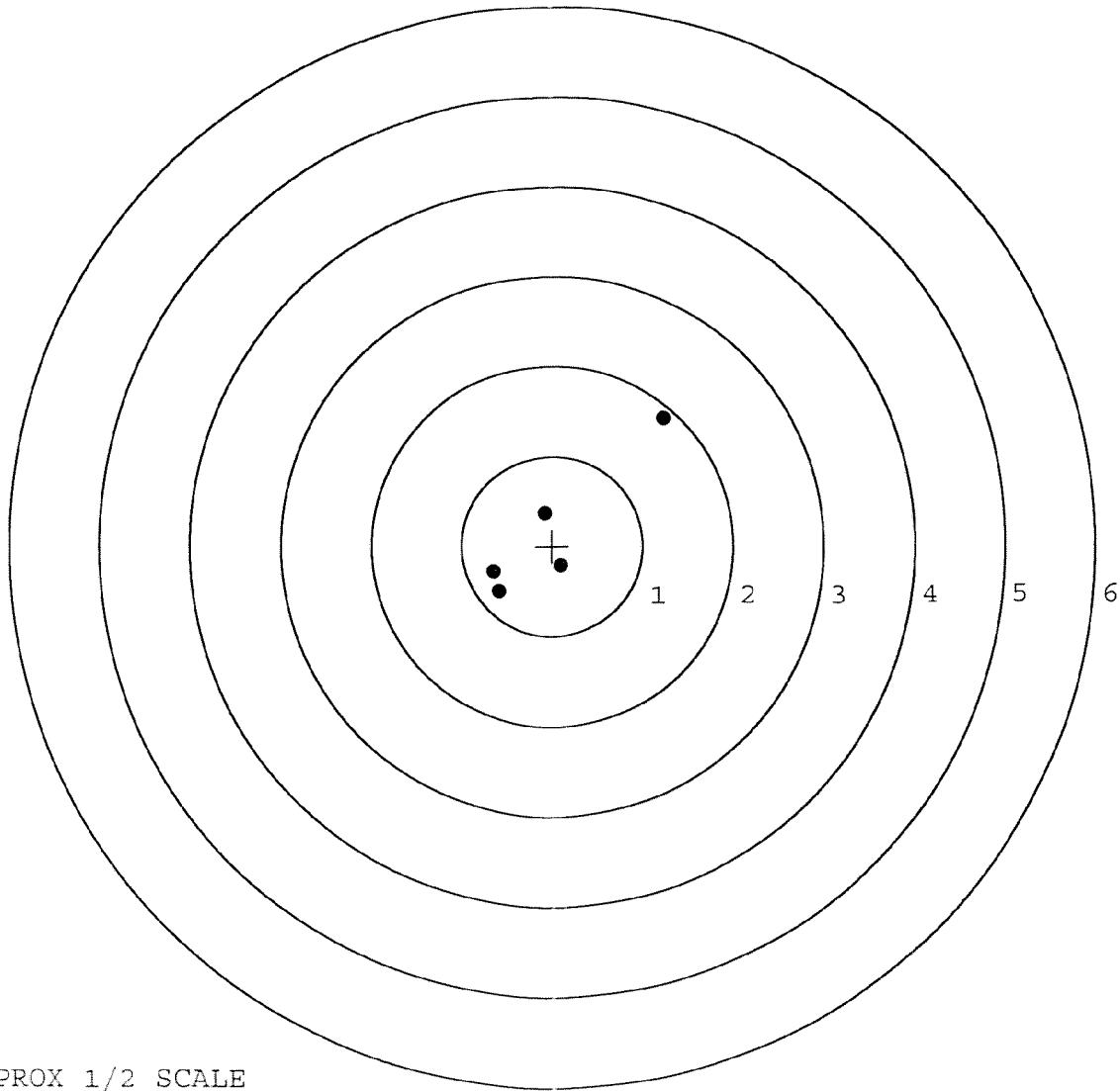
MAX RADIUS: 1.764

MEAN RADIUS: 0.813

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 4



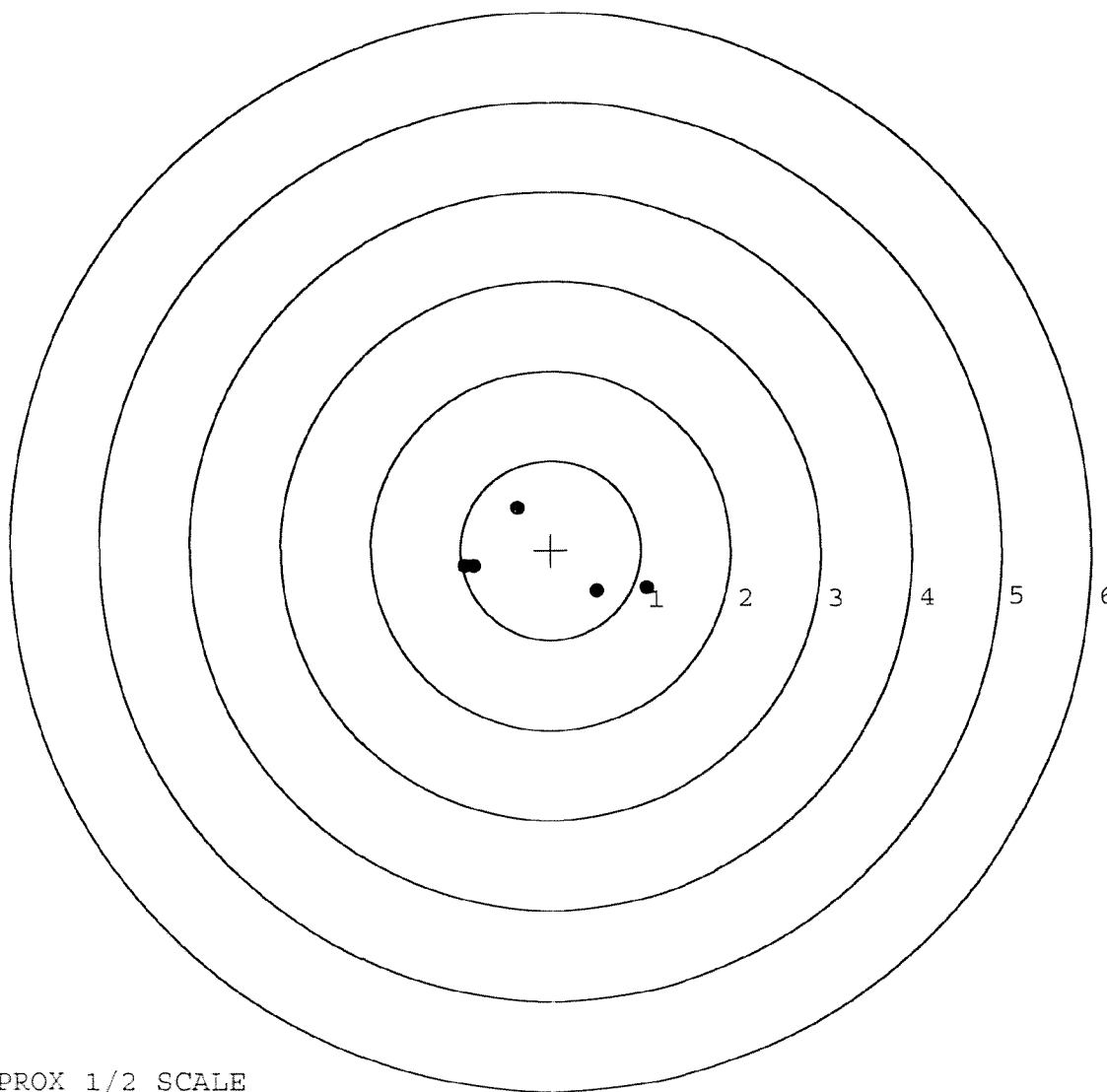
TARGET APPROX 1/2 SCALE

BARBER - M24 0114194

SERIAL NUMBER: E6790125. __0
TARGET NUMBER: 2
FILE DATE: 12/11/2001
FILE TIME: 11:57

POINT#	X	Y
1:	1.066	-0.428
2:	0.508	-0.471
3:	-0.857	-0.190
4:	-0.957	-0.189
5:	-0.361	0.471

X CENTROID: -0.120
Y CENTROID: -0.161
POA TO CENTROID: 0.201
HORZ SPREAD: 2.023
VERT SPREAD: 0.942
GROUP SPREAD: 2.037
MIN RADIUS: 0.677
MAX RADIUS: 1.216
MEAN RADIUS: 0.833
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790/25DATE 11/5/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.54		2.19	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.64		2.32	
PULL #3	2.39	2.33		2.26	
PULL #4	2.39	2.39		2.32	
PULL #5	2.47	2.57		2.37	
TOTAL	12.31	12.47		11.46	
AVG.	2.46	2.49		2.29	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.15		
PULL #2	3.29	3.18		
PULL #3	3.24	3.15		
PULL #4	3.26	3.10		
PULL #5	3.22	3.06		
TOTAL	16.36	15.64		
AVG.	3.27	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.34	4.17		4.43
PULL #2	4.20	4.14		4.38
PULL #3	4.21	4.10		4.33
PULL #4	4.16	4.11		4.31
PULL #5	4.18	4.13		4.33
TOTAL	20.09	20.65		21.78
AVG.	4.22	4.13		4.36