

E 6790134

W/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

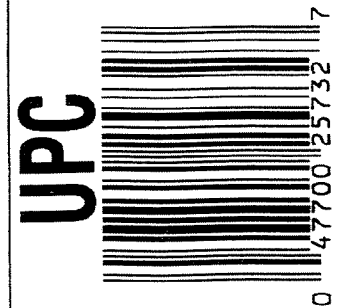
GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

E6790134



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **J**
E6790134

ORDER NO. **25732**

15KW

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

 5732 E6790134

ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



E6790134

CONTRACT #

GUN SERIAL # E6790134

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE		11/5/01	Rep
610	DIS-ASSEMBLE GUN		11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAGNA FLUX INSPECTED 10.7 2001 OPERATOR DRJ		
615	ROLLMARK CALIBER		11/6	AD
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5/15/02	JA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5/15/02	JA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5/15/02	JA
	D) OIL FIRING PIN ASSEMBLY		5/15/02	JA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.50</u> <u>5.00</u> <u>5.00</u>	2/7/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.50</u> <u>4.25</u> <u>4.00</u>	2/7/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>1.024</u> <u>1.025</u> <u>1.025</u>	2/7/02	D.M.
	J) ASSEMBLE STOCK		1-28-02	RTH
	K) ASSEMBLE SWIVEL STUDS		2/7/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2/7/02	RTH
	M) IRON SIGHT ALIGNMENT		2/7/02	RTH
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2/7/02	RTH
640	GALLERY TEST AND TARGET	PASS FAIL	2-4-02	A
	A) MALFUNCTIONS	PASS FAIL	2-4-02	A
	B) PIERCED PRIMERS	PASS FAIL	2-4-02	A
645	INSPECT FOR LIVE AMMO		2-4-02	A
655	FINAL INSPECTION A) HEADSPACE		2/7/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.33</u> <u>2.62</u> <u>2.55</u> <u>2.42</u>	2/7/02	D.M.
	C) FUNCTION		2/7/02	RW
660	PACK		5/15/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790134DATE 1/14/02TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.32		2.24	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.39	2.34		2.47	
PULL #3	2.37	2.39		2.37	
PULL #4	2.57	2.27		2.43	
PULL #5	2.56	2.10		2.36	
TOTAL	12.33	11.42		11.87	
AVG.	2.47	2.28		2.37	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.11		
PULL #2	3.06	2.86		
PULL #3	3.03	3.04		
PULL #4	3.07	3.15		
PULL #5	3.15	2.86		
TOTAL	15.42	15.02		
AVG.	3.08	3.00		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.40	4.42		4.16
PULL #2	4.31	4.28		4.18
PULL #3	4.27	4.18		4.19
PULL #4	4.07	4.19		4.11
PULL #5	4.15	4.10		4.21
TOTAL	21.20	21.17		20.85
AVG.	4.24	4.23		4.17

BARBER - M24 0114291

SERIAL NUMBER: E6790134. __ 0

TARGET NUMBER: 1

FILE DATE: 02/04/2002

FILE TIME: 02:39

POINT#	X	Y
1:	-0.103	0.550
2:	0.307	0.156
3:	-0.034	-0.370
4:	0.349	-0.525
5:	-0.715	2.011

X CENTROID: -0.039

Y CENTROID: 0.364

POA TO CENTROID: 0.367

HORZ SPREAD: 1.064

VERT SPREAD: 2.536

GROUP SPREAD: 2.750

MIN RADIUS: 0.196

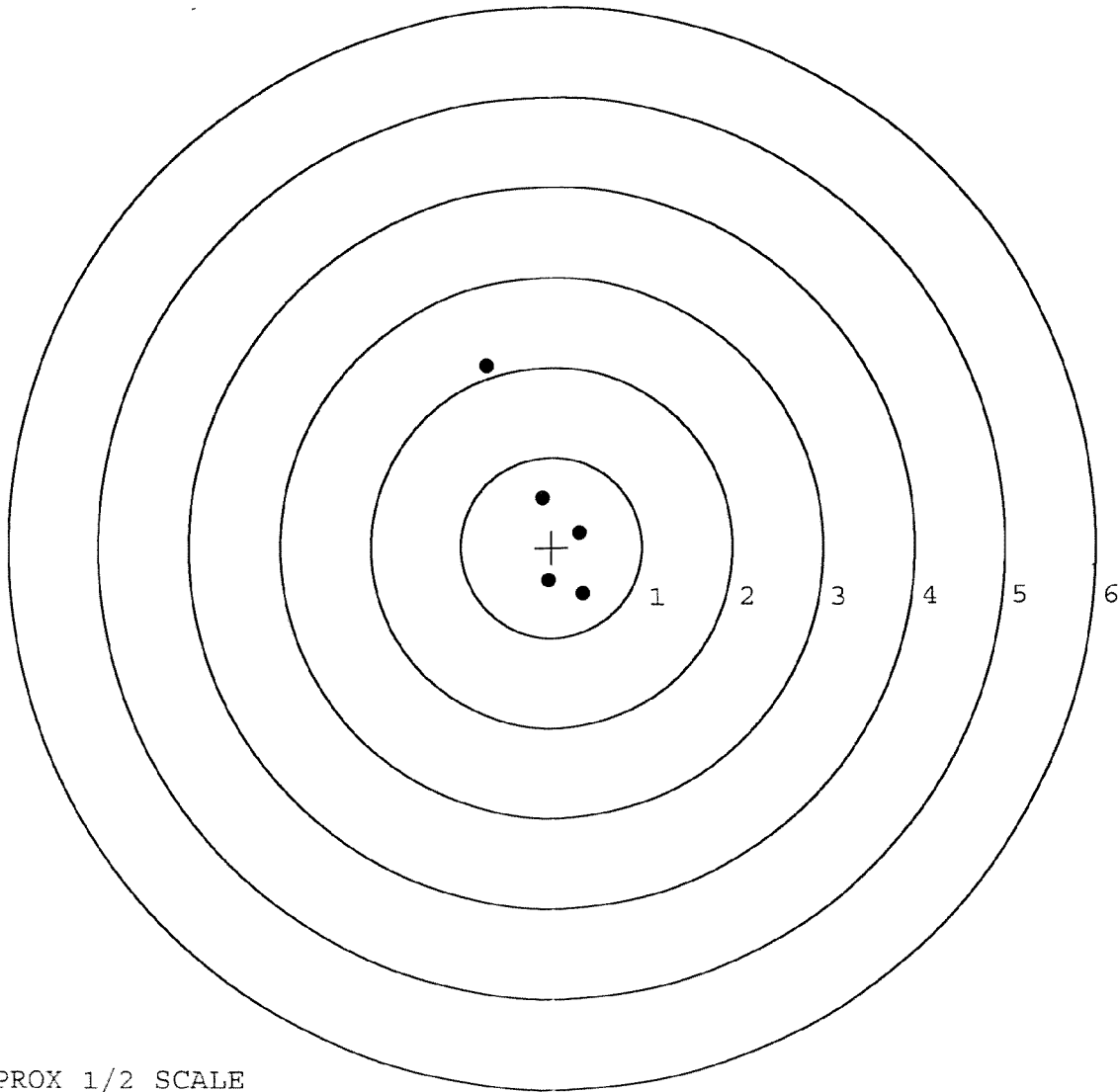
MAX RADIUS: 1.780

MEAN RADIUS: 0.817

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790134. 0

TARGET NUMBER: 2

FILE DATE: 02/04/2002

FILE TIME: 02:39

POINT#	X	Y
1:	0.509	0.247
2:	0.662	0.006
3:	-0.193	0.132
4:	-0.607	-0.217
5:	-0.632	-0.505

X CENTROID: -0.052

Y CENTROID: -0.067

POA TO CENTROID: 0.085

HORZ SPREAD: 1.294

VERT SPREAD: 0.752

GROUP SPREAD: 1.391

MIN RADIUS: 0.244

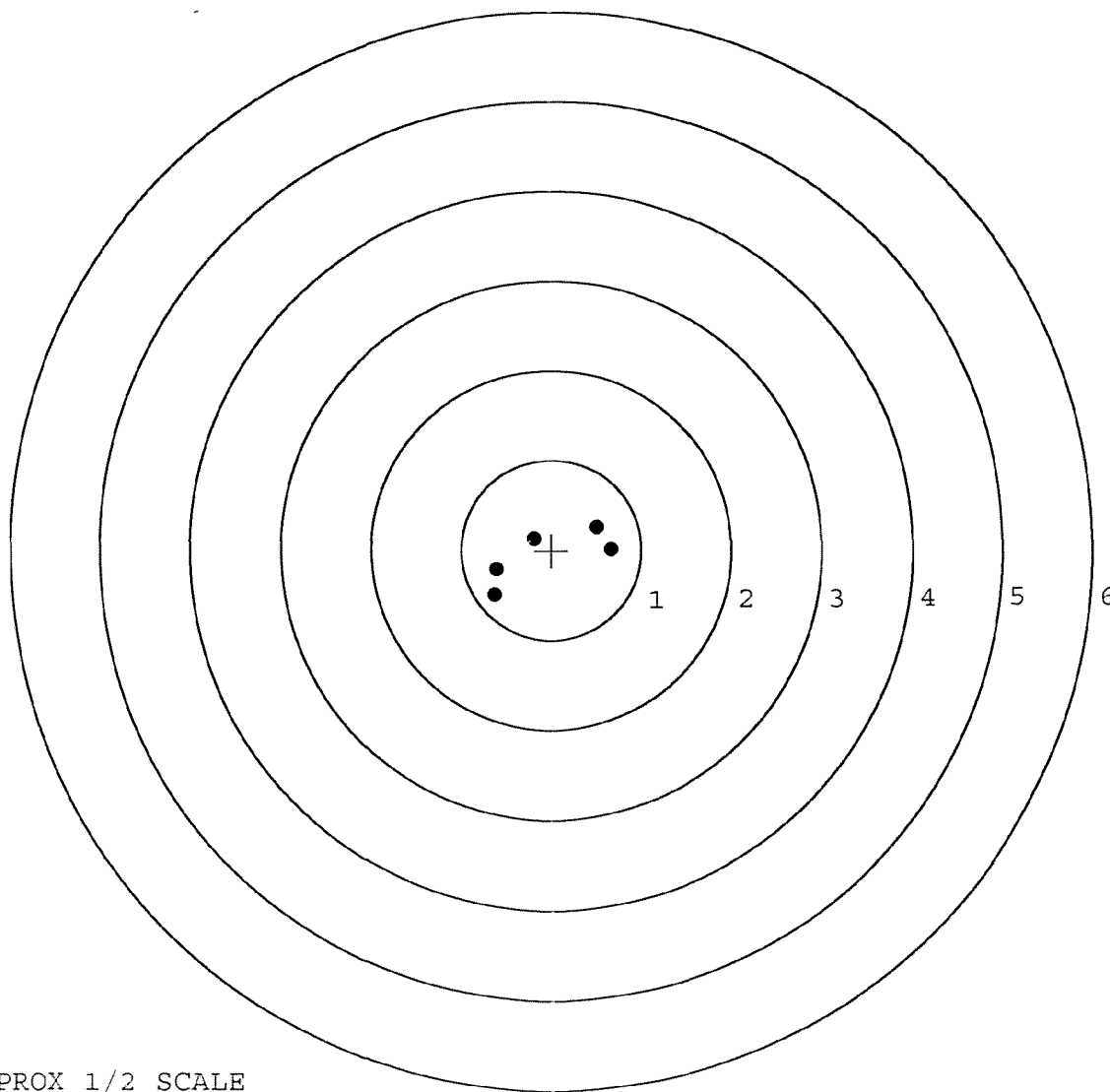
MAX RADIUS: 0.726

MEAN RADIUS: 0.581

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE