

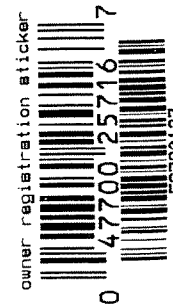
E6790137

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

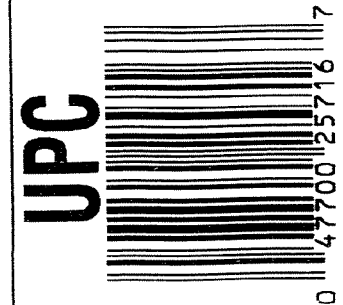


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790137



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & ts. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J E6790137	ORDER NO. 25716	22BW
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ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



E6790137

CONTRACT #

GUN SERIAL # F1629 0137

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/16/01	DR
600	PROOF		11/16/01	DR
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/16/01	DR
610	DIS-ASSEMBLE GUN		11/16/01	DR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 26 2001 OPERATOR <u>DR</u>		
615	ROLLMARK CALIBER		11/27	BS
617	DRILL AND TAP SIGHT HOLES		11/27	BWT
620	APPLY COATINGS (BARREL ACTION)		11/29	HP
	(BOLT)		11/29	HP
625	FINAL ASSEMBLY		12-3	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-3	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-3	DR
	D) OIL FIRING PIN ASSEMBLY		12-3	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/3/01	DR

OP #	OPERATION NAME	READINGS	DATE	INITIALS
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-14-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>3.5</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.0245</u> <u>.024</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12-7-01	<i>[Signature]</i>
	K) ASSEMBLE SWIVEL STUDS		12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	REP
	M) IRON SIGHT ALIGNMENT		12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/11/01	<i>[Signature]</i>
	A) MALFUNCTIONS	PASS FAIL	12/11/01	<i>[Signature]</i>
	B) PIERCED PRIMERS	PASS FAIL	12/11/01	<i>[Signature]</i>
645	INSPECT FOR LIVE AMMO		12/11/01	<i>[Signature]</i>
655	FINAL INSPECTION A) HEADSPACE		12/18/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.38</u> <u>2.14</u> <u>2.34</u> <u>2.30</u>	12/17/01	D.M.
	C) FUNCTION		12/19/01	REP
660	PACK		1-7-02	<i>[Signature]</i>

SERIAL NUMBER: E6790137. 0

TARGET NUMBER: 1

FILE DATE: 12/11/2001

FILE TIME: 11:48

POINT#	X	Y
1:	1.027	0.598
2:	-0.310	0.848
3:	-0.988	0.113
4:	-0.825	-1.201
5:	-0.063	0.051

X CENTROID: -0.232

Y CENTROID: 0.082

POA TO CENTROID: 0.246

HORZ SPREAD: 2.015

VERT SPREAD: 2.049

GROUP SPREAD: 2.582

MIN RADIUS: 0.172

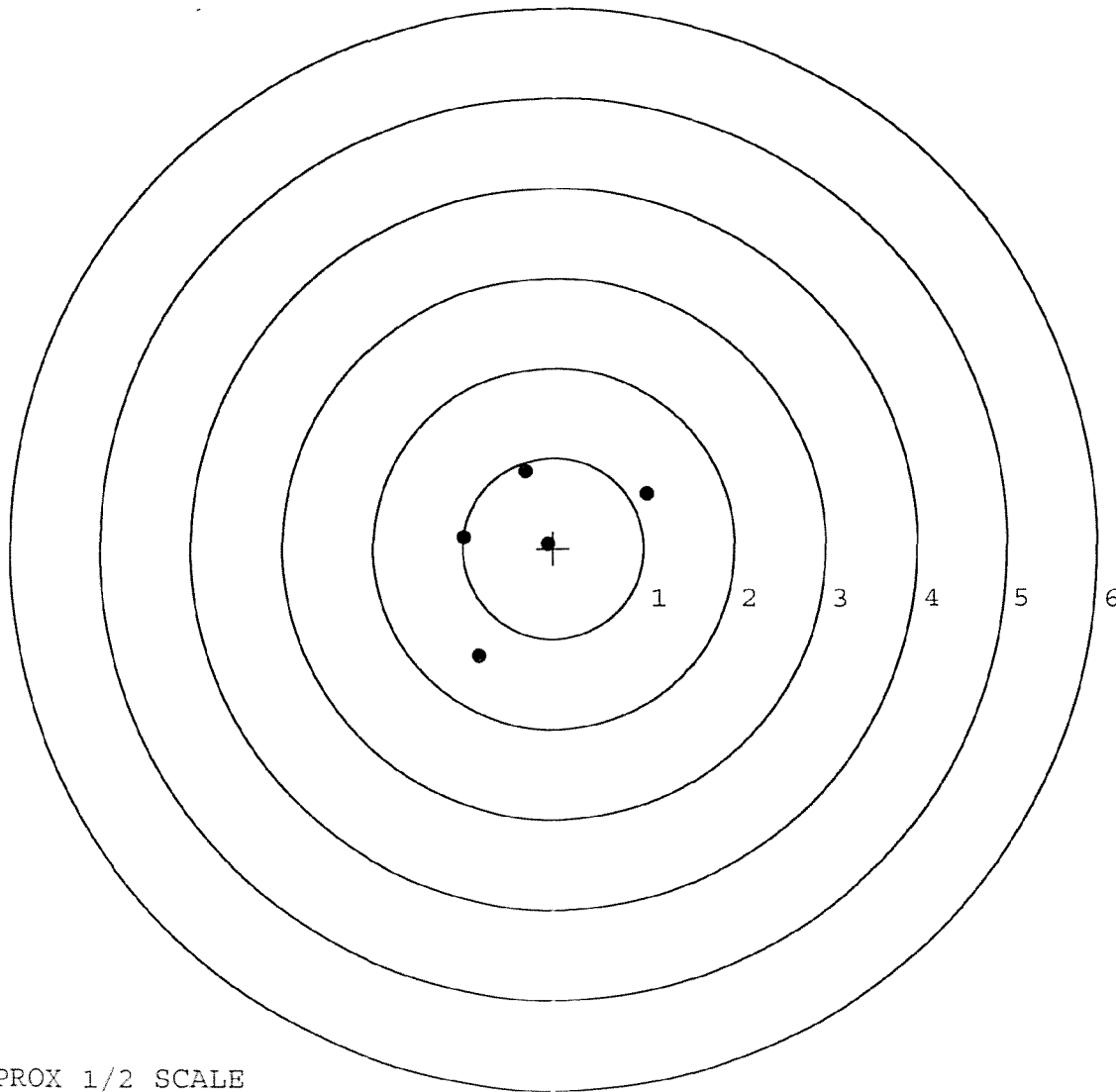
MAX RADIUS: 1.413

MEAN RADIUS: 0.894

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



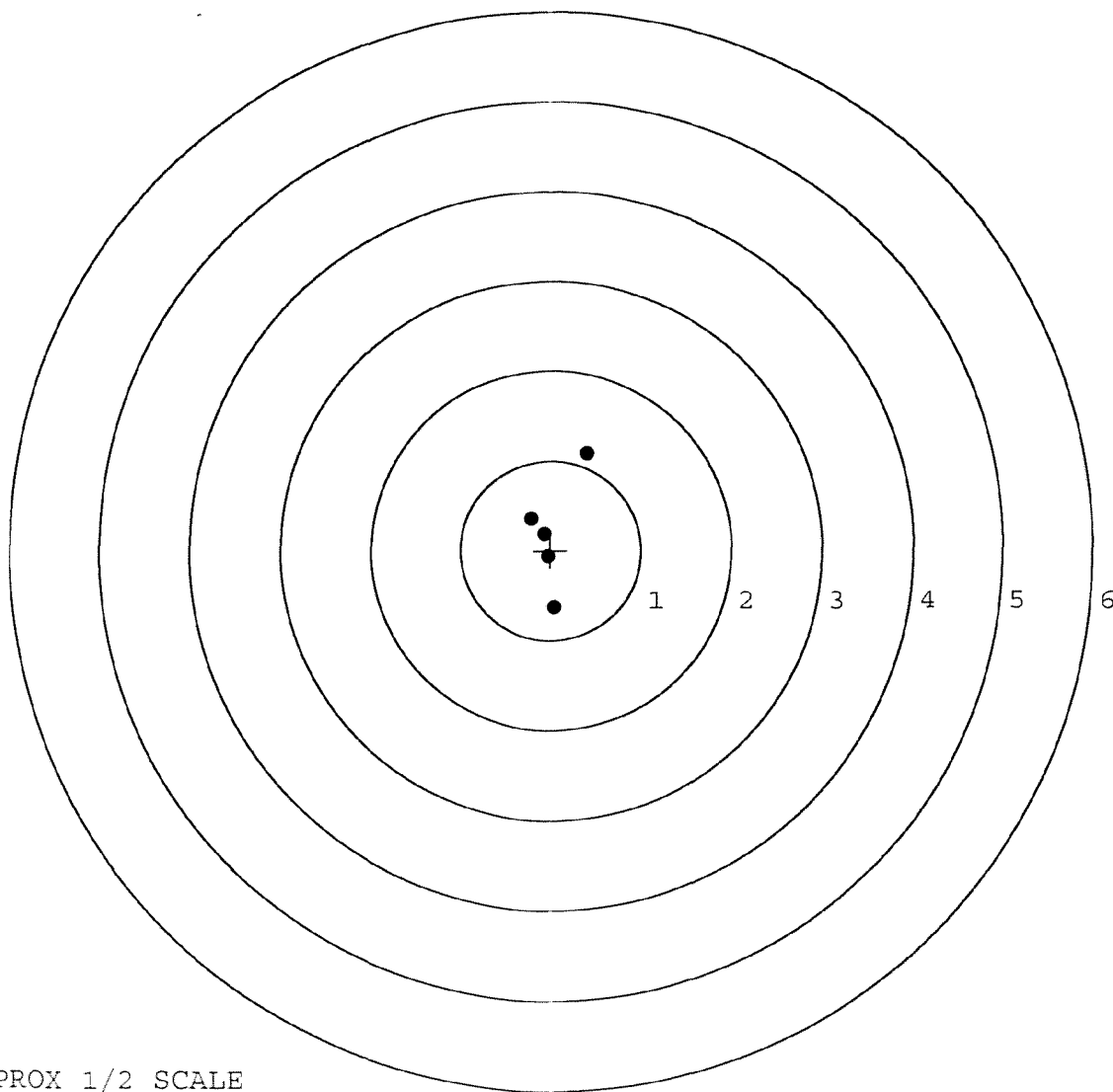
TARGET APPROX 1/2 SCALE

BARBER - M24 0114329

SERIAL NUMBER: E6790137. __0
 TARGET NUMBER: 2
 FILE DATE: 12/11/2001
 FILE TIME: 11:48

POINT#	X	Y
1:	0.405	1.074
2:	-0.222	0.359
3:	0.042	-0.635
4:	-0.032	-0.070
5:	-0.073	0.181

X CENTROID: 0.024
 Y CENTROID: 0.182
 POA TO CENTROID: 0.183
 HORZ SPREAD: 0.627
 VERT SPREAD: 1.709
 GROUP SPREAD: 1.747
 MIN RADIUS: 0.097
 MAX RADIUS: 0.970
 MEAN RADIUS: 0.489
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790137DATE 11/14/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.58		2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.59		2.80	
PULL #3	2.45	2.66		2.42	
PULL #4	2.71	2.22		2.83	
PULL #5	2.51	2.69		2.73	
TOTAL	12.60	12.74		13.45	
AVG.	2.52	2.55		2.69	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.32	3.29		
PULL #2	3.21	3.29		
PULL #3	3.29	3.28		
PULL #4	3.30	3.27		
PULL #5	3.26	3.17		
TOTAL	16.38	16.30		
AVG.	3.28	3.26		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	4.27		4.44
PULL #2	4.24	4.22		4.41
PULL #3	4.21	4.26		4.30
PULL #4	4.20	4.24		4.33
PULL #5	4.28	4.16		4.44
TOTAL	21.18	21.15		21.92
AVG.	4.24	4.23		4.38