

E 679 0150

BARBER

VERY IMPORTANT: Instruction Book enclosed to assure safe use of the firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **E6790150**
ORDER NO. **25716**

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

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5716 E6790150

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

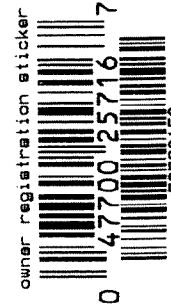


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



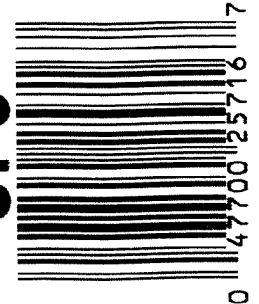
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790150

UPC



CONTRACT #

GUN SERIAL # E6790150

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/6/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 13 2001 OPERATOR: <u>DRS</u>		
615	ROLLMARK CALIBER		11/14-01	WM
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		11-30	TI
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-30	TI
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-30	TI
	D) OIL FIRING PIN ASSEMBLY		11-30	TI
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	11-30	TI

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.0</u>	12-14-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY		E	
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.0245</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12-11-01	FW
	K) ASSEMBLE SWIVEL STUDS		12/18/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/18/01	Rep
	M) IRON SIGHT ALIGNMENT		12/18/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/18/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12-11-01	Q
	A) MALFUNCTIONS	PASS FAIL	12-11-01	FL
	B) PIERCED PRIMERS	PASS FAIL	12-11-01	FL
645	INSPECT FOR LIVE AMMO		12-11-01	FL
655	FINAL INSPECTION A) HEADSPACE		12/18/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.57</u> <u>2.54</u> <u>2.59</u> <u>2.64</u>	12/17/01	2.7.
	C) FUNCTION		12/18/01	Rep
660	PACK		12/20/01	DT

BARBER - M24 0114473

SERIAL NUMBER: E6790150. __0

TARGET NUMBER: 1

FILE DATE: 12/11/2001

FILE TIME: 12:07

POINT#	X	Y
1:	0.866	0.045
2:	0.310	-0.176
3:	-0.338	0.353
4:	-0.302	-0.036
5:	-1.093	-0.622

X CENTROID: -0.111

Y CENTROID: -0.087

POA TO CENTROID: 0.141

HORZ SPREAD: 1.959

VERT SPREAD: 0.975

GROUP SPREAD: 2.069

MIN RADIUS: 0.197

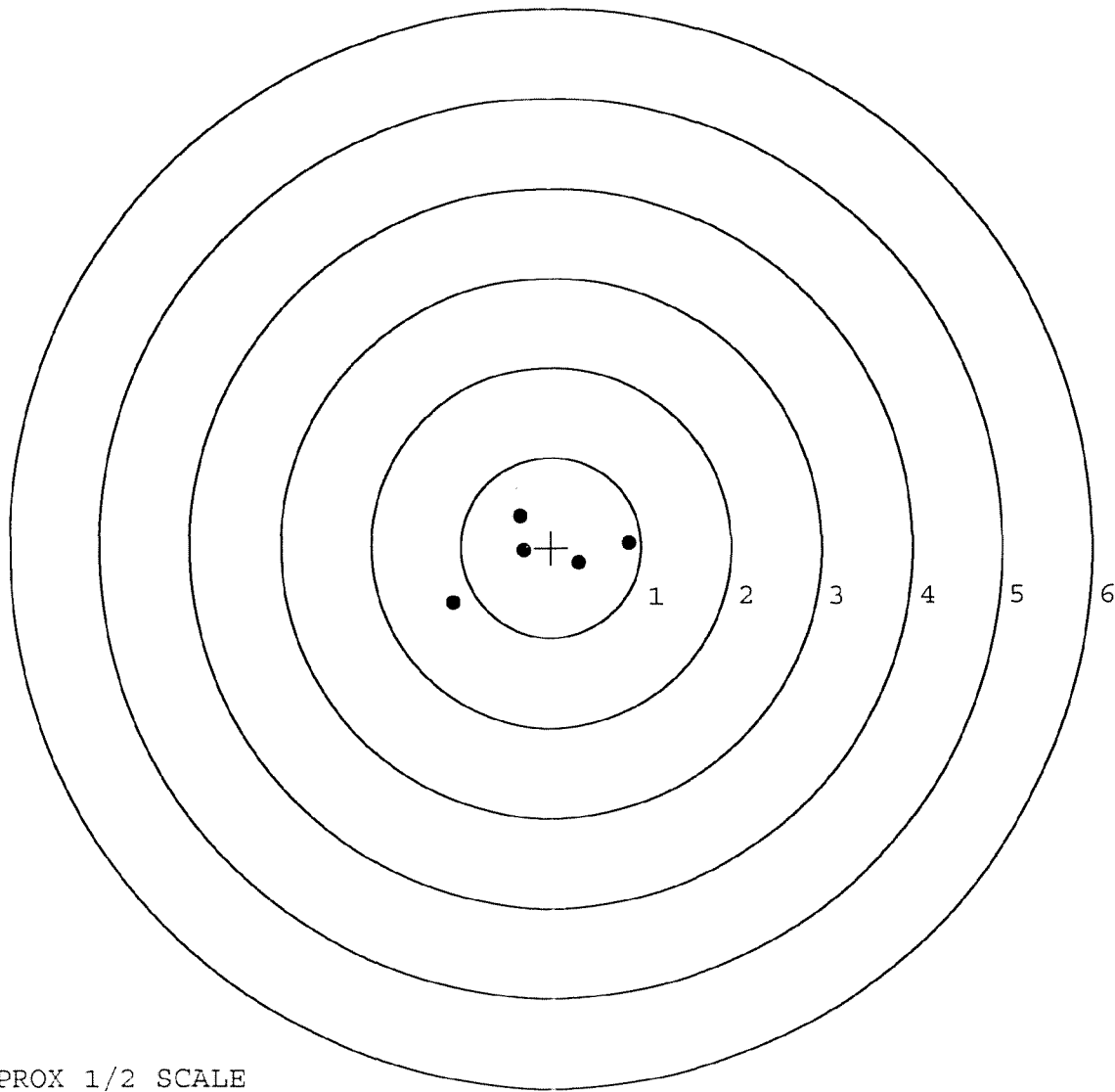
MAX RADIUS: 1.118

MEAN RADIUS: 0.645

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



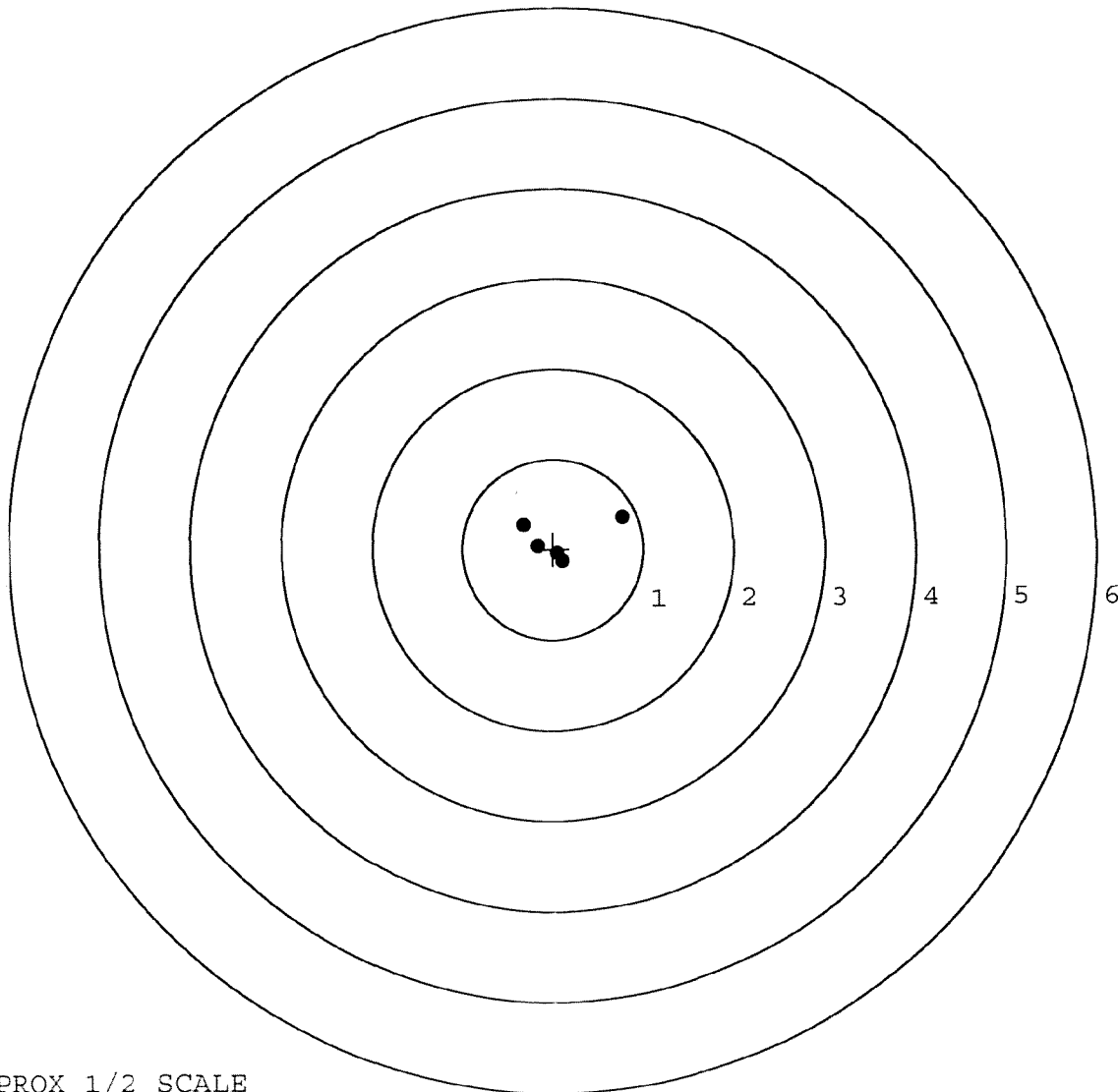
TARGET APPROX 1/2 SCALE

BARBER - M24 0114474

SERIAL NUMBER: E6790150. __0
TARGET NUMBER: 2
FILE DATE: 12/11/2001
FILE TIME: 12:07

POINT#	X	Y
1:	0.774	0.353
2:	-0.320	0.269
3:	0.108	-0.140
4:	-0.168	0.038
5:	0.052	-0.053

X CENTROID: 0.089
Y CENTROID: 0.093
POA TO CENTROID: 0.129
HORZ SPREAD: 1.094
VERT SPREAD: 0.493
GROUP SPREAD: 1.097
MIN RADIUS: 0.151
MAX RADIUS: 0.732
MEAN RADIUS: 0.365
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EL790150DATE 11/5/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.23	2.38		2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.37		2.44	
PULL #3	2.31	2.65		2.46	
PULL #4	2.34	2.44		2.41	
PULL #5	2.29	2.57		2.51	
TOTAL	11.51	12.41		12.31	
AVG.	2.30	2.48		2.46	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.08		
PULL #2	3.08	3.19		
PULL #3	3.11	2.96		
PULL #4	3.28	3.08		
PULL #5	3.16	3.17		
TOTAL	15.92	15.48		
AVG.	3.18	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	3.80		4.17
PULL #2	4.12	4.01		4.14
PULL #3	4.19	3.98		4.11
PULL #4	4.05	4.01		4.06
PULL #5	4.03	4.04		4.18
TOTAL	20.57	19.84		20.66
AVG.	4.11	3.97		4.13