

E 6790151

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E6790151

ORDER NO.
25716

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

30BW

 5716 E6790151

ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



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SERIAL NO.



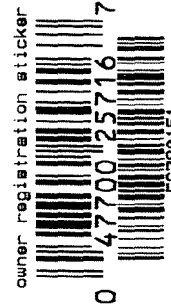
E6790151

MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

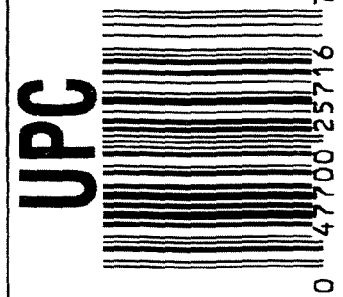


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790151



CONTRACT #

GUN SERIAL # E6790151

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	Wm
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30	TH
	(BOLT)		11-30	
625	FINAL ASSEMBLY		1-2	Doug
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-2	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-2	Doug
	D) OIL FIRING PIN ASSEMBLY		1-2	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-24-02	DA

OP #	OPERATION NAME	BARBER - M24 0114480	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.00</u>	<u>5.25</u>	<u>4.50</u>	<u>1/23/02</u>	<u>D.M.</u>
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.00</u>	<u>3.50</u>	<u>4.00</u>	<u>1/23/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.022</u>	<u>1/23/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK					<u>1/7/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS					<u>1/23/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					<u>1/7/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT					<u>1/7/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					<u>1/7/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET		PASS	FAIL		<u>1-16-02</u>	<u>A</u>
	A) MALFUNCTIONS		PASS	<u>CH</u> FAIL		<u>1-16-02</u>	<u>A</u>
	B) PIERCED PRIMERS		PASS	FAIL		<u>1-16-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO					<u>1-16-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE					<u>1/23/02</u>	<u>RW</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u>	<u>2.74</u>	<u>2.88</u>	<u>1/23/02</u>	<u>D.M.</u>
	C) FUNCTION					<u>1/23/02</u>	<u>RW</u>
660	PACK					<u>1-24-02</u>	<u>DTA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6796151DATE 1/2/02TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.27		2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.24		2.73	
PULL #3	2.38	2.68		2.66	
PULL #4	2.30	2.68		2.73	
PULL #5	2.29	2.62		2.57	
TOTAL	12.07	12.49		13.09	
AVG.	2.41	2.50		2.62	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.02		
PULL #2	3.12	3.14		
PULL #3	3.09	3.15		
PULL #4	3.14	2.91		
PULL #5	3.18	2.94		
TOTAL	15.66	15.16		
AVG.	3.13	3.03		

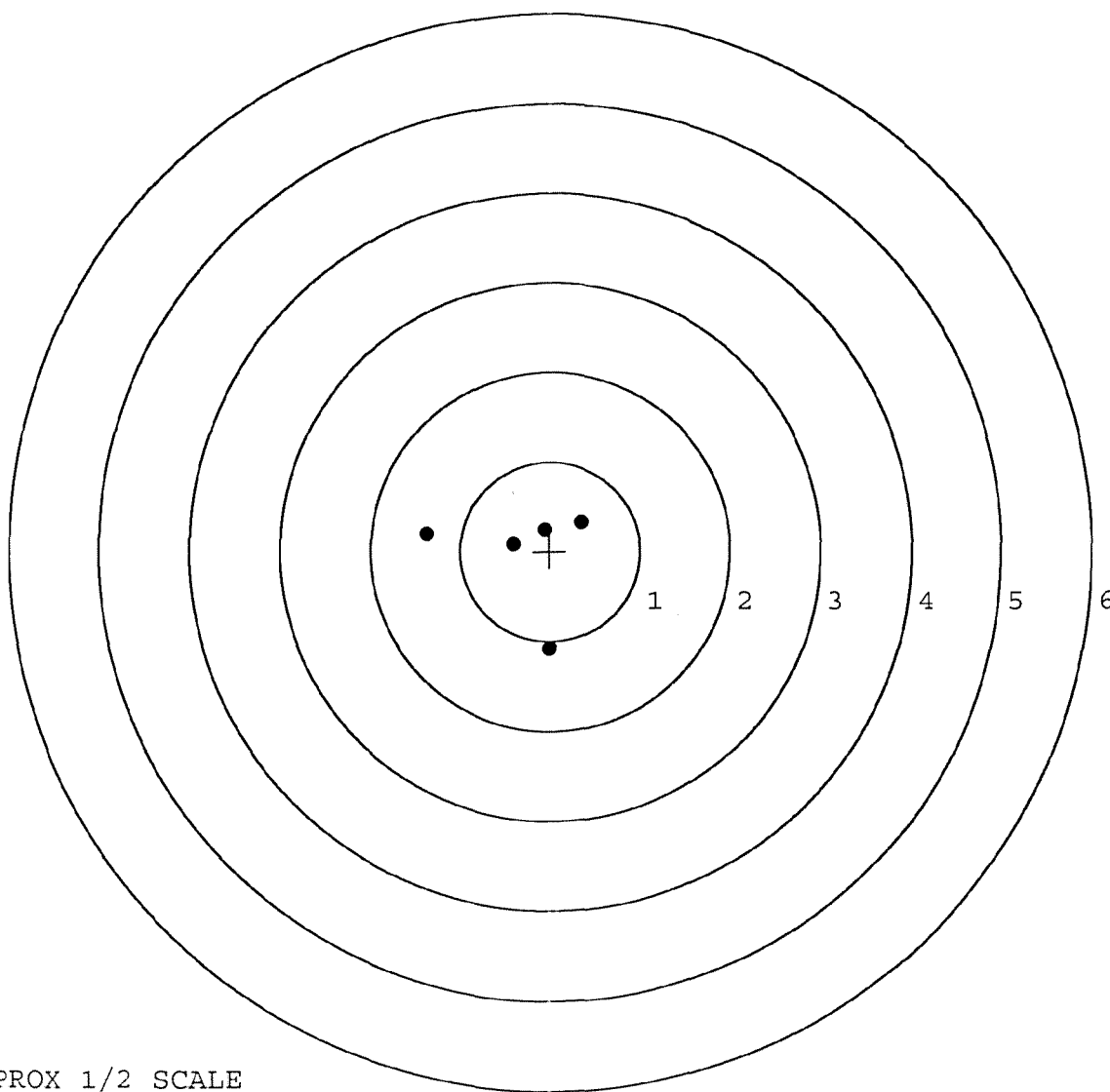
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.23		4.28
PULL #2	4.19	4.33		4.22
PULL #3	4.11	4.28		4.30
PULL #4	4.15	4.31		4.23
PULL #5	4.16	4.21		4.29
TOTAL	20.75	21.36		21.32
AVG.	4.15	4.27		4.26

BARBER - M24 0114482

SERIAL NUMBER: ~~E~~6790151. __0
 TARGET NUMBER: 1
 FILE DATE: 01/16/2002
 FILE TIME: 02:35

POINT#	X	Y
1:	0.351	0.323
2:	-0.051	0.239
3:	-0.400	0.081
4:	-1.375	0.190
5:	-0.006	-1.090

X CENTROID: -0.296
 Y CENTROID: -0.051
 POA TO CENTROID: 0.301
 HORZ SPREAD: 1.726
 VERT SPREAD: 1.413
 GROUP SPREAD: 1.874
 MIN RADIUS: 0.168
 MAX RADIUS: 1.105
 MEAN RADIUS: 0.696
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



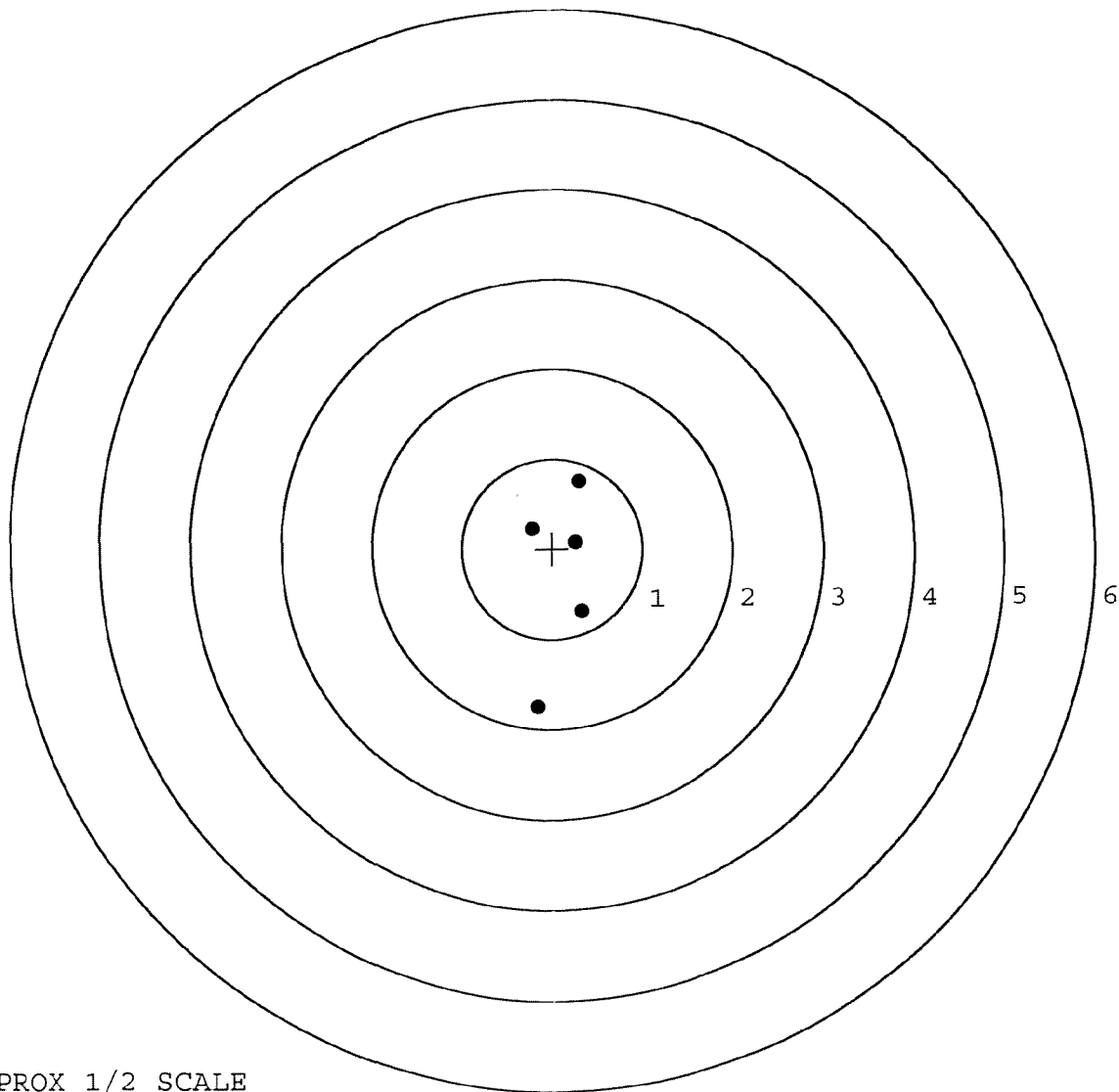
TARGET APPROX 1/2 SCALE

BARBER - M24 0114483

SERIAL NUMBER: E6790151. __0
TARGET NUMBER: 2
FILE DATE: 01/16/2002
FILE TIME: 02:32

POINT#	X	Y
1:	0.310	0.748
2:	-0.217	0.222
3:	0.268	0.072
4:	0.333	-0.696
5:	-0.164	-1.754

X CENTROID: 0.106
Y CENTROID: -0.282
POA TO CENTROID: 0.301
HORZ SPREAD: 0.550
VERT SPREAD: 2.502
GROUP SPREAD: 2.547
MIN RADIUS: 0.389
MAX RADIUS: 1.497
MEAN RADIUS: 0.801
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE