

E6790152

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO. J
E6790152

ORDER NO.
25716

46

Made in Tilton, NY Reg. U.S. Pat. & tes. Off. Marca Registrada Marque Deposee.

17BW

 5716 E6790152

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

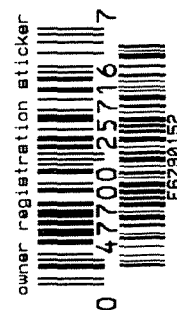


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

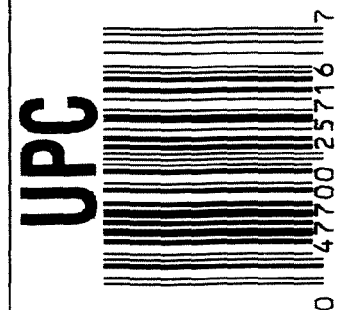


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790152



CONTRACT #

GUN SERIAL # E6790152

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	TRP
600	PROOF		11/5/01	TRP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/5/01	TRP
610	DIS-ASSEMBLE GUN	NOV 9 2001	11/5/01	TRP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>NRD</u>		
615	ROLLMARK CALIBER		11/9	TRP
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TRP
	(BOLT)		11-27	TRP
625	FINAL ASSEMBLY		12/13/01	TRP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	TRP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	TRP
	D) OIL FIRING PIN ASSEMBLY		12/13/01	TRP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		1/17/02	
	2.50 LBS +/- .5 LBS			

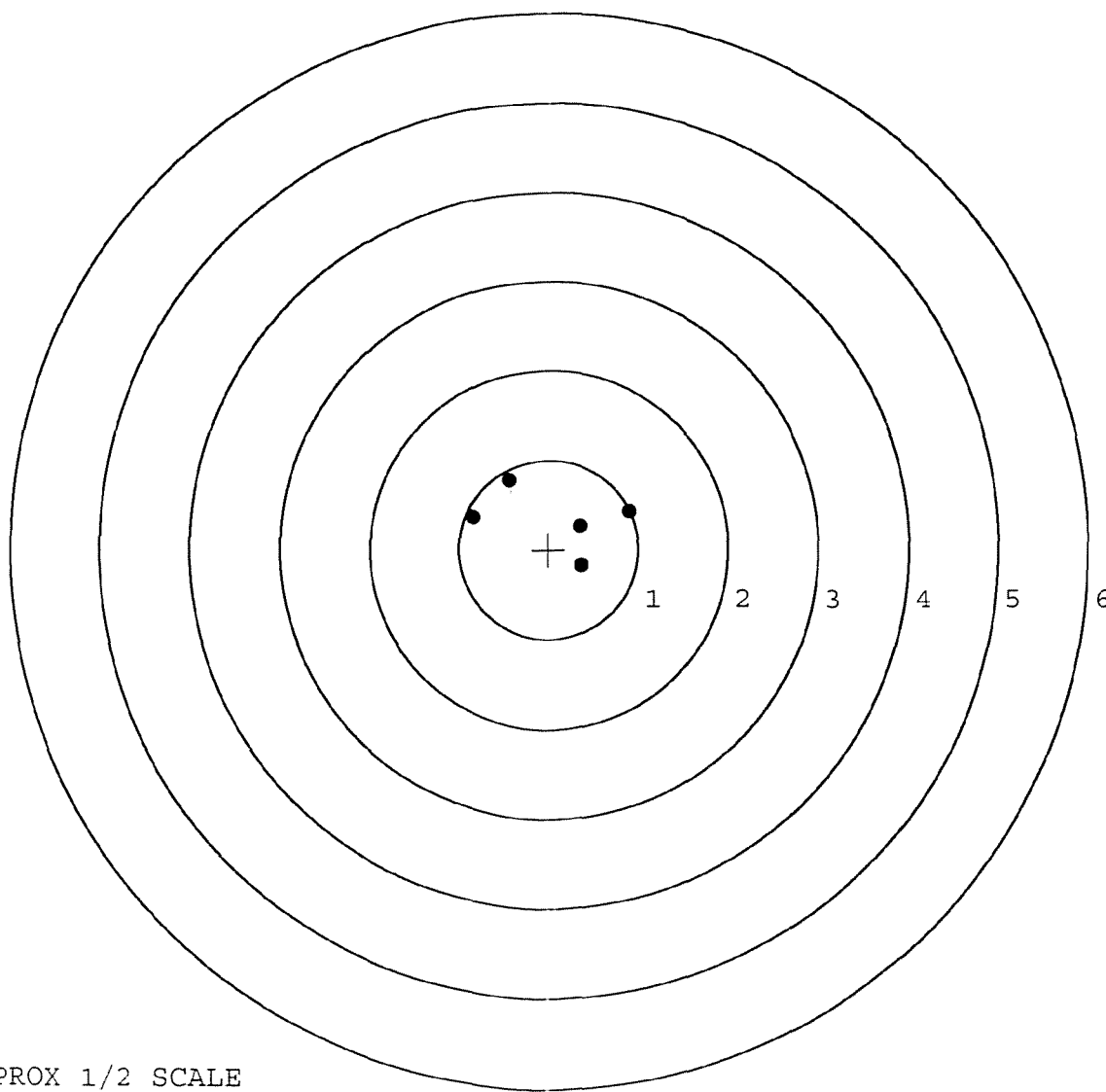
OP # OPERATION NAME			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.50	4.25	4.75	1/8/02	D.M.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	2.75	2.75	3.00	1/8/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.022	.022	.023	1/8/02	D.M.
	J) ASSEMBLE STOCK					12/17	BWJ
	K) ASSEMBLE SWIVEL STUDS					1/10/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1/10/02	RW
	M) IRON SIGHT ALIGNMENT					1/10/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1/10/02	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		12-2001	A
	A) MALFUNCTIONS		PASS	FAIL		12-2001	A
	B) PIERCED PRIMERS		PASS	FAIL		12-2001	A
645	INSPECT FOR LIVE AMMO					12-2001	A
655	FINAL INSPECTION A) HEADSPACE					1/10/02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.79	2.57	2.74 2.79 2.80	1/8/02	D.M.
	C) FUNCTION					1/10/02	RW
660	PACK					1/17/02	DK

BARBER - M24 0114489

SERIAL NUMBER: ~~E~~6790152. __0
 TARGET NUMBER: 1
 FILE DATE: 01/03/2002
 FILE TIME: 22:51

POINT#	X	Y
1:	0.896	0.425
2:	0.351	0.256
3:	0.372	-0.174
4:	-0.446	0.779
5:	-0.849	0.359

X CENTROID: 0.065
 Y CENTROID: 0.329
 POA TO CENTROID: 0.335
 HORZ SPREAD: 1.745
 VERT SPREAD: 0.953
 GROUP SPREAD: 1.746
 MIN RADIUS: 0.295
 MAX RADIUS: 0.914
 MEAN RADIUS: 0.663
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



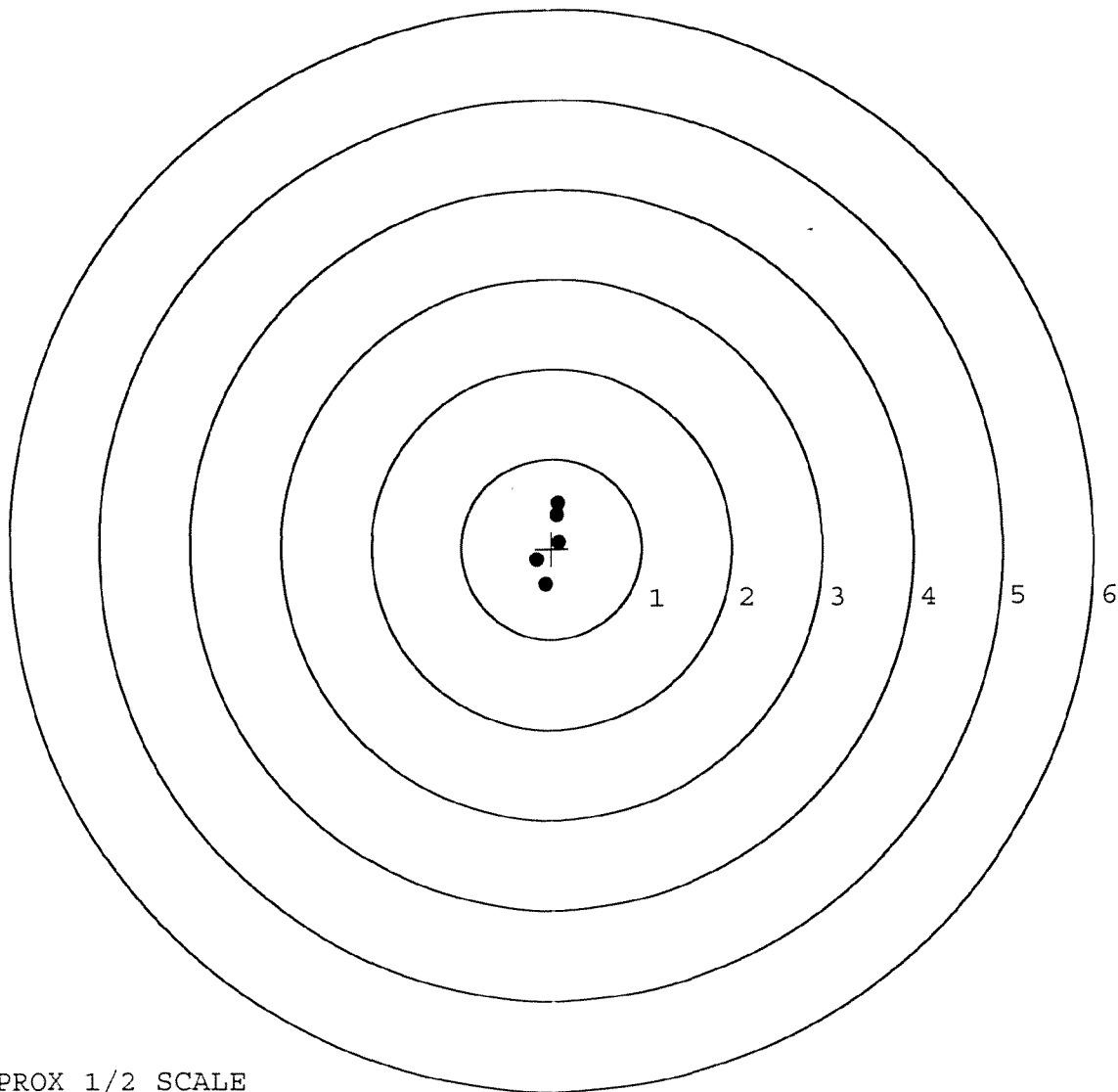
TARGET APPROX 1/2 SCALE

BARBER - M24 0114490

SERIAL NUMBER: 6790152. __0
TARGET NUMBER: 2
FILE DATE: 01/03/2002
FILE TIME: 22:51

POINT#	X	Y
1:	-0.071	-0.398
2:	-0.168	-0.126
3:	0.084	0.508
4:	0.068	0.375
5:	0.081	0.073
6:	0.081	0.073

X CENTROID: 0.012
Y CENTROID: 0.084
POA TO CENTROID: 0.085
HORZ SPREAD: 0.252
VERT SPREAD: 0.906
GROUP SPREAD: 0.919
MIN RADIUS: 0.069
MAX RADIUS: 0.489
MEAN RADIUS: 0.272
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 6



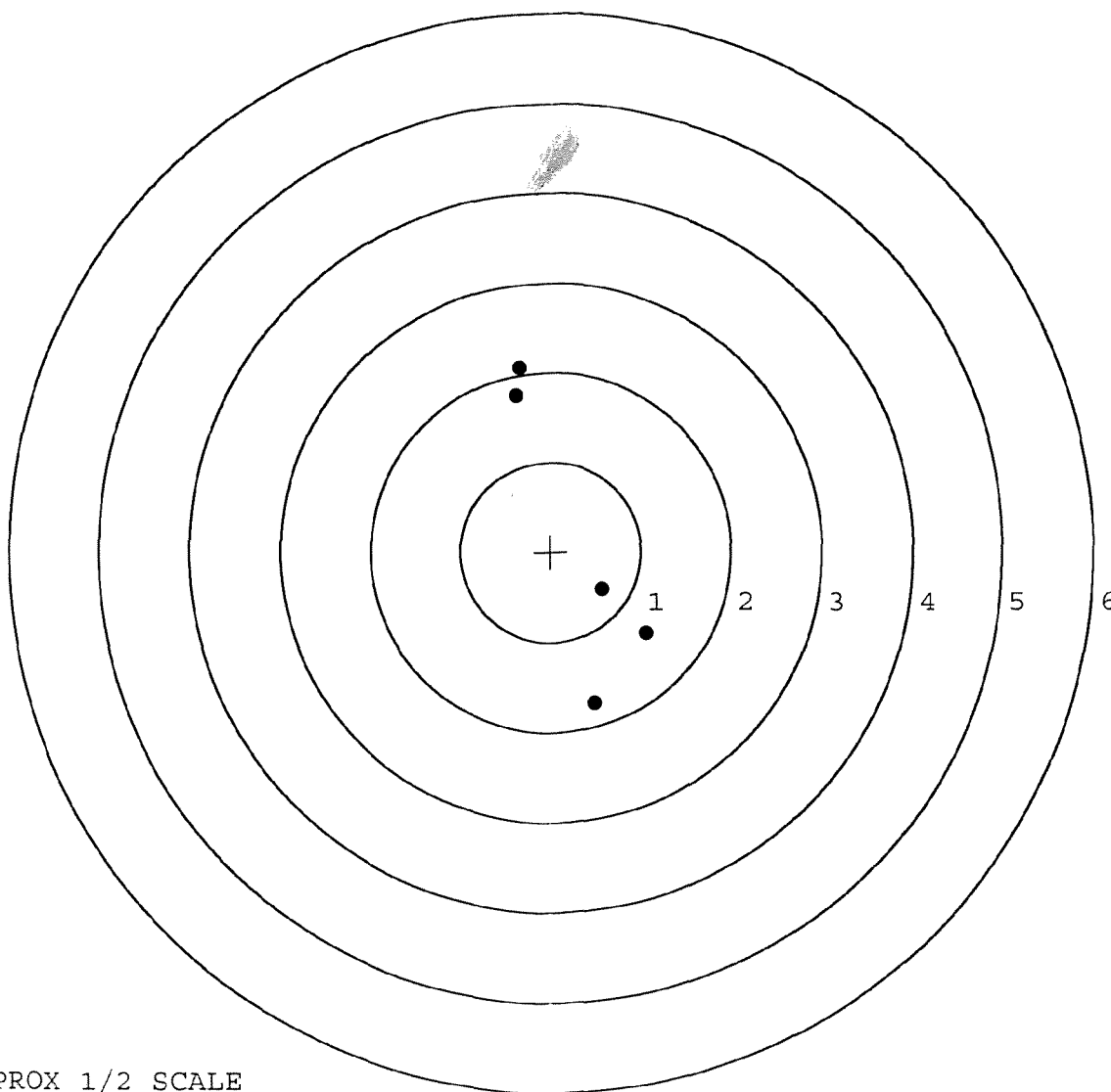
TARGET APPROX 1/2 SCALE

BARBER - M24 0114491

SERIAL NUMBER: E6790152. __0
 TARGET NUMBER: 1
 FILE DATE: 12/20/2001
 FILE TIME: 03:47

POINT#	X	Y
1:	-0.393	1.743
2:	-0.352	2.049
3:	0.569	-0.424
4:	1.054	-0.900
5:	0.492	-1.686

X CENTROID: 0.274
 Y CENTROID: 0.156
 POA TO CENTROID: 0.315
 HORZ SPREAD: 1.447
 VERT SPREAD: 3.735
 GROUP SPREAD: 3.829
 MIN RADIUS: 0.651
 MAX RADIUS: 1.993
 MEAN RADIUS: 1.507
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 1
 # in 3 IN DIAMETER: 2



TARGET APPROX 1/2 SCALE

BARBER - M24 0114492

SERIAL NUMBER: E6790152. __0

TARGET NUMBER: 2

FILE DATE: 12/20/2001

FILE TIME: 03:47

POINT#	X	Y
1:	0.393	-4.105
2:	-0.112	0.203
3:	0.517	1.766
4:	0.105	2.427
5:	-0.428	3.905

X CENTROID: 0.095

Y CENTROID: 0.839

POA TO CENTROID: 0.845

HORZ SPREAD: 0.945

VERT SPREAD: 8.010

GROUP SPREAD: 8.052

MIN RADIUS: 0.669

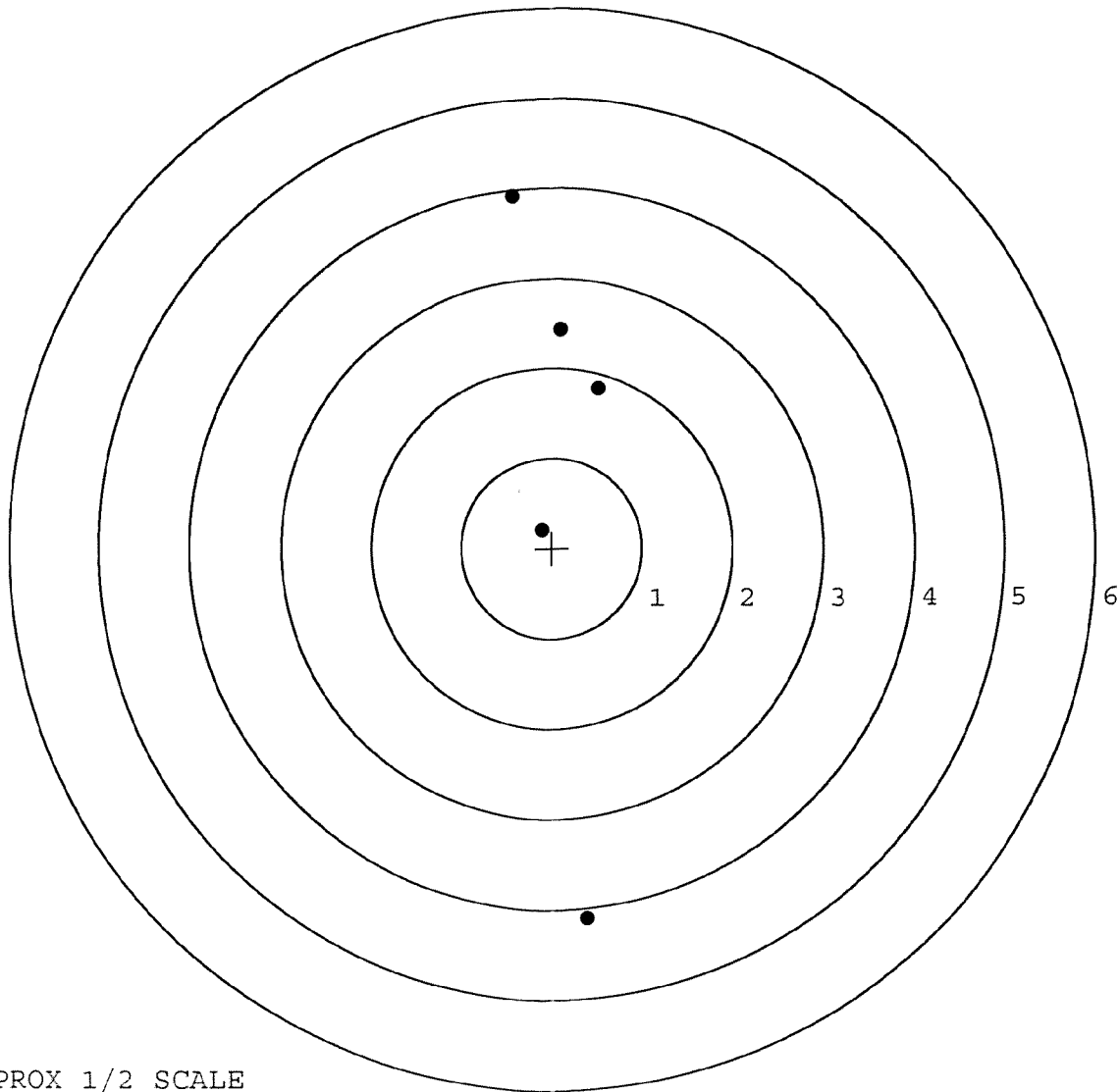
MAX RADIUS: 4.953

MEAN RADIUS: 2.268

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 2



TARGET APPROX 1/2 SCALE

BARBER - M24 0114493

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO.

 DATE 10/25/01

 TESTER A.N

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.57	2.58	2.31	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.33	2.51	
PULL #3	2.56	2.15	2.35	
PULL #4	2.50	2.38	2.23	
PULL #5	2.32	2.21	2.22	
TOTAL	12.51	11.65	11.62	
AVG.	2.50	2.33	2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.03	2.90	
PULL #2	2.97	2.90	
PULL #3	2.73	2.85	
PULL #4	2.90	2.64	
PULL #5	2.78	2.83	
TOTAL	14.41	14.12	
AVG.	2.88	2.82	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	3.90		4.06
PULL #2	4.12	4.02		4.03
PULL #3	4.00	3.95		4.17
PULL #4	4.06	3.97		4.05
PULL #5	3.79	3.90		4.10
TOTAL	20.1	19.74		20.41
AVG.	4.02	3.94		4.08