

E 6790155

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J E6790155	
46		ORDER NO. 25716	
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		31XV	
 5716 E6790155			

40 FORM 144

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MODEL 700™ M24
UPC



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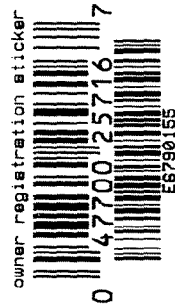
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

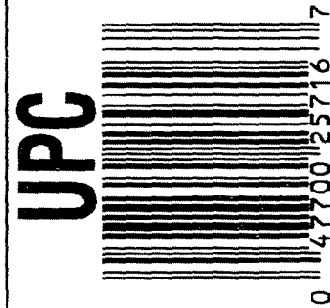


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790155



GUN SERIAL # E6790155

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	BR
600	PROOF		11/15/01	BR
607	CHECK HEADSPACE	MAGNA - FLUX	11/15/01	BR
610	DIS-ASSEMBLE GUN	INSPECTED	11/15/01	BR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 29 2001 OPERATOR <u>BR</u>		
615	ROLLMARK CALIBER		11/30	BR
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TR
	(BOLT)		12-5	TR
625	FINAL ASSEMBLY		12/11/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/14/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/14/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/14/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/14/01	BR

OP #	OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.75</u>	<u>5.75</u>	<u>5.5</u>	12/16/01	D.M.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>2.75</u>	12/16/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.022</u>	12/16/01	D.M.
	J) ASSEMBLE STOCK					12-14-01	DA
	K) ASSEMBLE SWIVEL STUDS					12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/16/01	REP
	M) IRON SIGHT ALIGNMENT					12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/16/01	REP
640	GALLERY TEST AND TARGET		PASS	FAIL		12-14-01	A
	A) MALFUNCTIONS		PASS	FAIL		12-14-01	A
	B) PIERCED PRIMERS		PASS	FAIL		12-14-01	A
645	INSPECT FOR LIVE AMMO					12-14-01	A
655	FINAL INSPECTION A) HEADSPACE					12/16/01	REP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u>	<u>2.81</u>	<u>2.71</u> <u>2.77</u> <u>2.67</u>	12/16/01	D.M.
	C) FUNCTION					12/16/01	REP
660	PACK					12/14/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790155DATE 11/14/01TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.75	2.45		2.31	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.72		2.55	
PULL #3	2.71	2.64		2.72	
PULL #4	2.78	2.54		2.74	
PULL #5	2.64	2.76		2.42	
TOTAL	1341	1311		1274	
AVG.	2.68	2.62		2.54	

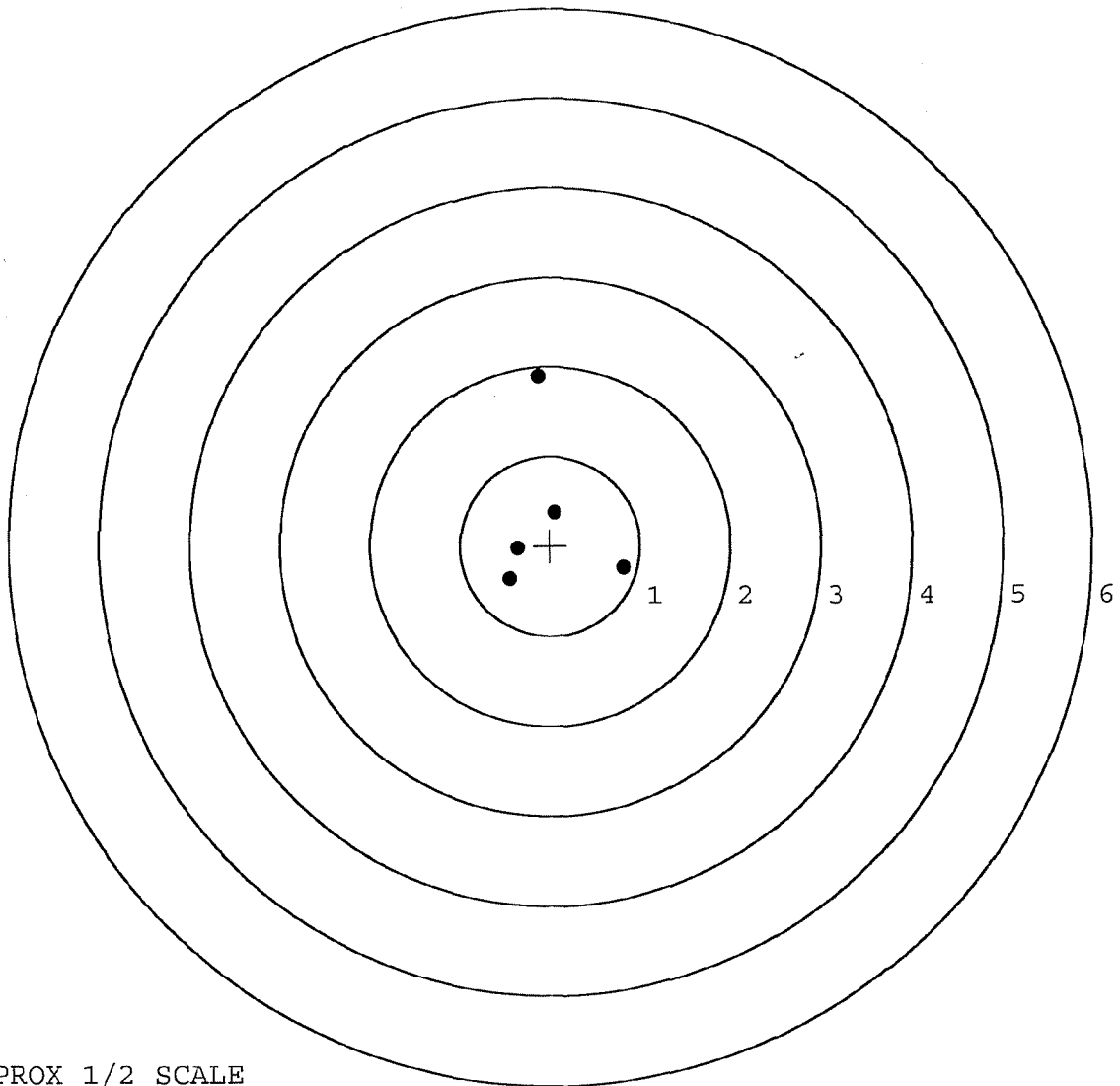
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.33		
PULL #2	3.34	3.39		
PULL #3	3.33	3.35		
PULL #4	3.30	3.49		
PULL #5	3.33	3.35		
TOTAL	1655	1691		
AVG.	3.31	3.38		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.36	4.30		4.14
PULL #2	4.40	4.26		4.13
PULL #3	4.34	4.37		4.09
PULL #4	4.41	4.39		4.13
PULL #5	4.26	4.14		4.08
TOTAL	2177	2146		2057
AVG.	4.35	4.29		4.11

SERIAL NUMBER: E6790155. __0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 04:24

POINT#	X	Y
1:	-0.448	-0.370
2:	-0.360	-0.030
3:	0.047	0.376
4:	0.816	-0.242
5:	-0.128	1.891

X CENTROID: -0.015
Y CENTROID: 0.325
POA TO CENTROID: 0.325
HORZ SPREAD: 1.264
VERT SPREAD: 2.261
GROUP SPREAD: 2.333
MIN RADIUS: 0.080
MAX RADIUS: 1.570
MEAN RADIUS: 0.794
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790155. __0

TARGET NUMBER: 2

FILE DATE: 12/14/2001

FILE TIME: 04:24

POINT#	X	Y
1:	-0.646	-0.431
2:	0.640	-0.471
3:	0.308	-0.482
4:	0.478	-0.310
5:	-0.589	1.218

X CENTROID: 0.038

Y CENTROID: -0.095

POA TO CENTROID: 0.103

HORZ SPREAD: 1.286

VERT SPREAD: 1.700

GROUP SPREAD: 2.089

MIN RADIUS: 0.472

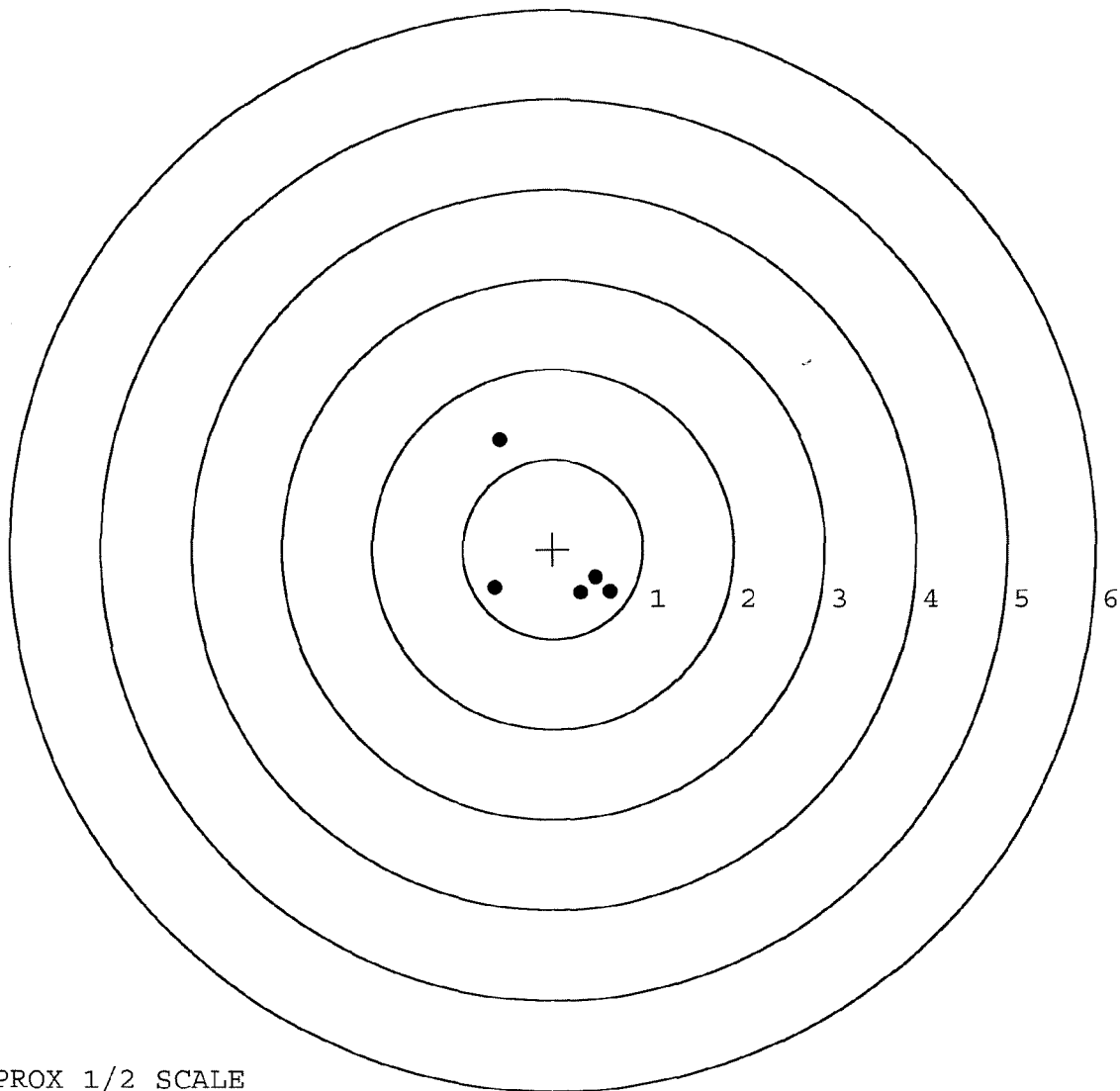
MAX RADIUS: 1.455

MEAN RADIUS: 0.778

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE