

E 6750157

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J E6790157	
46		ORDER NO. 25716	
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		31XV	
 5716 E6790157			

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

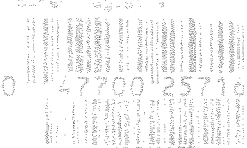
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SERIAL NO.



E6790157



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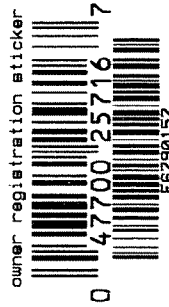


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

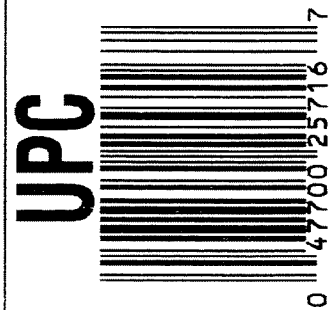


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790157



CONTRACT #

GUN SERIAL # E6290157

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	KH
600	PROOF		11/15/01	KH
607	CHECK HEADSPACE		11/15/01	KH
610	DIS-ASSEMBLE GUN		11/15/01	KH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	KH
615	ROLLMARK CALIBER		11/30	AB
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12/11/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/11/01	WA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.25</u> <u>3.75</u> <u>3.75</u>	12/15/01	J.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.0</u> <u>2.0</u>	12/15/01	J.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.026</u> <u>.025</u>	12/15/01	J.M.
	J) ASSEMBLE STOCK		12-13-01	BJR
	K) ASSEMBLE SWIVEL STUDS		12/15/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/15/01	REP
	M) IRON SIGHT ALIGNMENT		12/15/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/15/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/13-01	A
	A) MALFUNCTIONS	PASS FAIL	12-13-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-13-01	A
645	INSPECT FOR LIVE AMMO		12/13-01	A
655	FINAL INSPECTION A) HEADSPACE		12/15/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.49</u> <u>2.38</u> <u>2.74</u> <u>2.59</u>	12/15/01	J.M.
	C) FUNCTION		12/15/01	REP
660	PACK		12/16/01	OA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790157DATE 10/30/01TESTER A.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.75	2.34	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.38	2.42	
PULL #3	2.72	2.45	2.53	
PULL #4	2.70	2.40	2.45	
PULL #5	2.74	2.45	2.39	
TOTAL	13.55	12.02	12.23	
AVG.	2.71	2.40	2.45	

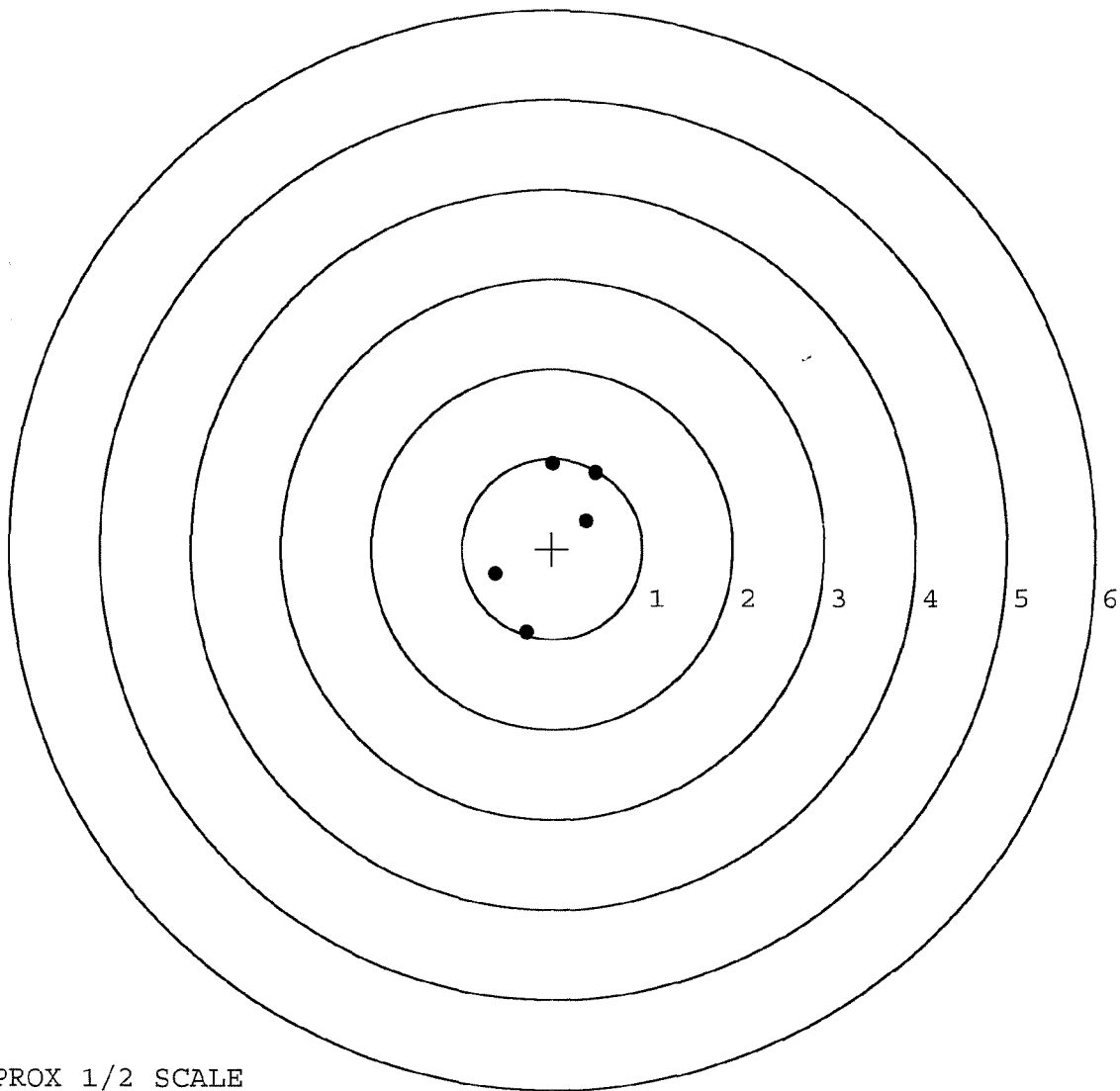
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.21	2.79	
PULL #2	3.28	3.01	
PULL #3	3.24	2.81	
PULL #4	3.19	3.07	
PULL #5	3.10	2.97	
TOTAL	16.02	14.65	
AVG.	3.20	2.93	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.27		4.45
PULL #2	4.25	4.39		4.19
PULL #3	4.45	4.24		3.90
PULL #4	4.28	3.99		4.21
PULL #5	4.33	4.36		4.13
TOTAL	21.56	21.25		20.88
AVG.	4.31	4.25		4.18

SERIAL NUMBER: E6790157. __0
 TARGET NUMBER: 1
 FILE DATE: 12/13/2001
 FILE TIME: 04:00

POINT#	X	Y
1:	0.013	0.945
2:	0.480	0.848
3:	0.379	0.315
4:	-0.628	-0.278
5:	-0.293	-0.931

X CENTROID: -0.010
 Y CENTROID: 0.180
 POA TO CENTROID: 0.180
 HORZ SPREAD: 1.108
 VERT SPREAD: 1.876
 GROUP SPREAD: 1.940
 MIN RADIUS: 0.412
 MAX RADIUS: 1.146
 MEAN RADIUS: 0.784
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

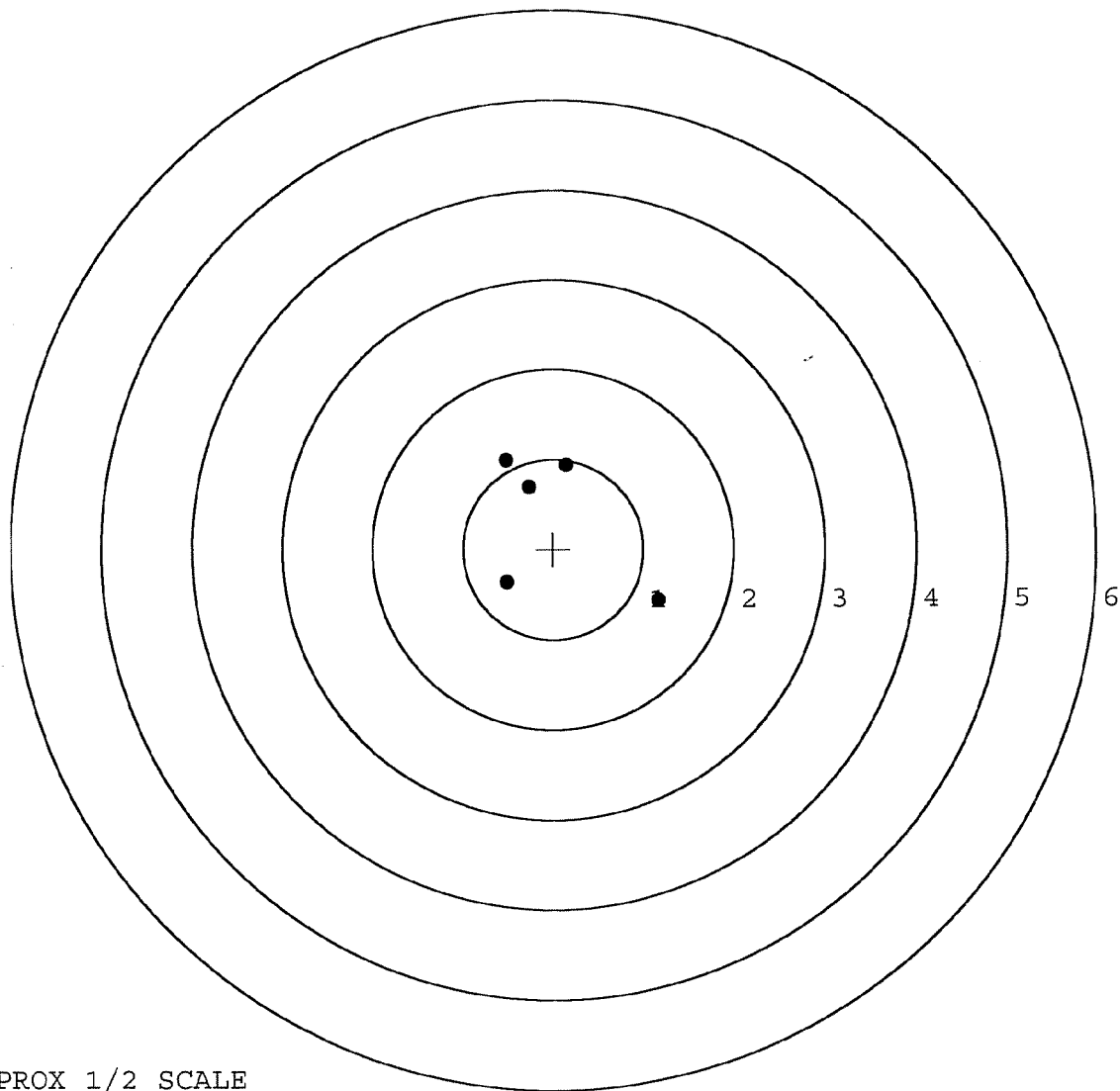


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790157. 0
 TARGET NUMBER: 2
 FILE DATE: 12/13/2001
 FILE TIME: 04:00

POINT#	X	Y
1:	-0.514	-0.371
2:	1.169	-0.569
3:	-0.270	0.692
4:	0.148	0.935
5:	-0.525	0.993

X CENTROID: 0.002
 Y CENTROID: 0.336
 POA TO CENTROID: 0.336
 HORZ SPREAD: 1.694
 VERT SPREAD: 1.562
 GROUP SPREAD: 2.304
 MIN RADIUS: 0.448
 MAX RADIUS: 1.477
 MEAN RADIUS: 0.852
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE