

E 679 0158

Remington.		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J E6790158	
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25716	
 5716 E6790158		22BW	

ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



SERIAL NO.



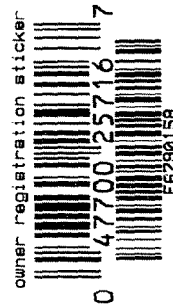
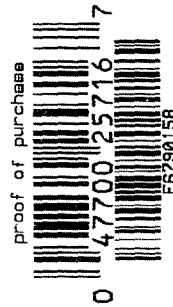
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

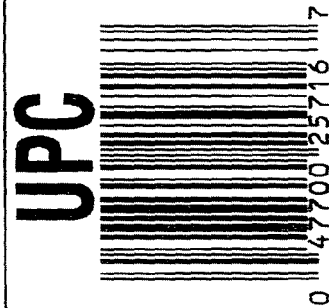
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790158



CONTRACT #

GUN SERIAL # E6790158

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/5/01	REP
610	DIS-ASSEMBLE GUN	NOV 9 - 2001	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>NRD</u>		
615	ROLLMARK CALIBER		11/9	(B)
617	DRILL AND TAP SIGHT HOLES		11-12	BUT
620	APPLY COATINGS (BARREL ACTION)		1/7	HP
	(BOLT)		1/7	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/15/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/15/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/15/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/15/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-21-02	RA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.50</u> <u>4.25</u> <u>4.50</u>	1/18/02	
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.00</u> <u>3.25 3.25</u> <u>3.25</u>	1/18/02	
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.024</u>	1/18/02	
	J) ASSEMBLE STOCK		1/16/02	RW
	K) ASSEMBLE SWIVEL STUDS		1/19/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/16/02	RW
	M) IRON SIGHT ALIGNMENT		1/16/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/16/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-17-02	A
	A) MALFUNCTIONS	PASS FAIL	1-17-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-17-02	A
645	INSPECT FOR LIVE AMMO		1-17-02	A
655	FINAL INSPECTION A) HEADSPACE		1/19/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.69</u> <u>2.62</u> <u>2.43</u> <u>2.49</u>	1/18/02	D.M.
	C) FUNCTION		1/19/02	RW
660	PACK		1-21-02	OH

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. FL0790158DATE 1/14/02TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.71	2.27		2.20	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.28		2.14	
PULL #3	2.57	2.36		2.25	
PULL #4	2.60	2.35		2.30	
PULL #5	2.59	2.31		2.43	
TOTAL	13.08	11.57		11.32	
AVG.	2.62	2.31		2.26	

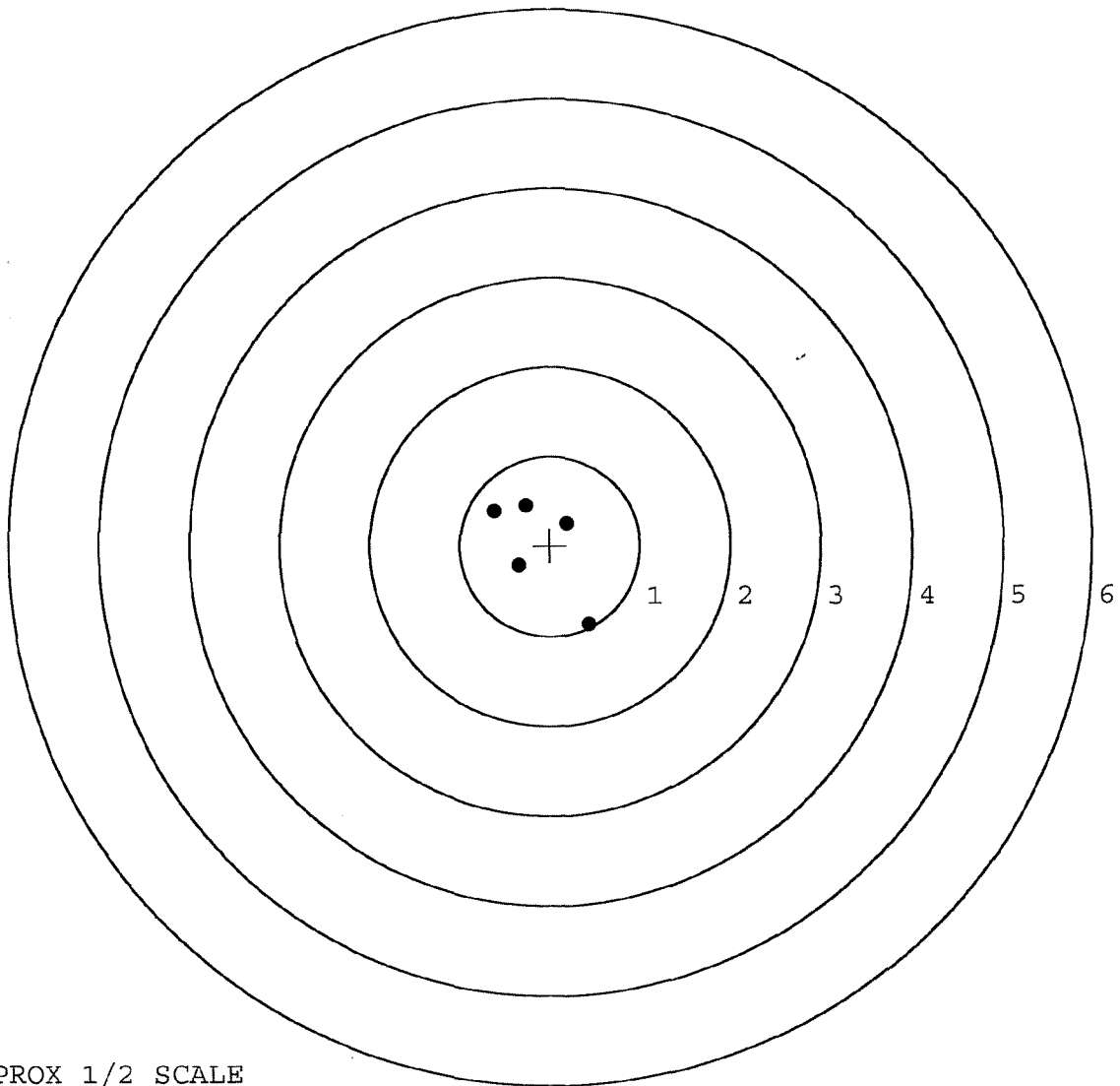
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.44	3.32		
PULL #2	3.33	3.31		
PULL #3	3.29	3.43		
PULL #4	3.38	3.31		
PULL #5	3.49	3.24		
TOTAL	16.93	16.61		
AVG.	3.39	3.32		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.01		4.35
PULL #2	4.24	4.18		4.64
PULL #3	4.16	4.13		4.38
PULL #4	4.06	4.10		4.67
PULL #5	4.20	4.08		4.55
TOTAL	20.80	20.50		22.59
AVG.	4.16	4.10		4.52

SERIAL NUMBER: E6790158. 0
 TARGET NUMBER: 1
 FILE DATE: 01/17/2002
 FILE TIME: 18:30

POINT#	X	Y
1:	-0.270	0.449
2:	-0.624	0.391
3:	-0.352	-0.223
4:	0.185	0.247
5:	0.432	-0.872

X CENTROID: -0.126
 Y CENTROID: -0.002
 POA TO CENTROID: 0.126
 HORZ SPREAD: 1.056
 VERT SPREAD: 1.321
 GROUP SPREAD: 1.646
 MIN RADIUS: 0.317
 MAX RADIUS: 1.034
 MEAN RADIUS: 0.571
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790158. 0

TARGET NUMBER: 2

FILE DATE: 01/17/2002

FILE TIME: 18:30

POINT#	X	Y
1:	0.404	0.325
2:	0.666	-0.467
3:	-0.519	0.202
4:	-0.684	0.095
5:	-0.183	-0.170

X CENTROID: -0.063

Y CENTROID: -0.003

POA TO CENTROID: 0.063

HORZ SPREAD: 1.350

VERT SPREAD: 0.792

GROUP SPREAD: 1.462

MIN RADIUS: 0.206

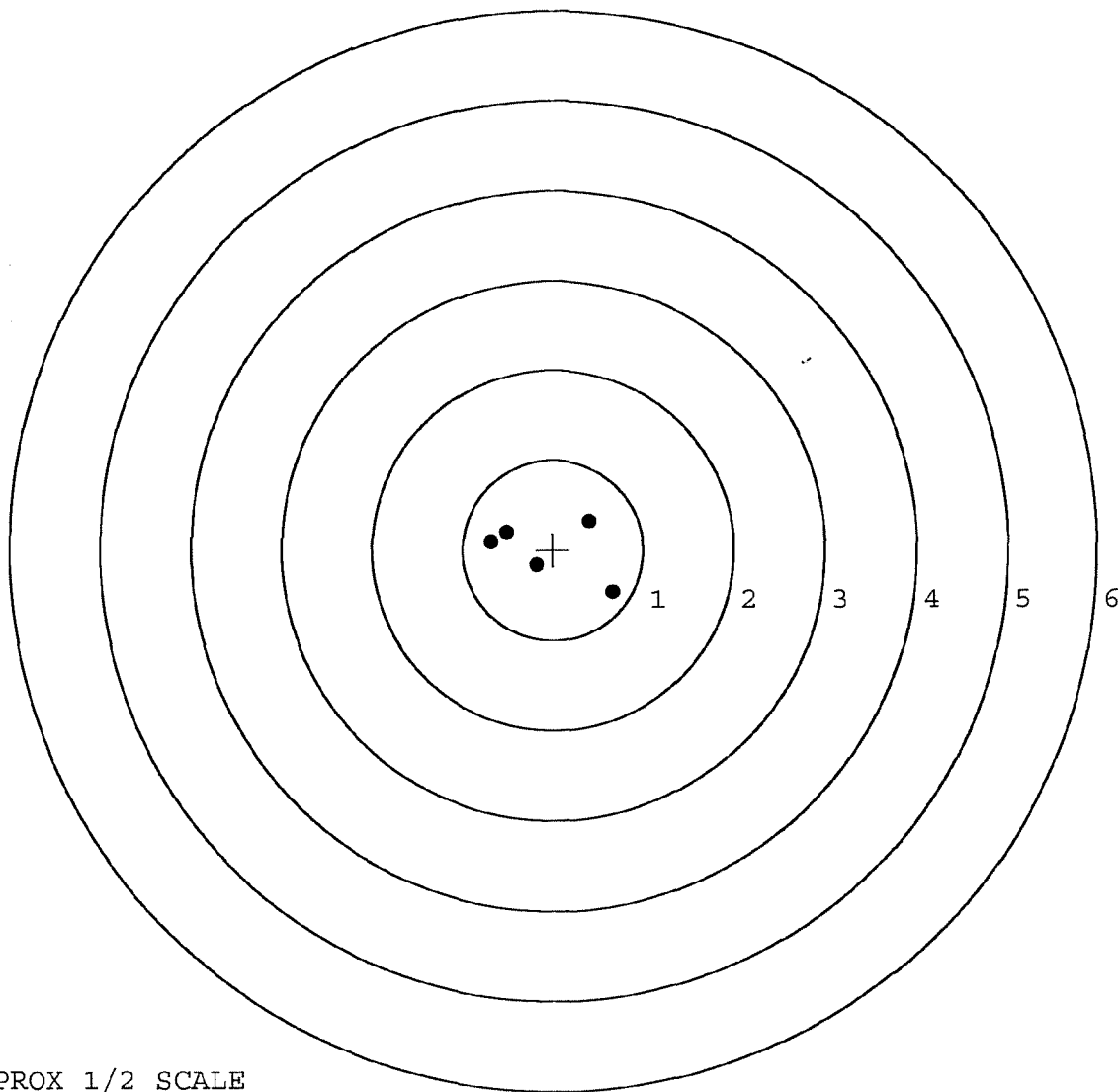
MAX RADIUS: 0.864

MEAN RADIUS: 0.554

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE