

E 679 0140

MODEL 700th M24
ORDER
25716

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700th M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J E6790160	
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25716	
 5716 E6790160		31XV	

UPC

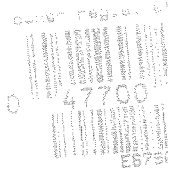


ORDER

25716

MODEL 700TH M24

UPC



SERIAL NO.



160

25716
TH 24
6

MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

IPC

46 FORM 1444



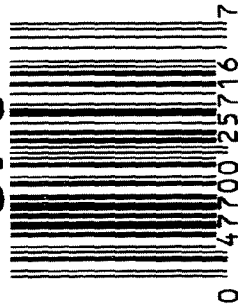
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790160

UPC



GUN SERIAL # E6790160

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE		11/5/01	REP
610	DIS-ASSEMBLE GUN		11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	11/5/01 INSPECTED 2001 OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		11/6	(P)
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-8-01	EK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-8-01	EK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-8-01	EK
	D) OIL FIRING PIN ASSEMBLY		12/18/01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/18/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>4.0</u> <u>4.5</u>	12/14/01	J.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.25</u> <u>2.5</u>	12/14/01	J.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	12/14/01	J.M.
	J) ASSEMBLE STOCK		12-14-01	DL
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-15-01	EK
	A) MALFUNCTIONS	PASS FAIL	12-15-01	EK
	B) PIERCED PRIMERS	PASS FAIL	12-15-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-15-01	EK
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.59</u> <u>2.67</u> <u>2.82</u> <u>2.81</u>	12/14/01	J.M.
	C) FUNCTION		12/17/01	REP
660	PACK		12/18/01	NA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790160DATE 12/08/01TESTER JM.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.41		2.30	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.39		2.21	
PULL #3	2.40	2.31		2.29	
PULL #4	2.34	2.36		2.23	
PULL #5	2.52	2.35		2.30	
TOTAL	12.10	11.82		11.33	
AVG.	2.42	2.36		2.27	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.22		
PULL #2	3.30	3.11		
PULL #3	3.30	3.06		
PULL #4	3.27	3.30		
PULL #5	3.11	3.33		
TOTAL	16.31	16.02		
AVG.	3.26	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.01		4.24
PULL #2	4.08	3.94		4.21
PULL #3	4.08	3.96		4.21
PULL #4	4.13	4.03		4.08
PULL #5	3.91	3.96		4.12
TOTAL	20.31	19.90		20.86
AVG.	4.06	3.98		4.17

BARBER - M24 0114572

SERIAL NUMBER: E6790160. 0

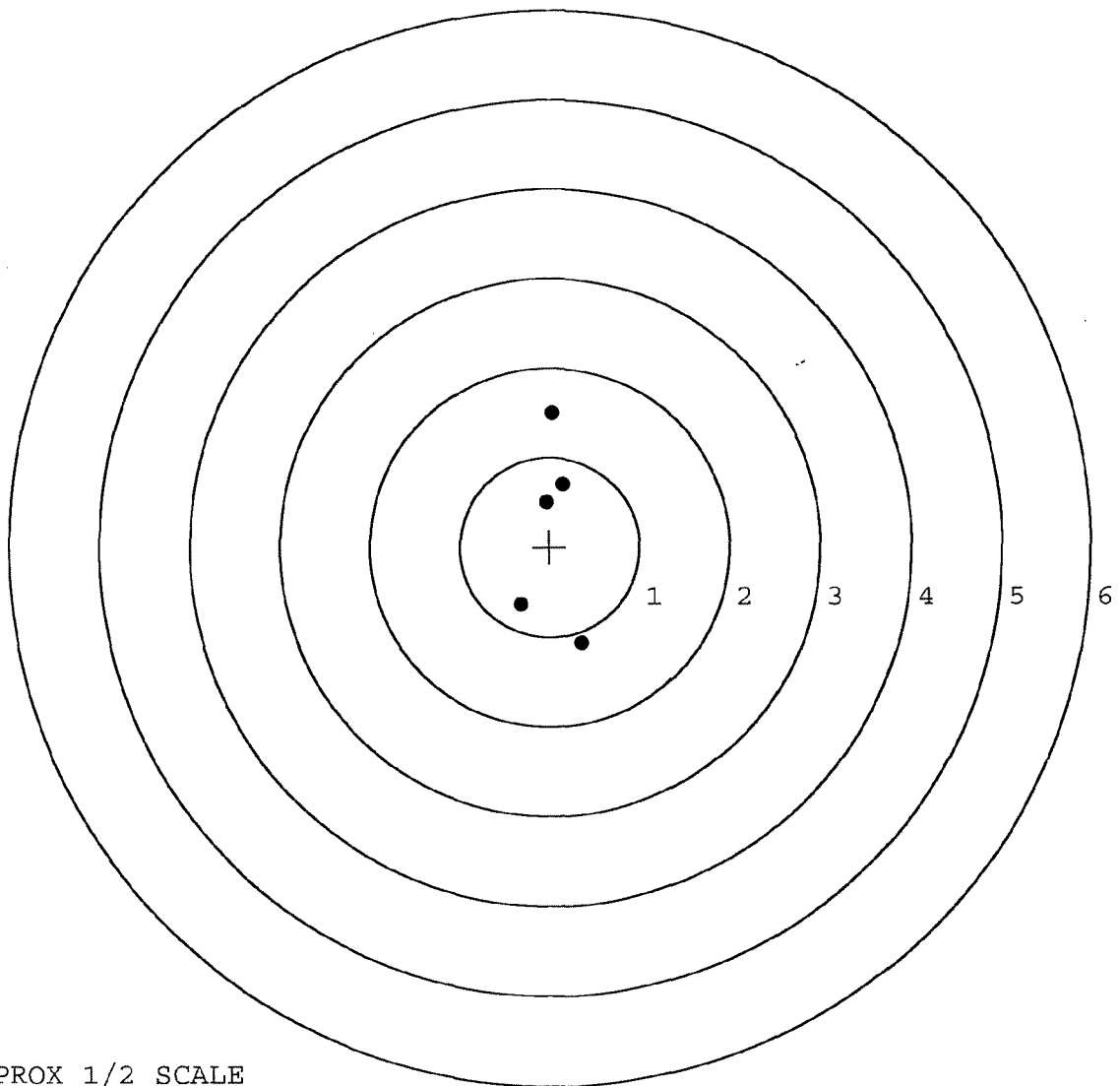
TARGET NUMBER: 1

FILE DATE: 12/15/2001

FILE TIME: 05:57

POINT#	X	Y
1:	0.357	-1.067
2:	-0.321	-0.643
3:	-0.040	0.498
4:	0.150	0.699
5:	0.030	1.490

X CENTROID: 0.035
Y CENTROID: 0.195
POA TO CENTROID: 0.199
HORZ SPREAD: 0.678
VERT SPREAD: 2.557
GROUP SPREAD: 2.578
MIN RADIUS: 0.312
MAX RADIUS: 1.303
MEAN RADIUS: 0.867
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0114573

SERIAL NUMBER: E6790160. __0

TARGET NUMBER: 2

FILE DATE: 12/15/2001

FILE TIME: 05:57

POINT#	X	Y
1:	0.314	-0.586
2:	-0.080	-0.097
3:	-0.302	0.328
4:	-0.061	0.195
5:	-0.027	0.504

X CENTROID: -0.031

Y CENTROID: 0.069

POA TO CENTROID: 0.076

HORZ SPREAD: 0.616

VERT SPREAD: 1.090

GROUP SPREAD: 1.142

MIN RADIUS: 0.130

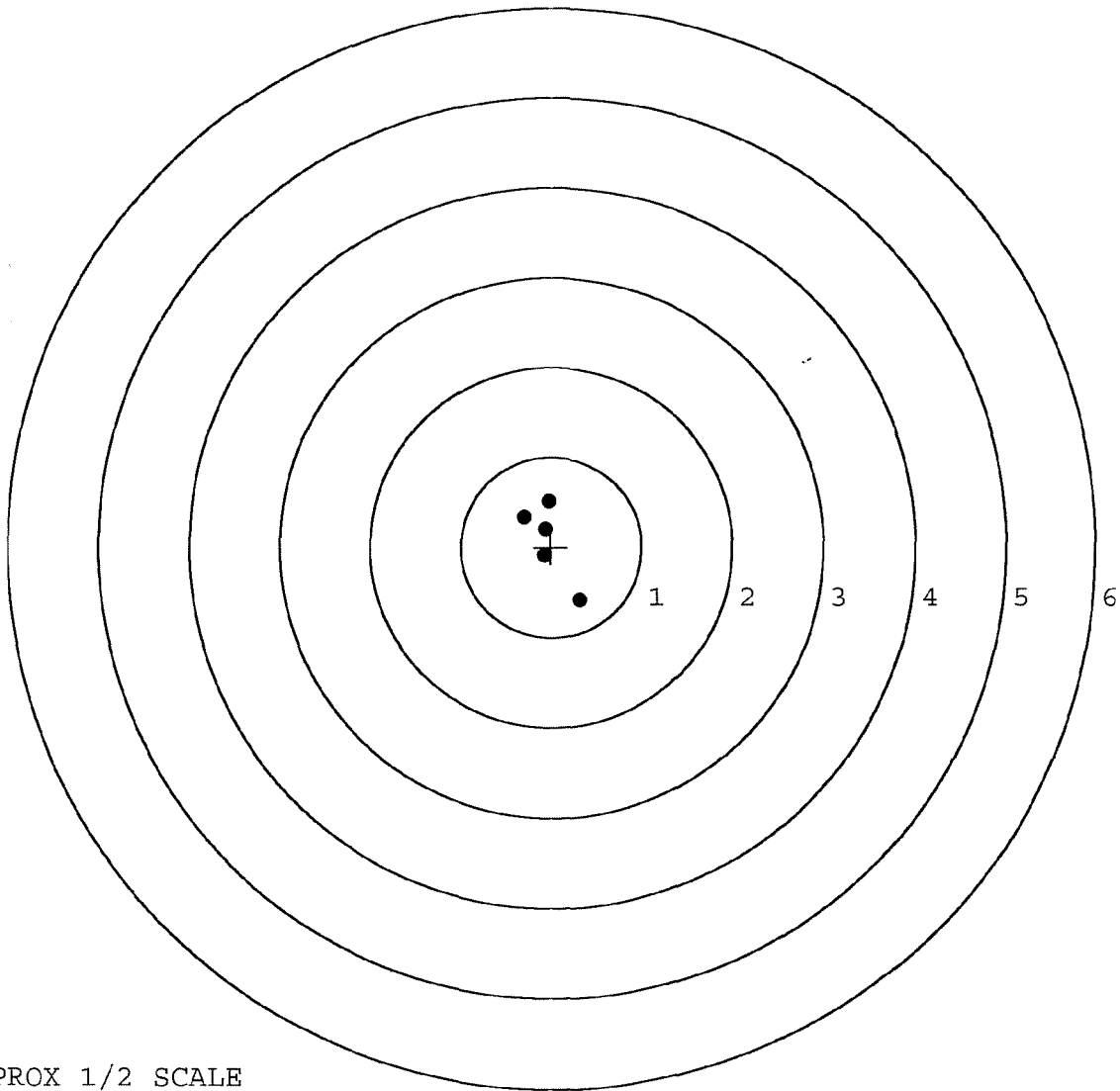
MAX RADIUS: 0.740

MEAN RADIUS: 0.371

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE