

BARBER - M24 0114583

E6790162

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0114583 M2400114622

BARBER - M24 0114584

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J E6790162	
		46	ORDER NO. 25716
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.			
			
5716 E6790162			
		31XV	

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0114584 14623

ORDER 25716

MODEL 700TH M24

UPC

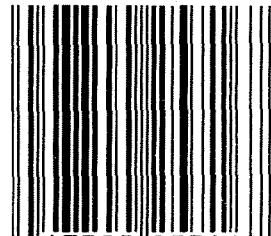


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ORDER 25716

MODEL 700TH M24

UPC



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UPC

SERIAL NO.



E6790162

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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

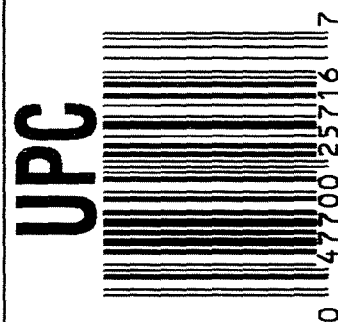


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790162



GUN SERIAL # E679 0162

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/30/01	RL
600	PROOF		10-30-01	AC
607	CHECK HEADSPACE		10/30/01	RL
610	DIS-ASSEMBLE GUN		MAGNA-FLUX INSPECTED 10/30/01	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001	AL
615	ROLLMARK CALIBER		OPERATOR 11/2	JB
617	DRILL AND TAP SIGHT HOLES		11-6	AC
620	APPLY COATINGS (BARREL ACTION)		11-7	TA
	(BOLT)			
625	FINAL ASSEMBLY		12/10/01	DL
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DL
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/17/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.5</u> <u>4.25</u>	12/16/01	DM
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.5</u>	12/16/01	DM
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	12/16/01	DM
	J) ASSEMBLE STOCK		12-13-01	RW
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-14-01	✓
	A) MALFUNCTIONS	PASS FAIL	12-14-01	✓
	B) PIERCED PRIMERS	PASS FAIL	12-14-01	✓
645	INSPECT FOR LIVE AMMO		12-14-01	✓
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.72</u> <u>2.78</u> <u>2.71</u> <u>2.78</u>	12/17/01	DM
	C) FUNCTION		12/17/01	REP
660	PACK		12/17/01	DM

BARBER - M24 0114589

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

 SERIAL NO. FL6790162

 DATE 10/29/01

 TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.36	2.37		2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.35		2.35	
PULL #3	2.34	2.40		2.54	
PULL #4	2.25	2.38		2.29	
PULL #5	2.34	2.30		2.31	
TOTAL	1178	1180		1190	
AVG.	2.35	2.36		2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.29		
PULL #2	3.42	3.20		
PULL #3	3.43	3.31		
PULL #4	3.35	3.26		
PULL #5	3.27	3.25		
TOTAL	1656	1631		
AVG.	3.31	3.26		

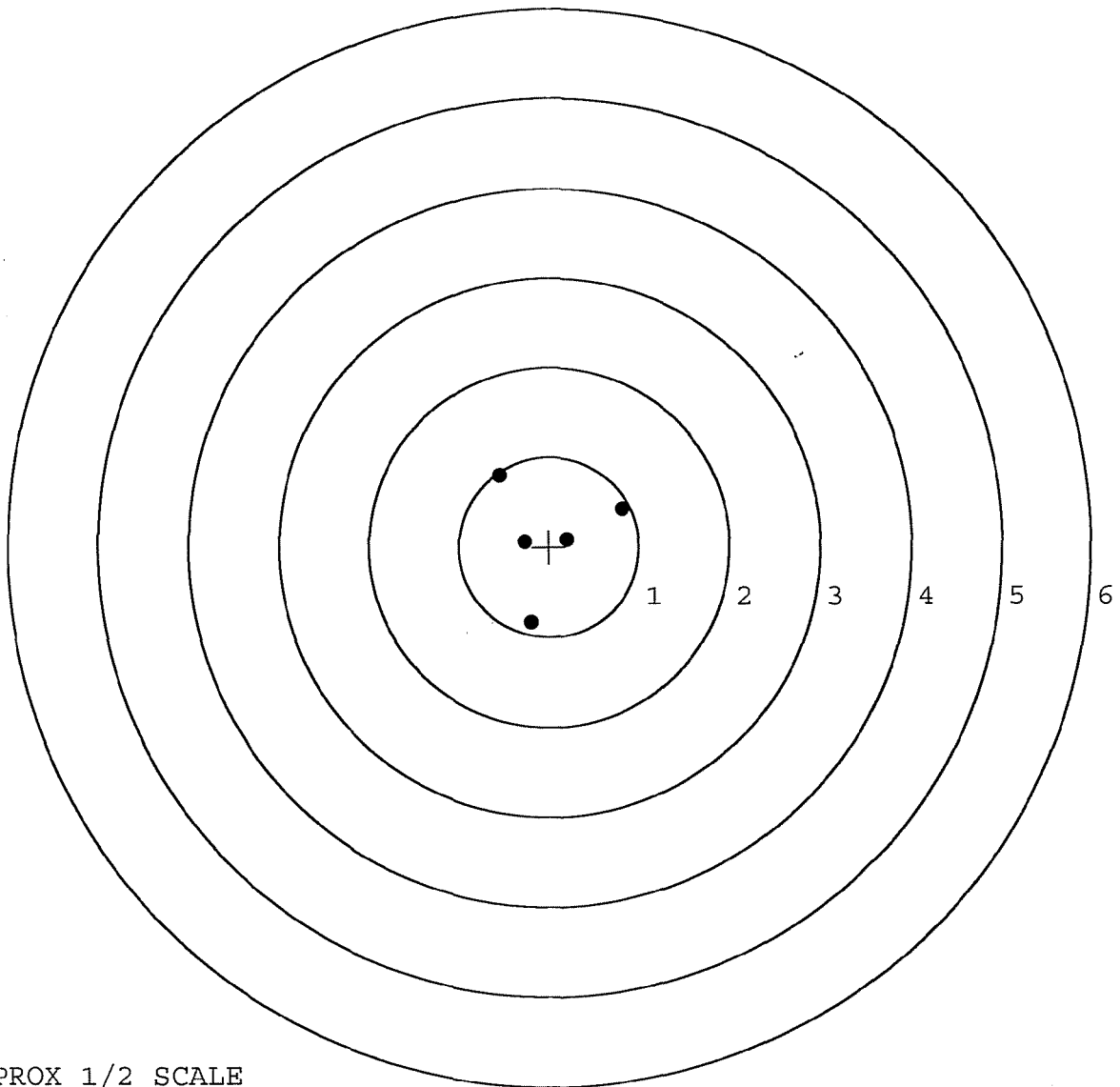
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.28		4.06
PULL #2	4.01	4.25		4.27
PULL #3	4.00	4.40		4.27
PULL #4	4.09	4.19		4.12
PULL #5	4.09	4.11		4.35
TOTAL	2022	2123		2107
AVG.	4.04	4.24		4.21

BARBER - M24 0114590

SERIAL NUMBER: E6790162. __0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 04:02

POINT#	X	Y
1:	-0.552	0.794
2:	-0.267	0.059
3:	0.204	0.074
4:	0.809	0.426
5:	-0.206	-0.845

X CENTROID: -0.002
Y CENTROID: 0.102
POA TO CENTROID: 0.102
HORZ SPREAD: 1.361
VERT SPREAD: 1.639
GROUP SPREAD: 1.675
MIN RADIUS: 0.208
MAX RADIUS: 0.968
MEAN RADIUS: 0.640
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



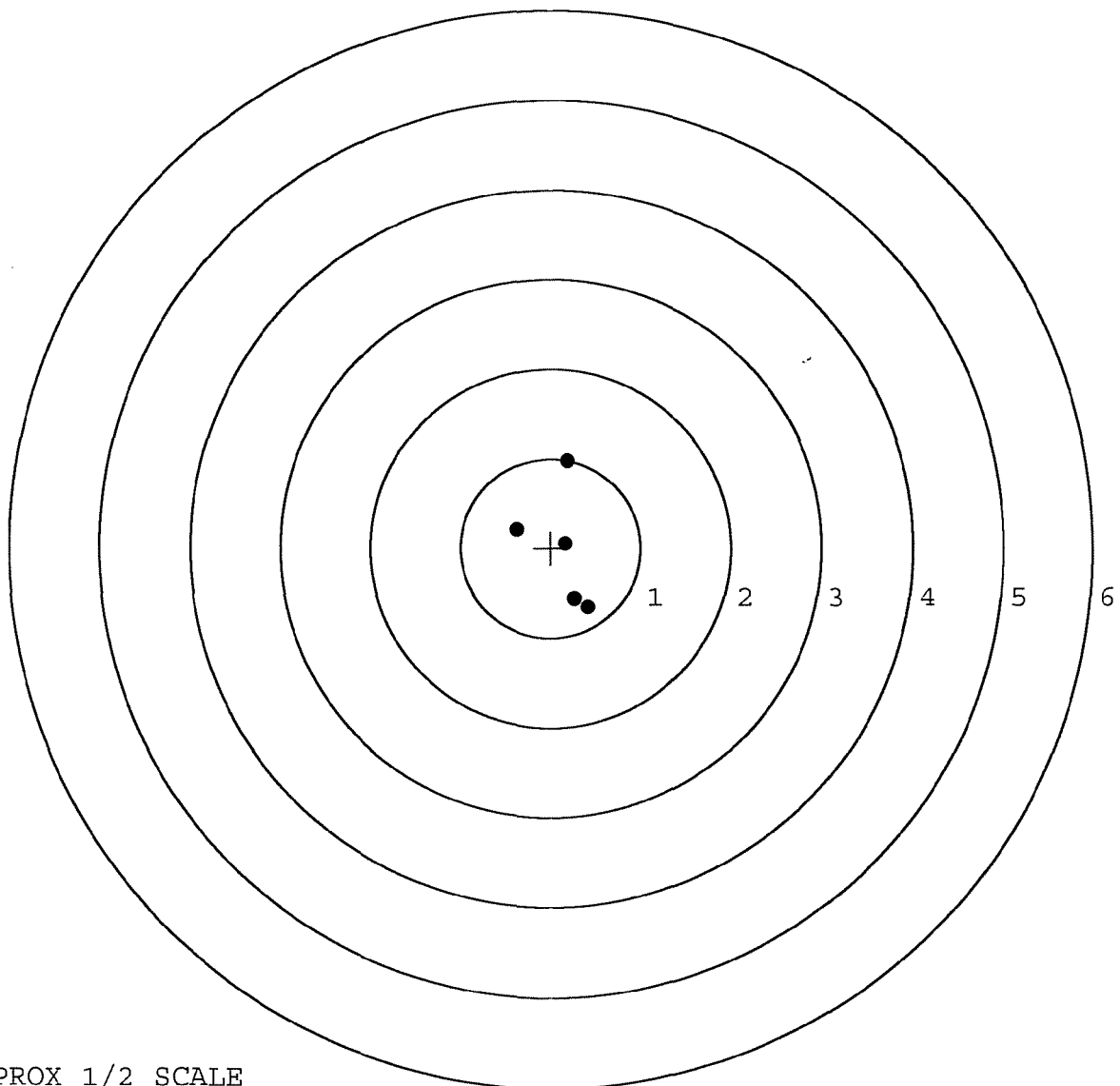
TARGET APPROX 1/2 SCALE

BARBER - M24 0114591

SERIAL NUMBER: E6790162. __0
TARGET NUMBER: 2
FILE DATE: 12/14/2001
FILE TIME: 04:02

POINT#	X	Y
1:	0.193	0.976
2:	-0.377	0.212
3:	0.165	0.048
4:	0.269	-0.570
5:	0.420	-0.661

X CENTROID: 0.134
Y CENTROID: 0.001
POA TO CENTROID: 0.134
HORZ SPREAD: 0.797
VERT SPREAD: 1.637
GROUP SPREAD: 1.653
MIN RADIUS: 0.056
MAX RADIUS: 0.977
MEAN RADIUS: 0.579
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE