

EC790179

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BARBER - M24 011479

VERY IMPORTANT
Instruction
enclosed to guide
safe use of this
weapon

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E6790179

ORDER NO.
25716

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

30BW

5716 E6790179

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

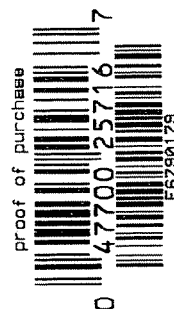


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

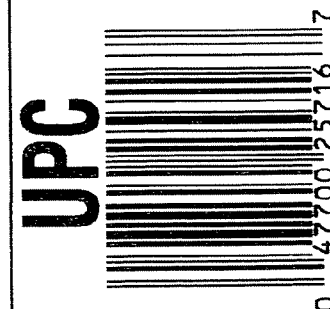


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790179



GUN SERIAL # E679017⁹

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/5/01	REP
610	DIS-ASSEMBLE GUN	NOV 9 2001	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>NRB</u>		
615	ROLLMARK CALIBER		11/5	Ⓟ
617	DRILL AND TAP SIGHT HOLES		11-12	BWJ
620	APPLY COATINGS (BARREL ACTION)		1/7	HP
	(BOLT)		1/7	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/15/02	J.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/15/02	J.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/15/02	J.M.
	D) OIL FIRING PIN ASSEMBLY		1/15/02	J.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-22-02	OA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.25</u> <u>4.00</u> <u>4.25</u>		
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.75</u> <u>3.75</u>		
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN			
	J) ASSEMBLE STOCK		1/17/02	Rw
	K) ASSEMBLE SWIVEL STUDS		1/17/02	Rw
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/17/02	Rw
	M) IRON SIGHT ALIGNMENT		1/17/02	Rw
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/17/02	Rw
640	GALLERY TEST AND TARGET	PASS FAIL	1-18-02	A
	A) MALFUNCTIONS	PASS FAIL	1-18-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-18-02	A
645	INSPECT FOR LIVE AMMO		1-18-02	A
655	FINAL INSPECTION A) HEADSPACE		1/21/02	Rw
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>255</u> <u>251</u> <u>248</u> <u>251</u> <u>247</u>	1/21/02	D.M.
	C) FUNCTION		1/21/02	Rw
660	PACK		1-22-02	JA

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CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.75</u> <u>3.75</u>		
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN			
	J) ASSEMBLE STOCK		1/17/02	RW
	K) ASSEMBLE SWIVEL STUDS		1/21/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/17/02	RW
	M) IRON SIGHT ALIGNMENT		1/17/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/17/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-18-02	A
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655	FINAL INSPECTION A) HEADSPACE		1/21/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>255</u> <u>251</u> <u>218</u> <u>251</u> <u>247</u>	1/21/02	D.M.
	C) FUNCTION		1/21/02	RW
660	PACK		1-22-02	STH

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. FL790179DATE 1/17/02TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.66		2.10	MIN. SETTING,
PULL #2	2.22	2.25		2.29	NO AVG. OF 5
PULL #3	2.28	2.33		2.19	READINGS ACCEPT-
PULL #4	2.47	2.31		2.11	ABLE LESS THAN 2#
PULL #5	2.28	2.26		2.17	
TOTAL	11.82	11.81		10.86	
AVG.	2.36	2.36		2.17	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.01		
PULL #2	3.45	2.93		
PULL #3	3.83	2.59		
PULL #4	3.49	3.26		
PULL #5	3.08	3.17		
TOTAL	18.12	14.96		
AVG.	3.62	2.99		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.14		4.20
PULL #2	4.08	4.18		4.22
PULL #3	4.06	4.08 4.08		4.37
PULL #4	3.97	4.02		4.52
PULL #5	3.94	3.97		4.20
TOTAL	20.14	20.39		21.51
AVG.	4.03	4.08		4.30

SERIAL NUMBER: E6790179. __0

TARGET NUMBER: 2

FILE DATE: 01/19/2002

FILE TIME: 02:44

POINT#	X	Y
1:	-0.284	-0.579
2:	-0.346	-0.378
3:	-0.073	-0.361
4:	0.181	-0.164
5:	0.421	0.497

X CENTROID: -0.020

Y CENTROID: -0.197

POA TO CENTROID: 0.198

HORZ SPREAD: 0.767

VERT SPREAD: 1.076

GROUP SPREAD: 1.286

MIN RADIUS: 0.172

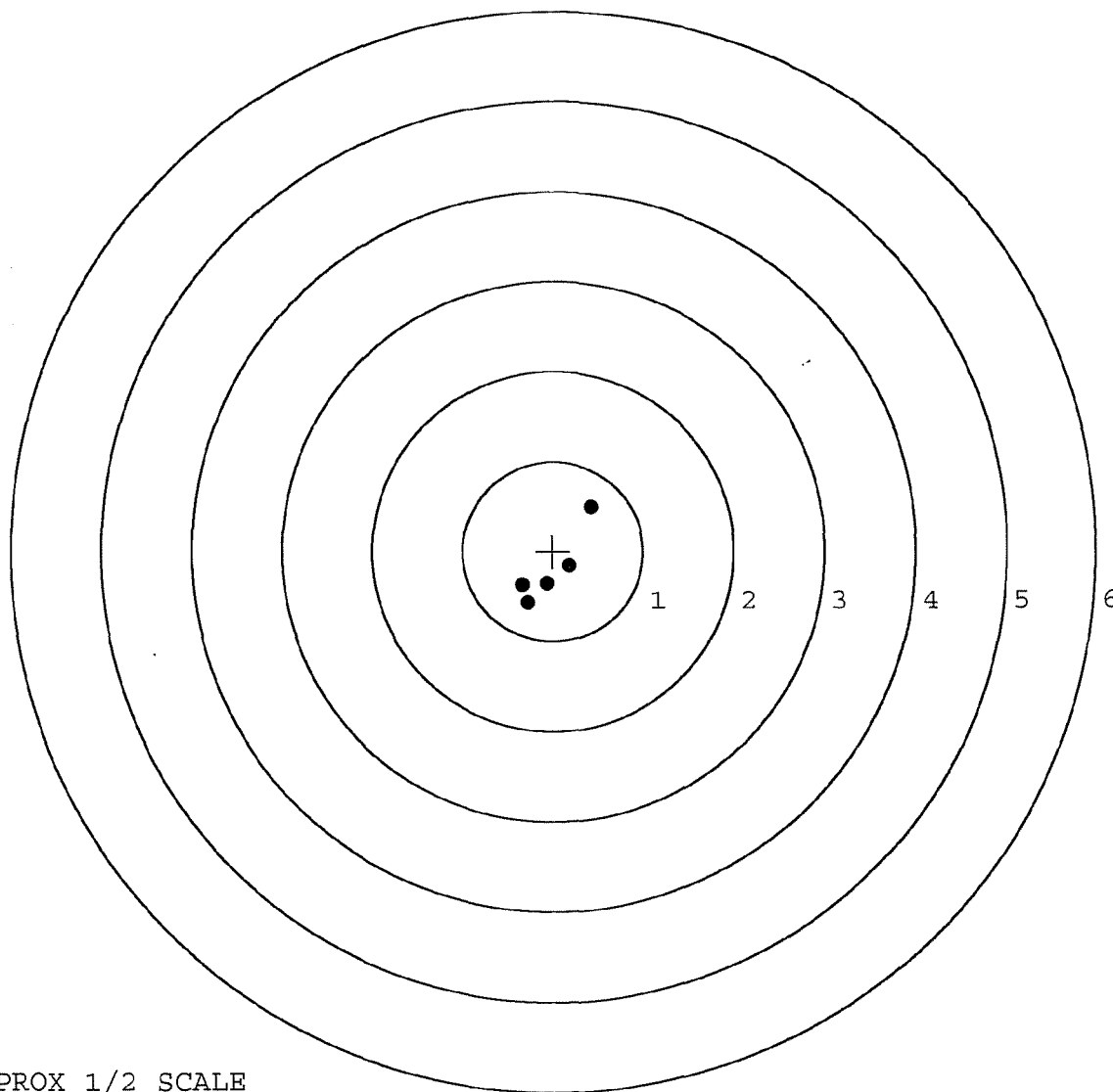
MAX RADIUS: 0.822

MEAN RADIUS: 0.407

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790179. __0

TARGET NUMBER: 1

FILE DATE: 01/19/2002

FILE TIME: 02:44

POINT#	X	Y
1:	-0.152	-0.753
2:	0.377	-0.039
3:	-0.693	0.140
4:	-0.615	0.459
5:	0.170	0.492

X CENTROID: -0.183

Y CENTROID: 0.060

POA TO CENTROID: 0.192

HORZ SPREAD: 1.070

VERT SPREAD: 1.245

GROUP SPREAD: 1.297

MIN RADIUS: 0.517

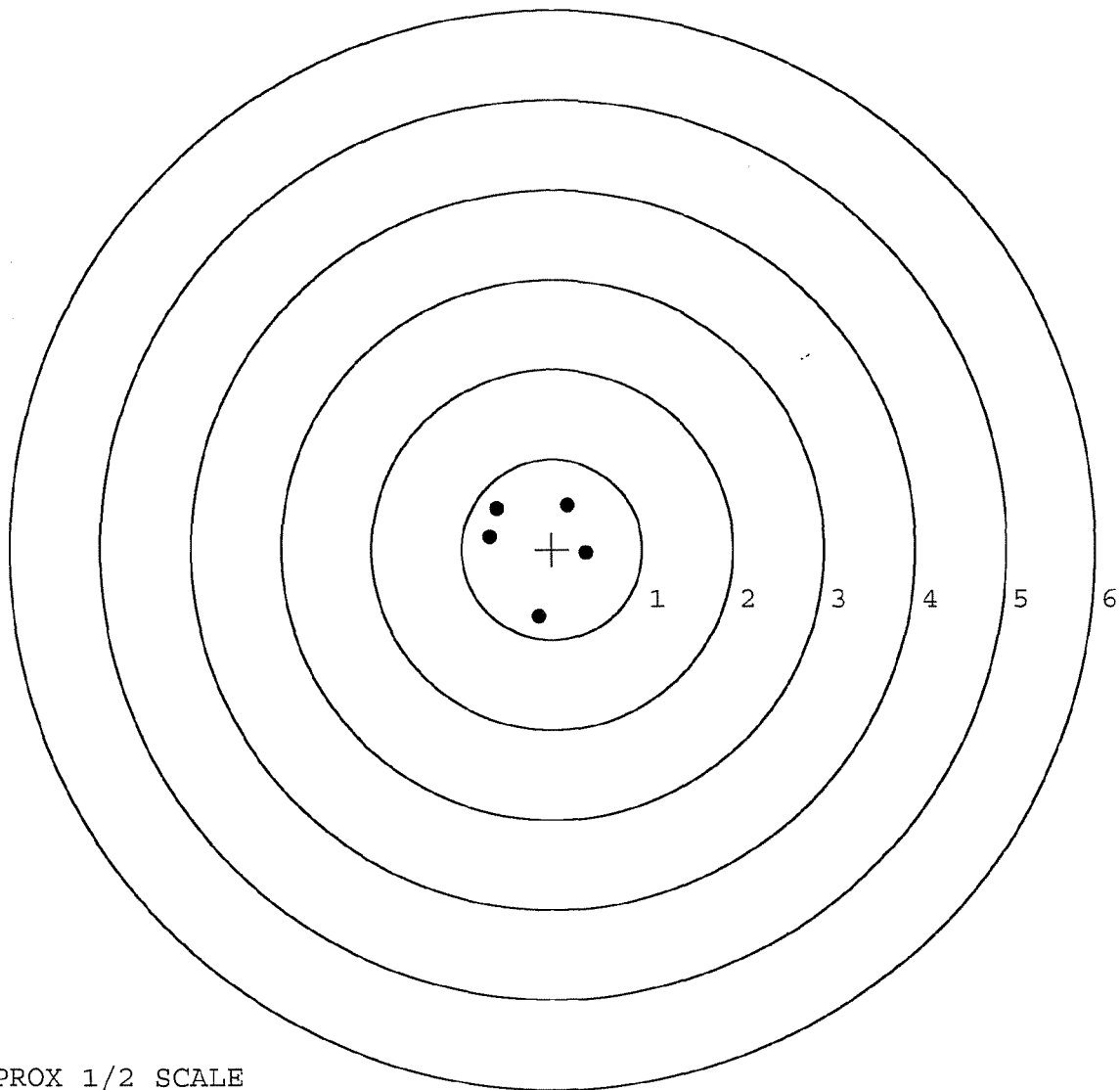
MAX RADIUS: 0.813

MEAN RADIUS: 0.609

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE