

56790180

Remington®

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT - Book instruction - Book enclosed to assure safe use of this firearm.

SERIAL NO. **E6790186**
ORDER NO. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

31XV

5716 E6790186

ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



SERIAL NO.

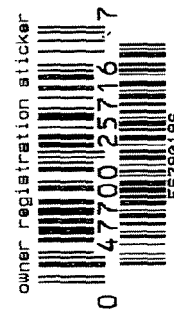
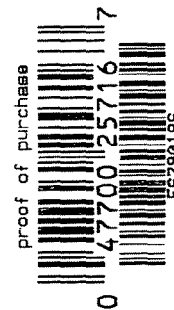


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

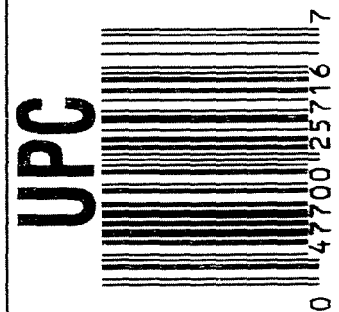


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790186



CONTRACT #

GUN SERIAL # E6790186

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE	MAGNA FLUX	11/5/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	10/7 2001 OPERATOR BRD		
615	ROLLMARK CALIBER		11/6	(D)
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY		12-7	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-7	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-7	DR
	D) OIL FIRING PIN ASSEMBLY		12-7	Dφ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12-7	Dφ

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.25</u>	12-14-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.0245</u> <u>.0255</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12-10-01	ER
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/20/01	EP
	A) MALFUNCTIONS	PASS FAIL	12/20/01	EP
	B) PIERCED PRIMERS	PASS FAIL	12/20/01	EP
645	INSPECT FOR LIVE AMMO		12/20/01	EP
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.56</u> <u>2.61</u> <u>2.37</u> <u>2.41</u>	12/17/01	DA
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	DA

SERIAL NUMBER: E6790186. 0

TARGET NUMBER: 1

FILE DATE: 12/11/2001

FILE TIME: 11:16

POINT#	X	Y
1:	0.108	-1.575
2:	-0.956	-0.153
3:	-0.071	0.401
4:	0.344	0.806
5:	0.031	-0.013

X CENTROID: -0.109

Y CENTROID: -0.107

POA TO CENTROID: 0.152

HORZ SPREAD: 1.300

VERT SPREAD: 2.381

GROUP SPREAD: 2.393

MIN RADIUS: 0.168

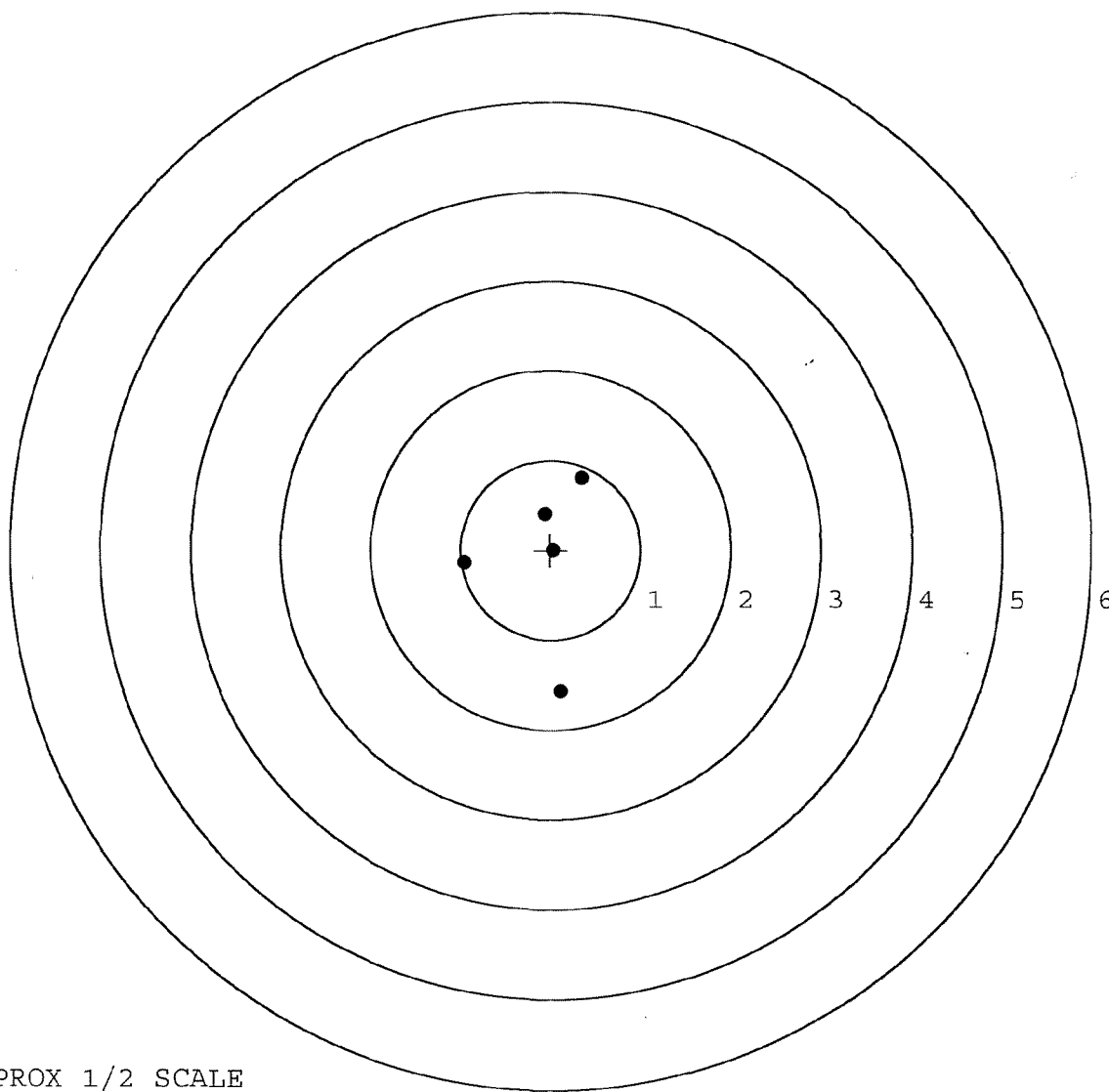
MAX RADIUS: 1.484

MEAN RADIUS: 0.806

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

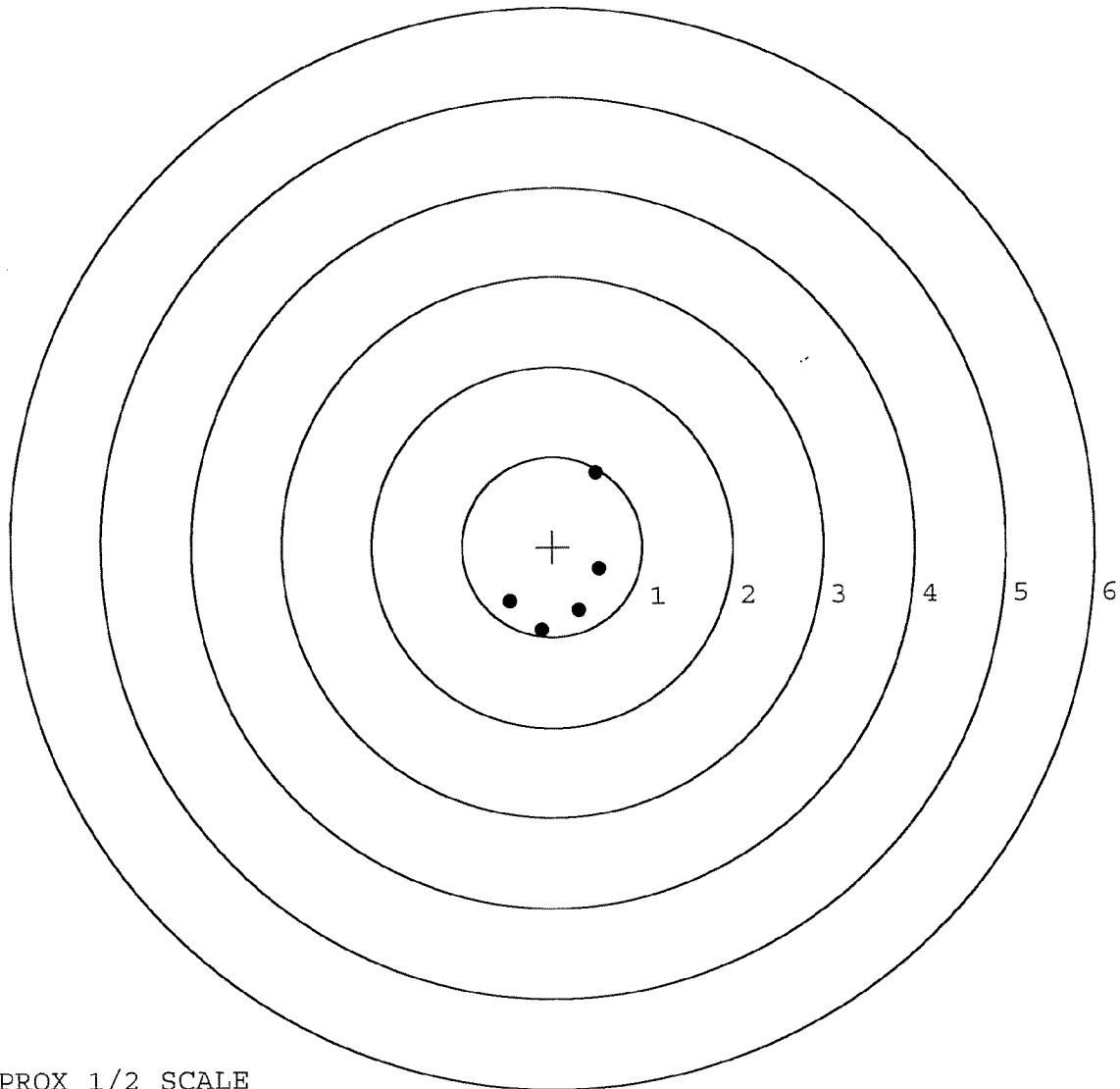


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790186. 0
 TARGET NUMBER: 2
 FILE DATE: 12/11/2001
 FILE TIME: 11:16

POINT#	X	Y
1:	0.515	-0.251
2:	0.289	-0.708
3:	-0.128	-0.933
4:	-0.477	-0.611
5:	0.493	0.823

X CENTROID: 0.138
 Y CENTROID: -0.336
 POA TO CENTROID: 0.363
 HORZ SPREAD: 0.992
 VERT SPREAD: 1.756
 GROUP SPREAD: 1.863
 MIN RADIUS: 0.386
 MAX RADIUS: 1.212
 MEAN RADIUS: 0.665
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790186DATE 11/15/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.45		2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.61		2.46	
PULL #3	2.56	2.62		2.31	
PULL #4	2.54	2.73		2.38	
PULL #5	2.46	2.53		2.22	
TOTAL	12.72	12.94		11.81	
AVG.	2.54	2.59		2.36	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.30		
PULL #2	3.31	3.17		
PULL #3	3.17	3.17		
PULL #4	3.27	3.24		
PULL #5	3.27	3.27		
TOTAL	16.40	16.15		
AVG.	3.28	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.33	4.55		4.55
PULL #2	4.19	4.62		3.98
PULL #3	3.90	3.88		4.11
PULL #4	4.33	4.34		4.07
PULL #5	4.45	4.31		4.11
TOTAL	21.40	21.10		20.82
AVG.	4.28	4.22		4.16