

E6790188

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790188**
Order No. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Parquet Deposee.

22BW

5716 E6790188

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

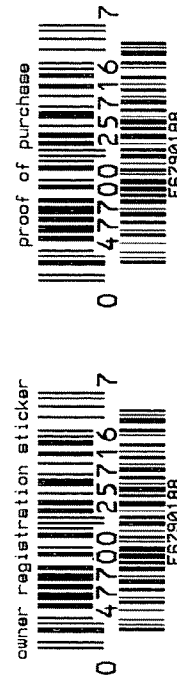


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

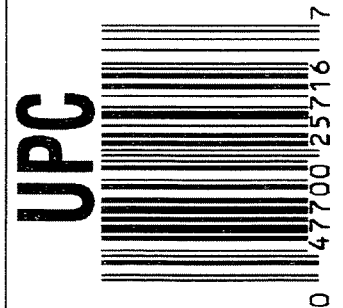


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790188



CONTRACT #

GUN SERIAL # E6790188

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/6/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 8 2001 OPERATOR <u>APD</u>		
615	ROLLMARK CALIBER		11/8	(14)
617	DRILL AND TAP SIGHT HOLES		11/9	BWT
620	APPLY COATINGS (BARREL ACTION)		11-14	TA
	(BOLT)		11-14	TA
625	FINAL ASSEMBLY		12-5	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-5	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-5	DK
	D) OIL FIRING PIN ASSEMBLY		12-5	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-9-02	APD

OP # OPERATION NAME			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.75	4.5	4.5	12-14-01	EK
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	2.5	2.5	2.25	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.024	.0245	.026	12-14-01	EK
	J) ASSEMBLE STOCK					12-11-01	ATL
	K) ASSEMBLE SWIVEL STUDS					12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/19/01	REP
	M) IRON SIGHT ALIGNMENT					12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/19/01	REP
640	GALLERY TEST AND TARGET		PASS	FAIL		12-11-01	AT
	A) MALFUNCTIONS		PASS	FAIL		12-11-01	AT
	B) PIERCED PRIMERS		PASS	FAIL		12-11-01	AT
645	INSPECT FOR LIVE AMMO					12-11-01	AT
655	FINAL INSPECTION A) HEADSPACE					12/19/01	REP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.41	2.49	2.39 2.43 2.32	12/17/01	D.M.
	C) FUNCTION					12/19/01	REP
660	PACK					1-9-02	WA

SERIAL NUMBER: E6790188. __0

TARGET NUMBER: 1

FILE DATE: 12/11/2001

FILE TIME: 11:03

POINT#	X	Y
1:	0.576	0.326
2:	0.619	0.067
3:	-0.015	0.776
4:	-0.392	-0.187
5:	-0.515	-0.639

X CENTROID: 0.055

Y CENTROID: 0.069

POA TO CENTROID: 0.088

HORZ SPREAD: 1.134

VERT SPREAD: 1.415

GROUP SPREAD: 1.501

MIN RADIUS: 0.515

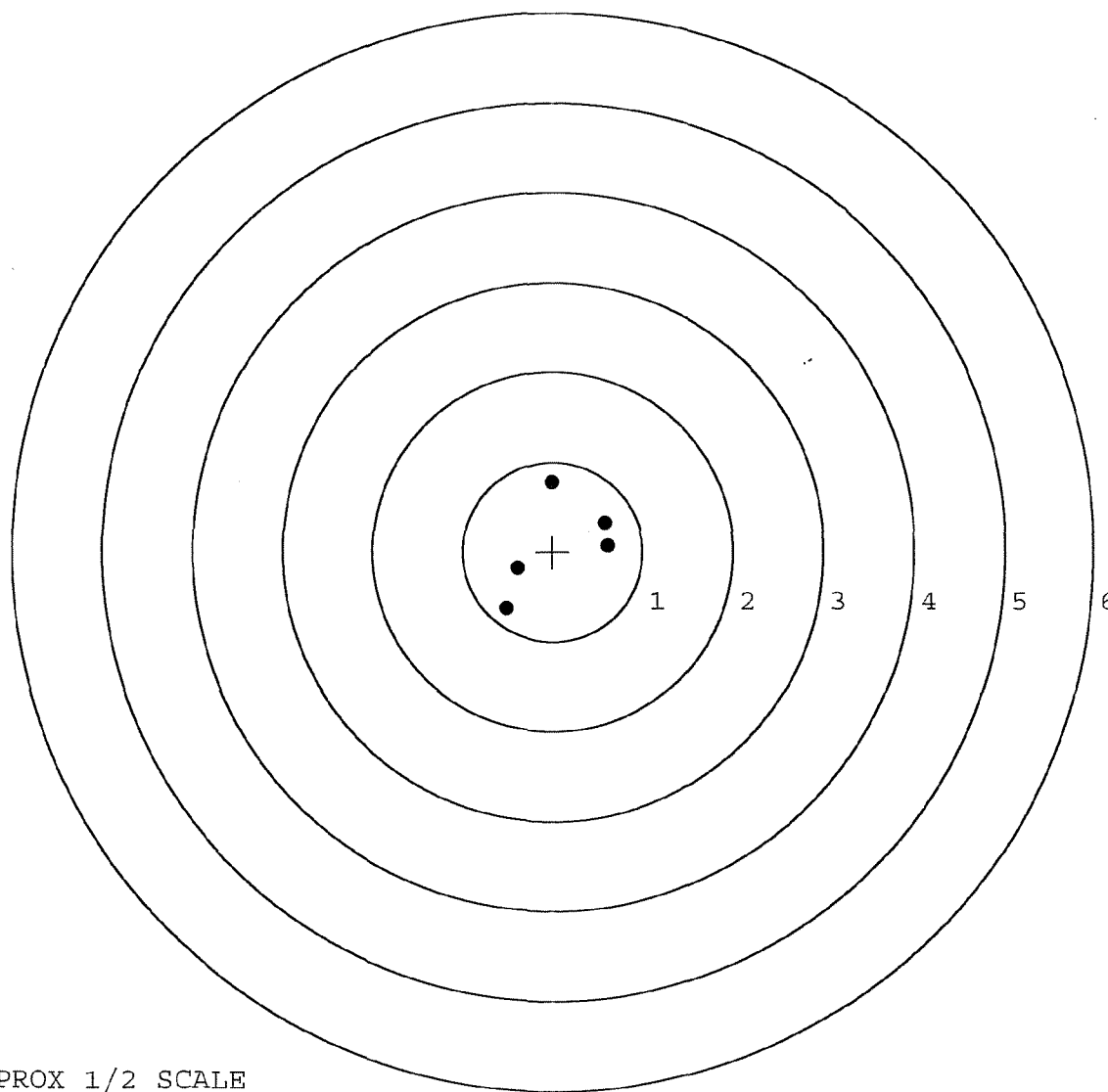
MAX RADIUS: 0.908

MEAN RADIUS: 0.656

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0114845

SERIAL NUMBER: E6790188. __0

TARGET NUMBER: 2

FILE DATE: 12/11/2001

FILE TIME: 11:03

POINT#	X	Y
1:	0.315	-0.555
2:	0.527	0.082
3:	0.487	0.404
4:	-0.087	-0.458
5:	-0.600	0.142

X CENTROID: 0.128

Y CENTROID: -0.077

POA TO CENTROID: 0.150

HORZ SPREAD: 1.127

VERT SPREAD: 0.959

GROUP SPREAD: 1.150

MIN RADIUS: 0.429

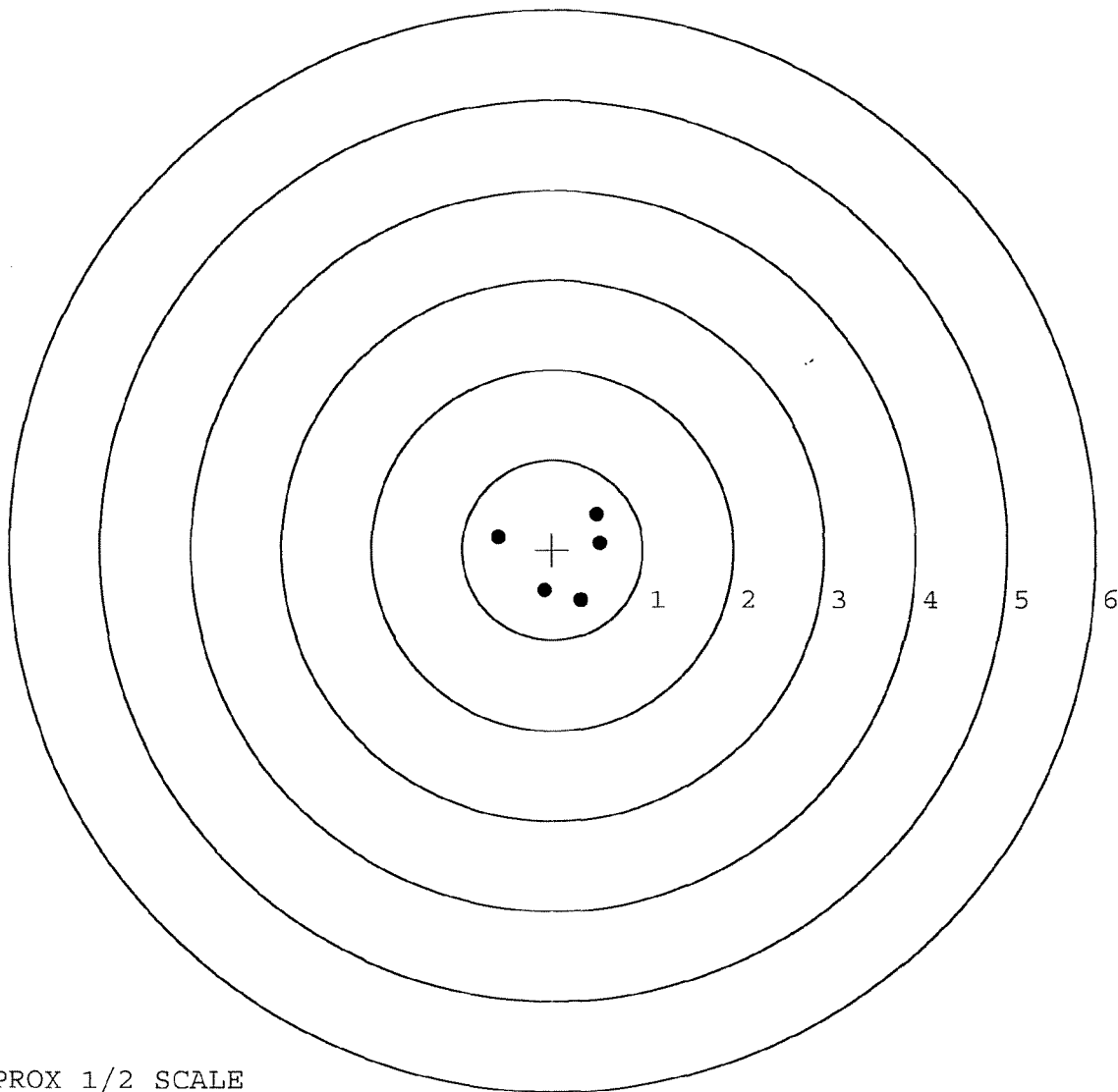
MAX RADIUS: 0.761

MEAN RADIUS: 0.548

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790188

DATE 12/8/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.33		2.34	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.71		2.33	
PULL #3	2.66	2.35		2.32	
PULL #4	2.70	2.27		2.20	
PULL #5	2.78	2.76		2.22	
TOTAL	13.18	12.42		11.41	
AVG.	2.64	2.48		2.28	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.46	3.37		
PULL #2	3.51	3.40		
PULL #3	3.62	3.34		
PULL #4	3.37	3.15		
PULL #5	3.44	3.25		
TOTAL	17.40	16.57		
AVG.	3.48	3.31		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.41	4.21		4.27
PULL #2	4.32	4.23		3.98
PULL #3	4.33	4.25		4.11
PULL #4	4.23	4.28		4.14
PULL #5	4.39	4.00		4.26
TOTAL	21.68	20.97		20.76
AVG.	4.34	4.19		4.15