

E 679 0265

22

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790265**
Order No. **25716**

46

Made in Elion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

31XV

5716 E6790265

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

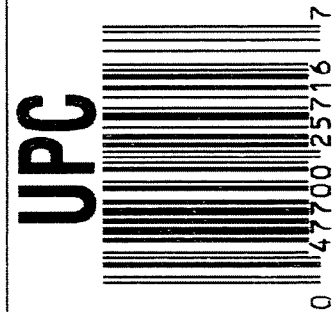


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790265



CONTRACT #

GUN SERIAL # E 6790265

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	RH
600	PROOF		11/27/01	RH
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/27/01	RH
610	DIS-ASSEMBLE GUN	NOV 27 2001	11/27/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>AR</u>		
615	ROLLMARK CALIBER		11/27/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	DN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	DN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	DN
	D) OIL FIRING PIN ASSEMBLY		12/12/01	DN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/13/01	DA

OP #	OPERATION NAME	BARBER - M24 0115267	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6.25 6.0 6.25	12/16/01	D.M.
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	2.75 2.75 3.0	12/16/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	.024 .024 .024	12/16/01	D.M.
	J) ASSEMBLE STOCK			12-15-01	RH
	K) ASSEMBLE SWIVEL STUDS			12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			12/16/01	REP
	M) IRON SIGHT ALIGNMENT			12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			12/16/01	REP
640	GALLERY TEST AND TARGET		PASS FAIL	12/15/01	RH
	A) MALFUNCTIONS		PASS FAIL	12/15/01	RH
	B) PIERCED PRIMERS		PASS FAIL	12/15/01	RH
645	INSPECT FOR LIVE AMMO			12/15/01	RH
655	FINAL INSPECTION A) HEADSPACE			12/16/01	REP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.26 2.29 2.26 2.29 2.24	12/16/01	D.M.
	C) FUNCTION			12/16/01	REP
660	PACK			12/18/01	JA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. 1E6790265DATE 11/12/01TESTER DM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.20	2.15	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.13	2.01	
PULL #3	2.55	2.10	2.06	
PULL #4	2.49	2.03	2.03	
PULL #5	2.47	2.02	2.13	
TOTAL	12.62	10.48	10.38	
AVG.	2.52	2.10	2.08	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.57	3.17	
PULL #2	3.64	3.22	
PULL #3	3.59 3.59	3.13	
PULL #4	3.57	3.29	
PULL #5	3.60	3.30	
TOTAL	17.90	16.09	
AVG.	3.58	3.22	

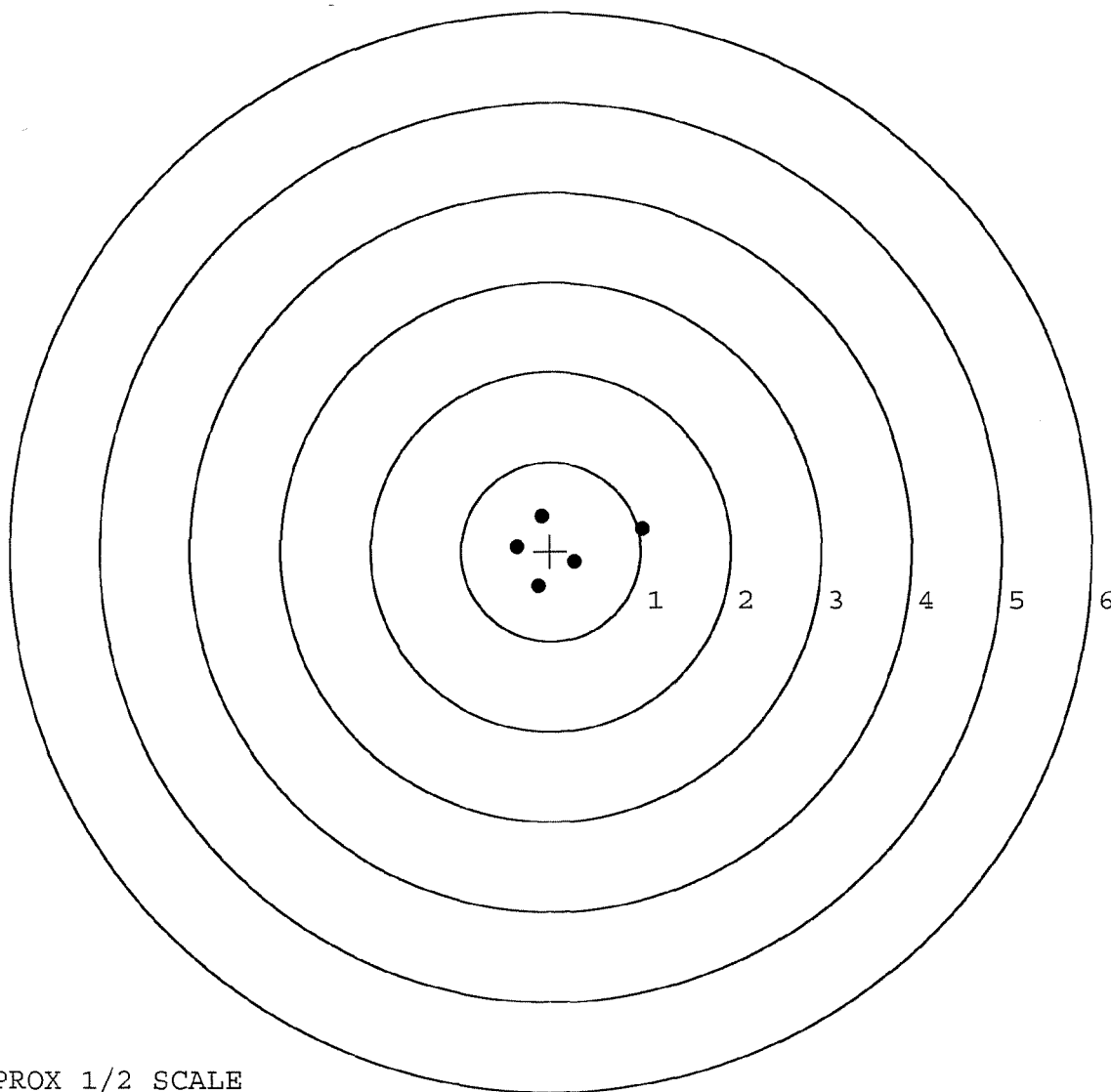
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	3.99		4.25
PULL #2	4.17	4.05		4.42
PULL #3	4.25	3.81 3.81		4.40
PULL #4	4.22	4.01		4.38
PULL #5	4.30	4.12		4.42
TOTAL	21.22	19.98		21.87 21.87
AVG.	4.24	4.00		4.37

BARBER - M24 0115269

SERIAL NUMBER: E6790265. __0
 TARGET NUMBER: 1
 FILE DATE: 12/15/2001
 FILE TIME: 07:24

POINT#	X	Y
1:	-0.140	-0.394
2:	0.271	-0.116
3:	-0.372	0.052
4:	-0.103	0.390
5:	1.020	0.253

X CENTROID: 0.135
 Y CENTROID: 0.037
 POA TO CENTROID: 0.140
 HORZ SPREAD: 1.392
 VERT SPREAD: 0.784
 GROUP SPREAD: 1.406
 MIN RADIUS: 0.205
 MAX RADIUS: 0.911
 MEAN RADIUS: 0.512
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0115270

SERIAL NUMBER: E6790265. __0

TARGET NUMBER: 2

FILE DATE: 12/15/2001

FILE TIME: 07:24

POINT#	X	Y
1:	-0.192	-0.773
2:	-0.856	-0.255
3:	-0.059	-0.144
4:	0.397	0.183
5:	0.513	0.539

X CENTROID: -0.039

Y CENTROID: -0.090

POA TO CENTROID: 0.098

HORZ SPREAD: 1.369

VERT SPREAD: 1.312

GROUP SPREAD: 1.583

MIN RADIUS: 0.057

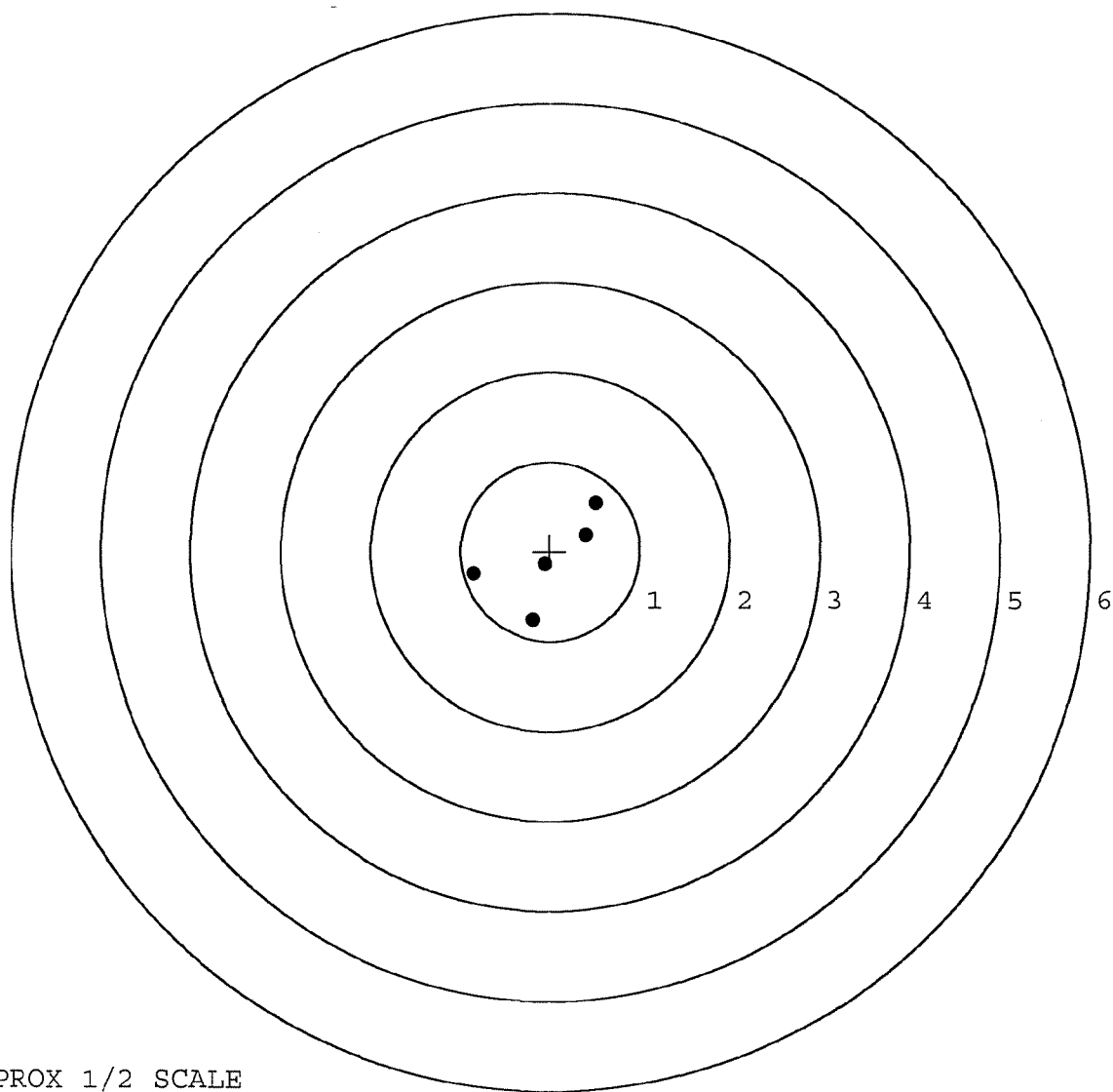
MAX RADIUS: 0.837

MEAN RADIUS: 0.588

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE