

E 6790288

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marq



5716 E6790280

ORDER

25716

MODEL 700™ M24

UPC



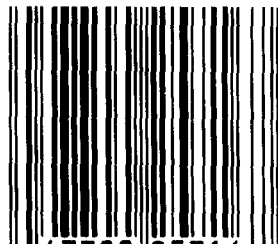
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SERIAL NO.



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MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

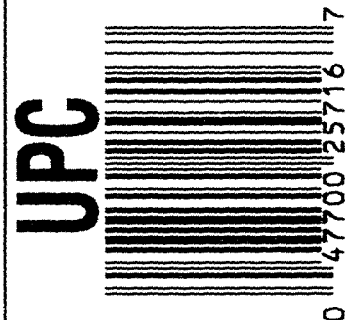


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790280



CONTRACT #

GUN SERIAL # E6790280

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11-8-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 10 2001 OPERATOR <u>RRD</u>		
615	ROLLMARK CALIBER		11/12	<u>RRD</u>
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12/10/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/10/01	DR

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.25</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.25</u> <u>3.25</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.0245</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	REP
	M) IRON SIGHT ALIGNMENT		12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/30/01	EP
	A) MALFUNCTIONS	PASS FAIL	12/30/01	EP
	B) PIERCED PRIMERS	PASS FAIL	12/30/01	EP
645	INSPECT FOR LIVE AMMO		12/30/01	EP
655	FINAL INSPECTION A) HEADSPACE		12/19/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.78</u> <u>2.80</u> <u>2.84</u> <u>2.77</u>	12/18/01	A.M.
	C) FUNCTION		12/19/01	REP
660	PACK		12/20/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790280DATE 12/10/01TESTER J. N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.69	2.74	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.80	2.78	
PULL #3	2.75	2.61	2.67	
PULL #4	2.54	2.81	2.69	
PULL #5	2.77	2.79	2.54	
TOTAL	13.33	13.70	13.42	
AVG.	2.66	2.74	2.68	

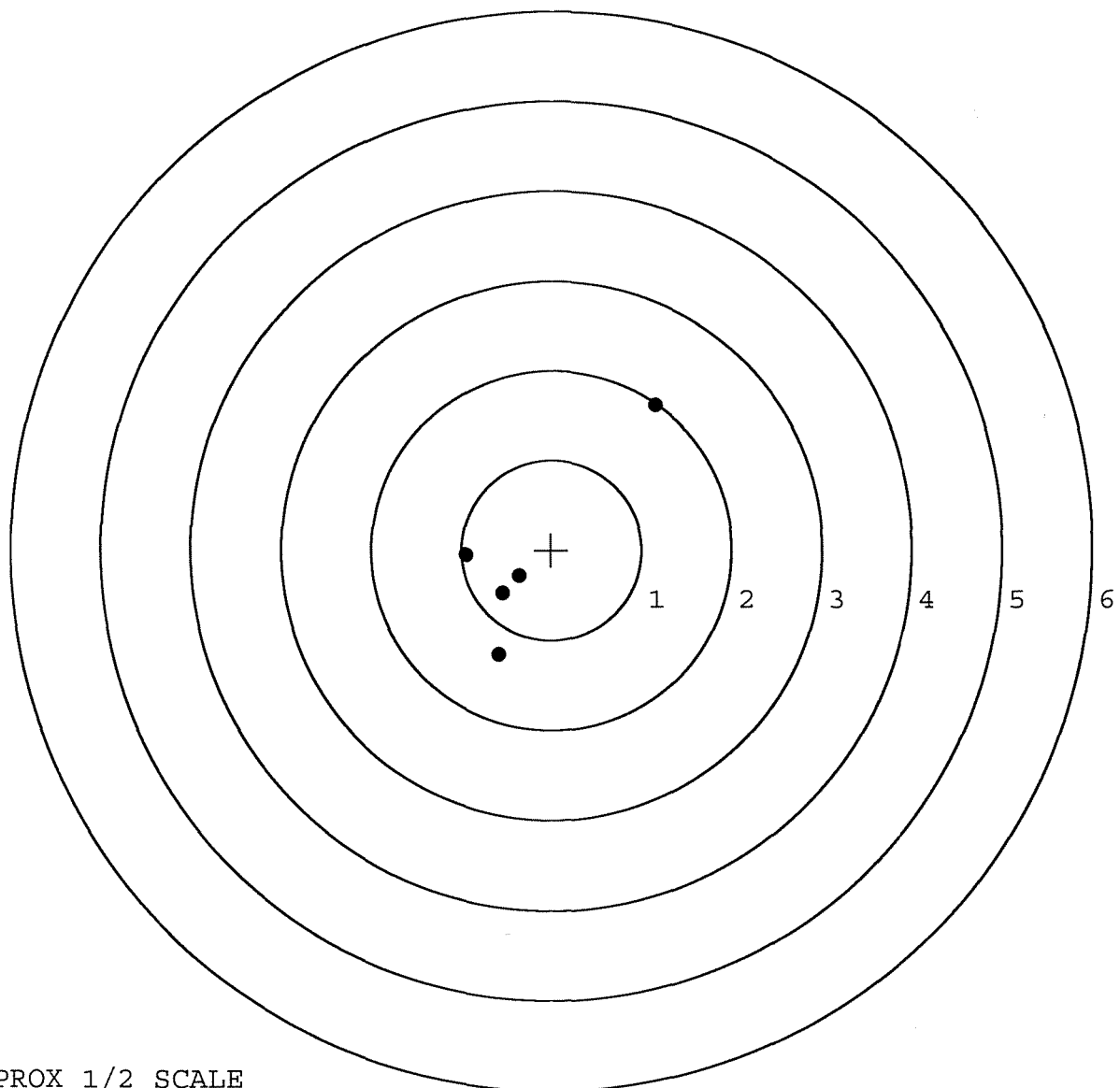
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.28	3.46	
PULL #2	3.15	3.36	
PULL #3	3.24	3.27	
PULL #4	3.22	3.18	
PULL #5	3.23	3.32	
TOTAL	16.12	16.59	
AVG.	3.22	3.32	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.28		4.10
PULL #2	4.17	4.24		4.15
PULL #3	4.17	4.35		3.98
PULL #4	4.13	4.20		3.96
PULL #5	4.10	4.18		4.01
TOTAL	20.73	21.25		20.20
AVG.	4.15	4.25		4.04

SERIAL NUMBER: E6790280. 0
 TARGET NUMBER: 1
 FILE DATE: 12/13/2001
 FILE TIME: 11:00

POINT#	X	Y
1:	1.147	1.608
2:	-0.950	-0.058
3:	-0.359	-0.293
4:	-0.542	-0.482
5:	-0.585	-1.162

X CENTROID: -0.258
 Y CENTROID: -0.077
 POA TO CENTROID: 0.269
 HORZ SPREAD: 2.097
 VERT SPREAD: 2.770
 GROUP SPREAD: 3.267
 MIN RADIUS: 0.238
 MAX RADIUS: 2.194
 MEAN RADIUS: 0.950
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4

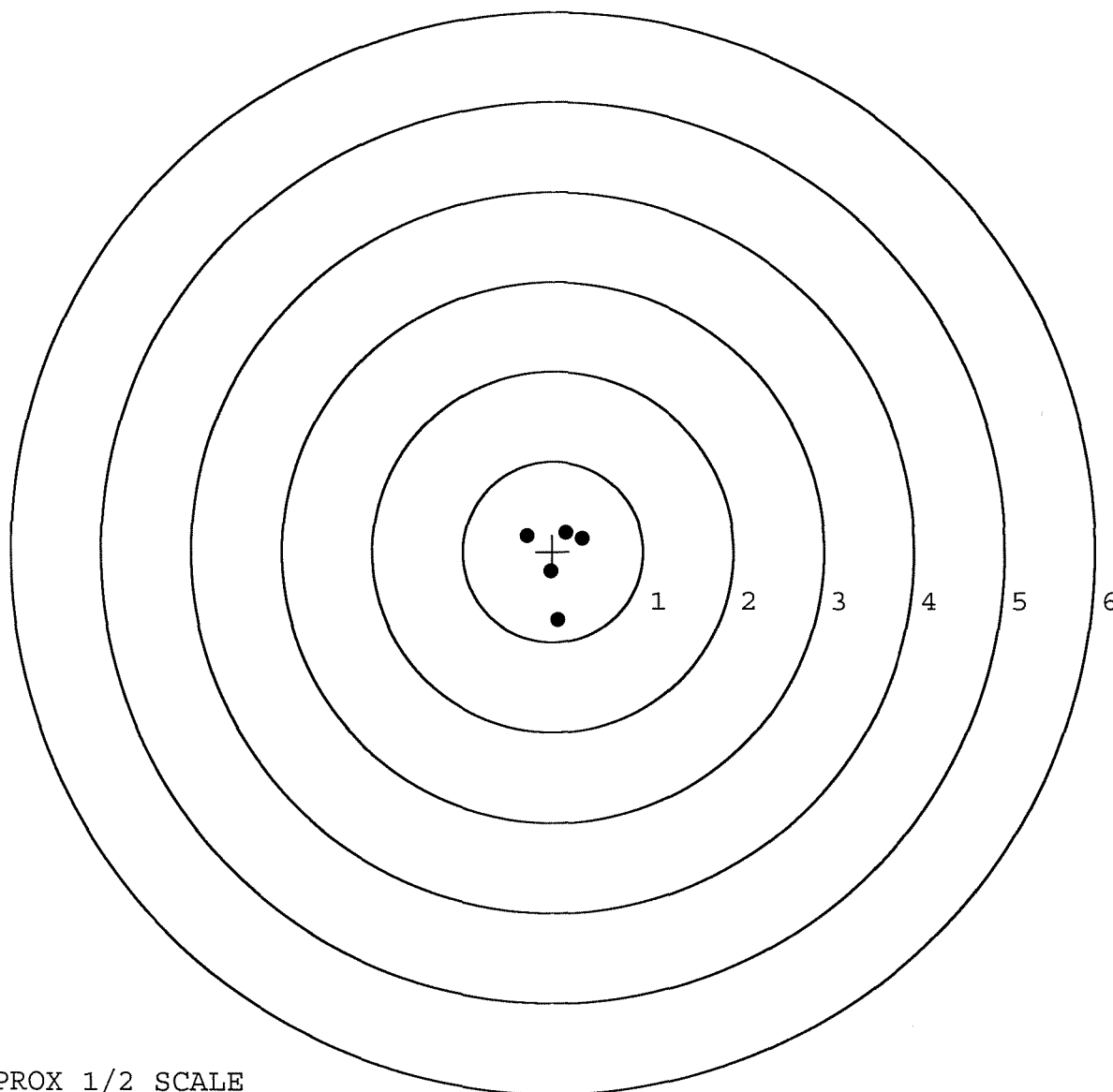


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790280. __0
 TARGET NUMBER: 2
 FILE DATE: 12/13/2001
 FILE TIME: 11:00

POINT#	X	Y
1:	0.057	-0.762
2:	0.328	0.153
3:	0.152	0.208
4:	-0.282	0.175
5:	-0.026	-0.222

X CENTROID: 0.046
 Y CENTROID: -0.090
 POA TO CENTROID: 0.101
 HORZ SPREAD: 0.610
 VERT SPREAD: 0.970
 GROUP SPREAD: 0.996
 MIN RADIUS: 0.151
 MAX RADIUS: 0.672
 MEAN RADIUS: 0.387
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE