

E 6790283

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

Made in Illinois, U.S.A.

SERIAL NO. J
E6790283

ORDER NO.
25716

31XV

5716 E6790283

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MODEL 700™ M24

UPC



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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

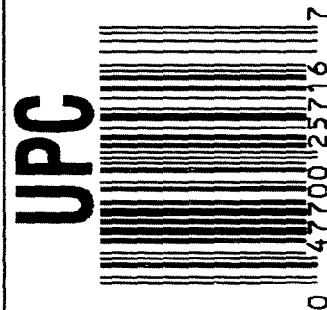


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790283



CONTRACT #

GUN SERIAL # E6790283

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	DA
600	PROOF		11-30-01	DA
607	CHECK HEADSPACE		11-30-01	DA
610	DIS-ASSEMBLE GUN		11-30-01	DA
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-30-01	DA
615	ROLLMARK CALIBER		11-30-01	DA
617	DRILL AND TAP SIGHT HOLES		11-30-01	DA
620	APPLY COATINGS (BARREL ACTION)		11-30-01	DA
	(BOLT)		11-30-01	DA
625	FINAL ASSEMBLY		12/10/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/10/01	DK

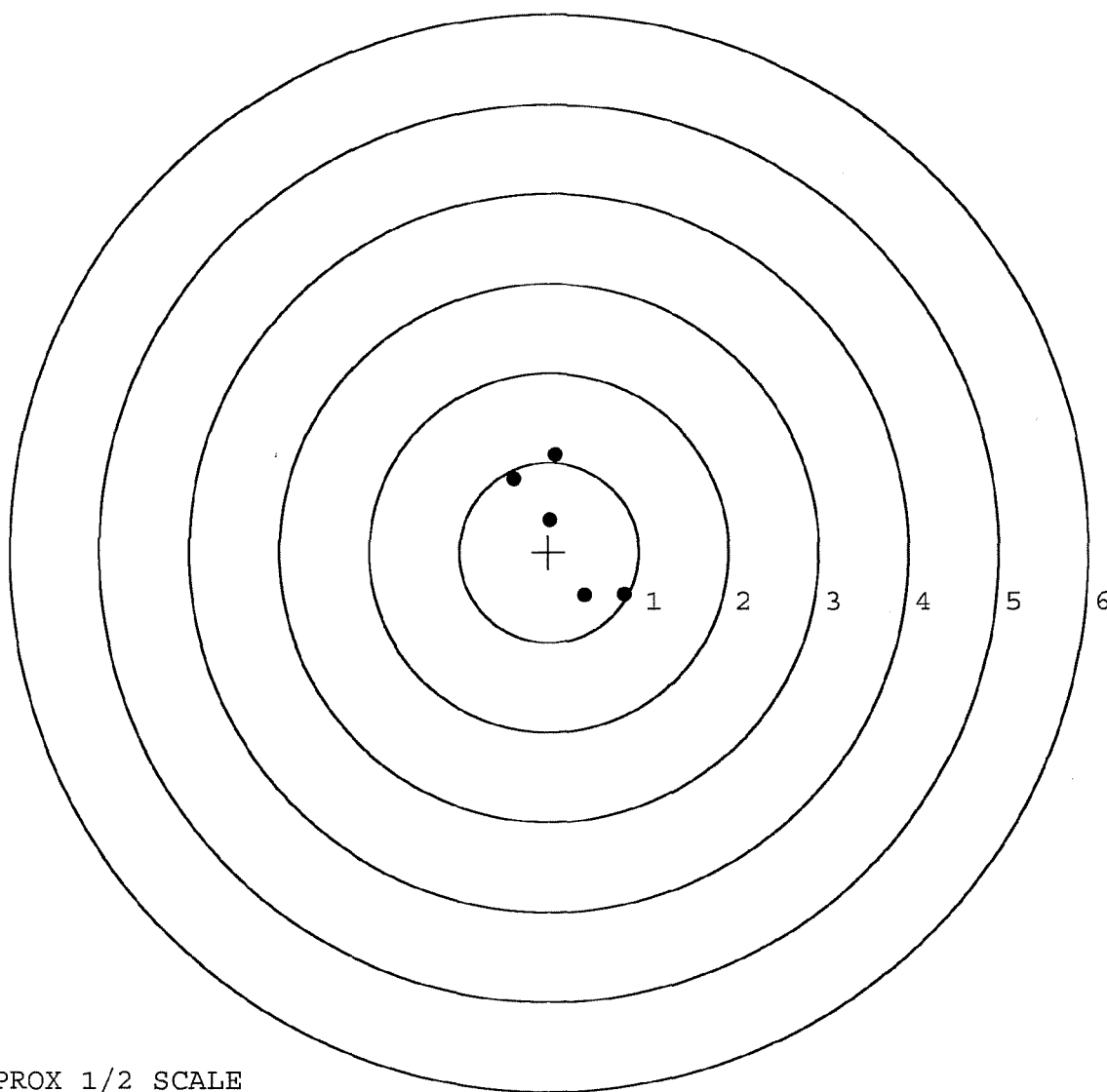
OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>6.75</u>	12-17-01	
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.0</u>	12-17-01	
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.021</u> <u>.021</u>	12-17-01	
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	Rep
	M) IRON SIGHT ALIGNMENT		12/19/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12/19/01	ef
	A) MALFUNCTIONS	PASS FAIL	12/19/01	ef
	B) PIERCED PRIMERS	PASS FAIL	12/19/01	ef
645	INSPECT FOR LIVE AMMO		12/19/01	ef
655	FINAL INSPECTION A) HEADSPACE		12/19/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.62</u> <u>2.89</u> <u>2.74</u> <u>2.59</u>	12/18/01	D.M.
	C) FUNCTION		12/18/01	Rep
660	PACK		12/24/01	DA

BARBER - M24 0115444

SERIAL NUMBER: E6790283. __0
 TARGET NUMBER: 1
 FILE DATE: 12/13/2001
 FILE TIME: 10:53

POINT#	X	Y
1:	0.846	-0.479
2:	0.406	-0.486
3:	0.009	0.358
4:	0.075	1.085
5:	-0.392	0.815

X CENTROID: 0.189
 Y CENTROID: 0.259
 POA TO CENTROID: 0.320
 HORZ SPREAD: 1.238
 VERT SPREAD: 1.571
 GROUP SPREAD: 1.791
 MIN RADIUS: 0.205
 MAX RADIUS: 0.988
 MEAN RADIUS: 0.721
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0115445

SERIAL NUMBER: E6790283. 0

TARGET NUMBER: 2

FILE DATE: 12/13/2001

FILE TIME: 10:53

POINT#	X	Y
1:	0.618	0.118
2:	-0.466	0.038
3:	-0.716	0.314
4:	-0.753	-0.155
5:	-0.967	0.143

X CENTROID: -0.457

Y CENTROID: 0.092

POA TO CENTROID: 0.466

HORZ SPREAD: 1.585

VERT SPREAD: 0.469

GROUP SPREAD: 1.585

MIN RADIUS: 0.054

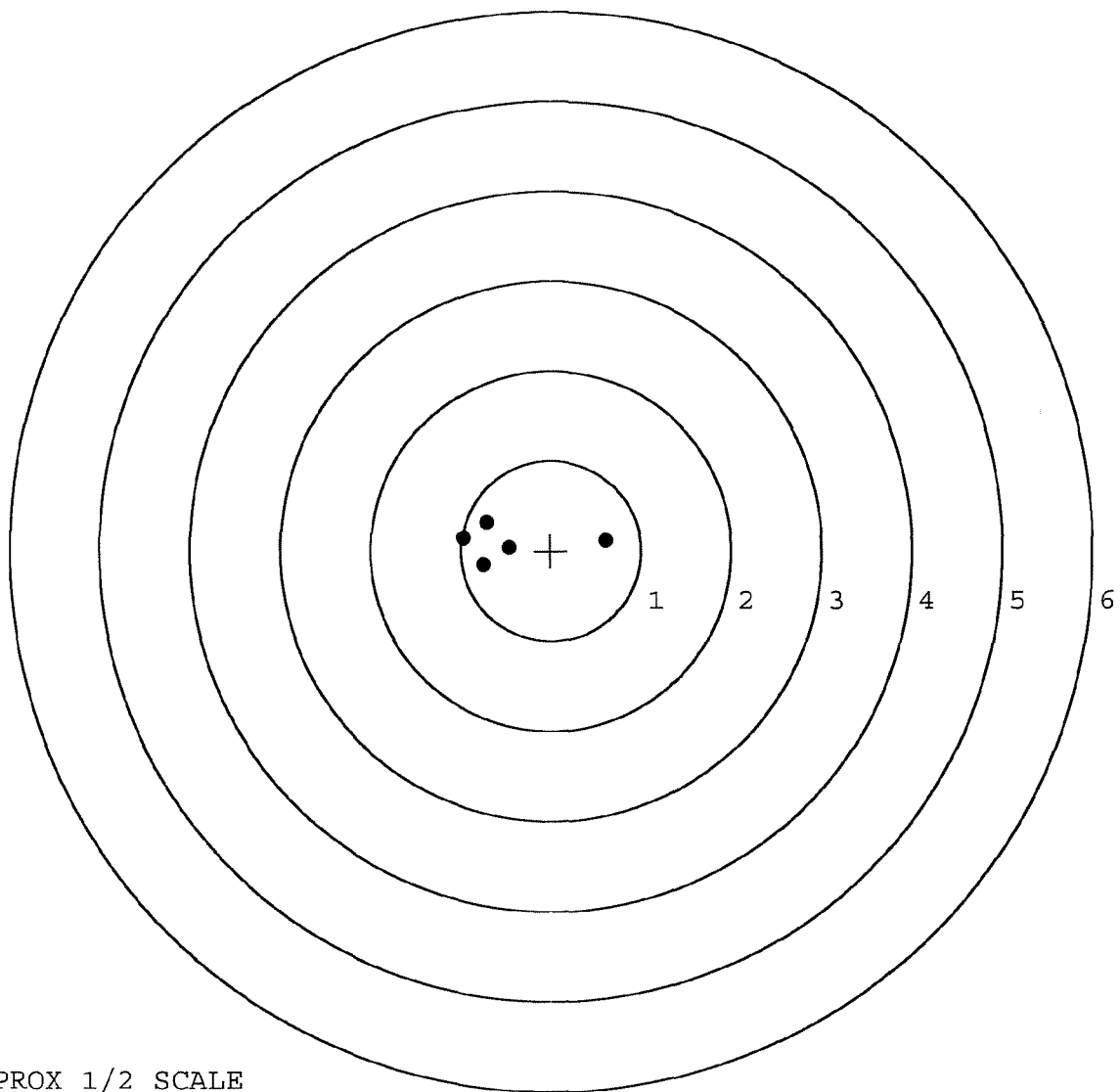
MAX RADIUS: 1.075

MEAN RADIUS: 0.474

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0115446

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

 2.50# + .50#
3.00# + .75#
4.00# + 1.00#

 SERIAL NO. E6790283

 DATE 10/29/01

 TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.43		2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.39		2.21	
PULL #3	2.26	2.16		2.17	
PULL #4	2.18	2.27		2.18	
PULL #5	2.21	2.21		2.15	
TOTAL	11.62	11.46		10.94	
AVG.	2.32	2.29		2.19	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.25		
PULL #2	3.14	3.22		
PULL #3	3.13	3.16		
PULL #4	3.13	2.84		
PULL #5	3.22	3.26		
TOTAL	15.83	15.68		
AVG.	3.16	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.29	4.17		4.47
PULL #2	4.20	3.96		4.17
PULL #3	4.18	4.16		4.17
PULL #4	4.13	4.15		4.05
PULL #5	4.37	4.25		4.14
TOTAL	21.17	20.69		21.30
AVG.	4.23	4.14		4.26