

E6790295

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J**
E6790295

ORDER NO. **25716**

46

31XV

5716 E6790295

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MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

proof of purchase



owner registration sticker



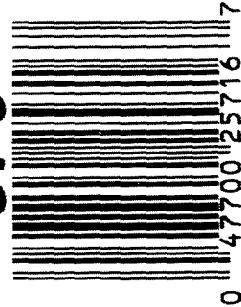
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790295

UPC



CONTRACT #

GUN SERIAL # E679 0295

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/30/01	RL
600	PROOF		10-30-01	RL
607	CHECK HEADSPACE		MAGNA-FLUX INSPECTED 10/30/01	RL
610	DIS-ASSEMBLE GUN		NOV 10/30/01	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		OPERATOR <u>RL</u>	
615	ROLLMARK CALIBER		11/2	RL
617	DRILL AND TAP SIGHT HOLES		11-6	RL
620	APPLY COATINGS (BARREL ACTION)		11-7	TH
	(BOLT)			
625	FINAL ASSEMBLY		12/10/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/12/01	DR

OP #	OPERATION NAME	BARBER - M24 0115574	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.5	5.0	5.75	12/16/01	A.M.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	2.75	2.25	2.25	12/16/01	A.M.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.024	.022	.024	12/16/01	A.M.
	J) ASSEMBLE STOCK					12-13-01	RW
	K) ASSEMBLE SWIVEL STUDS					12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/17/01	REP
	M) IRON SIGHT ALIGNMENT					12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/17/01	REP
640	GALLERY TEST AND TARGET		PASS	FAIL		12-14-01	A
	A) MALFUNCTIONS		PASS	FAIL		12-14-01	A
	B) PIERCED PRIMERS		PASS	FAIL		12-14-01	A
645	INSPECT FOR LIVE AMMO					12-14-01	A
655	FINAL INSPECTION A) HEADSPACE					12/17/01	REP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.42	2.45	2.45 2.36 2.25	12/17/01	AM.
	C) FUNCTION					12/17/01	REP
660	PACK					12/17/01	AM

BARBER - M24 0115575

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

 SERIAL NO. E6790295

 DATE 10/29/01

 TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.69	2.66		2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.74	2.57		2.53	
PULL #3	2.51	2.75		2.49	
PULL #4	2.32	2.62		2.58	
PULL #5	2.45	2.51		2.72	
TOTAL	12.71	13.11		12.92	
AVG.	2.54	2.62		2.58	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.28		
PULL #2	3.42	3.21		
PULL #3	3.35	3.15		
PULL #4	3.30	3.12		
PULL #5	3.47	3.38		
TOTAL	16.75	16.14		
AVG.	3.35	3.22		

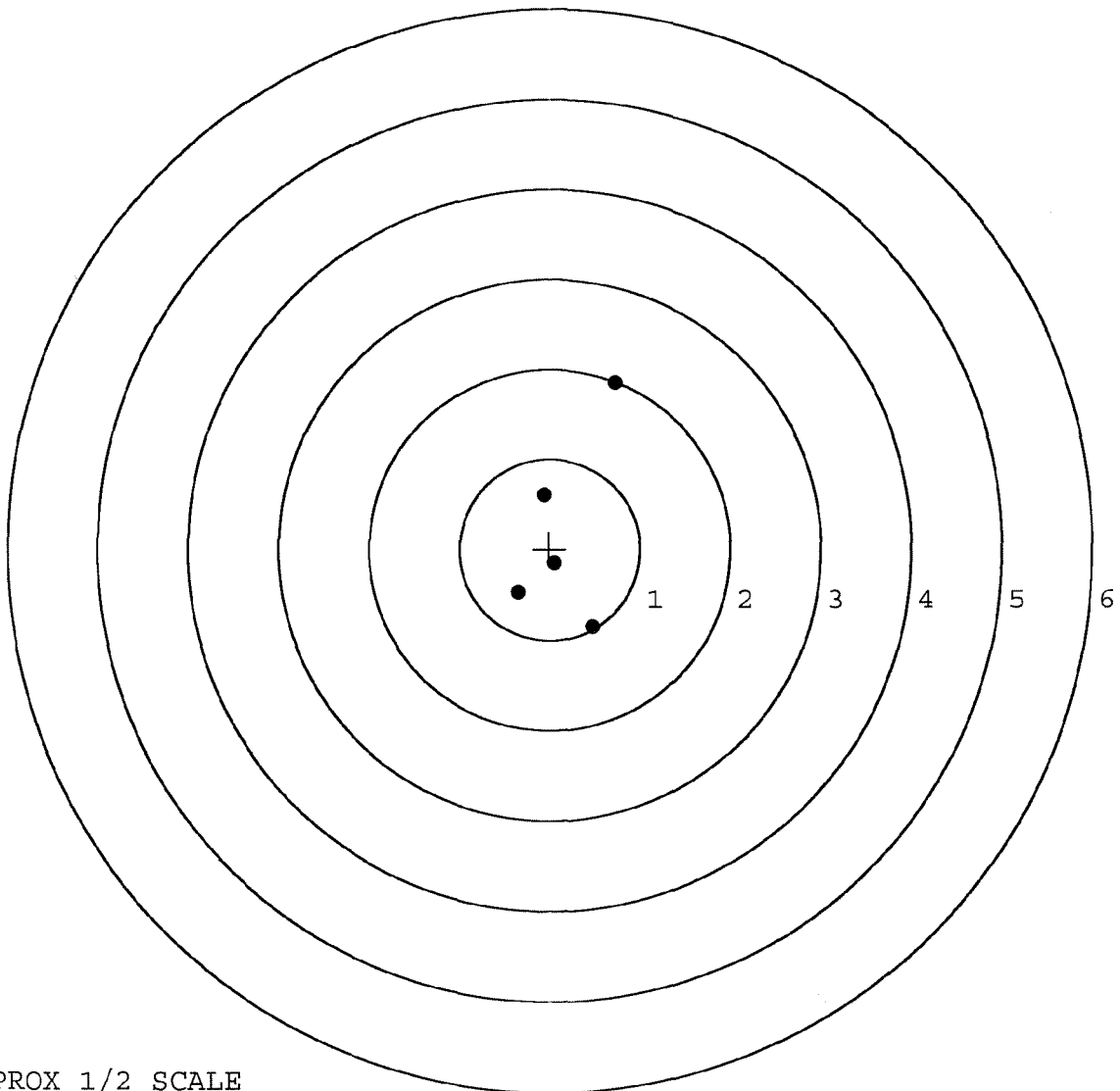
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.14		4.21
PULL #2	4.31	4.14		3.97
PULL #3	4.08	4.04		4.32
PULL #4	4.11	4.04		4.04
PULL #5	4.29	4.21		4.23
TOTAL	20.79	20.57		20.77
AVG.	4.15	4.11		4.15

BARBER - M24 0115576

SERIAL NUMBER: E6790295. __0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 04:01

POINT#	X	Y
1:	0.730	1.847
2:	-0.060	0.594
3:	-0.352	-0.477
4:	0.057	-0.155
5:	0.476	-0.859

X CENTROID: 0.170
Y CENTROID: 0.190
POA TO CENTROID: 0.255
HORZ SPREAD: 1.082
VERT SPREAD: 2.706
GROUP SPREAD: 2.718
MIN RADIUS: 0.363
MAX RADIUS: 1.749
MEAN RADIUS: 0.903
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



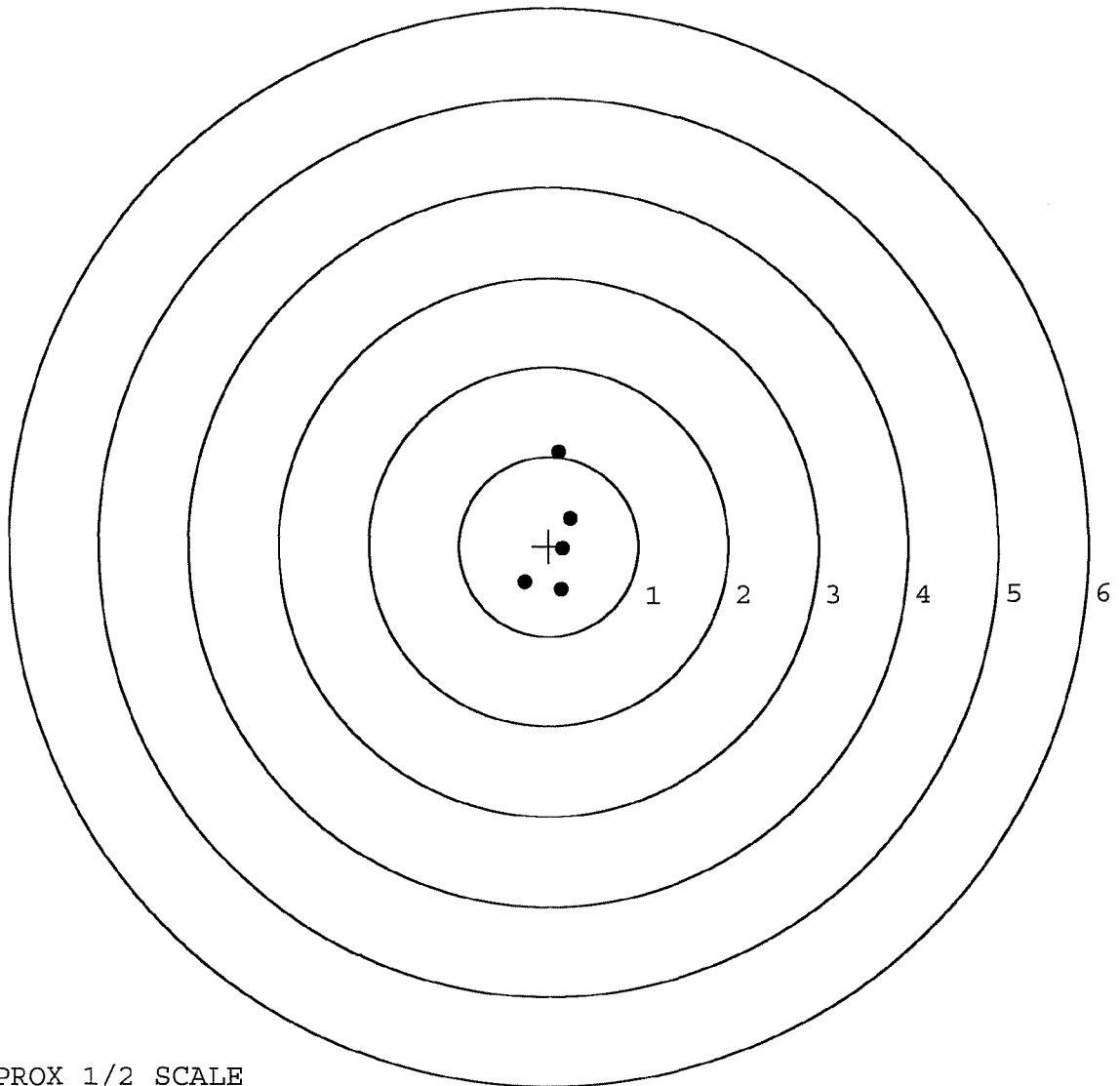
TARGET APPROX 1/2 SCALE

BARBER - M24 0115577

SERIAL NUMBER: E6790295. __0
 TARGET NUMBER: 2
 FILE DATE: 12/14/2001
 FILE TIME: 04:01

POINT#	X	Y
1:	0.117	1.053
2:	0.248	0.311
3:	0.154	-0.031
4:	0.142	-0.485
5:	-0.272	-0.403

X CENTROID: 0.078
 Y CENTROID: 0.089
 POA TO CENTROID: 0.118
 HORZ SPREAD: 0.520
 VERT SPREAD: 1.538
 GROUP SPREAD: 1.538
 MIN RADIUS: 0.142
 MAX RADIUS: 0.965
 MEAN RADIUS: 0.514
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE