

E 6790305

BARBER - M24 0115

VERY IMPORTANT: Instruction enclosed to assist in safe use of firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **E6790305**
ORDER NO. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

31XV

5716 E6790305

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

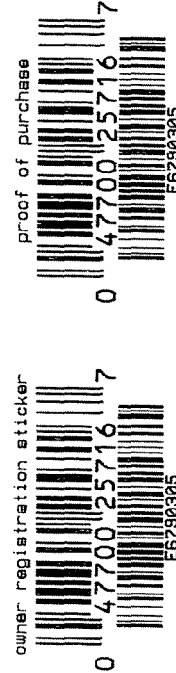


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

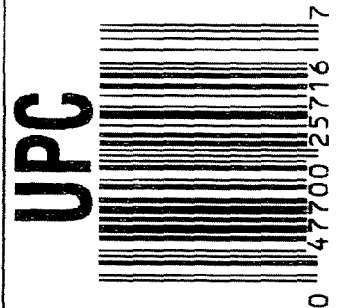
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790305



CONTRACT #

GUN SERIAL # E6790325

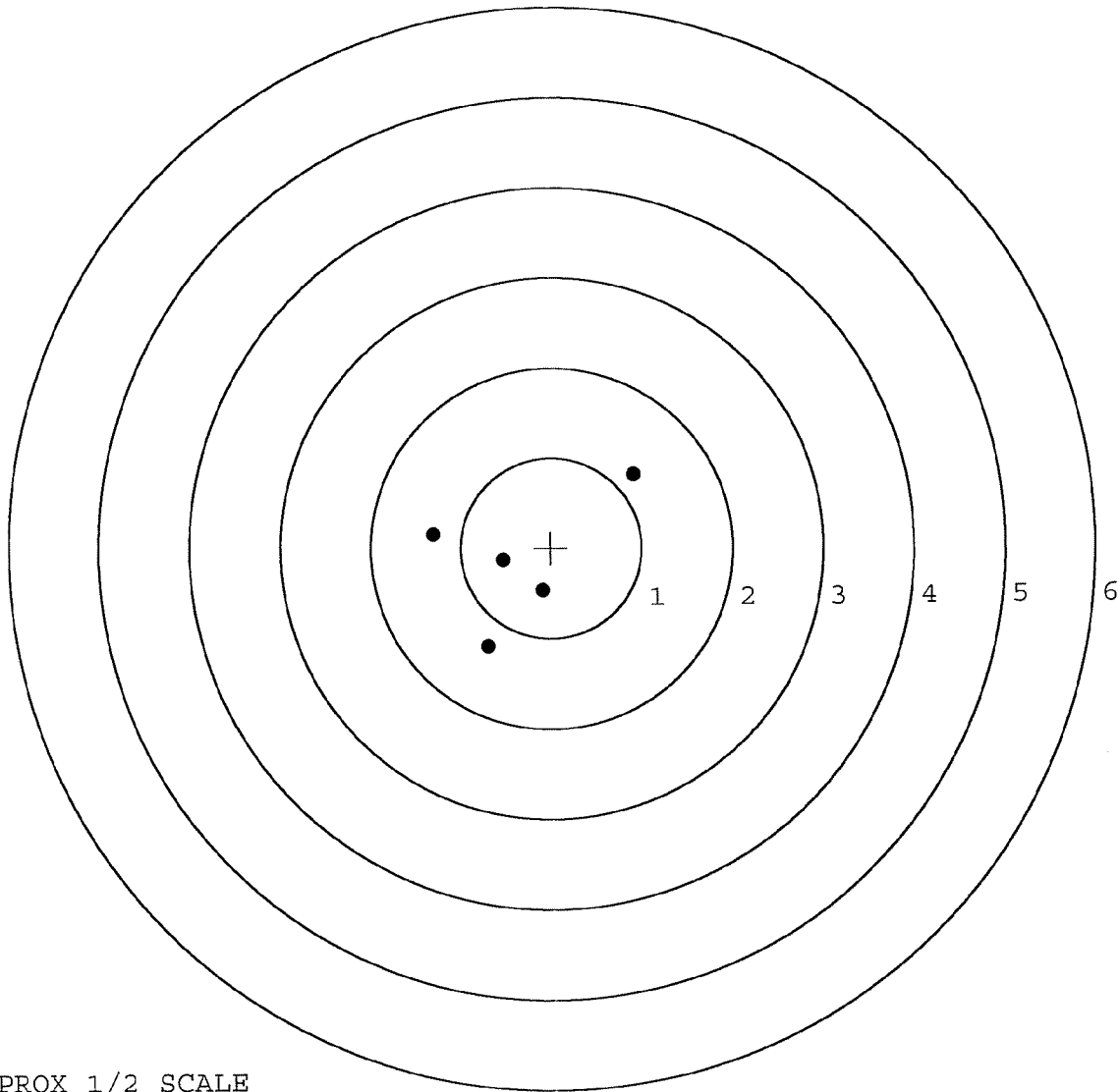
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		OCT 29 -01	EW
600	PROOF		OCT 29 -01	EW
607	CHECK HEADSPACE		OCT 29 -01	EW
610	DIS-ASSEMBLE GUN		OCT 29 -01 MAGNA-FLUX INSPECTED	EW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR	AL
615	ROLLMARK CALIBER		11/2	B
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/8	HP
	(BOLT)		11/8	HP
625	FINAL ASSEMBLY		12/10/01	DX
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DX
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DX
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DX
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/10/01	DK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.75</u> <u>6.5</u> <u>6.5</u>	12-17-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.0</u> <u>3.0</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.0225</u> <u>.0225</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/30/01	✓
	A) MALFUNCTIONS	PASS FAIL	12/30/01	✓
	B) PIERCED PRIMERS	PASS FAIL	12/30/01	✓
645	INSPECT FOR LIVE AMMO		12/30/01	✓
655	FINAL INSPECTION A) HEADSPACE		12/20/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.70</u> <u>2.44</u> <u>2.67</u> <u>2.63</u>	12/18/01	Y.M.
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	REP

SERIAL NUMBER: E6790305. __0
 TARGET NUMBER: 1
 FILE DATE: 12/13/2001
 FILE TIME: 11:03

POINT#	X	Y
1:	0.916	0.808
2:	-0.531	-0.137
3:	-0.704	-1.089
4:	-1.301	0.162
5:	-0.098	-0.479

X CENTROID: -0.344
 Y CENTROID: -0.147
 POA TO CENTROID: 0.374
 HORZ SPREAD: 2.217
 VERT SPREAD: 1.897
 GROUP SPREAD: 2.495
 MIN RADIUS: 0.188
 MAX RADIUS: 1.581
 MEAN RADIUS: 0.839
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 4

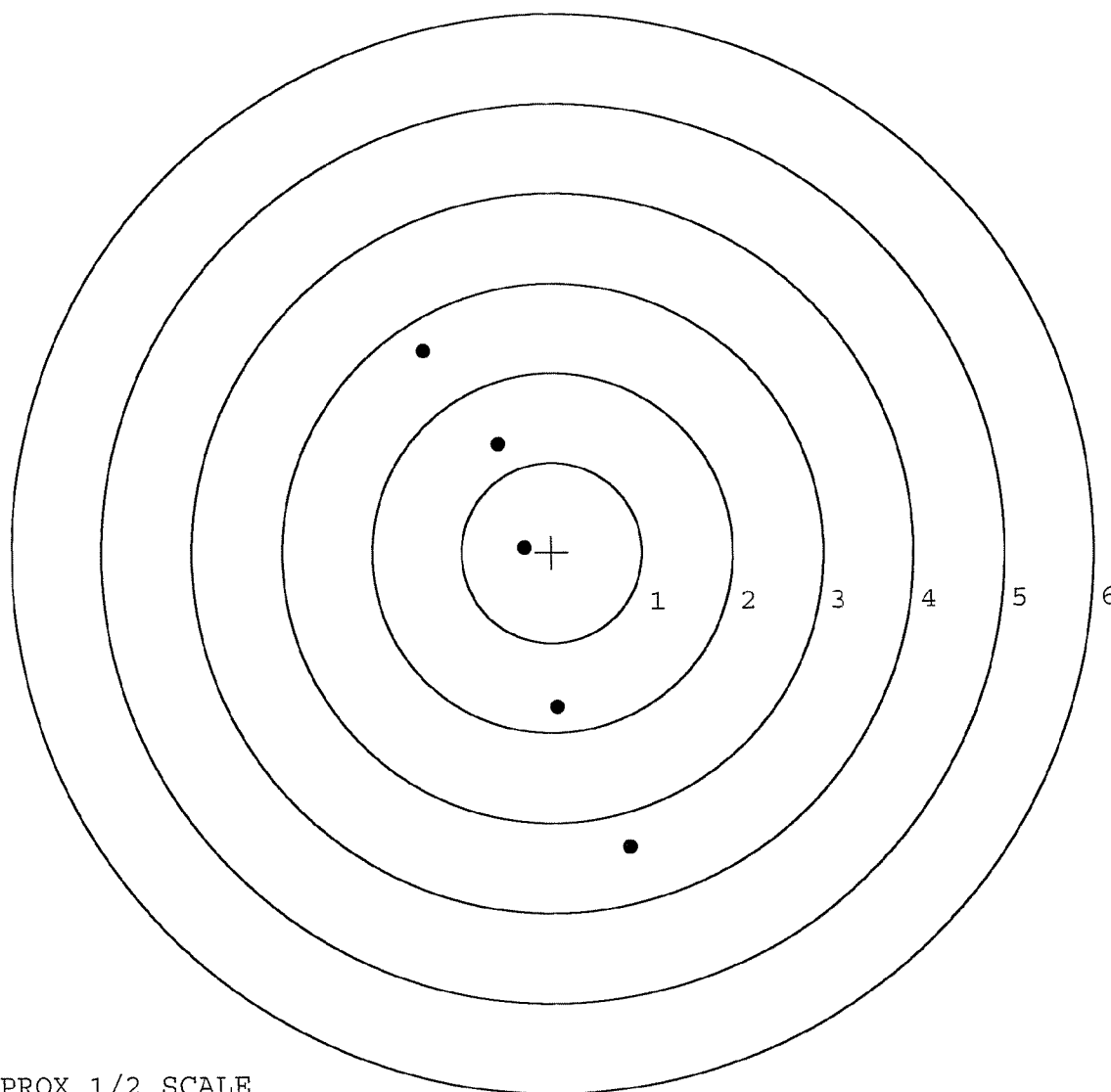


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790305. 0
 TARGET NUMBER: 2
 FILE DATE: 12/13/2001
 FILE TIME: 11:03

POINT#	X	Y
1:	0.840	-3.281
2:	0.048	-1.722
3:	-0.305	0.050
4:	-0.583	1.207
5:	-1.413	2.259

X CENTROID: -0.283
 Y CENTROID: -0.297
 POA TO CENTROID: 0.410
 HORZ SPREAD: 2.253
 VERT SPREAD: 5.540
 GROUP SPREAD: 5.981
 MIN RADIUS: 0.348
 MAX RADIUS: 3.188
 MEAN RADIUS: 1.866
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 1
 # in 3 IN DIAMETER: 2



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790305DATE 10/29/01TESTER 2.7

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.54		2.20	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.21	2.63		2.40	
PULL #3	2.30	2.69		2.40	
PULL #4	2.39	2.75		2.53	
PULL #5	2.36	2.69		2.55	
TOTAL	11.68	13.30		12.58	
AVG.	2.37	2.66		2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.00	3.02		
PULL #2	3.15	3.16		
PULL #3	3.16	3.19		
PULL #4	3.19	2.97		
PULL #5	3.10	2.90		
TOTAL	15.60	15.24		
AVG.	3.12	3.05		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.38	4.28		4.29
PULL #2	4.36	4.31		4.16
PULL #3	4.25	4.26		4.09
PULL #4	4.14	4.41		4.03
PULL #5	4.19	4.25		4.21
TOTAL	21.32	21.51		20.78
AVG.	4.26	4.30		4.16